

Machine learning and physics-driven modelling and simulation of multiphase systems

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# Machine learning and physics-driven modelling and simulation of multiphase systems

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## ABSTRACT

We highlight the work of a multi-university collaborative programme, PREMIERE (PREdictive Modelling with Quantification of UncERTainty for MultiphasE Systems), which is at the intersection of multi-physics and machine learning, aiming to enhance predictive capabilities in complex multiphase flow systems across diverse length and time scales. Our contributions encompass a variety of approaches, including the Design of Experiments for nanoparticle synthesis optimisation, Generalised Latent Assimilation models for drop coalescence prediction, Bayesian regularised artificial neural networks, eXtreme Gradient Boosting for microdroplet formation prediction, and a sub-sampling based adversarial neural network for predicting slug flow behaviour in two-phase pipe flows. Additionally, we introduce a generalised latent assimilation technique, Long Short-Term Memory networks for sequence forecasting mixing performance in stirred and static mixers, active learning via Bayesian optimisation to recover coalescence model parameters for high current density electrolyzers, Gaussian process regression for drop size distribution predictions for sprays, and acoustic emission signal inversion using gradient boosting machines to characterise particle size distribution in fluidised beds. We also offer perspectives on the development of a shape optimisation framework that leverages the use of a multi-fidelity multiphase emulator. The results presented have applications in chemical synthesis, microfluidics, product manufacturing, and green hydrogen generation.

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## 1. Introduction

Multiphase flow phenomena abound in nature and are also of central relevance to numerous environmental, healthcare, industrial, and daily-life applications. These applications and settings include chemical reactors, separators and condensers, mixers, boilers and heat exchangers, and electrolyzers for green hydrogen production. Their transient, three-dimensional dynamics invariably involve mechanisms that operate over a large range of length and time scales: from the nanometers to kilometers, and from sub-micro-seconds to hours and days. These dynamics, in turn, involve the motion and interaction of dispersed entities such as bubbles, drops and solid particles, the creation of three-dimensional, large-amplitude waves, changes of interfacial topology following break or coalescence events, and interactions with boundaries that have physical and physico-chemical heterogeneities. Multiphase flows may also be influenced by heat transfer and phase change, the presence of body forces, e.g. gravitational and/or electromagnetic, surface forces, e.g. due to surfactants, and, importantly, turbulence.

Given the practical importance of multiphase flows, it is imperative to have a framework for making efficient and reliable predictions of their dynamics, which have a direct bearing on the design of devices and industrial units, their scale-up as well as optimisation and control. Due to the complexity of these flows, it is often not feasible to rely solely on detailed physics-driven methods which invariably involve the use of computational fluid dynamics (CFD). These include direct numerical simulations (Deen and Kuipers, 2014; Seyed-Ahmadi and Wachs, 2020) which resolve all relevant scales without applying to closures, large eddy simulations (Fox, 2012) that involve the solution of filtered versions of the equations of motion wherein the filtered terms require closures, or Reynolds-averaged Navier-Stokes type methods for which closures for the Reynolds stresses are also required. Approximate methods that rely on ensemble-averaging are also used such as Eulerian-Eulerian approaches (Gidaspow, 1994) that include two- and multi-fluid models, and Eulerian-Lagrangian approaches (Esteghamatian et al., 2017; Lei et al., 2021) which include a combination of CFD and discrete particle or discrete element methods all of which also require closures. The closures needed for the above-mentioned methods are often empirical in nature which require calibration using large datasets obtained from physical or computationally expensive DNS-based numerical experiments, and their reliability constitutes a challenge.

Recent years have witnessed an explosive uptake in the development and implementation of algorithms based on machine learning, which is a branch of artificial intelligence, with applications in chemistry, chemical engineering, materials science, physics, and medical imaging and visualisation (Venkatasubramanian, 2019). Fluid mechanics as a discipline has benefited from the rise of machine learning albeit for single-phase flows primarily (Duraissamy, Iaccarino, and Xia, 2019; Brunton, Noak and Koumoutsakos, 2020; Wang and Wang, 2021). In contrast, there is a relative dearth of studies featuring the application of machine learning for multiphase flows (Zhu et al., 2022). To address this imbalance, the PREMIERE (PREdictive Modelling with Quantification of UncERTainty for MultiphasE Systems) programme sought to develop a framework to blend data-centric and physics-driven methodologies featuring CFD, Design of Experiments, various types of neural networks, data assimilation, ensemble methods, and uncertainty quantification. One of the aims of this programme is to engender a paradigm-shift in multiphase flow research worldwide towards the use of these hybrid approaches. In this paper, we provide highlights of the research produced as part of PREMIERE for this Special Issue on Machine Learning for Multiphase Flow.

Among the PREMIERE highlights, we showcase here the use of Design of Experiments (Nathanael, Galvanin, et al., 2023) in tandem with a CFD-population balance model (Pico et al., 2023) to optimise the synthesis protocols of silver nanoparticles, which are central to electronics, catalysis, pharmaceuticals, foods, and a range of products critical to the transition to green chemistry and environmentally friendly

processes (Nathanael et al., 2022). This approach, which accounts for the simultaneous effect of various factors and their interactions to achieve global optimality, replaces the one commonly used that relies on trial-and-error and resource-consuming experiments that proceed by changing one factor at a time and lead to a local optimum in parameter space.

Drop coalescence is of great importance for many industrial applications. In processes of emulsification, emulsion transportation and storage, coalescence is to be avoided, whereas it is to be facilitated in separation processes. In microfluidics, drop coalescence is one of the basic operations used, for example, to trigger chemical reactions by bringing together drops with reagents, to quench reactions or to add certain chemicals of interest to cell environment during the cell-screening processes. Usually drop coalescence in microfluidics is carried out under confinement conditions which can vary in different directions. This brings additional variables affecting the coalescence probability and therefore complicates reliable prediction of coalescence. Here, we demonstrate the use of Generalised Latent Assimilation (GLA) models for drop coalescence predictions (Zhuang et al., 2022; Cheng et al., 2024). We also show how machine learning methods involving Bayesian-regularised artificial neural networks and eXtreme Gradient Boosting can be used in combination with experiments for droplet formation prediction in microfluidics devices in the presence and absence of surfactants (Chagot et al., 2022).

We have provided examples of PREMIERE work on multiphase flows with significant inertia. One such example is a novel use of sub-sampling and adversarial neural networks to predict slug flow characteristics for two-phase flows in long horizontal pipes (Heaney, Liu et al., 2022; Heaney, Wolffs, et al., 2022). Another example involves the development of inexpensive machine learning surrogate models that can leverage data gathered from high-fidelity simulations of mixing characteristics in stirred and static mixers (Liang et al., 2023; Valdes et al., 2023b) to provide efficient performance predictions using Long Short-Term Memory (LSTM) network architectures. This methodology extrapolates future behaviour based on early-stage mixing performance with applications to mixing operations in a wide range of industries, ranging from FMCG to the energy and chemical sectors (Paul et al., 2004; Valdés et al., 2022).

Yet another example includes the use of active learning through Bayesian optimisation to determine the value of parameters governing coalescence in PBMs coupled to a multi-fluid Eulerian-Eulerian model that accounts for electrochemistry, heat transfer, and turbulence to simulate green hydrogen production in alkaline water electrolyzers; these are commonly employed for industrial-scale production of low-carbon hydrogen. This approach obviated the need to create new coalescence kernels for the PBM for use with electrochemistry and allowed the adaption of existing ones which were designed for air-water systems without electrochemical effects (Orvalho et al., 2021). We have also used Gaussian Process regression to predict the droplet size distributions of sprays as a function of global parameters such as the Reynolds and Weber numbers as well as the nozzle geometry (Traverso et al., 2023). The regression model was trained on volume of fluid simulations of the complex atomisation interfacial dynamics which leveraged adaptive mesh refinement. Lastly, we present results for gas-solid fluidised beds which constructed a machine learning regression model based on random forests and gradient boosting which predicts the particle size distribution using as input the frequency and kinetic energy from acoustic emission signals (Hossein et al., 2021; Hossein et al., 2022).

Finally, we offer perspectives for future work, which will involve the development of a multi-fidelity shape optimisation framework (Savage et al., 2023). This, in turn, will feature the training of deep neural networks for the optimisation of design parameters via interactions with a multi-fidelity, multiphase flow emulator; the latter will comprise a hierarchy of data- and physics-driven predictive models of varying degrees of fidelity. The interactions between the optimiser and the emulator will depend on the need and will range from cheap to expensive, low- to

high-fidelity learning loops; this will enable rapid learning and decision-making in relatively simple situations, and more reliable decisions with increasing information flow from the higher-fidelity models. We hope that these perspectives, and the highlights provided earlier, will serve as departure points for exciting avenues of research in collaboration with the multiphase flow community.

## 2. Machine Learning for microfluidics

### 2.1. Reducing errors in droplet size prediction using machine learning models

Driven by the necessity to obtain quick and robust estimations of droplet size in microfluidic channels for many different applications, a large-scale dataset of droplet size was obtained by [Chagot et al. \(2022\)](#) from high-speed imaging experiments and used to develop data-driven models for the prediction of drop sizes as a function of surfactant type and concentration as well as flow rates. The experiments were conducted on a flow-focusing microchannel where aqueous surfactant-laden droplets were generated in silicone oil. Anionic (sodium dodecyl sulfate [SDS], sodium bis(2, 6-dimethyl-4-heptyl)-2-sulfoglutarate [di-BC9SG]), cationic (dodecyl-trimethylammonium bromide [C12TAB], hexadecyl-trimethylammonium bromide [C16TAB]), and non-ionic (Triton X-100, [TX100]) surfactants at concentrations above and below the CMC (critical micelle concentration) were utilised, and these data were used to develop two data-driven models to predict the final droplet size.

A Bayesian regularised artificial neural network (BRANN) and eXtreme Gradient Boosting (XGBoost) were used to initially develop these models based on four inputs: the flow rates of the two phases, equilibrium interfacial tension, and the surfactant concentration normalised against the critical micelle concentration. The results showed the efficiency of these methods compared to the currently used semi-empirical models as proposed by [Kalli et al. \(2022\)](#), with a reduction of the droplet size error by almost a factor of 3 (see [Fig. 1a](#)). To overcome experimental difficulties in acquiring accurate interfacial tension values, both models were also developed by removing this parameter from the training dataset. Even though a small increase of the droplet size error was observed, the accuracy of the prediction was still superior compared to the empirical model. Furthermore, using a variational autoencoder based on the initial droplet size dataset, over 10000 synthetic data points were generated (see [Fig. 1b](#)). Random points of the synthetic flow pattern map were compared with the experiments and showed a remarkably good droplet size distribution fidelity, which highlights that this method can be a quick and low-cost alternative to study droplet formation in microchannels in cases where experimental data may not

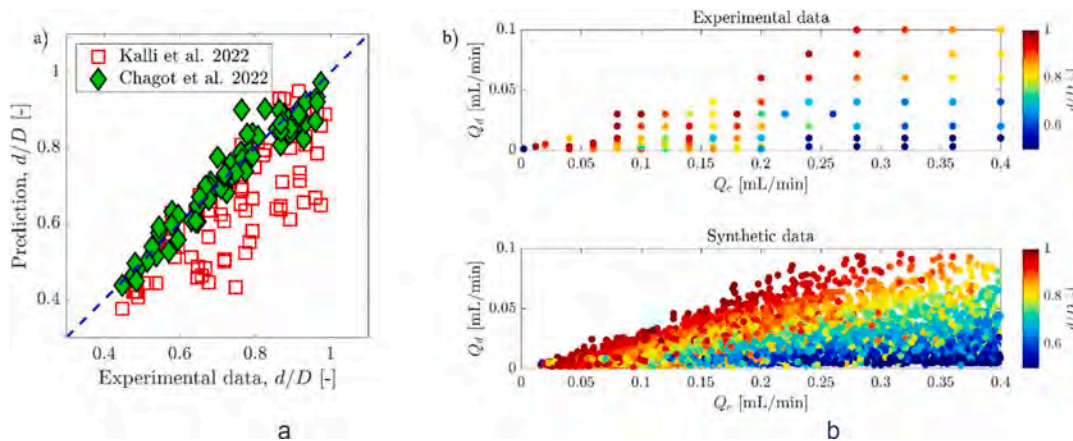
be readily available.

