

Fast Overcurrent Protection for Direct Drive Cascode GaN HEMT Semiconductors Based on Industrial Gate Drivers

Original

Fast Overcurrent Protection for Direct Drive Cascode GaN HEMT Semiconductors Based on Industrial Gate Drivers / Vico, E., Stella, F., Giuffrida, S., Bojoi, R.. - (2024), pp. 742-748. (2024 IEEE Applied Power Electronics Conference and Exposition (APEC) Long Beach, CA, USA 25-29 Febbraio 2024) [10.1109/apec48139.2024.10509118].

Availability:

This version is available at: 11583/2988929 since: 2024-05-23T08:23:26Z

Publisher:

IEEE

Published

DOI:10.1109/apec48139.2024.10509118

Terms of use:

This article is made available under terms and conditions as specified in the corresponding bibliographic description in the repository

Publisher copyright

IEEE postprint/Author's Accepted Manuscript

©2024 IEEE. Personal use of this material is permitted. Permission from IEEE must be obtained for all other uses, in any current or future media, including reprinting/republishing this material for advertising or promotional purposes, creating new collecting works, for resale or lists, or reuse of any copyrighted component of this work in other works.

(Article begins on next page)

Fast Overcurrent Protection for Direct Drive Cascode GaN HEMT Semiconductors Based on Industrial Gate Drivers

Enrico Vico

*Dipartimento Energia “G. Ferraris”
Politecnico di Torino
10129, Torino, Italy
enrico.vico@polito.it*

Simone Giuffrida

*Dipartimento Energia “G. Ferraris”
Politecnico di Torino
10129, Torino, Italy
simone.giuffrida@polito.it*

Fausto Stella

*Dipartimento Energia “G. Ferraris”
Politecnico di Torino
10129, Torino, Italy
fausto.stella@polito.it*

Radu Bojoi

*Dipartimento Energia “G. Ferraris”
Politecnico di Torino
10129, Torino, Italy
radu.bojoi@polito.it*

Abstract—Gallium nitride high electron mobility transistors exhibit excellent switching and conduction performance. However, their adoption in safety-critical applications is subject to concerns about their capability to withstand severe overcurrents. Therefore, fast and reliable overcurrent protections are needed to guarantee the safe operation of the power switches. The conventional desaturation protection methods, widely used for MOSFETs and IGBTs, do not match with the reduced short-circuit capability of new GaN HEMTs semiconductors. To address this issue, this paper proposes a fast overcurrent protection scheme specifically designed for direct drive cascode GaN HEMT. The proposed solution uses an industrial gate driver along with a few additional components, leveraging the measurement of the conduction voltage of the cascode MOSFET as an indirect indicator of the device current with very good precision and reduced intervention time. The effectiveness of the proposed overcurrent protection scheme is supported by experimental results.

Index Terms—DESAT, Overcurrent Protection, WBG, Wide Bandgap Semiconductors, GaN.

I. INTRODUCTION

In recent years, gallium nitride high electron mobility transistors (GaN HEMTs) have gained more and more interest due to their superior characteristics compared to their silicon (Si) counterparts. Specifically, they offer lower switching losses, reduced conduction resistance, and improved thermal conductivity [1]. All these favourable characteristics come at a comparable production cost, making GaN HEMT devices an attractive solution for modern power converters. However, the penetration of this technology in safety-critical applications, such as automotive [2]- [4] and aerospace, is hindered by concerns regarding its reliability. In this context, the implementation of robust and fast overcurrent protections is mandatory for guaranteeing the secure and reliable operation of such devices. Although current sensors provide accurate

current protection during overloads, their restricted bandwidth is inadequate for impulsive overcurrent events, such as short circuits. In the case of short circuit events, semiconductors may undergo a rapid increase in junction temperature, potentially resulting in catastrophic failure.

While traditional silicon based semiconductors such as Si IGBTs have a short-circuit withstand time (SCWT) that can exceed $10\mu\text{s}$ [5], this value drops to less than $2\mu\text{s}$ in the case of wide bandgap devices such as SiC MOSFET [5], [12]. However, in the case of GaN HEMT devices, this value becomes critical, being less than $1\mu\text{s}$ [10], [14]. Such low SCWT is the result of a high power density combined with a low thermal capacitance of the die, resulting in a sudden junction temperature rise in case of overcurrents. Therefore, when dealing with power semiconductors, it is of paramount importance to implement fast overcurrent protections able to safely turn off the component before overcoming its SCWT. The prevailing guard technique in case of faults leading to sudden increases in current is the desaturation (DESAT) protection. This technique utilizes the device’s conduction voltage as an indirect indicator of its current and it is widely used for both Si IGBTs and SiC MOSFETs [6] - [13]. Most commercial ICs (Integrated Circuit) gate drivers already integrate DESAT protections, allowing the power switch to be safely turned off with response times typically within a few microseconds. This has proven to be sufficient in the case of Si and SiC based devices. However, in the case of GaN devices, this action time is not adequate to safeguard the device. This critical requirement poses a challenge to the adoption of commercially available IC gate drivers in power converters utilizing GaN devices.

