



**Politecnico
di Torino**

Cement-based composites containing functionalized carbon nanomaterials

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Health monitoring of structures

Cement is used in many structures where crack propagation is extremely dangerous

Cement/concrete integrity must be monitored to avoid

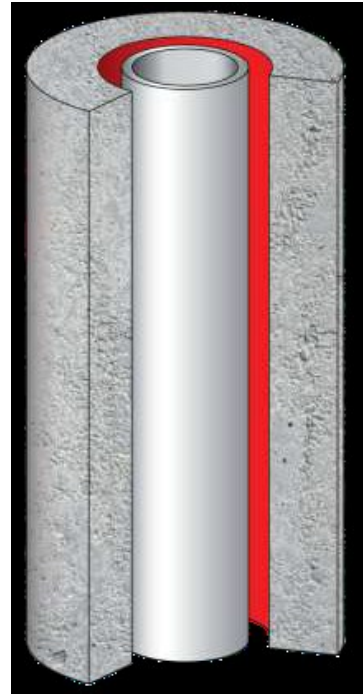


Morandi bridge, 2018



Gulf of Mexico, 2010²

Carbon-based cement composites



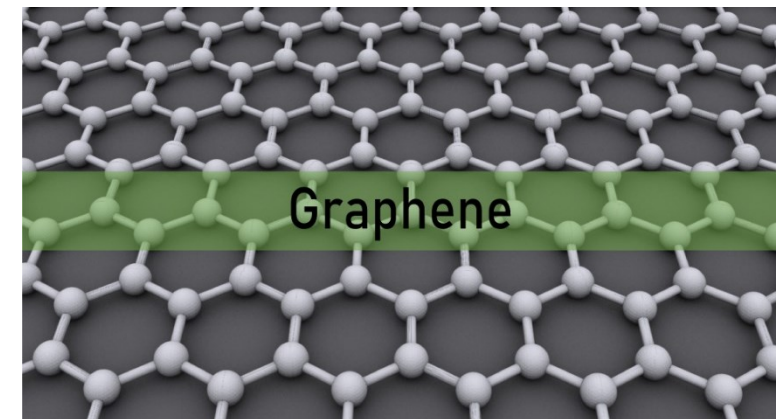
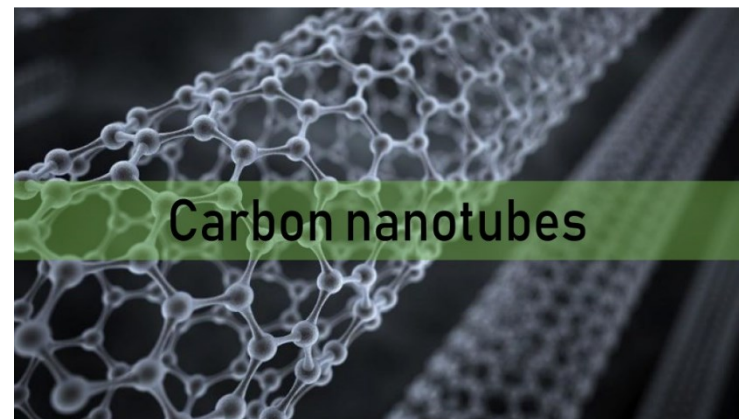
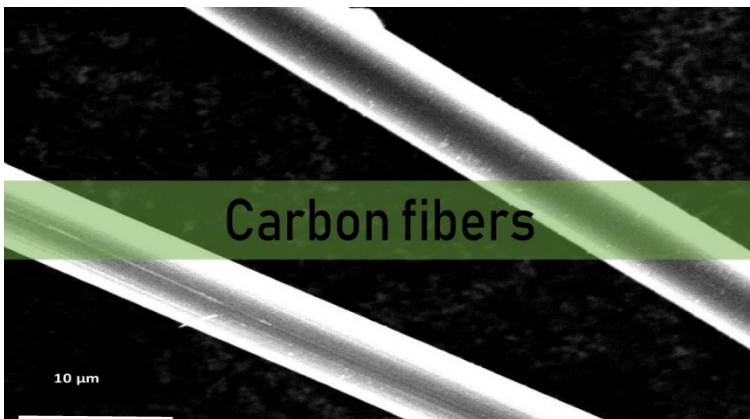
Applications:

- Health on-line control for civil structures
- Experimental studies of a structure during dynamic loads (earthquakes)
- Stress sensors and structures on-line monitoring for oil&gas applications