To decrease the uncertainty in experimental measurements and improve the accuracy of the data driven models, a collaborative study conducted by University College London (UCL) and Imperial College London (ICL) explored the use of computer vision techniques for image analysis of droplets in microfluidic channels ([Gelado et al., 2023](#)). This research addressed the challenges posed by low-resolution images; they enhanced spatial resolution to enable precise droplet detection and measurement. It was found that the Segment Anything Model (SAM) surpassed the widely utilised Circular Hough Transform by demonstrating superior droplet detection and reduced uncertainty in droplet diameter measurements. SAM was particularly efficient in scenarios with low image contrast between inner and outer fluids. Additionally, the study showed the effectiveness of training super-resolution methods, such as MSRN-BAM (multi-scale residual network-bottleneck attention model), on a dataset containing microdroplets to enhance detection capabilities for low-quality images. Furthermore, the DnCNN (denoising convolutional neural network) model ([Zhang et al., 2017](#)) proved efficient in removing Gaussian noise commonly observed in optical imaging (see [Fig. 2](#)). These results highlight the potential of deploying and combining data-driven methodologies for image analysis in microfluidic channels, offering valuable insights for advancing research and applications in droplet generation by significantly reducing the error in droplet diameter estimation.

### 2.2. Synthesis of silver nanoparticles guided by design of experiments

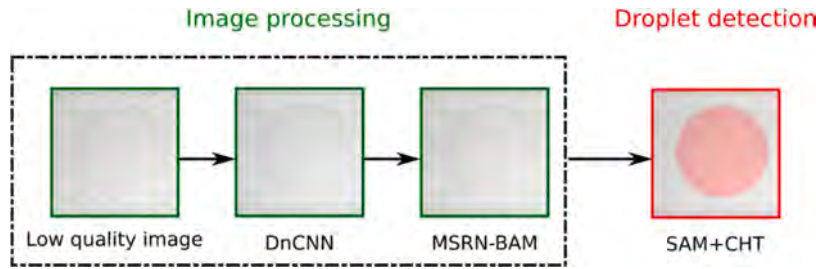
Motivated by the need to develop methods for optimal routes of silver nanoparticle (AgNP) design, as discussed in the Introduction, a *D*-optimal Design of Experiments (DoE) was used to predict the size of AgNPs synthesised in a microfluidics flow reactor, shown in [Fig. 3a](#); here, the aim is to determine the conditions enabling the synthesis of AgNPs of minimal size ([Nathanael, Galvanin, et al., 2023](#)). Nanoparticles were synthesised using silver nitrate ( $\text{AgNO}_3$ ) as the silver precursor, tannic acid as the reducing agent, and trisodium citrate, which serves both as a reducing as well as a stabilizing agent. To study the effect of mixing on particles size, the performance of a straight output microfluidics channel was compared with channels of helical shape. The studied factors included pH, concentration of trisodium citrate (*TC*), collection and storage temperature (*ST*), flow rate (*FR*), and curvature of the helical channel (*CR*).

The optimal polynomial model was chosen using the Akaike Information Criterion (AIC) and Bayesian Information Criterion (BIC). A Pareto chart presented in [Fig. 3b](#) shows that the most important factors for the size of synthesised AgNPs are *TC* and *pH* and their interaction. The curvature of the helical device defining mixing in the system is the

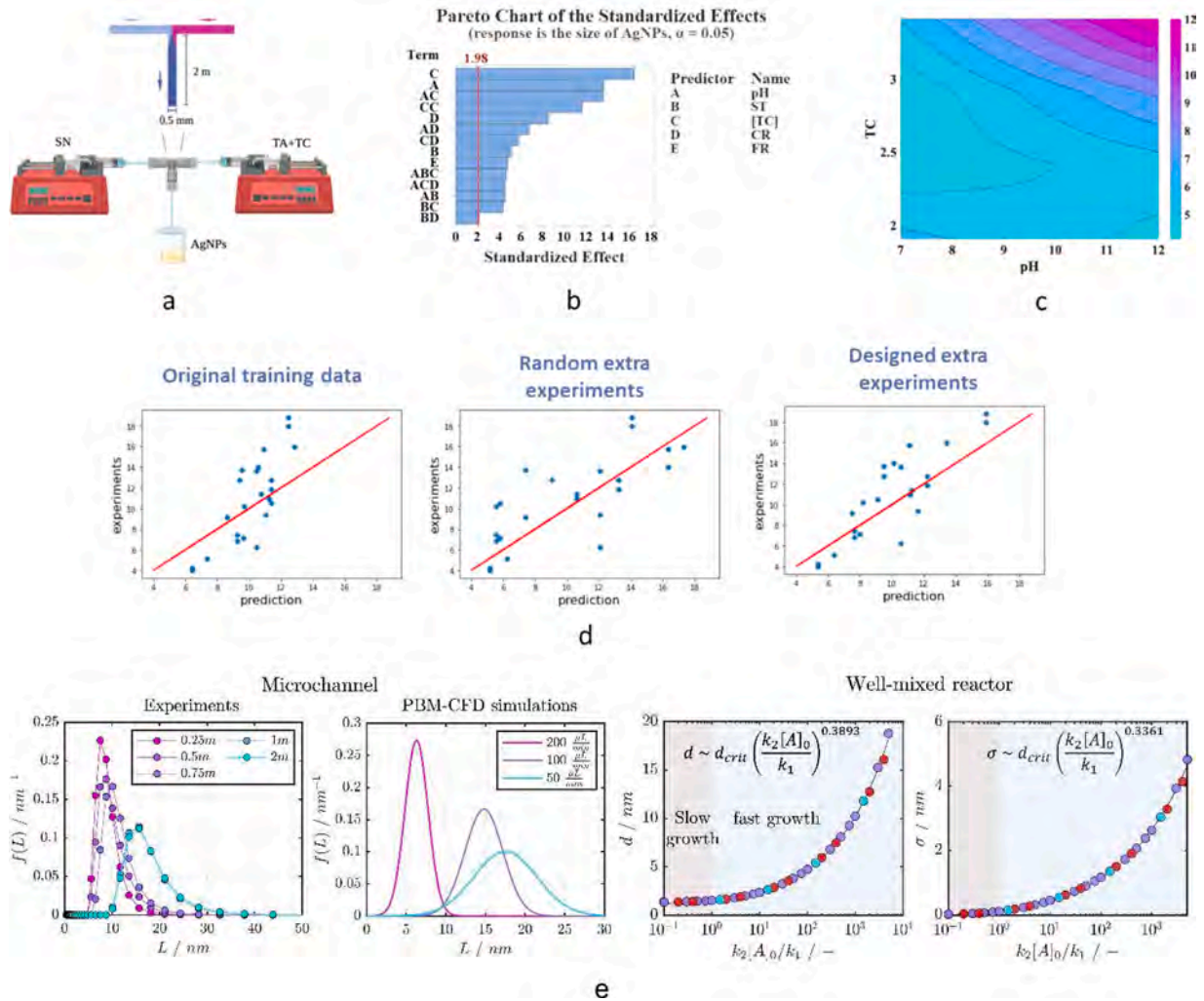


**Fig. 1.** a) Predicted dimensionless droplet diameter using the semi-empirical model from [Kalli et al. \(2022\)](#) and the BRANN model used in [Chagot et al. 2022](#); b) flow pattern map of the dripping regime for: (top) experimental data, (bottom) synthetic data ([Chagot et al., 2022](#)).





**Fig. 2.** An example involving the combination of denoising convolutional neural networks (DnCNN) and multi-scale residual network-bottleneck attention model (MSRN-BAM) to extract microdroplet diameter information from a low-quality image (adapted from Gelado et al., 2023).



**Fig. 3.** Using a microfluidics setup for AgNPs synthesis: a) the microfluidics device; b) Pareto chart demonstrating statistical significance of factors and their interactions, the red line showing the limiting value for statistical significance; c) response surface demonstrating the combined effect of pH and trisodium citrate (TC) on AgNPs size, the TC values are given in mM, and the colour bar is for the particle size in nm; d) comparison of the performance of the model trained on the initial set of data with those using randomly selected additional experiments, and guided DoE based on decision tree; e) comparison of the PBM-CFD simulation results to experimental data from the microfluidics channel and a well-mixed reactor. The Figs shown have been adapted from (Nathanael, Galvanin, et al., 2023) (a – c), (Nathanael, Cheng, et al., 2023) (d), and Pico et al. (2023).

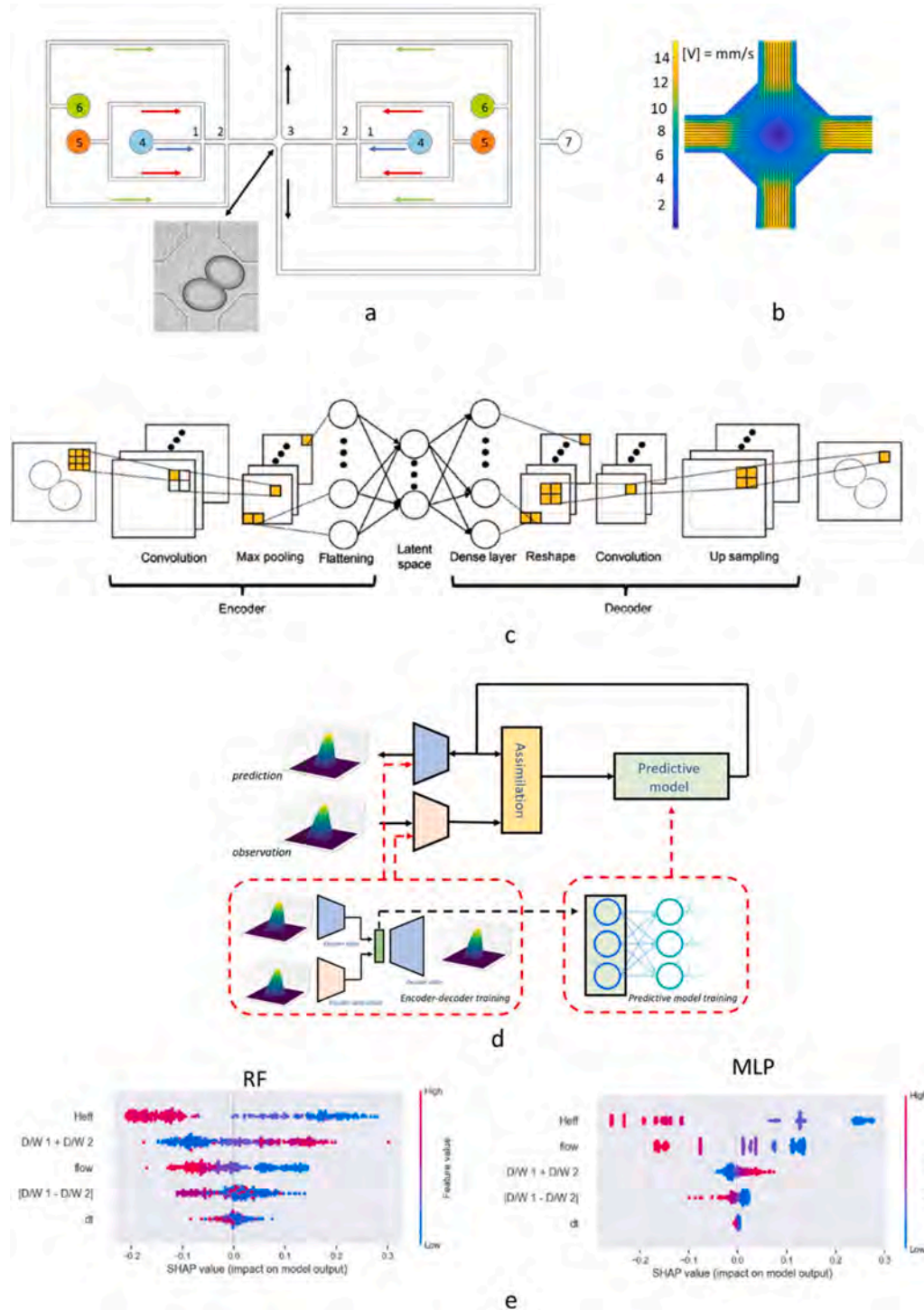
next most important parameter. The combined effect of the various factors was visualised using a response surface methodology, as shown in Fig. 3c, which demonstrates the complex interplay between [TC] and pH in their contribution to the final particle size. The DoE approach provided a good prediction of the particle size based on both the training and testing datasets. The results were validated experimentally using dynamic light scattering and transmission electron microscopy

(Nathanael, Galvanin, et al., 2023).