To address this challenge, this paper proposes a rapid overcurrent protection system specifically designed for

the new generation of direct drive cascode GaN HEMTs devices. This protection system utilizes a commercial IC gate driver with a few additional components, offering a viable solution to the dilemma posed by GaN devices' low SCWT.

This paper is organized as follows. In Section II the main overcurrent protection methodologies available in the literature for power semiconductors are presented, while Section III described the structure and the main characteristics of cascode GaN HEMT devices. In Section IV a fast overcurrent protection methodology for cascode GaN HEMT devices is proposed. In Section V the proposed solution is experimentally validated on a half-bridge GaN converter. Finally, Section VI summarizes the benefits of the proposed solution and provides suggestions for future improvements.

II. FAST OVERCURRENT PROTECTION OF POWER SEMICONDUCTORS

In the literature, multiple techniques have been explored to protect GaN converters against impulsive short-circuit overcurrents.

As mentioned previously, DESAT-based protections are extensively employed in commercial power converters utilizing both Si and SiC power semiconductors. The DESAT solution uses the device's conduction voltage, as an indirect indicator of its current. When the conduction voltage ($v_{DS,on}$) overcomes a specific threshold, after a designated blanking time an overcurrent event is triggered and the switch is commanded in the off state performing a controlled turn off. This turn off is normally referred to as "soft turn off" as the device is turned off at a reduced speed thus avoiding excessive commutation overvoltages due to the fast current slew rate. While DESAT is commonly used for IGBTs and SiC MOSFETs, its application in GaN devices has been recently explored in literature [6] - [11]. However, this technique presents some important drawbacks especially when implemented on GaN devices. The device conduction characteristic, especially in GaN devices, is highly temperature-dependent, thus anticipating or delaying the device protection with respect to the desired current threshold. Furthermore, as GaN is a relatively new technology, it is still affected by large parametric dispersion compared to other more mature technologies such as Si, therefore additional margins on the current intervention level must be taken. Additionally, to protect the DESAT voltage sensing circuit from the high voltage on the component during the off state, a high rated voltage diode is required, with a threshold voltage that in turn is affected by its junction temperature and the parametric dispersion.

Therefore, alternative fast overcurrent techniques specifically designed for GaN have been presented in the literature. One of the most promising solutions involves monitoring the device current derivative (di/dt) using a pulsed current sensor in conjunction with a band-pass filter to detect fast current changes that are caused by short circuit events [15]. Despite its effectiveness, this solution needs many discrete components, leading to a decrease in power density and a cost increase.

An alternative solution involves the use of the loop stray inductance (L_{stray}) and stray resistance (R_{stray}) as indicators of leg current derivative and amplitude. While this approach holds potential, the implementation and estimation of parasitic elements become increasingly challenging as stray elements are minimized. In [20] a fast overcurrent protection for e-mode GIT GaN is presented. This technique involves monitoring the gate-source voltage (v_{GS}) to estimate the device drain current. However, it relies on the knowledge of the internal device parameters, which are often not readily available from datasheet information.

Alternatively, few GaN switches with integrated current sensors are available on the market, enabling fast and precise current short circuit detection [16], [17]. It is important to emphasize that almost all the proposed protection methods are targeting e-mode GaN (with the exception of [15]), while the goal of this paper is to propose an efficient, cost-effective, precise, and reliable overcurrent protection solution for direct drive cascode GaN devices.

III. TARGET DIRECT DRIVE CASCODE GAN HEMT

It is well known that the Si IGBT and SiC MOSFET have a vertical structure. Due to the complexity of GaN substrates manufacturing [21], the GaN devices with a vertical structure are still very expensive. Therefore, at this moment the majority of the commercially available GaN devices adopt a lateral structure [21].

Typically, the GaN layer is grown using techniques like metalorganic chemical vapour deposition (MOCVD) [23] or molecular-beam epitaxy (MBE) [24] on a more economical Si substrate. Therefore, existing manufacturing processes, expertise, and equipment used for Si MOSFET production can be leveraged, leading to significant cost reductions. GaN on Si has become the standard technology structure for GaN power devices [22] ensuring low production costs and enabling them to compete effectively in the market, even against well-established technologies.