Carbon-based cement composites

Improvement of: - Mechanical properties
- Electrical conductivity

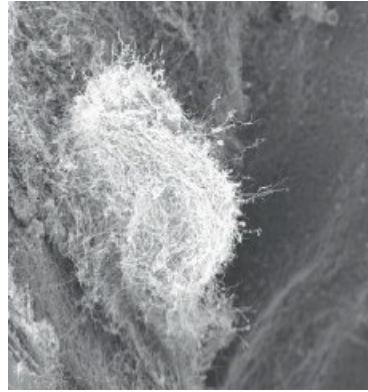
FUNCTIONALIZATION NEEDED



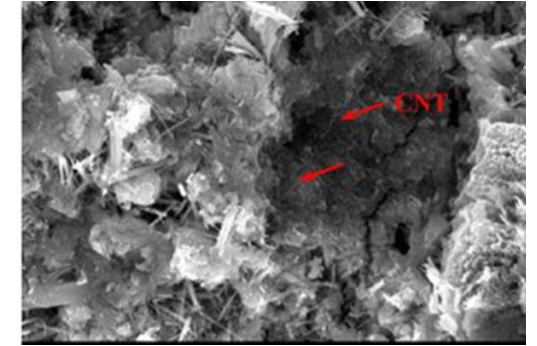
Nanocomposites issues



BAD
dispersion in
water



BAD
dispersion in cement
due to agglomeration



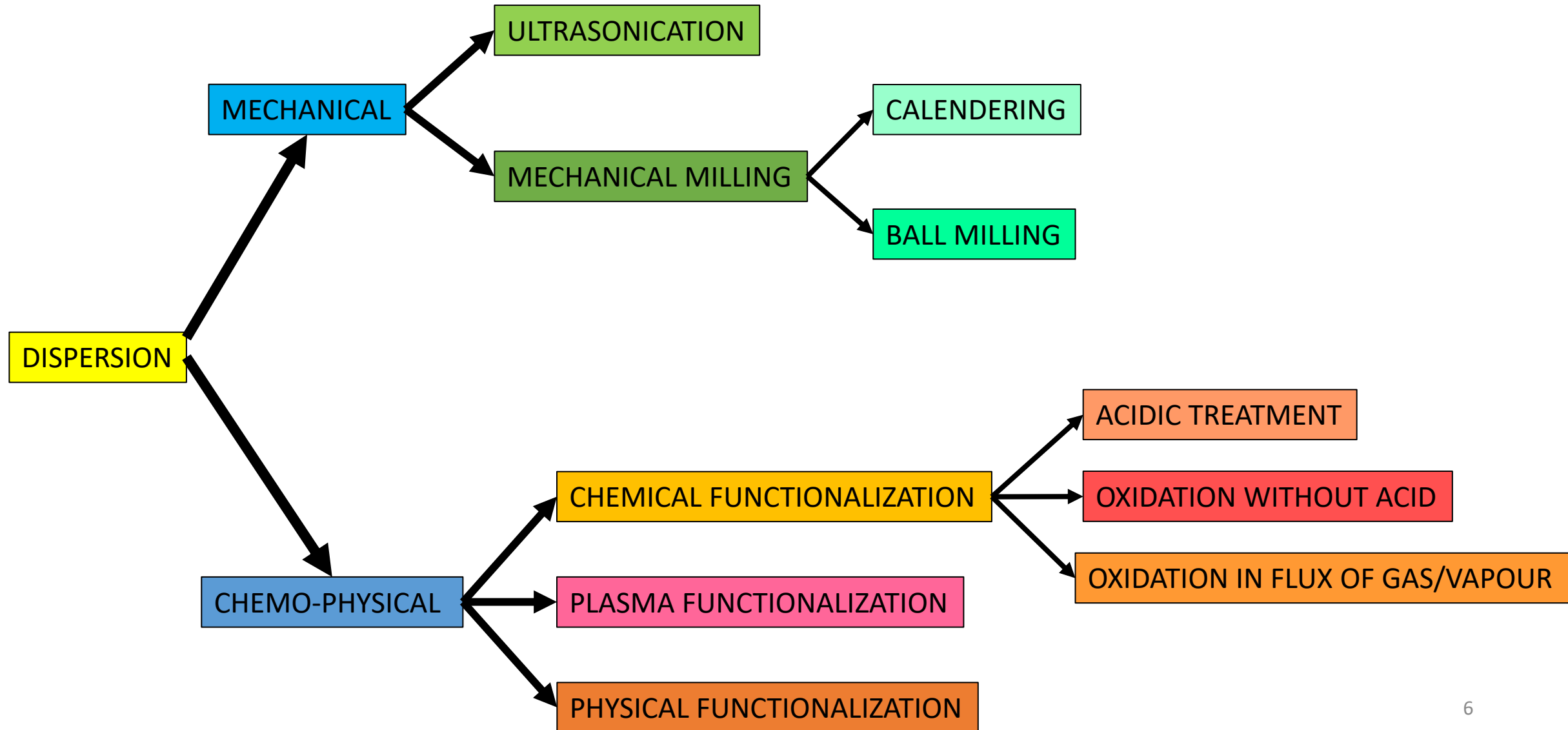
BAD
interaction
with cement

Carbon materials are apolar, and in particular they tend to aggregate so it is difficult to disperse them in water