In addition to the DoE-based experimental approach, we have also developed a numerical methodology to identify the parameters reflecting the process chemistry and the kinetic models for AgNP synthesis using computational fluid dynamics (CFD) and population balance modelling (PBM) (Pico et al., 2023). The two-step Finke-Watzky (F-W) mechanism was chosen to describe kinetics of nucleation followed by

nanoparticle growth and has been shown to be the most reliable mechanism to describe the synthesis of metallic nanoparticles. This mechanism assumes that the nucleation process is relatively slow, whereas particle growth is a fast auto-catalytic process. Reduction of metal ions to metal atoms is not considered in this F-W model but is implicitly included in the nucleation process. The results of the PBM-CFD simulations of AgNP synthesis in microfluidic device presented in Fig. 3a have highlighted the delicate interplay between mass

transfer, precursor reduction, nucleation and growth of nanoparticles and a good qualitative agreement with experiments; this is illustrated in Fig. 3e. Furthermore, these results were also in very good agreement with experimental studies for a well-mixed reactor where instantaneous mass transfer was observed. Wherein it was shown that the AgNP size is governed by the ratio of nucleation to growth time scales; here, the former time scale is the reciprocal of nucleation constant,  $k_1$ , whereas the latter comprised the initial precursor concentration  $A_0$  as well as



**Fig. 4.** a) microfluidic device used to collect experimental data on drop coalescence: 1 – cross-junctions for drop formation, 2 – additional oil inputs through side channels, 3 –coalescence chamber, 4 – water inlets, 5 – main oil inlets, 6 – additional oil inlets, 7 – outlet; b) flow field in the middle plane of coalescence chamber measured by ghost particle velocimetry; c) ensemble latent assimilation with deep learning surrogate model for drop interaction in microfluidic device; d) Flow chart of the new method GLA; e) SHAP plots for RF and MLP models. The Figs are adapted from (Hu et al., 2024) (a, e), (K. Zhu et al., 2023) (b), (Zhuang et al., 2022) (c).

the growth rate constant,  $k_2$  (see Fig. 3). Thus, the combined DoE-PBM-CFD-based approaches has successfully teased out the most important factors governing AgNP synthesis.

Further work (Nathanael, Cheng, et al., 2023) has exploited the model-guided choice of parameter values which resulted in a vastly reduced number of additional experiments needed to improve the prediction accuracy. This study utilised a decision tree-guided DoE for predicting AgNP size using dimensionless parameters such as the Reynolds and Dean numbers,  $k_1$  and  $k_2$  (with fixed  $A_0$ ), and collection/storage temperature. Importantly, the regions in parameter space targeted by this methodology in which to carry out the experiments corresponded to those associated with the highest mean squared error (Fig. 3d), the decision tree-guided DoE improves considerably the model prediction accuracy and that trained on randomly selected additional experimental data. It is also possible to generalise this approach for different chemistries as well as different device design and related hydrodynamics. Another promising avenue is to use inverse modelling enabling to determine the optimal parameters to synthesis NPs of desired size.

### 2.3. Deep Learning models for prediction of drop coalescence under confinement

Here, we present machine learning-based approaches to predict drop coalescence in a microfluidics device shown in Fig. 4a. Water drops in oil were formed in two symmetrical cross-junctions and driven to approach one another in a coalescence chamber via a compression-expansion flow field (see Fig. 4b). The evolution of each doublet formed was recorded by a high-speed camera starting from the moment when the first drop enters the chamber until the drops either coalesce or detach. The dataset created includes 1531 and 1201 doublets in silicone oil of viscosity 4.6 mPa s and mineral oil of viscosity 31 mPa s, respectively, with a range of capillary numbers of 0.001 - 0.004.

The raw experimental data presented as video-recordings were used for reduced order (surrogate) modelling (ROM) with data assimilation in the latent space (LA), as shown in Fig. 4c (Zhuang et al., 2022). ROM enables a considerable reduction in computational cost for high-dimensional raw images by compressing them into low-dimensional spaces, where recurrent neural networks (RNNs) are employed to build a surrogate model in the reduced-order space. LA with a developed ensemble-based correction determination algorithm to implement the optimum frequency of performing LA, improves the prediction accuracy to maximise agreement with experimental data. Further model improvement is achieved by using CFD data (see Fig. 4d). To fully address the challenge of non-explicit transformation function in data assimilation, we have developed Generalised Latent Assimilation (GLA) designed to manage various data sources through a shared latent space. Similar ideas could also be found in the work of Gong et al., 2023. Notably, this novel methodology decreases computational demands by using a multi-domain encoder-decoder neural network to replicate complex mapping functions. Furthermore, a CNN-based approach with voronoi-tessellation is also introduced to handle time-varying sensor placement in the CFD simulations (Cheng et al., 2024).

Another ML approach uses tabulated data from pre-processed video-recordings. In this case, numerical parameters representing confinement of drops in the field of view and in the perpendicular direction, drop size difference, total flow rate (characterised by a capillary number) and time-delay between drops were used as model factors. Two tree-based models, a random forest (RF), and a XGBoost model, were applied to the dataset based on silicone oil (K. Zhu et al., 2023). This dataset was imbalanced with most of the data representing coalescence events. To improve the model prediction, a novel generative model, the double-space conditional variational autoencoder, was developed and used to generate synthetic tabular data. The dataset based on mineral oil was well balanced, and three models were used to predict drop coalescence for this dataset; the RF, XGBoost, and Deep Neural Networks with

a Multilayer Perceptron (MLP) all led to good results.

To better understand the importance of the various features and clarify the model's decision-making, explainable AI models were further applied to the dataset in (Hu et al., 2024). SHapley Additive exPlanations (SHAP) was used to understand contribution of each feature into model output. The TreeExplainer was employed for tree-based models, while the KernelExplainer was used for the MLP model. The SHAP values were calculated for each datum point, as shown in Fig. 4e. It is seen that the most important feature is parameter  $H_{eff}$ , which characterises the confinement in the cross-stream direction: the coalescence probability decreases with  $H_{eff}$ . The second most important feature in the RF model is confinement in the field of view; for the MLP model this is the third most important feature, while the flow rate is the second most important. It can be concluded therefore that these features have roughly similar importance for coalescence. The least important feature for both models is the time interval between the drops.

Another approach which highlights the impact of specific features used in (Hu et al., 2024) was the Feature Ablation Test, where one of the features was dropped at a time and model predictions without this feature were compared with those from models operating on the full features set. To understand in more details the model decision making for a specific set of factors, Local Interpretable Model-agnostic Explanations, LIME, was used in (Hu et al., 2024). LIME works by sampling new data points in the vicinity of a chosen point in the parametric space represented by experimental data and creating a new local surrogate model for this local dataset. Usually, the surrogate model is very simple, often linear, and therefore easily interpretable in contrast to a much more sophisticated, general model. It provides a reasonable approximation of the behaviour of the global model in the vicinity of this point in the parametric space. Importantly, the LIME algorithm generates probability of coalescence for any chosen factor combination, which is of great practical interest. So far, tabulated data for two datasets, based on silicone oil and mineral oil, were used separately due to considerable imbalance of the former one. The future work aims at collecting more data to balance the silicone oil-based dataset and develop models describing all data. This will enable us to consider the effect of factors such as viscosity and interfacial tension, and to generalise the analysis to include dimensionless parameters such as the capillary number.

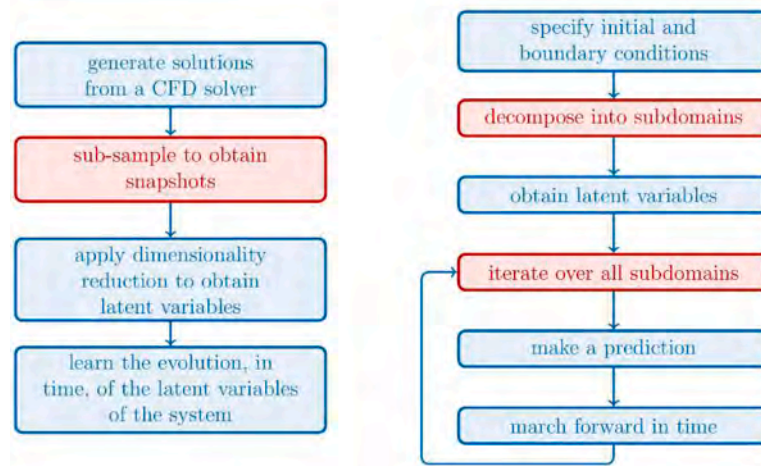
## 3. Machine Learning for inertial flows

### 3.1. Surrogate models for two-phase pipe flows

Until recently, machine-learning surrogates have been tied to the mesh on which the training data or snapshots are held. Thus, if a surrogate model has been trained on one geometry, predictions can only be made solely for that geometry. A new method proposed the use of sub-sampling and adversarial networks to train using one geometry and predict for a different geometry (Heaney, Liu, et al., 2022). This method involved generating snapshots by sub-sampling the solutions on small regions within the domain rather than by using the CFD solution over the entire mesh. Therefore, neural networks can be taught how to predict the flows within a small region of the domain, given the flows from neighbouring regions. This way of training the neural networks leads to independence from the original geometry.

For the inference stage, a different domain (larger, or with a different configuration, or both) can be decomposed into regions of the same size as that used to generate the training data. The network can be used to make predictions for each small region, which are linked through an iterative process ending when the solution across the entire domain does not change significantly; see Fig. 5 for a schematic of the steps required in the sub-sampling approach in addition to those of a typical machine-learning based surrogate model. Originally developed for urban air flows (Heaney, Liu, et al., 2022), this method has also been applied to multiphase pipe flow (Heaney, Wolffs, et al., 2022). The latter demonstrated that predictions of volume fraction and velocity could be made





**Fig. 5.** Typical steps of a machine learning-based surrogate model (blue) and additional steps for the sub-sampling strategy (red). Left: offline or training stage; right: online or predicting stage.

for a 98 m pipe given training data from a 10 m pipe simulation. Here, we use the same approach as in (Heaney, Liu, et al., 2022) to generate new predictions of a 1000m pipe based on training data from a 10 m pipe.

We use an autoencoder for dimensionality reduction to obtain the latent variables; this is followed by three stages for the generation of a surrogate model which involve departures from a conventional machine learning approach. The first one involves a sub-sampling approach and collecting training data from CFD solutions sampled over a small region and a random time level. The size of the small region is fixed, and the location is obtained from splitting the pipe up into equally sized sub-domains. In this work, the training data was augmented by random sampling. The usual min-max scaling (normalisation), in which the input and output variables are re-scaled linearly, was applied to the data before training an autoencoder. In the second stage, to generate training data for the network used to predict in time, the same sized sub-domain was used for sampling as in the first stage, however, the network also needs information from the sub-domains that are upstream and downstream of the current sub-domain. After normalisation, an adversarial network was trained to take latent variables from the current sub-domain at time level  $n-1$  and latent variables from the neighbouring two sub-domains at time level  $n$ , to make a prediction for the latent variables in the current sub-domain at time level  $n$ . The training data can be sampled from random locations and a randomly chosen time level paired with the successive time level.

A third change to the typical machine learning surrogate modelling approach is made when using the trained networks for inference. A pipe of arbitrary length can be modelled by splitting the domain into sub-domains of the same size as those used in the sampling process. Initial and boundary conditions must be supplied or generated, and then, the adversarial network generates a prediction for one sub-domain in the pipe, given estimates of the solutions in the neighbouring sub-domains. Similarly, a solution is generated for the next sub-domain, using the most up-to-date solutions available for the neighbouring sub-domains. If a sweep is said to be completed when all the sub-domains have a prediction, multiple sweeps are performed (to allow information to propagate from one end of the domain to the other) to improve the solution. Once the global solution does not change (to within a specified tolerance), the sweeping process stops.