The fundamental structure for GaN switches is the normally-on depletion devices (d-mode) illustrated in Fig.1. However, a challenge with d-mode devices is that it is naturally in the ON state, requiring a negative voltage gate-to-source to turn it OFF [21]. This characteristic poses a safety concern in power electronics, where normally-OFF devices are preferred, especially during startup or in the event of a failure when the auxiliary power supply is disabled.

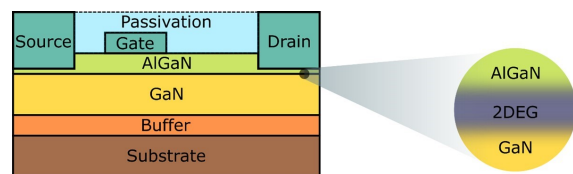


Fig. 1: d-mode normally on GaN layer structure

To overcome this issue of the d-mode GaN HEMT, the cascode configuration is typically adopted by integrating a low

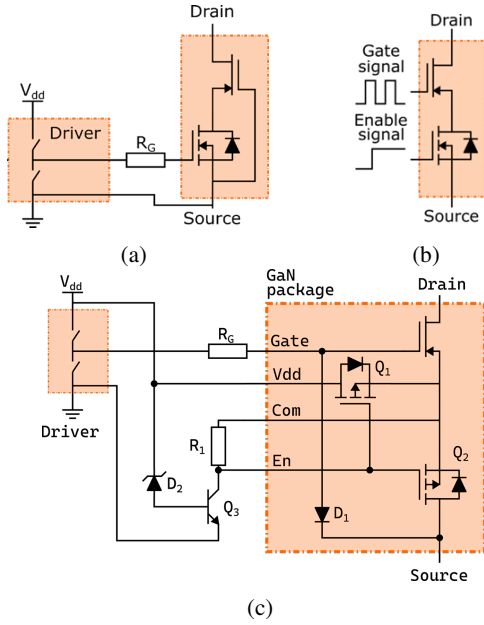


Fig. 2: (a) Depletion GaN in standard cascode configuration. (b) Depletion GaN in direct drive cascode configuration. (c) Direct drive cascode configuration GaN (V08TC65S1A2 from VisIC Technologies).

voltage Si MOSFET in series configuration to the GaN HEMT. In particular, the direct drive cascode configuration variant is becoming popular. In the standard cascode arrangement, the device is commanded ON and OFF by driving the series MOSFET, as shown in Fig.2a. This has the advantage of the use of standard gate driver voltage levels (i.e. comparable with Si MOSFET). However, this configuration degrades the switching performance of d-mode GaN due to the introduction of the commutation losses of the Si MOSFET (including reverse recovery).

In the direct drive cascode configuration, the GaN is directly driven and the series MOSFET only guarantees the safety acting as enable for the commutation, as reported in Fig.2b. This arrangement does not alter the commutation performance of the GaN switch. The available implementations of the two solutions depend on the different manufacturers. The target GaN HEMT for this paper is the direct drive cascode V08TC65S1A2 GaN HEMT (VisIC Technologies) that is shown in Fig.2c. It is possible to notice that the diode D_1 and switches Q_1 and Q_2 are integrated in the GaN package to provide negative gate voltage at the d-mode GaN die. In this way, it is possible to drive the GaN switch using standard gate-driver with positive output voltage, for the selected switch 0V in OFF state and 15V in ON state are required. Moreover, an external circuit providing the under voltage lock out (UVLO) function is added. Q_1 and Q_2 are p-channel Si MOSFET, the pull-up resistance R_1 ensure to keep them in the OFF state.

IV. PROPOSED FAST OVERCURRENT PROTECTION

A simplified schematic of the proposed overcurrent protection circuitry is shown in Fig.3a, where the direct drive GaN HEMT is driven by the UCC21750, a commercial gate driver widely employed in industrial and automotive applications [25]- [26]. Although this driver is specifically designed for IGBT and SiC MOSFET, it can be used also for direct drive d-mode GaN HEMT devices as well.

The main advantage of a commercial gate driver is that it already integrates most of features required by most applications, such as galvanic insulation, high common mode immunity, under-voltage detection, soft turn-off, temperature monitoring via a thermistor, input PWM signals glitch filter, DESAT protection and so on. In this case, the standard DESAT protection of the driver has been modified, as shown in the schematic. Instead of monitoring the conduction voltage of the GaN HEMT device, the conduction voltage of the cascode Si MOSFET Q_2 is employed.