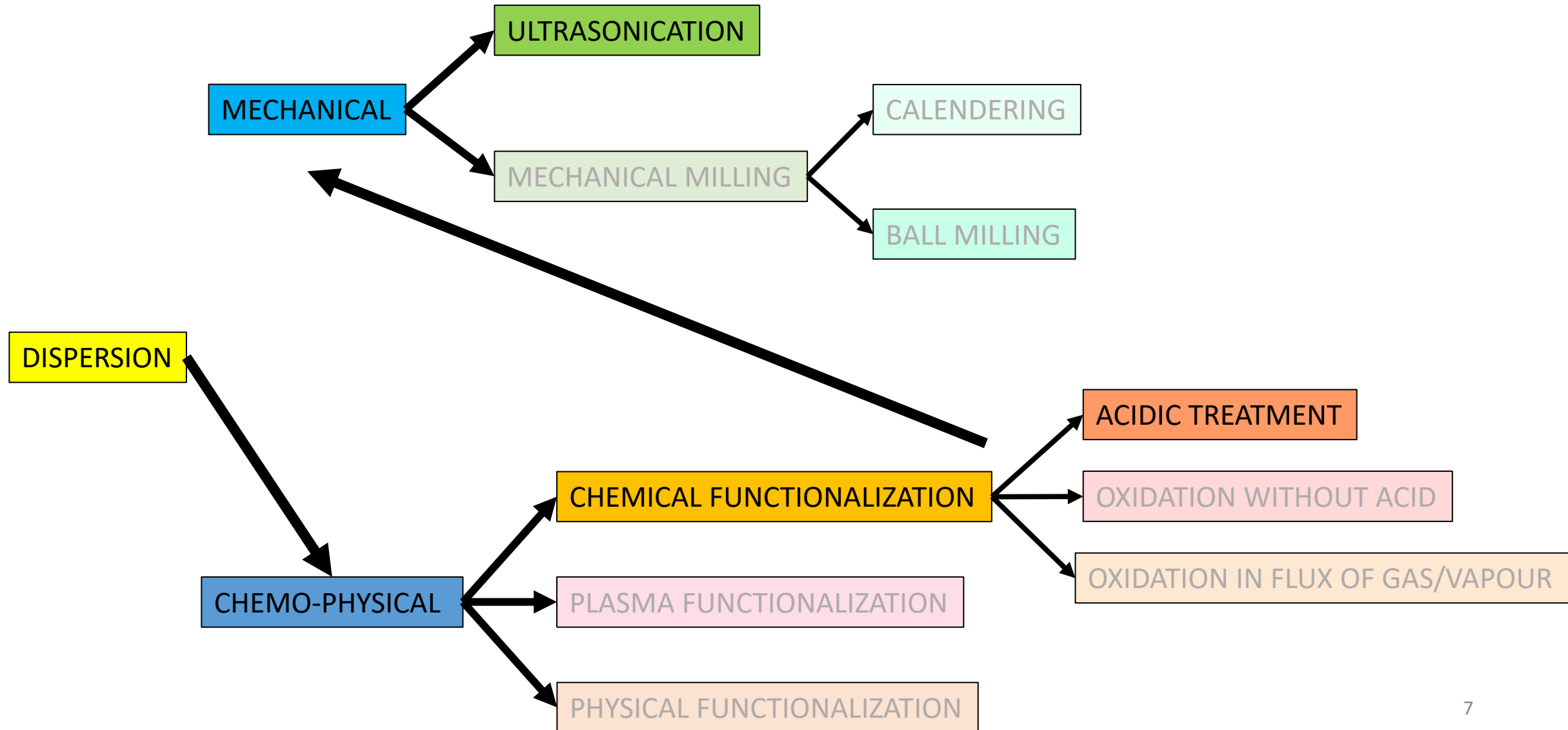


In order to achieve a good dispersion and interaction with the matrix it is necessary to attach polar groups on the surface

Dispersion/functionalization methods

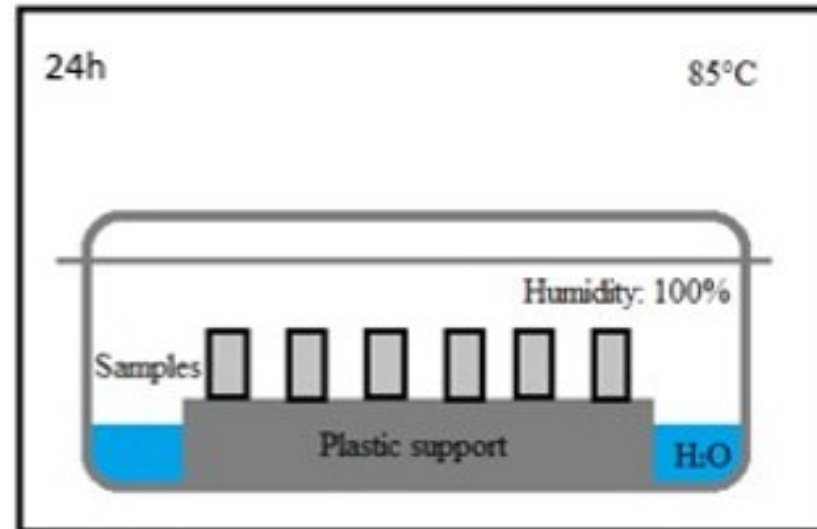
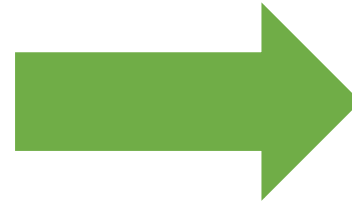
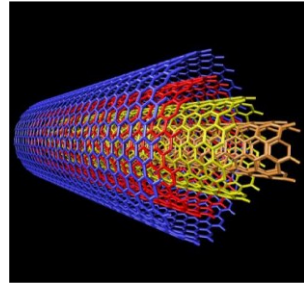
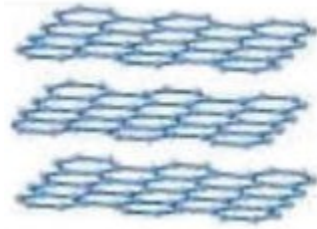
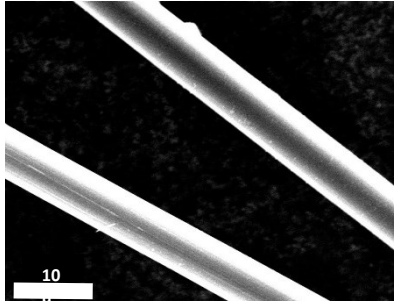