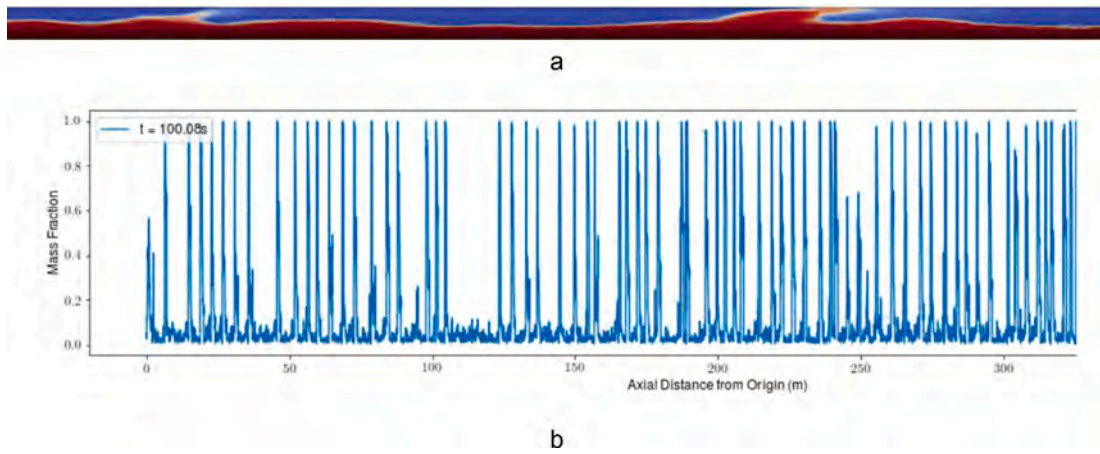
Previously, the method has been trained on CFD results from a 10 m pipe and used to make predictions for a 98m pipe (Wolffs et al. 2022). In this paper, we demonstrate our method by modelling the flow in a pipe of length 1000 m and radius 0.039 m based on training data from a 10 m pipe. We split the 1000 m pipe into sub-domains of length 1 m and use initial conditions for each sub-domain based on those of the 10 m pipe.

For the inlet condition, three methods were experimented with for the surrogate model of the 98 m pipe reported in (Heaney, Liu et al. (2022)). In generating results for a 1000 m pipe, one of the three methods was used, which takes a series of solutions from the CFD results that led to the formation of a slug; this series is repeated as needed. To generate the CFD solutions for the machine-learning models, a finite-element control-volume code (Salinas et al., 2017), (Obeysekara et al., 2021) was used, which solves an advection equation for the volume fraction to track the interface.

The pipe was initially filled with water and once the simulation starts, air is injected in the top half of the pipe. The air speed is 4.162 m/s and the water speed is 2.081 m/s in the axial direction. Solutions at 800 time-levels were generated with a fixed time interval of 0.01 s. Fig. 6a depicts a plot of the volume fraction field showing two slugs advecting down a section of the pipe. To create the surrogate model, we choose a sub-domain size of 1 m in the axial direction and use the entire domain in the other two directions due to the aspect ratio of the pipe. The velocity and volume fraction solutions are then interpolated onto grids of resolution  $60 \times 20 \times 20$  at 800 time-levels and from various locations along the pipe to produce snapshots or training data. A convolutional autoencoder is trained which has just 10 latent variables, representing a compression ratio of 9600 (4 solution fields on a grid of  $60 \times 20 \times 20$  maps to 10 variables).

The latent variables from the 800 time-levels are then used to train a network which will model the time-dependent behaviour of the system. We chose an adversarial network (Makhzani et al., 2015) for this task, as standard time prediction networks have been shown to struggle with predicting for a long period in time, as the error in their prediction accumulates over time and ultimately leads to unphysical behaviour (either tending to a false steady state or diverging) (Maulik et al., 2020), (Arcucci et al., 2021). The adversarial network has as an input, the latent variables at the current time level in neighbouring sub-domains and latent variables at the previous time level in the sub-domain of interest. Its output is the latent variables in the sub-domain of interest at the current time level. With initial and boundary conditions, we map from these to the latent variables and then begin the process of sweeping through the sub-domains generating a global prediction for the velocities and volume fraction. In Fig. 6b, we plot the volume fraction against axial position, and the slugs can be seen clearly. This machine-learning surrogate stably predicts slugs over a pipe of length 1000m after having been trained from CFD solutions of multiphase flow in a 10m pipe.

Apart from the adversarial modelling and generalisation method, our work also presents a novel system that combines reduced-order surrogate models with a new data assimilation technique for real-time observation incorporation in different physical spaces (Cheng et al.,



**Fig. 6.** a) Two slugs in a section of the 10 m pipe indicated through the volume fraction field (red represents water and blue represents air); b) spatial development of the liquid mass fraction inside a 1000 m pipe at 100 seconds obtained using the surrogate model.

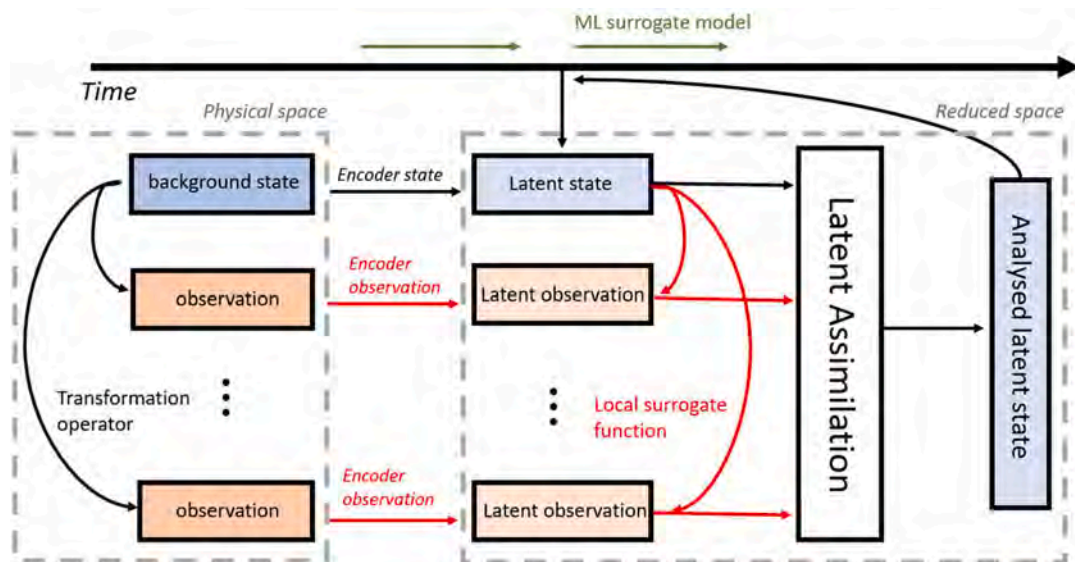
2023). The focus is on the development of Generalised Latent Assimilation (GLA) and its application in multiphase flow pipes, specifically in a high-dimensional CFD setting for two-phase liquid flow (Chen et al., 2023). GLA is designed to work efficiently with reduced-order modelling and low-dimensional surrogate models generated using machine learning algorithms. This approach benefits from the efficiency of reduced-order modelling and the accuracy of data assimilation (Cheng, Quilodran-Casas, et al., 2023). The study examines the flow separation characteristics of a silicone oil and water mixture in a pipe 4 m long and 26 mm in diameter (Chen et al., 2023). Eulerian–Eulerian simulations were conducted using OpenFOAM, an open-source CFD platform, to solve equations of mass and momentum conservation for oil and water phases considering their respective properties. Population balance models were employed to model droplet size and coalescence behaviour. Numerical solutions were obtained on a structured mesh with 180,000 nodes, and the flow time was set to 10 seconds with a time-step of 0.005 seconds to ensure convergence.

Regarding the machine learning phase, 1000 snapshots of the single-trajectory simulation data were divided into training (80%) and testing (20%) datasets (Cheng, Quilodran-Casas, et al., 2023). The data, originally from cylindrical meshes, were first flattened to 1D vectors before being auto-encoded. Our study focused on building machine learning surrogate models to predict the evolution of the oil volume fraction

within the test section. Techniques such as autoencoders and Long Short-Term Memory (LSTM) networks were employed for training on the simulation snapshots. LSTM network-based models have been shown to provide three orders of magnitude increase in computational efficiency as compared to traditional CFD simulations (Cheng, Quilodran-Casas, et al., 2023). Our work introduces a novel Generalised Latent Assimilation algorithm that performs data assimilation (DA) with heterogeneous latent spaces for state and observation data (see Fig. 7). This approach allows for a more flexible and efficient assimilation process compared to the current state-of-the-art (Cheng, Quilodran-Casas, et al., 2023), as shown in Fig. 8.

### 3.2. Recurrent Neural Networks for mixing performance prediction

The numerical framework we developed to predict the performance of stirred and static mixers in forming dispersions, with and without surfactants, consists of three main stages, as depicted in Fig. 9: 1) data generation, 2) data re-conditioning, and 3) model deployment. At its core, we built a multi-step, multivariate LSTM RNN which predicts the temporal evolution of key performance metrics, whilst remaining agnostic to the mixing process itself. The datasets used consisted of 43 cases which encompass different surfactant profiles (e.g., surfactant ‘strength’ and solubility parameterised by  $\beta$  and  $B_i$ ), rotational speeds,



**Fig. 7.** Flowchart of the Generalised Latent Assimilation with machine learning surrogate models (Cheng, Chen, et al., 2023).

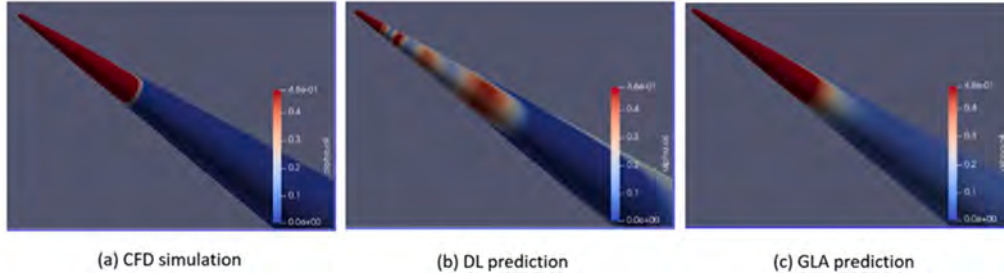


Fig. 8. Comparison of CFD simulation against deep learning prediction and GLA correction with real-time observations (Cheng, Chen, et al., 2023)

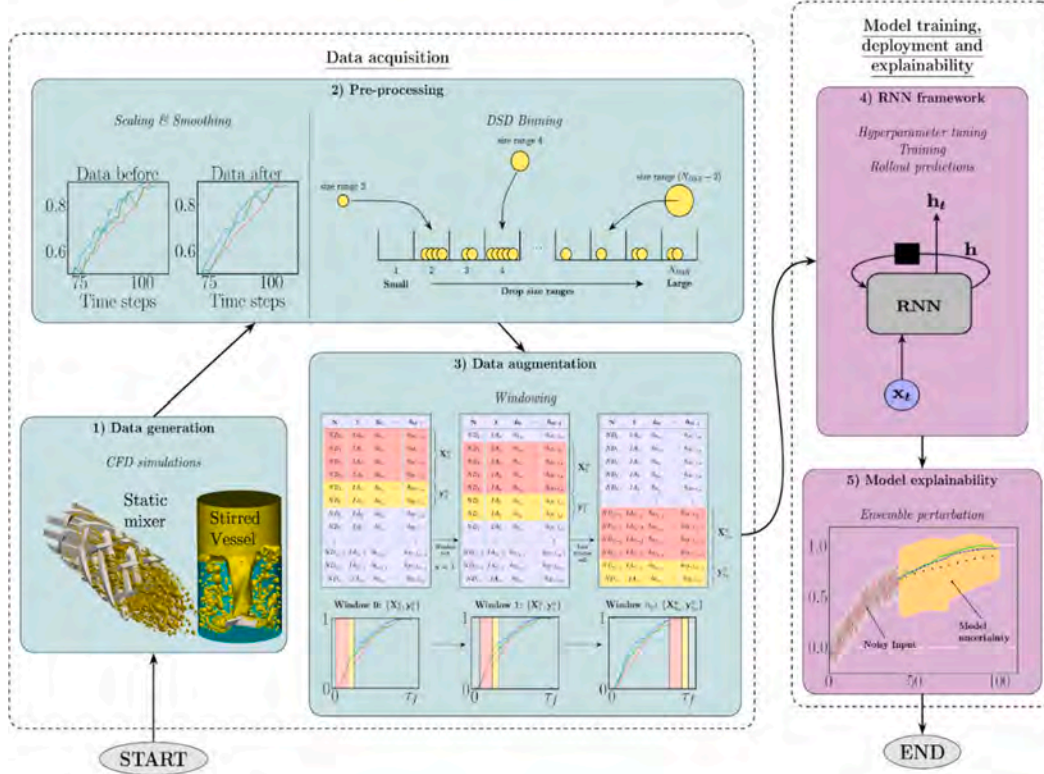


Fig. 9. Flowchart detailing the workflow adopted in this study, consisting of the deployment of a time-series RNN model for multi-step performance predictions based on data from high-fidelity CFD simulations. Teal-coloured boxes refer to the process of data acquisition, while model deployment and explainability are shown in violet-coloured boxes.

inlet configurations and mixer arrangements for both stirred and static mixers. These cases, which have been featured in previous publications (Valdes et al., 2023a; Valdes et al., 2023b; Liang et al., 2022; Liang et al., 2023), were generated via an in-house high-fidelity CFD code which features a robust interface-tracking algorithm (Shin et al., 2018). For further details into the specifics behind the CFD cases used herein, please refer to (Liang et al. 2024).