The cascode Si MOSFET is therefore used as a shunt resistor to monitor the GaN current without introducing additional parasitics into the commutation loop. This brings additional advantages: 1) the voltage across the MOSFET Q_2 remains low during the normal switching operation of the GaN HEMT and at most rises up to 10V when the gate driver is not powered, and consequently, no high voltage diode is needed to protect the conduction voltage measurement system, 2) Q_2 is maintained in ON state during the normal GaN operation and therefore there is no need to filter out disturbances created by the device commutation, 3) the low voltage Si MOSFET has better thermal stability and lower parametric dispersion compared to the GaN HEMT, so its conduction resistance is more stable (i.e. it is possible to set more accurate current intervention levels).

The conduction voltage of the cascode MOSFET is measured by the LTC6752, a precise and fast voltage comparator that triggers at a preset level (i.e. current in the MOSFET). When the output of the voltage comparator goes in a high state, it triggers the DESAT pin of the gate driver, which after a preset DESAT propagation delay time performs a soft turn-off of the device.

The delay introduced by the comparator, the leading edge blank time (time during which the gate driver forces to zero the voltage of the DESAT pin following the turn on of the power device) and the DESAT propagation delay time are summarized in Table I.

TABLE I: Intervention times of the IC gate driver and comparator.

Component	Delay Type	Delay Time (ns)
Gate Driver UCC21750	Leading Edge Blank Time (t_{LEBT})	200
	DESAT Propagation Delay ($t_{DESAT,OFF}$)	300
Comparator	Comparator Delay ($t_{COMPARATOR}$)	20

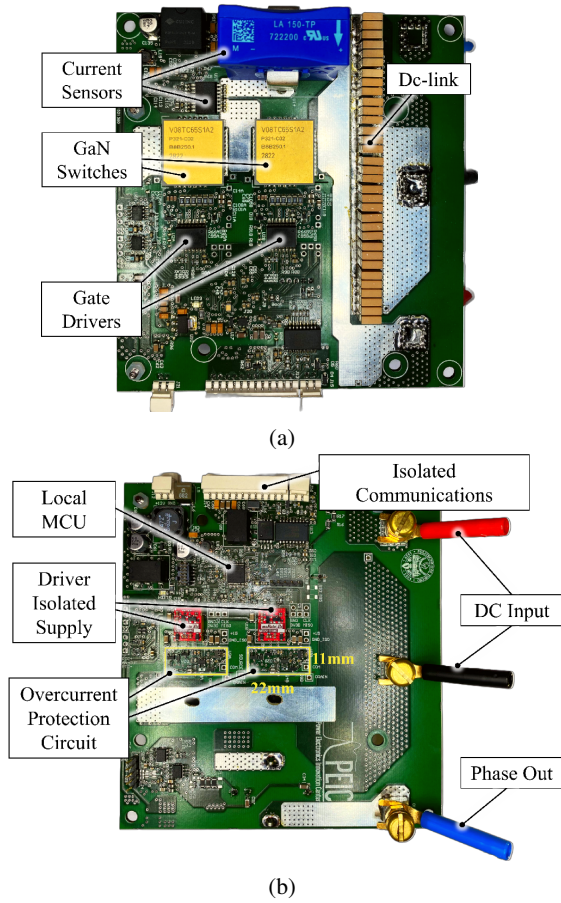


Fig. 5: (a) Bottom view of the two-level inverter leg showing the two are GaN 650V/200A V08TC65S1A2 from VisIC. (b) Top view of the two-level inverter leg.

voltage across the cascode MOSFET reaches approximately 326mV, the comparator triggers with a delay of about 20ns and the DESAT pin of the IC gate driver goes from 7.5V to 10.5V, thus starting the desaturation protection procedure of the gate driver. After a $t_{DESAT,OFF}$ of around 300ns (given by the sum of the deglitch time and the execution time), a soft turn off is performed. It must be highlighted that this delay is an inherent characteristic of the IC gate driver and can not be externally reduced. After the $t_{DESAT,OFF}$, the gate driver performs a soft turn-off of the power device and communicates the fault to a microcontroller (MCU). In this case, the peak current reached in the switch during the fault condition is 243A.