Dispersion/functionalization methods



Preparation route

Chemical functionalization



TESTS



Cement + carbon fibers

Taguchi design of experiment

Test	Time [min]	Temperature [°C]	Acidic mixture	Flexural strength [MPa]
1	5	0	HNO ₃	12.6
2	5	30	1 HNO ₃ : 3 H ₂ SO ₄	12.6
3	5	60	3 H ₂ SO ₄ : 1 H ₂ O ₂	13.2
4	30	0	1 HNO ₃ : 3 H ₂ SO ₄	8.6
5	30	30	3 H ₂ SO ₄ : 1 H ₂ O ₂	10.5
6	30	60	HNO ₃	10.8
7	60	0	3 H ₂ SO ₄ : 1 H ₂ O ₂	12.2
8	60	30	HNO ₃	8.2
9	60	60	1 HNO ₃ : 3 H ₂ SO ₄	2.1

With factorial approach 27 tests

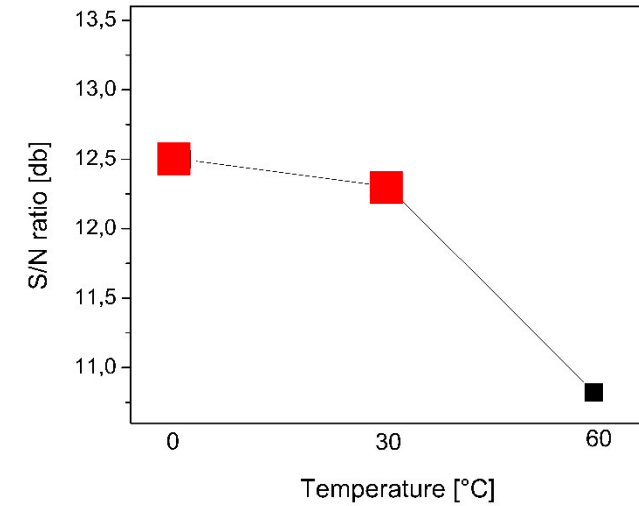
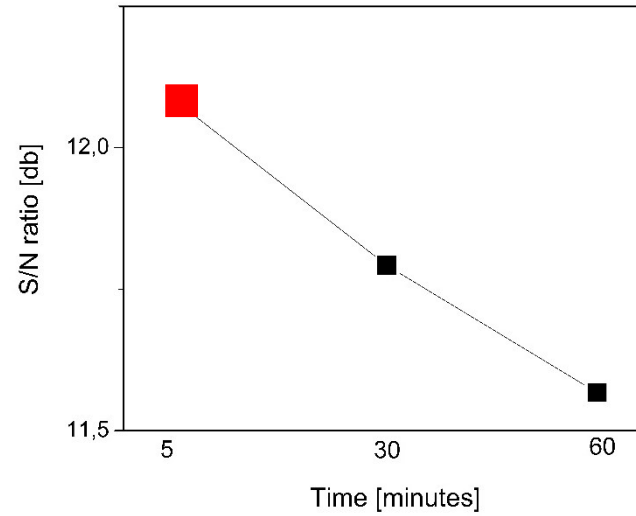
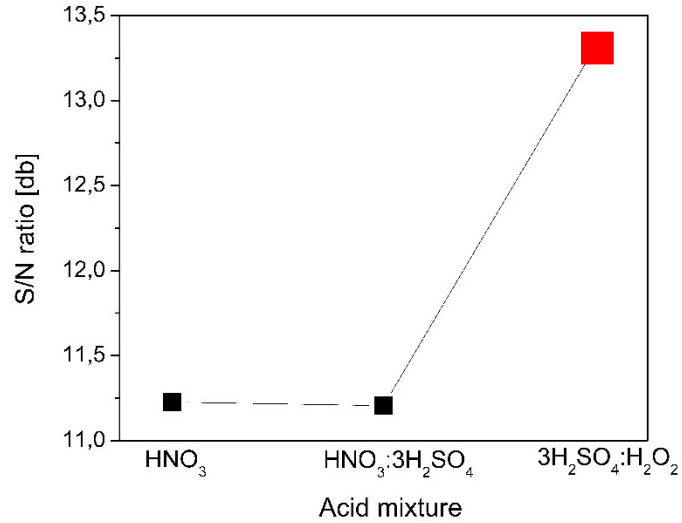
With Taguchi 9 tests