The set of features considered in this study consists of two scalar quantities, namely interfacial area growth (IA) and number of drops (ND), and a list of scalars representing the droplet size distribution (DSD), whose size changes over time. This characteristic poses a challenge when dealing with standard LSTM networks as they are designed to have a fixed topology a priori (i.e., invariant parameter size) (Sherstinsky, 2020). Consequently, a DSD binning procedure was implemented to transform drop volume lists into discrete drop counts across different size ranges, normalised through a probability density estimation function, as represented in Step 2 in Fig. 9. This procedure introduces  $M$  (i.e., number of bins) as additional scalar features, from which the DSD can be later reconstructed.

In addition, a time domain sequence-to-sequence rolling window augmentation technique was implemented herein to compensate for the small dataset available for training without altering the data semantics. As shown in Step 3 in Fig. 9, this procedure consists of splitting the original dataset into  $n_w + 1$  input and target sequences or ‘windows’ (coloured red and yellow, respectively in Fig. 9a) with dimensions  $n_i$ ,  $n_k$ , respectively. For each case, a window is initialised at  $t = 0$  and rolled forward by one time-step  $n_w$  times. After each roll, the new input/target sequence pairs generated are stacked separately into new tensors  $W_x \in \mathbb{R}^{n_w \times n_i \times (M+2)}$ ,  $W_y \in \mathbb{R}^{n_w \times n_k \times (M+2)}$ , which are fed during training to the LSTM network. The values for  $n_i$ ,  $n_k$ ,  $n_w$  impact training and predictions by influencing error propagation but these parameters were not tuned due to the impracticality of re-processing the entire dataset at every iteration.

The RNN was built using PyTorch where two different network architectures were evaluated: Fully connected (FC) and Encoder-Decoder (ED). The former refers to a single LSTM layer followed by a fully-connected linear layer which reads the hidden state from the LSTM layer and yields the predicted sequence. The latter provides a more



robust framework specifically designed for multi-step forecasting (Cho et al., 2014) which consists of two LSTM sub-networks: an *Encoding* layer which derives a compressed representation of the input sequence, followed by a *Decoding* layer which interprets the encoded representation and exploits it to generate the predicted target sequence. This latter architecture provides additional flexibility when it comes to training methodologies, as it can be taught to work *recursively* on its own output, *forced* to use true data or a combination of both. Both architectures were fitted with a custom loss penalty term of the form  $w_p * 1/N \sum_{i=1}^N (ReLU(-y))$  to avoid negative predictions (i.e., non-physical estimations), where  $w_p$  is a tuneable weight and  $y$  denotes a predicted sequence. A comprehensive hyperparameter tuning procedure was executed, sweeping over 2000 possible combinations and testing different values for batch size, loss penalty weight, hidden size, learning rate, regularisation coefficients ( $L_1, L_2$ ) and training schemes for the ED architecture.

The last step displayed in Fig. 9 is to estimate the model prediction uncertainty using an ensemble-based method from numerical weather prediction (Y. Zhu, 2005; Parker, 2013). This method involved generating an ensemble of perturbed inputs by introducing noise ( $\epsilon$ ) to feature values at each time-step, which are subsequently fed into the trained models, producing corresponding predicted sequences whence we can compute a prediction interval, which provides an overview of the range

wherein the model prediction is likely to occur given the input noise presented. We evaluated the model performance on the training and validation datasets by computing the root mean squared error (RMSE) and the coefficient of determination ( $R^2$ ), which provide measures of the model's robustness against overfitting and reliability of predictions on unseen data. Following training, an exploration of model performance was undertaken on the testing datasets for the LSTM-FC for both mixers in terms of ND, IA, and DSD.

Fig. 10(a-d) showcases the LSTM-FC model predictions (depicted by dots) on top of the CFD target sequences (depicted by continuous lines). As displayed here, the trained LSTM-FCs for both mixers capture the correct hierarchy of the simulated cases for feature ND and IA, especially at the early times. For instance, in the case of the stirred mixer, the targeted order for ND Fig. 10(b),  $Cl: 8 \text{ Hz} > Bi = 0.002 > Bi = 1$ , is recovered before time-step 200. However, the trained model fails to predict this ranking in the subsequent  $Bi = 0.002$  is higher than that for  $Cl: 8 \text{ Hz}$ . Likewise, for feature IA, the trained model loses track of the increasing trend for  $Cl: 8 \text{ Hz}$  since time-step 300. This can be related to the model's inability to extract the underlying physical knowledge from the case of  $Cl: 8 \text{ Hz}$ , failing to be Fig. 10 (a and c) wherein the trained LSTM-FC correctly reproduces the hierarchy at early times, though the model starts to perform poorly in the time frame further down.

Similarly, we explored the model performance relevant to the DSD, tracking the temporal deviation between targeted and predicted values

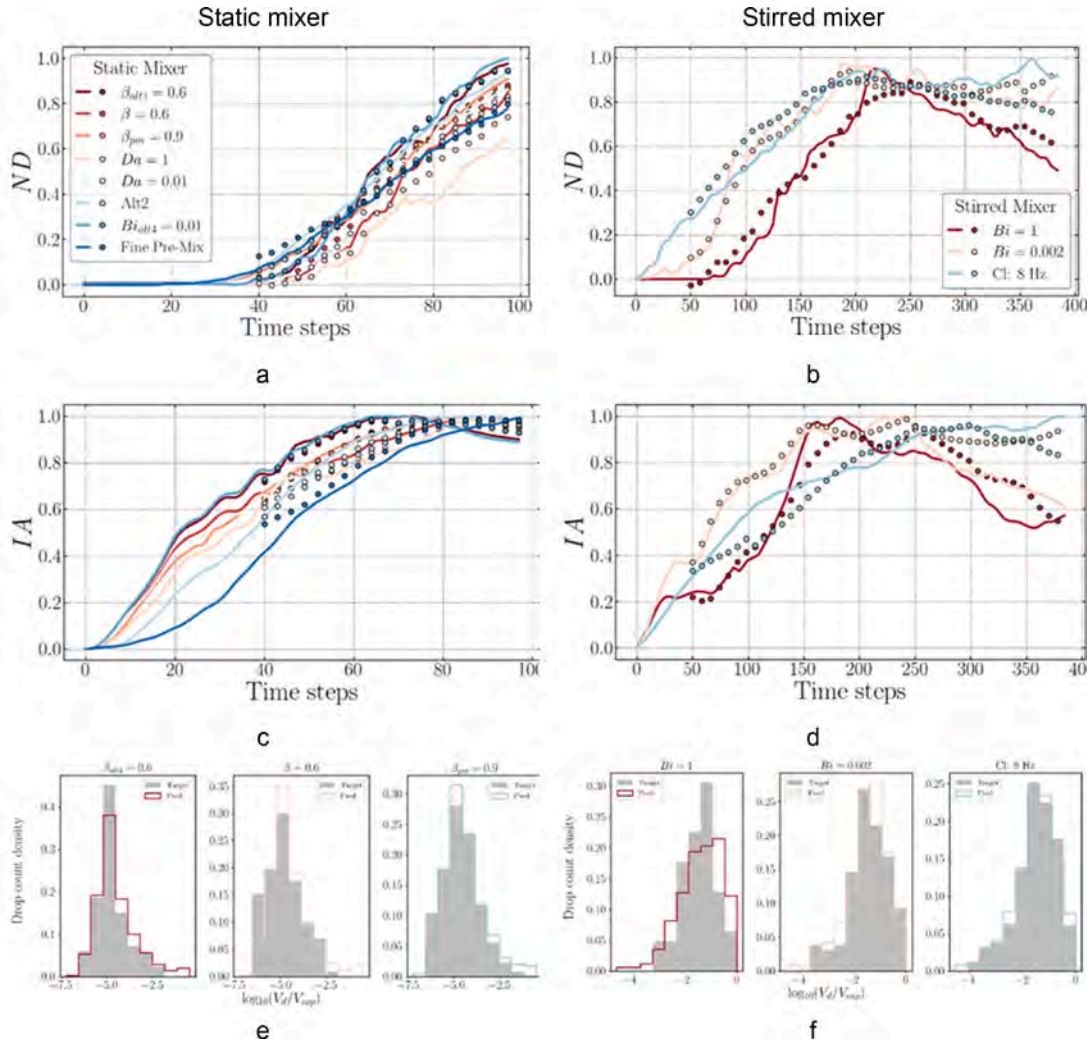


Fig. 10. Plots presenting model target sequences from CFD data (lines) and predicted sequences via the rollout procedure (dots) using the LSTM-FC network for static mixer (a, c, and e) and stirred mixer (b, d, and f). Histograms (e- f) exemplify the predicted drop size distribution, where three test cases are shown for stirred mixer at  $t=280$  while the results relevant to static mixer are demonstrated using test cases,  $\beta_{alt}=0.6$ ,  $\beta=0.6$ , and  $\beta_{pm}=0.9$  at  $t=74$ .

for all the bins, which were introduced through data pre-processing previously. Snapshots of the DSD predictions are presented in Fig. 10e and f at a single time-step in the form of histograms (drop size density with regard to the drop size in terms of a log-scale drop volume,  $\log_{10}(V_d/V_{cap})$ , with  $V_d$  representing the drop volume and  $V_{cap}$  the volume of a spherical drop whose diameter corresponds to the capillary length scale,  $\lambda_c = \sqrt{\frac{\sigma_d}{(\rho_a - \rho_o)g}}$ ). These plots provide a direct insight into the degree of agreement between the targeted and predicted distributions. In addition, to quantify the resemblance of the two distributions, the Wasserstein distance is computed; lower values of this metric indicate higher similarity.

Though it is not presented herein, it is found that LSTM-ED performs similarly to LSTM-FC in that the prediction accuracy is initially high and deteriorates subsequently. However, LSTM-ED appears to outperform LSTM-FC, to some level. For example, the abovementioned increasing trend in the case of  $Cl: 8 \text{ Hz}$  for the stirred mixer is well captured via LSTM-ED, as well as the descending one presented for  $Bi = 0.002$  and  $Bi = 1$ . Recall from above that LSTM-FC is trained to map an entire output sequence with corresponding input, whereas LSTM-ED learns to progressively generate the target sequence using its output from the previous time-step. This could explain the superiority of the latter, especially when dealing with the sequence generation since LSTM-FC has not been trained to utilise its previous prediction for the next target. Nevertheless, it is noticed that the trained LSTM-ED is unable to provide comparable predictions to LSTM-FC on the feature  $ND$  for the stirred mixer. Similarly, obvious discrepancies are presented in some cases of the static mixer. These observations suggest that the trained LSTM-ED could be further improved to achieve a better understanding of the mechanisms embedded in the current data. From above, though simply mapping between input and target sequence makes it relatively easier to train an LSTM-FC, its performance would be globally inferior to that of a well-trained LSTM-ED, since the feature evolution underlying the sequence is preserved in the latter.