In Fig.6b shows the same test, but using for L_{flt} a value of only $2.1\mu\text{H}$ to emulate a more severe fault condition. As expected, in this case the current slew rate increases to $157\text{A}/\mu\text{s}$. However, the IC gate driver DESAT pin is triggered when the current in the cascode MOSFET is only 213A. This premature triggering is due to the contribution of the parasitic inductance of the MOSFET that causes an additional voltage drop on the device due to the high current slew rate. The

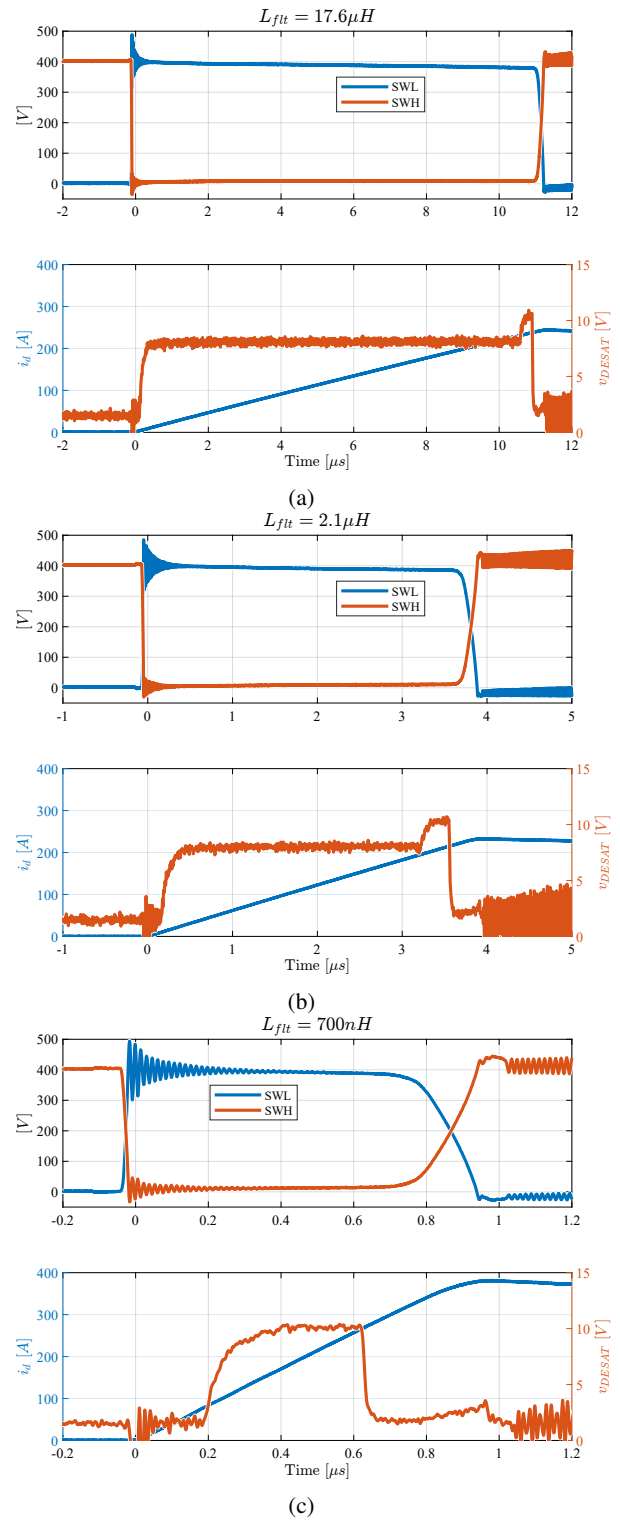


Fig. 6: Overcurrent protection operation for different values of L_{flt} . Top plot: voltage across the power switches v_{DS} (V). Bottom plot: output current i_d (A) and voltage measured at the DESAT pin of the driver UCC21750 (refer to Fig. 3a). a) $L_{flt}=17.6 \mu\text{H}$, b) $L_{flt}=2.1 \mu\text{H}$, c) $L_{flt}=700\text{nH}$.

equivalent circuit of the cascode MOSFET is reported in Fig. 7, consequently the conduction voltage of the device can be expressed as in (1).

$$v_{meas} = R_{MOS} \cdot i_d + L_{\sigma, MOS} \cdot \frac{di_d}{dt} \quad (1)$$

Considering that from the datasheet R_{MOS} is 1.25m Ω , it is possible to estimate that $L_{\sigma, MOS}$ value is around 1nH. In this case, the peak current during the fault condition is limited to 227A.