$$S/N = -10 * \log(\Sigma(1/Y^2)/n)$$

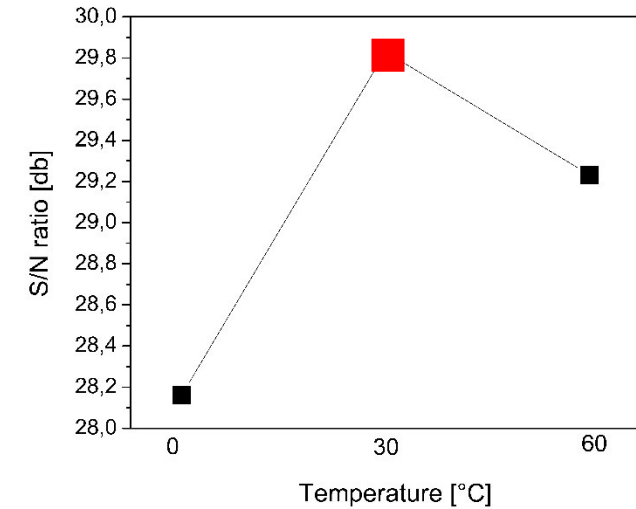
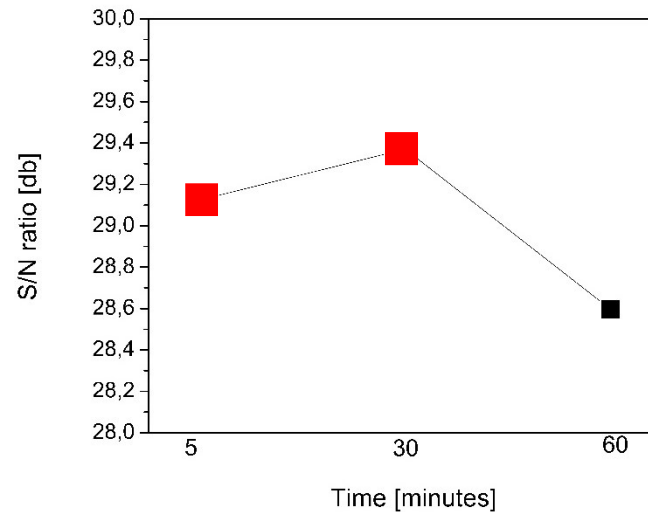
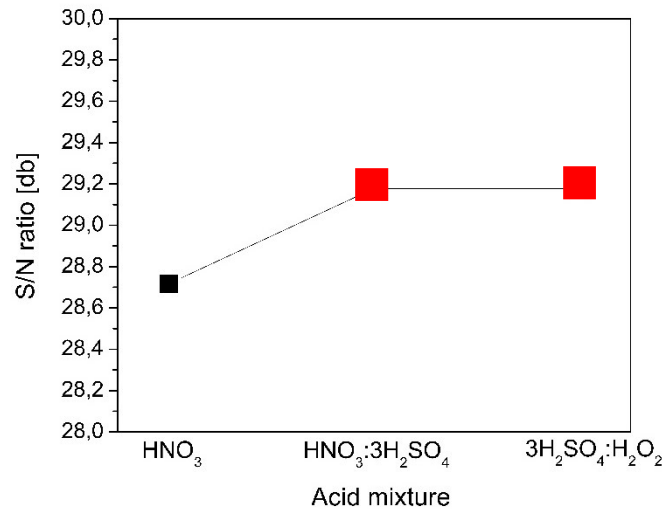
Time [min]	S/N [dB]	Temperature [°C]	S/N [dB]	Acidic mixture	S/N [dB]
5	22,1	0	20,5	HNO ₃	20,1
30	19,8	30	20,1	1 HNO ₃ : 3 H ₂ SO ₄	10,9
60	10,9	60	11,0	3 H ₂ SO ₄ : 1 H ₂ O ₂	21,4

Taguchi DOE results:

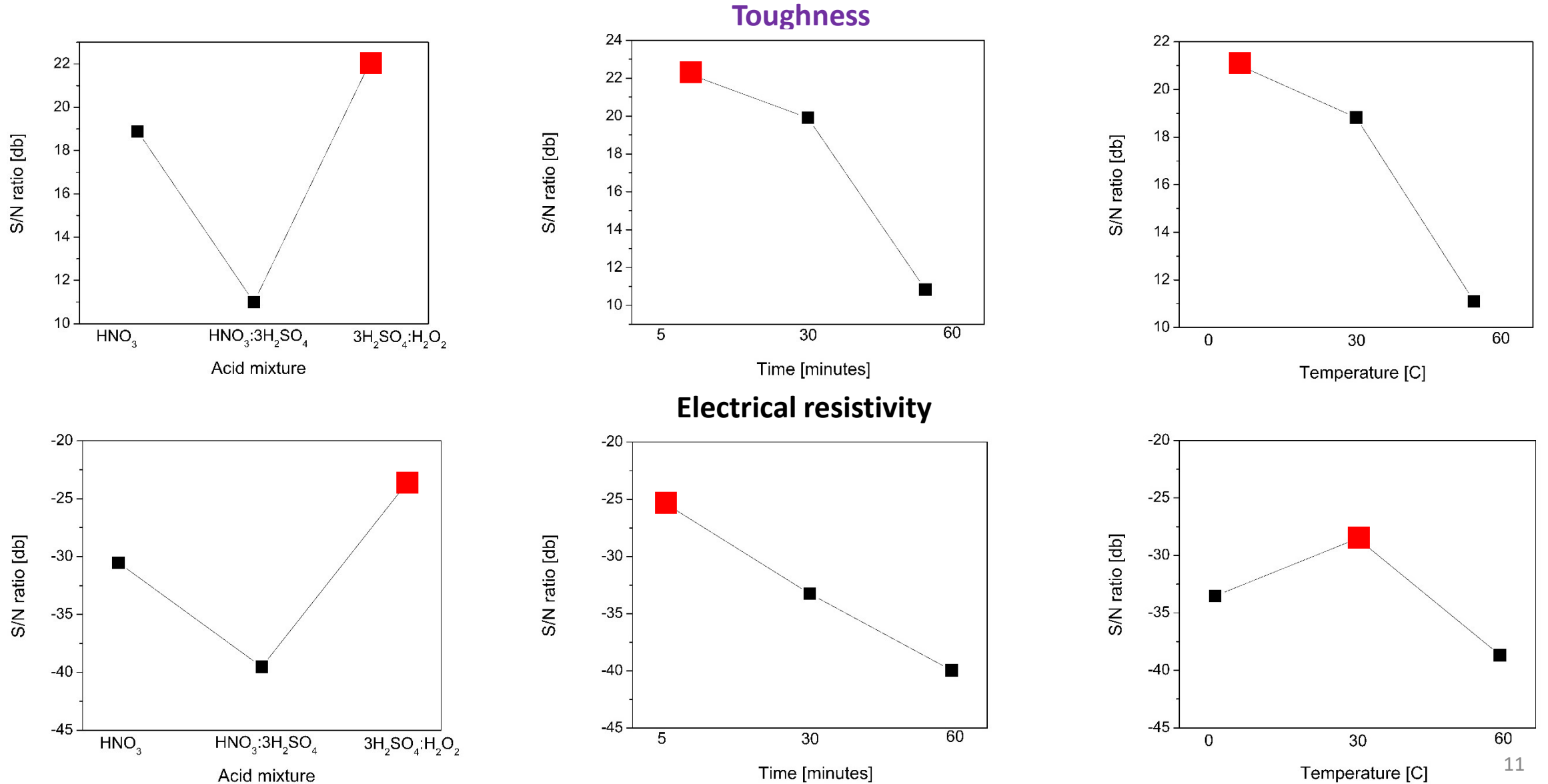
Flexural strength



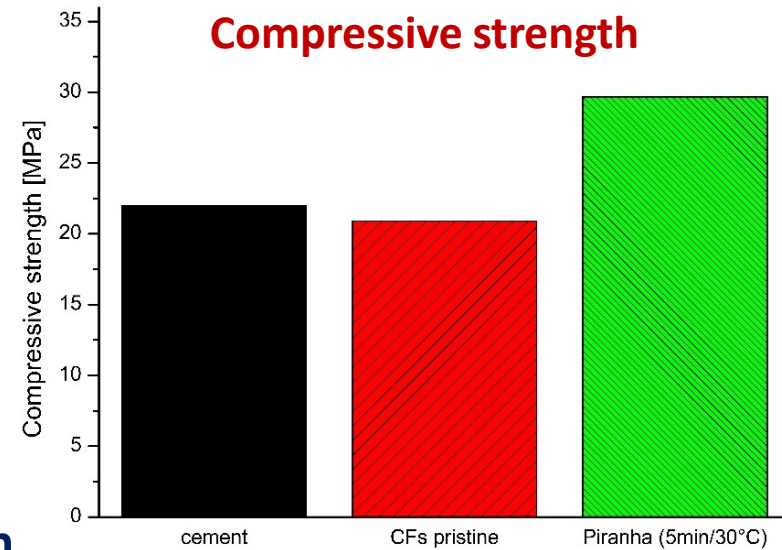
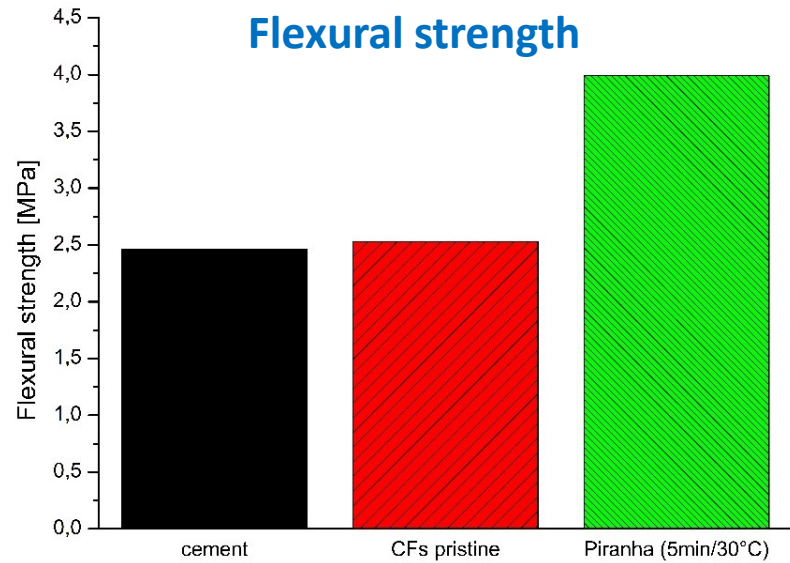
Compressive strength



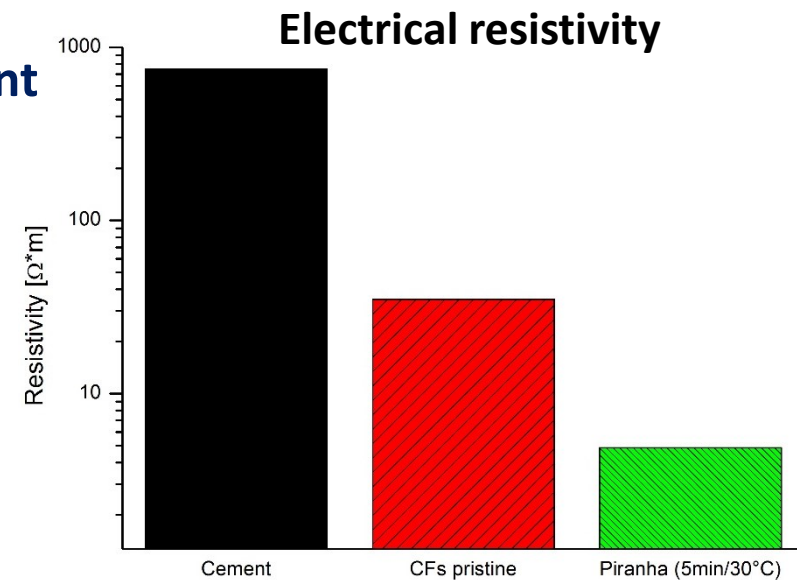
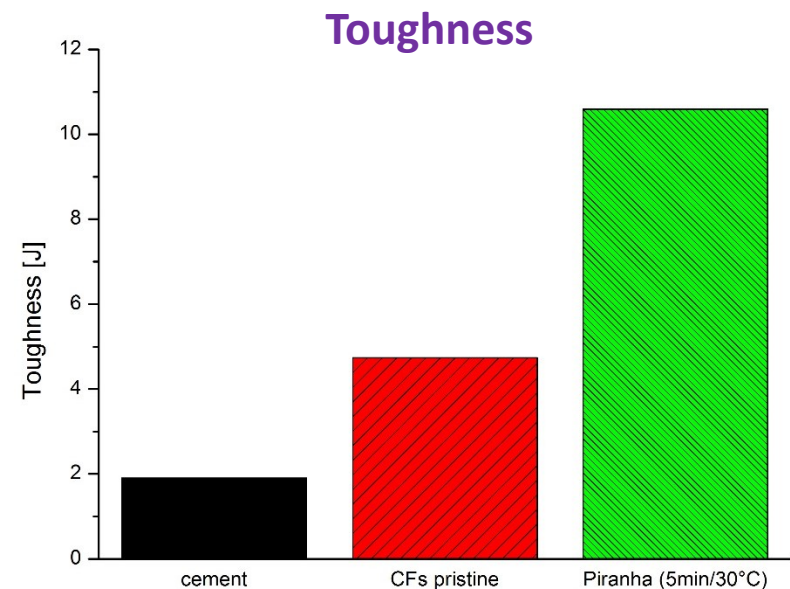
Taguchi DOE results:



Composites performance



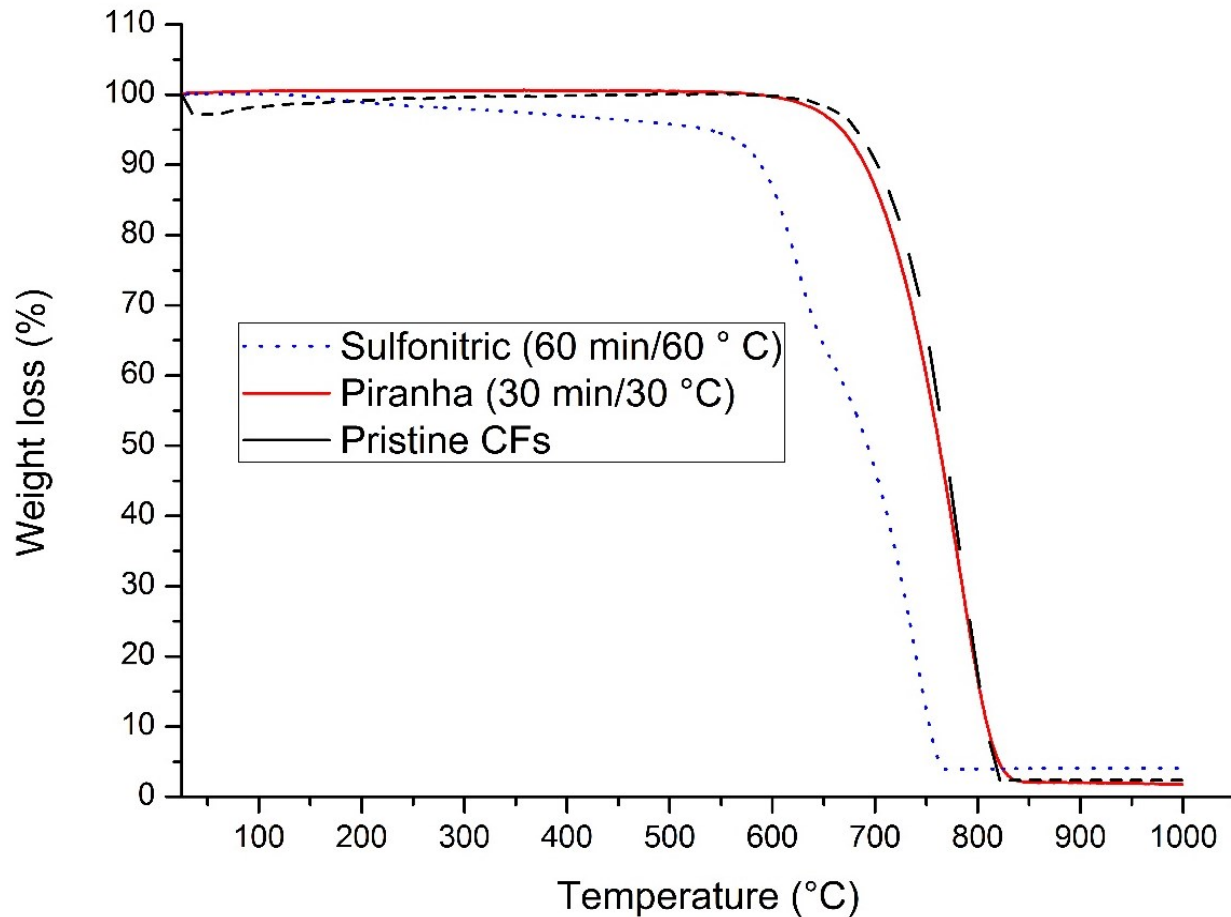
Comparing samples with 0.1% reinforcement