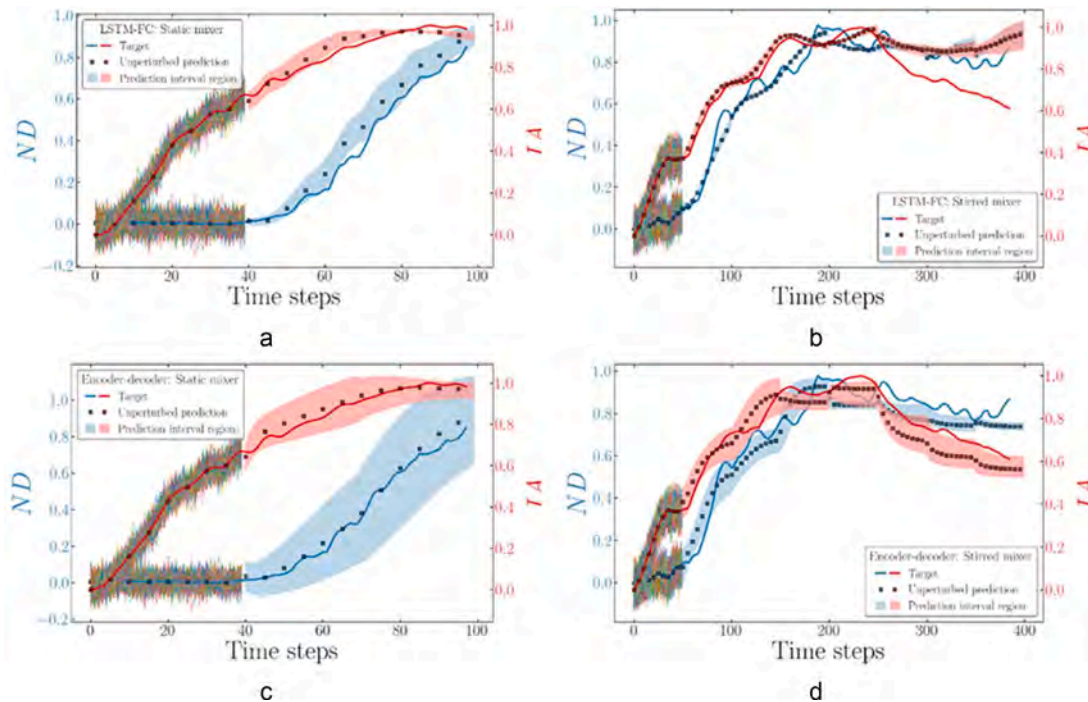
Finally, we presented the corresponding results of the trained model's uncertainty obtained via the ensemble-based approach, which is illustrated in Fig. 11 using features  $ND$  and  $IA$  from one testing case, i.

e.,  $\beta=0.6$  for a static mixer and  $Bi = 0.002$  for a stirred mixer. As displayed, Fig. 10 compares the model target and prediction from an unperturbed input sequence, and the prediction interval region from an ensemble of perturbed inputs. For both mixers, the spread of the prediction ensemble via LSTM-FC is narrower compared to that via LSTM-ED signifying a higher sensitivity of the LSTM-ED to the added noise. This can be linked to the different predicting processes of the two models illustrated above that the latter is trained to generate target sequence step-by-step; therefore, fluctuations in feature values exert a profound effect on the model prediction for the next time-step.

In this section, we have provided a baseline procedure of data pre-processing, RNN-LSTM deployment, and uncertainty quantification in the field of complex multi-phase mixing, showcasing the application of the ML-based tool to predict the evolution of dispersion performance metrics of interest for two mixing systems, generated via a static and a stirred mixer.

### 3.3. Active learning of PBM coalescence parameters for electrolytic flows

Alkaline water electrolyzers are commonly employed for industrial-scale production of low-carbon hydrogen. Operating at high current densities leads to enhanced hydrogen production, but reduced cell efficiency, partly due to ohmic losses from bubble coverage of the electrode and reduced electrolyte conductivity. To gain further insights into the behaviour of the multiphase flow, and a greater understanding of its impact on AWE performance, we carried out three-dimensional transient multi-physics simulations of a forced convection electrolyser with a diaphragm. We use the OpenFOAM libraries to simulate the turbulent bubbly flow with a multi-fluid Eulerian model and solve electrochemistry and heat transfer. While the average bubble diameter is a crucial parameter within the interfacial momentum coupling terms required as part of the multi-fluid Eulerian framework, significant uncertainty is present, with experimentally reported values ranging from microns to millimetres. Furthermore, numerous experimental studies report poly-disperse bubble size distributions (Nagai, Takeuchi and Nakao, 2003; Hreiz et al. 2015). To account for this, population balance modelling (PBM) is employed to track the evolution of the dispersed phase



**Fig. 11.** Plots comparing the targeted sequences (lines), predicted sequences (dots) and the ensemble prediction interval region (bands) for LSTM-FC (a, b) and LSTM-ED (c, d). The cloud of dots at the lower left corner refer to the ensemble of perturbed input sequences.



size-distribution, with coalescence, breakup, and other physical phenomena impacting the size distribution considered through appropriate source terms. Hinze (1955) suggests the following critical bubble diameter for breakup in a turbulent flow.

$$d_{crit} = \frac{We_{crit}}{(\rho_c \sigma)^{\frac{3}{5}} \epsilon^{\frac{2}{5}}}$$

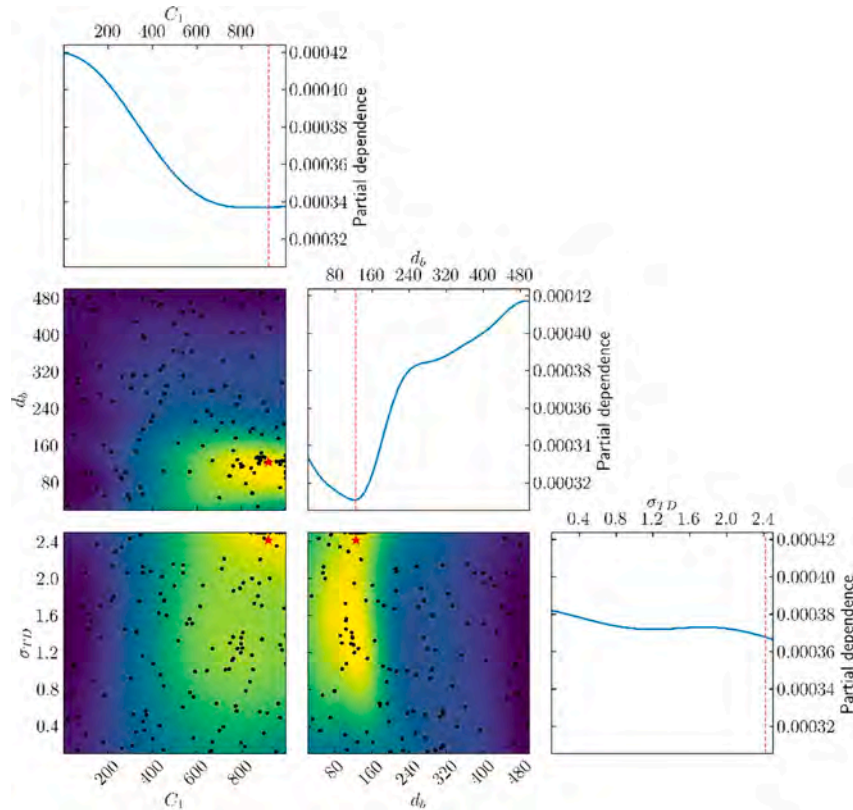
where  $We_{crit} = 0.59$ ,  $\rho_c$  is density of the continuous phase,  $\sigma$  is surface tension and  $\epsilon$  is turbulent dissipation rate. Here,  $d_b \ll d_{crit}$ , allowing break-up to be neglected, and leaving coalescence as the only source term in the population balance equation. A major drawback of common coalescence models is that they were originally designed for air-water systems, and thus cannot be applied directly to the present flow as coalescence is inhibited in electrolytic solutions (Orvalho et al., 2021). Rather than creating new kernels for the current application, it is possible to adapt the existing models by adjusting a constant that regulates the coalescence efficiency, which is represented through a constant denoted  $C_1$ . Consequently, since the PBM parameters cannot be derived from first principles, we use here a Bayesian optimisation (BO) approach to avoid the need for extensive parametric investigations, allowing us to search the parameter space and optimise our model in a significantly lower number of iterations and at lower computational costs. BO is often used to optimise the hyper-parameters of black box functions and operates in a sequential manner to find the minimum of an objective function in the fewest number of iterations. As the objective function is costly to evaluate, BO uses a surrogate model to build a probabilistic representation of the objective function. An acquisition function is then optimised over the surrogate model instead of the objective function itself. Here, the objective function consists of the error between predicted gas volume fractions from numerical simulations, and experimental results (Riegel et al., 1998), and a Gaussian process is employed as the surrogate model. Our OpenFOAM solver is

coupled to the *scikit-optimize* library and runs autonomously to determine optimal input parameters.

We carry out Bayesian optimisation of the  $C_1$  constant which regulates the coalescence efficiency, and the initial bubble diameter at the electrode,  $d_b$ . Due to interactions between the bubble diameter and the turbulent dispersion constant, denoted  $\sigma_{TD}$ , the latter is also included in the optimisation procedure. The bubble size distribution is discretised into groups of  $10 \mu m$  in width, and boundary conditions are set for each size group fraction. The size group fraction of the bin closest to the diameter proposed by the acquisition function is set to one at the electrode and Neuman everywhere else, and Neuman conditions are applied everywhere to all other size groups. For each optimisation case, 50 initial simulations were performed prior to beginning the optimisation, and the BO was run for 100 iterations.

Fig. 12 displays the BO results at an applied current density of  $500 A m^{-2}$  and Reynolds number of 6885, using the coalescence model of (Luo, 1993). The partial dependence plots showcase the influence of a single parameter when all other parameters are kept constant, while the objective function is plotted in two dimensions and is averaged over the third dimension. The black points represent each sampling point selected by optimising the acquisition function, while the red star is the optimal point. Finally, the zones coloured yellow represent low objective function values, and the opposite holds for the areas coloured dark blue. It is important to note that the objective function and partial dependence plots are obtained from the surrogate model predictions, as opposed to the forward simulator, since the latter is too expensive to evaluate a large number of times.

The model's objective function reveals an optimal region with small bubble diameters and large  $C_1$  values, which are associated with typical  $d_b$  values from the literature, and minimal coalescence. Examining the correlation between  $\sigma_{TD}$  and  $d_b$ , the optimal region is characterised by high values for both parameters, indicating low turbulent dispersion and minimal coalescence. The partial dependence plots show that larger



**Fig. 12.** Partial dependence and objective function plots at imposed current density of  $500 A m^{-2}$  and Reynolds number of 6885, using the Luo coalescence model. Here,  $C_1$  is a constant controlling coalescence efficiency,  $d_b$  is the initial bubble diameter at the electrode, and  $\sigma_{TD}$  is the turbulent dispersion constant.

values of  $C_1$  and  $\sigma_{TD}$  values lead to a decreased loss, while an optimal region for  $d_b$  is highlighted, with  $130 \mu m$  emerging as the best bubble size. The clustering of points in these optimal areas demonstrates the successful convergence of the Bayesian optimisation approach and highlights the ability to recover experimentally uncertain parameters.