The results from Fig.6c are obtained by further reducing L_{flt} to only 700nH. Due to the high current slew rate of 380A/ μ s, the comparator is triggered immediately (high voltage drop on the parasitic inductance of the cascode MOSFET). However, during the initial leading edge blank time t_{LEBT} of the IC gate driver, the DESAT pin is kept to zero. After 200ns, the DESAT pin is released and this starts the desaturation procedure of the gate driver that performs a soft turn off of the switch after around 300ns. In this case, the peak current in the power switch reaches 380A. Different L_{flt} values have been tested and the results are summarized in Table II, where the following parameters have been evaluated:

- di_d/dt : drain current derivative during the fault condition.
- t_{trg} : time after which the comparator triggers following turn on of the switch.
- I_{trg} : current at which the the comparator triggers.
- $I_{flt,max}$: peak current reached in the switch during the fault condition.

It is possible to note that when the current slew rate overcomes 326A/ μ s, the voltage drop across $L_{\sigma, MOS}$ is always higher than the 326mV trigger value, so the comparator is immediately triggered. However, there is still a minimum intervention time that is given by the sum of t_{LEBT} and $t_{DESAT,OFF}$. This minimum intervention time is an intrinsic characteristic of the IC gate driver and can not be reduced.

The data reported in Table II are graphically represented in the plot shown in Fig.8.

Lower L_{flt} values below 700nH have been tested, however, the protection circuit proved ineffective in safeguarding the switch. The cause of the failure remains unclear, as it can be due to multiple reasons such as the overcoming of the SCWT of the switch, potential failures in other components (such as the auxiliary power supply of the gate driver), or an improper turn off procedure during the current fault.

TABLE II: Intervention time tests

L_{flt} (μ H)	di_d/dt (A/ μ s)	t_{trg} (μ s)	I_{trg} (A)	$I_{flt,max}$ (A)
17.6	21.74	10.66	231	243
10.5	36.01	6.01	216	236
6.3	60.07	3.25	195	231
2.1	156.7	0.73	114.5	227
1.4	238.0	0.33	72.5	239
0.7	415.6	0	0	380

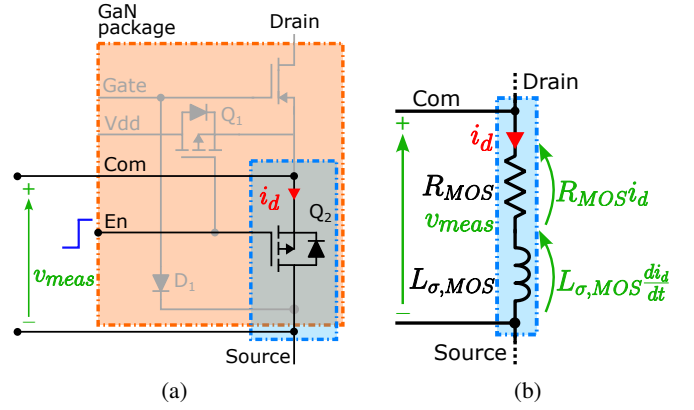


Fig. 7: (a) Parasitic. (c) Parasitic equivalent circuit.

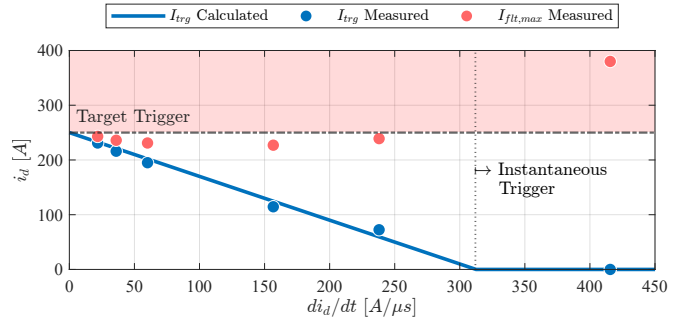


Fig. 8: Intervention curve of the proposed overcurrent protection system.

VI. ACKNOWLEDGMENTS

This study was carried out within the MOST – Sustainable Mobility Center and received funding from the European Union Next-GenerationEU (PIANO NAZIONALE DI RIPRESA E RESILIENZA (PNRR) – MISSIONE 4 COMPONENTE 2, INVESTIMENTO 1.4 – D.D. 1033 17/06/2022, CN00000023). This manuscript reflects only the authors’ views and opinions, neither the European Union nor the European Commission can be considered responsible for them.

VII. CONCLUSIONS

In this paper, a fast overcurrent protection system targeting direct drive cascode GaN HEMTs devices has been presented and tested. The main benefits of the proposed approach can be summarized as follows:

- It can be implemented on standard IC gate drivers that already integrate all the advanced functionalities required by modern power electronic applications, including the functional safety aspect.
- Sensing the voltage on the cascode MOSFET enables to eliminate the high voltage clamping diode thus performing a more fast and accurate voltage sensing.
- The conduction resistance of the cascode Si MOSFET [27]- [28] is less sensitive to the temperature with respect to the GaN on-state resistance [29], resulting in a more accurate current intervention level.

- The parasitic inductance of the cascode MOSFET can be leveraged to trigger in advance the overcurrent protection, thus gaining precious time.
- As the cascode MOSFET does not switch, its conduction voltage remains relatively noise-free, eliminating the need for heavy filters and consequent delays.

The main drawback of the proposed solution is the inherited delay of the IC gate driver that does not allow to reduce the desaturation intervention time below a certain value. This did not allow to protect the power switch for L_{flt} lower than 700nH. Future work will be performed with different gate drivers exhibiting shorter intervention times.

REFERENCES

- [1] Iannaccone, Giuseppe, et al. "Power electronics based on wide-bandgap semiconductors: Opportunities and challenges." *IEEE Access* 9 (2021): 139446-139456.
- [2] D. Cittanti et al., "Analysis and Design of a High Power Density Full-Ceramic 900 V DC-Link Capacitor for a 550 kVA Electric Vehicle Drive Inverter," in 2022 International Power Electronics Conference (IPEC-Himeji 2022- ECCE Asia), May 2022, pp. 1144-1151.
- [3] F. Stella, P. Pescetto, and G. Pellegrino, "E-Drive SiC MOSFET Inverter with Self Calibrating VON-based Junction Temperature Estimator," in 2021 IEEE Energy Conversion Congress and Exposition (ECCE), Oct. 2021, pp. 4731-4736.
- [4] F. Stella, E. Vico, D. Cittanti, C. Liu, J. Shen and R. Bojoi, "Design and Testing of an Automotive Compliant 800V 550 kVA SiC Traction Inverter with Full-Ceramic DC-Link and EMI Filter," 2022 IEEE Energy Conversion Congress and Exposition (ECCE), Detroit, MI, USA, 2022, pp. 1-8.
- [5] Ochi, Sam, and Nathan Zommer. "Driving and protecting the latest high voltage and current power MOS and IGBTs." Conference record of the 1992 IEEE industry applications society annual meeting. IEEE, 1992.
- [6] Huang, Bo, et al. "Design of overcurrent protection circuit for GaN HEMT." 2014 IEEE Energy Conversion Congress and Exposition (ECCE). IEEE, 2014.
- [7] Bai, Meng-Yao, Sung-Soo Min, and Rae-Young Kim. "A Desaturation-based High-speed Overcurrent Detection Gate Driver with High Noise Immunity for GaN HEMTs Power Semiconductor." 2021 24th International Conference on Electrical Machines and Systems (ICEMS). IEEE, 2021.
- [8] Min, Sung-Soo, and Rae-Young Kim. "An Ultrafast Desaturation-Based Protection Circuit for GaN HEMTs." 2021 24th International Conference on Electrical Machines and Systems (ICEMS). IEEE, 2021.
- [9] Xu, Han, et al. "Integrated high-speed over-current protection circuit for GaN power transistors." 2019 31st International Symposium on Power Semiconductor Devices and ICs (ISPSD). IEEE, 2019.
- [10] D. Bisi et al., "Short-Circuit Capability with GaN HEMTs : Invited," 2022 IEEE International Reliability Physics Symposium (IRPS), Dallas, TX, USA, 2022, pp. 1-7, doi: 10.1109/IRPS48227.2022.9764492.
- [11] R. Hou, J. Lu, Z. Quan and Y. W. Li, "A Simple Desaturation-Based Protection Circuit for GaN HEMT With Ultrafast Response," in *IEEE Transactions on Power Electronics*, vol. 36, no. 6, pp. 6978-6987, June 2021, doi: 10.1109/TPEL.2020.3040727.
- [12] Wang, Zhiqiang, et al. "Design and performance evaluation of over-current protection schemes for silicon carbide (SiC) power MOSFETs." *IEEE Transactions on Industrial Electronics* 61.10 (2014): 5570-5581.
- [13] "Understanding the Short Circuit Protection for Silicon Carbide MOS-FETs" Texas Instruments Application Note
- [14] Li, He, et al. "E-mode GaN HEMT short circuit robustness and degradation." 2017 IEEE Energy Conversion Congress and Exposition (ECCE). IEEE, 2017.