### 3.4. Gaussian Process Regression for prediction of droplet size distributions in sprays

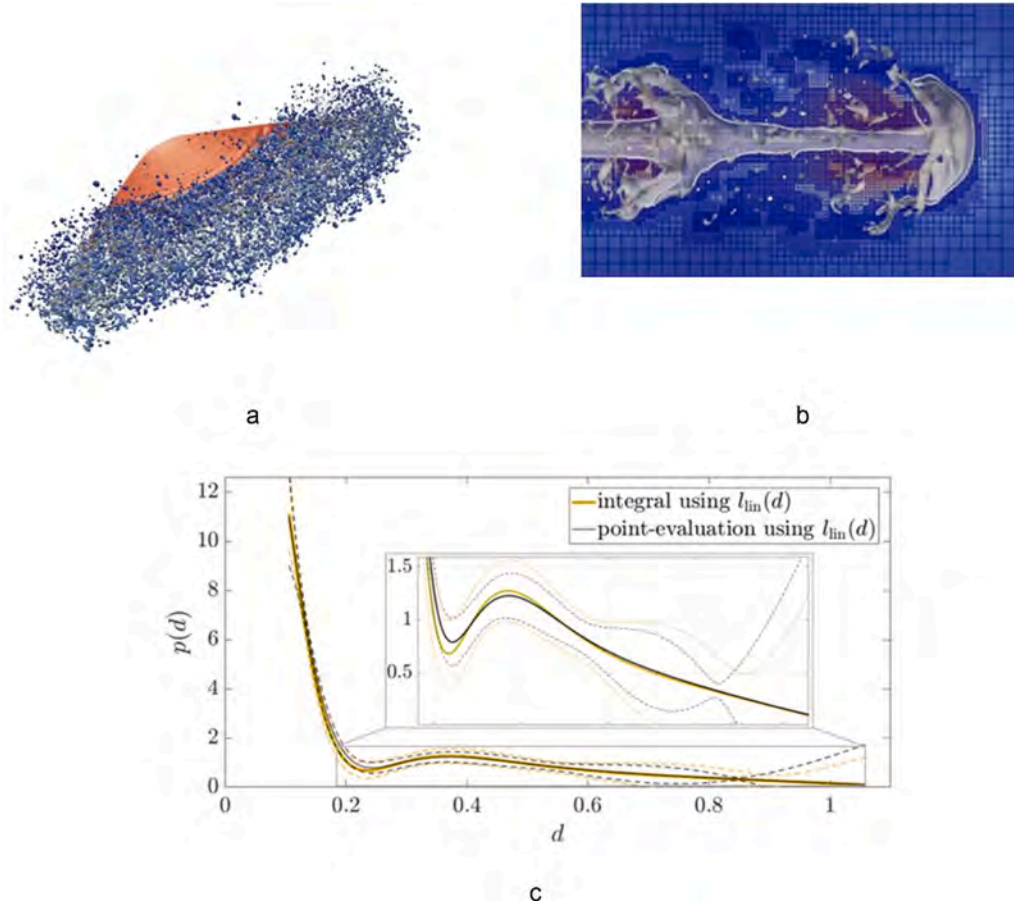
Liquid atomisation is crucial for various applications, from agriculture to fuel injection and pharmaceutical inhalers. The efficient performance for these applications hinges on the understanding of the droplet size distribution (DSD) resulting from liquid jet atomisation under varied operating conditions. However, exploring the design space for optimal performance is challenging due to the complex interfacial physics governing DSD. The high-fidelity numerical simulations and experiments needed to comprehensively explore this design space are not only expensive but also often impractical for systematic and extensive investigations. In response to these challenges, in this study, we apply a surrogate model to map the working conditions of a flat-fan liquid spray, parametrised by the spray angle ( $\alpha$ ), Reynolds number ( $Re$ ), and Weber number ( $We$ ), to the resulting DSD. Data to train Gaussian process regression (GPR) machines is generated via high-fidelity numerical simulations utilising the Basilisk flow solver, incorporating an octree adaptive mesh and volume-of-fluid interface tracking. Post simulation filtering is conducted based on the equivalent diameter and sphericity to choose droplets needed for further statistical analysis (Traverso et al., 2023).

This analysis leverages GPR to scrutinise and estimate the drop size

distribution (DSD) of a liquid spray obtained from numerical simulations. In this approach, the drop population is treated as an independent and identically distributed sample of events. The unknown distribution from which the sample is drawn is denoted as  $p(d)$ , representing the probability density function (PDF) of drop diameters. GPR is employed to infer both the PDF and its uncertainty from the obtained sample. Fig. 13a shows liquid spray for  $\alpha=65^\circ$ ,  $Re=20$  and  $We=9$ . Fig. 1b shows the adaptive mesh refinement capable of capturing droplets, and Fig. 13c shows the DSD predicted by the GPR by two different methods (Traverso et al., 2023).

For predicting the DSD with respect to various operational parameters involves a two-step process. In the first step, multiple GPR models are trained to predict how each feature of the DSD changes with the input parameters. These parameters, within the range of  $\alpha=[10^\circ-65^\circ]$ ,  $Re=[20-59]$ , and  $We=[9-45]$ , are explored using 38 numerical simulations. An automatic relevance determination (ARD) squared exponential kernel effectively captures the changes in DSD features based on the input parameters, with higher sensitivity to changes in  $We$ , followed by  $\alpha$ , and then  $Re$ . In the second step, the design space exploration produces DSDs at unseen conditions within the input space, such as  $We>45$ , successfully capturing trends like the effect of our integral approach on the DSD tail and the shift in the peak diameter with changing  $We$ .

This study presents a comprehensive framework for exploring the intricate design space of liquid atomisation using a surrogate model based on Gaussian process regression. The proposed methodology, integrating high-fidelity numerical simulations, meticulous post-simulation processing, and advanced statistical analysis, is adaptable to other complex processes beyond liquid atomisation, and applicable to widespread applications featuring complex multiphase flows.



**Fig. 13.** a) Representation of atomisation, b) adaptive mesh refinement capturing liquid jet disintegration, and c) DSD predicted by the GPR for  $\alpha=65^\circ$ ,  $Re=20$  and  $We=9$ .

### 3.5. Machine Learning for gas-solid fluidised beds

A range of fields have been investigated that will benefit from surrogate models, including acoustic techniques, advanced signal processing, and machine learning-CFD hybrid approaches. Our researchers from UCL and ICL have developed an acoustic emission (AE) technique in combination with a ML algorithm to characterise the particle size distribution in a gas-solid fluidised bed for the first time. The AE signal is generated in gas-solid fluidised beds due to the collision and friction between fluidised particles as well as between particles and the bed inner wall (Zhou et al., 2018), as shown in Fig. 14. The generated AE signal depends on the properties of the fluid, particles, and the fluidised bed material (Salehi-Nik et al., 2009). We have also developed a theoretical approach to explain the generation of AE signals in gas-solid flows and proposed an inversion algorithm to obtain the particle size distribution from the AE energy spectrum. This methodology was applied to AE measurements obtained in a pseudo-2D fluidised bed, characterising the particle size distribution for different particle sample sizes ranging from 150  $\mu\text{m}$  to 355  $\mu\text{m}$ . The fluidised-bed walls are 10 mm thick and made of polymethyl methacrylate (PMMA). The fluidised bed dimensions are 1000 mm (height), 100 mm (width), and 10 mm (depth), and the wall is made of polymethyl methacrylate (PMMA) and has a thickness of 10 mm. The particles used in this work are spherical glass beads (ballotini) with a density of 2500  $\text{kg m}^{-3}$ , and the fluidising gas is air. Air injection at the bottom of the fluidised bed is controlled by a rotameter, while the distributor is a porous plate with a hole size of 25  $\mu\text{m}$ . Before entering the fluidised bed, the flow of air is homogenised in a windbox, a plenum filled with ceramic beads approximately in diameter. All experiments were conducted at room temperature and pressure. The density and viscosity of air are 1.2  $\text{kg m}^{-3}$  and 0.018  $\text{mPa s}^{-1}$ , respectively.

Additionally, for the first time, we investigated the application of ML techniques to invert the AE signal in the gas-solid fluidised beds. Two ensemble machine learning algorithms, Random Forest (RF) and Gradient Boosting Regressor (GBR), were applied to the AE signal to predict the particle size distribution (Hii et al., 2013; Zang et al., 2019).

We built a ML regression model which takes frequency and kinetic energy from the acoustic signal as inputs and predicts the particle size

distribution. The training, validation, and test datasets, each consisting of 2497 data points from each sample, were used in the ML process. The data post-processing and machine learning steps are illustrated in Fig. 14b. We evaluated the performance of RF and GBR on the test dataset by comparing the model output against the particle diameter measured from the AE technique, as shown in Fig. 14c and Fig. 14d. To further quantify the prediction error, we estimated two regression metrics, the RMSE and  $R^2$  which measure the relative error of the ML prediction and evaluate how well the test data fit the regression model. For RF, we found that  $\text{RMSE} = 0.017\%$  and  $R^2 = 0.999$ , and for GBR,  $\text{RMSE} = 0.217\%$  and  $R^2 = 0.9999$ . It is evident that both approaches, are lower than 0.5% in terms of RMSE and with  $R^2 > 0.999$ , indicating a robust performance of the regression. The ML methods implemented in this study not only provide an accurate prediction of the particle size distribution but also offer more insight into understanding the relationship between particle size, kinetic energy, particle velocity, and AE frequency.

### 4. Future perspectives and concluding remarks

In this article for the Special Issue on Machine Learning for Multiphase Flows, we have provided some highlights from the PREMIERE (PREdictive Modelling with Quantification of UncERTAinty for Multiphase Systems) programme that showcased the use of machine learning techniques combined with physics-driven approaches based on the use of experiments and/or computational fluid dynamics (CFD) simulations. For multiphase flows with low inertia, we included examples featuring the use of Design of Experiments for nanoparticle synthesis optimisation, Generalised Latent Assimilation (GLA) models for drop coalescence predictions, and Bayesian regularised artificial neural networks, and eXtreme Gradient Boosting (XGBoost) for microdroplet formation prediction in the presence of surfactants microfluidic devices.

For inertial multiphase flows, we highlighted the use of novel sub-sampling allied to adversarial neural network architectures to predict the characteristics of air-water slug flows in long pipelines. Furthermore, we introduced a generalised latent assimilation technique, Long-Short-Term Memory networks for predicting the performance of stirred and static mixers, and the use of active learning via Bayesian optimisation to

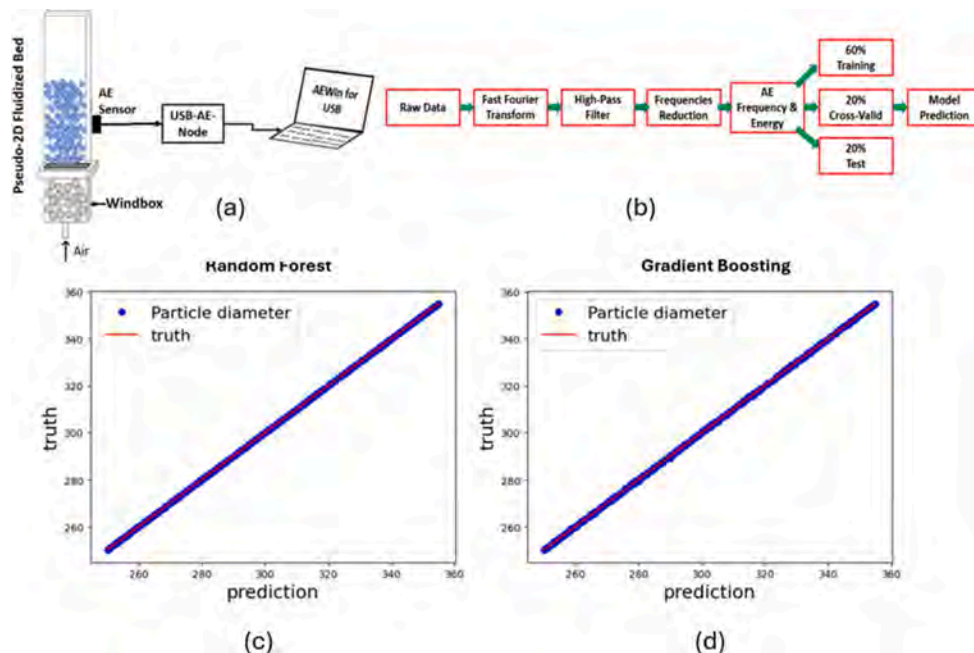


Fig. 14. a) Experimental setup pseudo-2D flat fluidised bed and acoustic emission sensing diagram; b) data preparation and ML training. Parity plots of the predictions vs ground truth on the test dataset for particle sizes ranging from 150  $\mu\text{m}$  to 355  $\mu\text{m}$  using Random Forest, (c), and Gradient Boosting, (d).



determine parameters for coalescence kernels for PBM-CFD models for green hydrogen production in high current density electrolyzers. We also showcased the deployment of Gaussian Process regression and CFD simulations with adaptive mesh refinement to predict drop size distributions for sprays, and the combined use of machine learning and acoustic emission experiments to predict the particle size distribution in gas-solid fluidised beds.

The preceding sections covered a range of multiphase flows, spanning droplets, liquid-liquid, gas-liquid, and solid-gas systems, and within these systems, the impact of geometry was highlighted. Specifically, the T-mixer and helical coil reactors used in nanoparticle synthesis showed distinct mixing behaviour and yielded varying particle sizes. In the context of microfluidic droplet coalescence, the initiation of reactions was found to be critically dependent on the channel height, which determines drop interface contact. Moreover, the formation of droplets was shown to be influenced by nozzle geometries, as well as the geometries of flow-focusing channels. Broadly, this shows that the interfacial tension effects, fluid inertia, and hydrodynamics are sensitive to the specific geometry of the domain, which affects the process efficiency, selectivity, and stability.

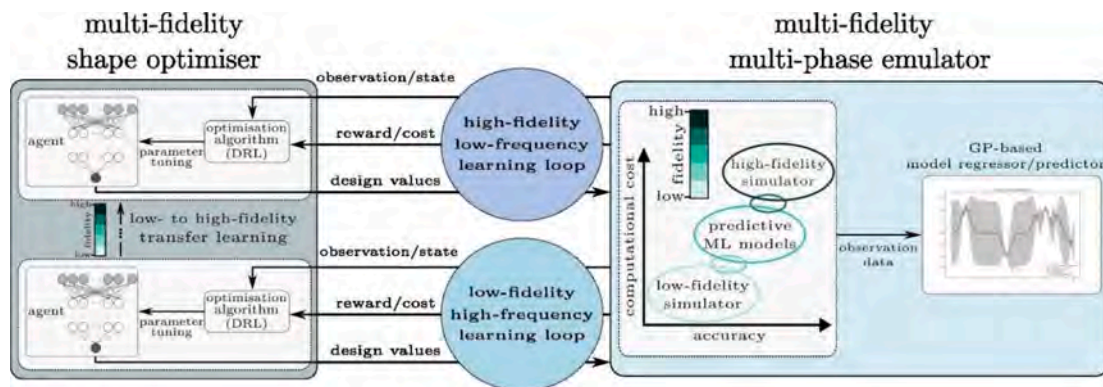
However, manually identifying optimal designs becomes impractical when dealing with large sets of design parameters. Therefore, the adoption of data-driven methods becomes imperative to navigate the complexity of these expansive design spaces. The representation of geometries, achieved through shape parametrisation methods like standard design parameters (Mansour et al., 2020), free-form geometry deformation (Kurenkov et al., 2018), or curve models (ex. nonuniform rational B-splines (Najafi et al., 2017)), demands parametrisations that can range from less than 10 to millions, depending on the desired level of flexibility. Clearly, this wide range of parametrisations can significantly escalate computational expenses. Given the prohibitively high computational cost associated with a single multiphase flow problem, even with a parameter size as modest as 50, the optimisation cost becomes prohibitively expensive. Consequently, there is a clear need for implementing multi-fidelity frameworks in the optimisation of designs for multiphase flow problems.

Multi-fidelity modelling bridges the gap between rapid computation and high accuracy by combining different levels of fidelity (see Fig. 15). This allows exploring large design spaces at lower overall cost. Multi-fidelity models have gained significant attention since the 2000s due to their capacity to balance accuracy and cost. Recent literature reflects an increase in the adoption of multi-fidelity techniques in both optimisation and fluid mechanics (M. Giselle Fernández-Godino, 2023; Peherstorfer et al., 2018). Our prior research shows the effectiveness of

multi-fidelity modelling in uncovering intricate flow phenomena (Savage et al., 2023; Savage, Basha, McDonough, Matar, & del Rio Chanona, 2023). Specifically, the revelation of Dean vortices, which enhance radial mixing and reduce axial mixing, in coiled tube reactors at a low Reynolds number was a result of this approach (Basha et al., 2023). These vortices were not previously identified without the superimposition of oscillatory flow rates at the coil inlet. The success of this discovery can be attributed to the exploration of shape using 72 shape-related parameters in both the cross-sectional and axial directions of the coil. The various fidelities in this study are discretisation in both radial and axial directions, leading to mesh node counts as low to high fidelities. The opportunity now lies in extending and adapting these techniques for multiphase flows (see Fig. 15).

We are also currently exploring an approach that has the potential to seamlessly integrate multi-fidelity models, for example surrogate models with physics-based models. The idea stems from the realisation that many discretisations can be written as discrete convolutions, which, in turn means that discretised systems can be written as convolutional neural networks whose weights are determined by the discretisation method and not by training (Chen et al., 2024). These systems can be solved by multigrid methods expressed in a U-Net architecture. The advantages of writing physics-based models in this way are (1) the models can be run any platform (CPUs, GPUs, AI processors) with barely any code modification; (2) coupled multi-physics models can easily be developed as neural networks can be linked together; (3) sub-grid-scale approaches can be easily developed which combine physics-based approaches (written as neural networks with analytically determined weights) with learned closure models (expressed as trained neural network); (4) the optimisation techniques used in training neural networks can now easily be applied to physics-based models, which are now fully differentiable.

Therefore, fidelities within the computational framework can be influenced by discretisation parameters such as mesh count, type, and size. Additionally, the choice of numerical solution methods, including convergence tolerances, Courant numbers, iterative approaches, and discretisation schemes spanning from low to higher order, adds an additional spectrum of accuracy-cost considerations. Moreover, the choice of fluid-fluid interface modelling methods introduces different fidelity levels. These methods range from low-fidelity interface capturing techniques, such as the volume of fluid and level-set methods, to high-fidelity interface-tracking approaches. Turbulence models, such as Direct Numerical Simulation, Reynolds-Averaged Navier-Stokes, Large Eddy Simulation, and algebraic stress models, also contribute to a spectrum of fidelities that cover resolved physics.



**Fig. 15.** Schematic of a closed-loop multi-fidelity shape optimisation framework, where deep neural networks are trained to optimise design parameters through unsupervised input-output interaction with a multi-fidelity multi-phase emulator. The emulator comprises a unified hierarchy of physics-based and data-driven predictive models of different fidelities. The optimiser interacts with the emulator across a spectrum of fidelities, ranging from cost-efficient low-fidelity to resource-intensive high-fidelity learning loops, allowing learned knowledge to flow up through the varying levels of fidelity. Transfer learning in the context of multi-fidelity optimisation enables the optimiser to establish fast learning in simpler environments and progressively enhance its decision-making capabilities as it receives more detailed flow scenarios from high-fidelity multi-phase models.

Data-driven predictive ML models such as Recurrent Neural Networks (RNNs) or Convolutional Neural Networks (CNNs), as demonstrated in previous sections for predicting microfluidic droplet data or droplet dynamics, can serve as low-fidelity surrogates. These ML approaches can rapidly predict multiphase data once trained, facilitating efficient navigation of the design space. However, it is important to note that they may lack the accuracy of physics-based models when extrapolating beyond the training coverage or representing fine changes to geometric details. Thereby, fidelities individually, in various combinations, can form a spectrum that balances solution accuracy against cost within the multiphase flow framework.

We give a couple of examples to illustrate modelling level fidelities for gas-liquid problems, such as liquid jet atomisation and gas bubbles in a liquid medium. Liquid jet atomisation demands a certain droplet size distribution (DSDs) for which one of the influential parameters is the nozzle geometry. DSDs are a result of simulating jets fragmenting into myriad droplets as interfaces dynamically distort and demand excessive resolution stretching across vast length scales. Adaptive mesh refinement (AMR) alleviates this by localising grid resolution. Coarser base meshes with diffuse interface capturing establish low-fidelity, inexpensive simulations. Adding AMR refinement criteria triggered by velocity and volume fraction gradients then targets emerging ligaments and droplets for higher fidelity representation (Traverso et al. 2023). Second, gas bubbles in a liquid medium, where interface capturing models range from the lowest fidelity, while state-of-the-art reconstructed interface tracking offers the highest accuracy and fidelity.

Recent advancements in multi-fidelity optimisation have harnessed machine learning techniques to bridge models, ensuring a balance between cost and accuracy. Techniques such as multi-fidelity Bayesian optimisation using deep Gaussian processes for fidelity mapping, exploring fidelities in continuous space, applying deep attention mechanisms to capture intricate dependencies across fidelities, and utilising Kriging models, or Bayesian inference methods have shown promise. Nevertheless, these methods heavily depend on the predominant paradigm of supervised learning or predictive ML, which either requires a substantial amount of labelled data or assumes that the underlying model of the dynamic problem can be estimated as smooth and differentiable functions sampled stochastically from multivariate Gaussian distributions.

The ideal approach involves creating a comprehensive autonomous optimisation framework that integrates CFD simulators, data-driven surrogate models, and analytical/statistical models into a unified predictive multiphase flow emulator within the optimisation workflow. Within this framework, the optimisation algorithm should effectively engage in a two-way interaction with the emulator to gain information and adjust optimisation parameters, while leveraging the strengths across various fidelity levels to efficiently explore complex design spaces. Deep Reinforcement Learning (DRL) is a promising outer-loop intelligence paradigm for constructing such an optimisation framework (see Fig. 15). Model-free DRL, operating within a closed-feedback loop, trains a stochastic deep neural network (agent) to make sequential optimal decisions solely through input-output interactions with the underlying dynamic system (environment) (Sutton & Barto, 1998). This approach remains effective irrespective of the complexity and stochasticity of the system being optimised. Consequently, DRL can adeptly address the ‘curse of dimensionality’, marked by exponential computational complexity growth as the number of optimisation parameters increases, and the ‘curse of modelling’, where explicit well-defined mathematical models for predicting the transition of underlying dynamics are lacking, a common issue in multi-phase flow systems (Garnier et al., 2021).

The evolving research on automated multi-fidelity models within the machine learning community shows great promise for further enhancing shape optimisation strategies. These advancements are expected to play a crucial role in advancing the future of discoveries through shape optimisation within the realm of multiphase flows. Three key aspects

need immediate attention in this process. Firstly, it is crucial to establish an intelligent mechanism for propagating fidelity relationships throughout the optimisation models. Secondly, there is a need to strike a balance between the cost and information gained through optimisation models, ensuring the selection of an appropriate fidelity level for evaluation. Thirdly, addressing the data challenges associated with these models to harness their full potential for efficient and computationally tractable shape optimisation.

The work presented here shows that the combined use of machine learning and physics-driven methods offers enhanced modelling, characterisation, optimisation, and prediction for complex multiphase systems. Key benefits include significantly reduced computational costs, accelerated discovery of optimal operating conditions, faster convergence, and precise quantification of flow characteristics matching experimental validation data. The impact spans diverse applications such as chemical synthesis, microfluidics, electrolytic hydrogen generation, fast-moving consumer goods, and particle-laden systems across the energy and manufacturing industries. It is hoped that the PREMIERE work presented in this Special Issue on Machine Learning for Multiphase Flows will lead to exciting collaborations within the multiphase flow community.

### CRediT authorship contribution statement

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**Magri:** Supervision, Resources, Project administration, Methodology, Investigation, Data curation, Conceptualization. **Paola Lettieri:** Supervision, Resources, Project administration, Methodology, Investigation, Funding acquisition, Data curation, Conceptualization. **Massimiliano Materazzi:** Supervision, Resources, Project administration, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. **Matteo Erigo:** Visualization, Validation, Software, Methodology, Investigation, Formal analysis, Data curation. **Paula Pico:** Visualization, Validation, Software, Investigation, Formal analysis, Data curation. **Christopher C. Pain:** Writing – review & editing, Visualization, Validation, Supervision, Resources, Project administration, Methodology, Investigation, Funding acquisition, Formal analysis, Data curation, Conceptualization. **Mosayeb Shams:** Writing – original draft, Conceptualization. **Mark Simmons:** Writing – review & editing, Supervision, Resources, Project administration, Methodology, Investigation, Funding acquisition, Formal analysis, Data curation, Conceptualization. **Tullio Traverso:** Visualization, Validation, Software, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. **Juan Pablo Valdes:** Writing – original draft, Visualization, Validation, Software, Methodology, Investigation, Formal analysis, Data curation, Conceptualization. **Zef Wolffs:** Visualization, Validation, Methodology, Investigation. **Kewei Zhu:** Visualization, Validation, Software, Investigation. **Yilin Zhuang:** Visualization, Validation, Software, Investigation, Formal analysis. **Omar K Matar:** Writing – review & editing, Writing – original draft, Supervision, Resources, Project administration, Methodology, Investigation, Funding acquisition, Formal analysis, Data curation, Conceptualization.

## Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

## Data availability

Data will be made available on request.

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