- [15] J. Parnes, D. Shapiro, G. Vetakh, Y. Gitelmakher and G. Bunin, "Short current protection circuit for automotive motor inverters application based on GaN transistors," 2020 IEEE Energy Conversion Congress and Exposition (ECCE), Detroit, MI, USA, 2020, pp. 1459-1461, doi: 10.1109/ECCE44975.2020.9235364.
- [16] "Overcurrent Protection in High-Density GaN Power Designs" Texas Instruments Application Note
- [17] W. L. Jiang et al., "An Integrated GaN Overcurrent Protection Circuit for Power HEMTs Using SenseHEMT," in *IEEE Transactions on Power Electronics*, vol. 37, no. 8, pp. 9314-9324, Aug. 2022, doi: 10.1109/TPEL.2022.3158655.
- [18] D. V. Retianza, L. Sporen, J. v. Duivenbode and H. Huisman, "An Ultra-Fast Short Circuit Protection for Three-Phase GaN Electric Drives," 2021 IEEE Energy Conversion Congress and Exposition (ECCE), Vancouver, BC, Canada, 2021, pp. 3644-3651, doi: 10.1109/ECCE47101.2021.9595029.
- [19] O. S. Alemdar, F. Karakaya and O. Keysan, "PCB Layout Based Short-Circuit Protection Scheme for GaN HEMTs," 2019 IEEE Energy Conversion Congress and Exposition (ECCE), Baltimore, MD, USA, 2019, pp. 2212-2218, doi: 10.1109/ECCE.2019.8913081.
- [20] E. A. Jones, P. Williford and F. Wang, "A fast overcurrent protection scheme for GaN GITs," 2017 IEEE 5th Workshop on Wide Bandgap Power Devices and Applications (WiPDA), Albuquerque, NM, USA, 2017, pp. 277-284, doi: 10.1109/WiPDA.2017.8170560.
- [21] J. Millán, P. Godignon, X. Perpiñà, A. Pérez-Tomás and J. Rebollo, "A Survey of Wide Bandgap Power Semiconductor Devices," in *IEEE Transactions on Power Electronics*, vol. 29, no. 5, pp. 2155-2163, May 2014, doi: 10.1109/TPEL.2013.2268900.
- [22] H et all Amano. The 2018 GaN power electronics roadmap. 51(16):163001.
- [23] VN Popok, Thore Stig Aunsborg, Rasmus Hjelmgart Godiksen, Peter Kjær Kristensen, Raghavendra Rao Juluri, Piotr Caban, and Kjeld Pedersen. Structural characterization of movpe grown algan/gan for hemt formation. *Reviews on Advanced Materials Science*, 57(1):72-81, 2018.
- [24] H. Morkoc. Wurtzite gan-based heterostructures by molecular beam epitaxy. *IEEE Journal of Selected Topics in Quantum Electronics*, 4(3):537-549, 1998.
- [25] M. Martino, P. Pescetto and G. Pellegrino, "Advanced Functionally Integrated E-Axle for A-Segment Electric Vehicles," 2020 AEIT International Conference of Electrical and Electronic Technologies for Automotive (AEIT AUTOMOTIVE), Turin, Italy, 2020, pp. 1-6.
- [26] P. Pescetto, et al., "Galvanically Isolated On-Board Charger Fully Integrated With 6-Phase Traction Motor Drives," in *IEEE Access*, vol. 11, pp. 26059-26069, 2023, doi: 10.1109/ACCESS.2023.3256266.
- [27] H. Chen, B. Ji, V. Pickert and W. Cao, "Real-Time Temperature Estimation for Power MOSFETs Considering Thermal Aging Effects," in *IEEE Transactions on Device and Materials Reliability*, vol. 14, no. 1, pp. 220-228, March 2014, doi: 10.1109/TDMR.2013.2292547.
- [28] F. Stella, G. Pellegrino, E. Armando, and D. Daprà, "Advanced testing of SiC power MOSFET modules for electric motor drives," in 2017 IEEE International Electric Machines and Drives Conference (IEMDC), May 2017, pp. 1-8. doi: 10.1109/IEMDC.2017.8002314
- [29] Islam, S., Alim, M.A., Chowdhury, A.Z. et al. Modeling of access resistances and channel temperature estimation for GaN HEMT. *J Therm Anal Calorim* 147, 10991-10998 (2022). <https://doi.org/10.1007/s10973-022-11371-y>
- [30] X. Huang, W. Du, Z. Liu, F. C. Lee and Q. Li, "Avoiding Si MOSFET avalanche and achieving true zero-voltage-switching for cascode devices," 2014 IEEE Energy Conversion Congress and Exposition (ECCE), Pittsburgh, PA, USA, 2014, pp. 106-112, doi: 10.1109/ECCE.2014.6953382.