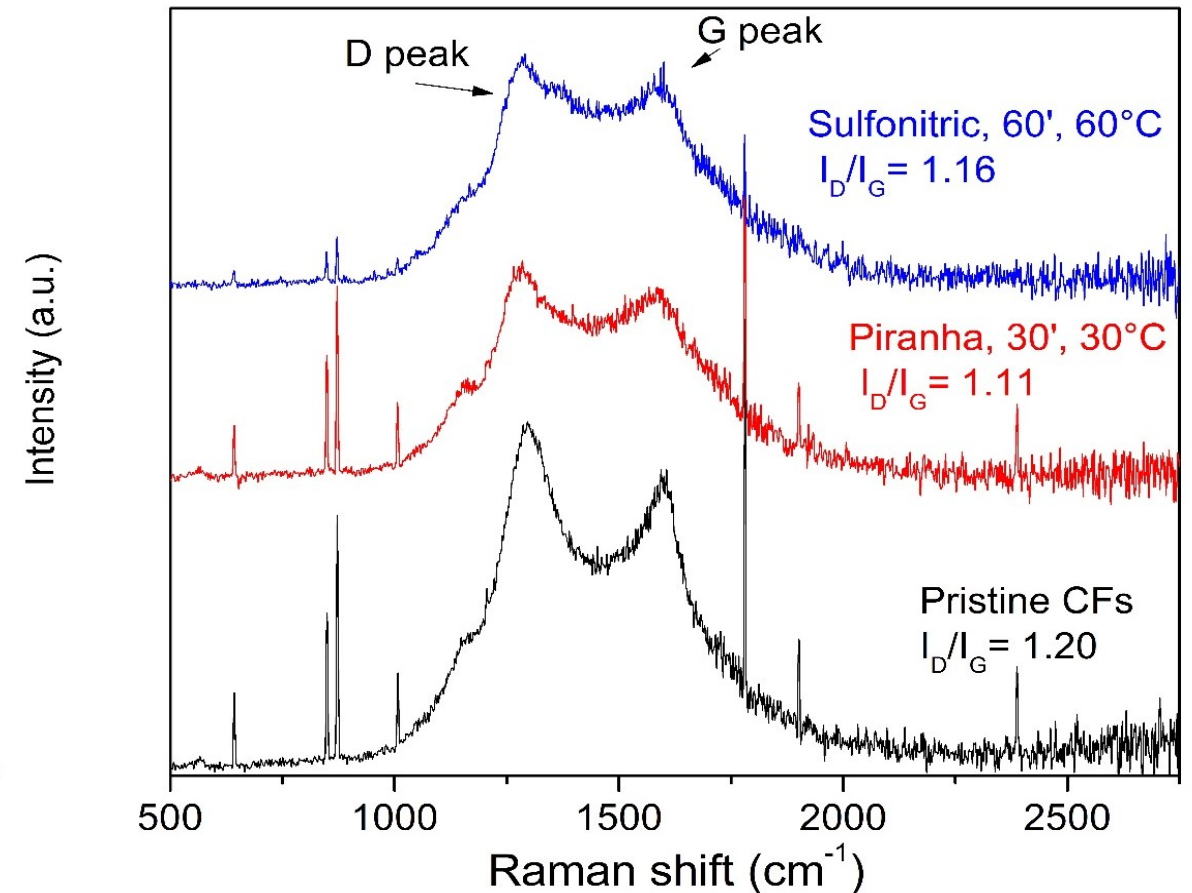
Characterization of treated CFs

Comparing the **best** and the **worst** of Taguchi DOE

Thermogravimetric analysis



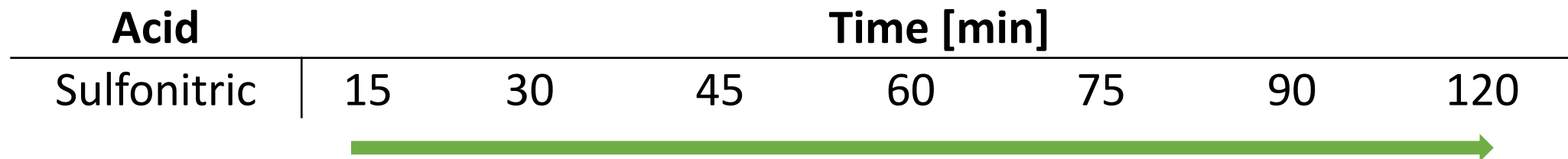
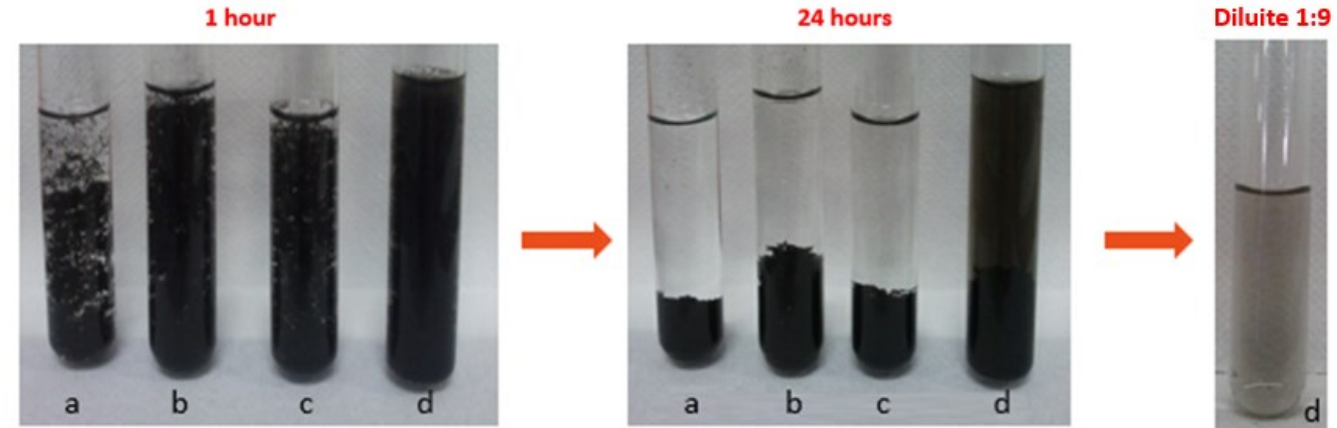
Raman



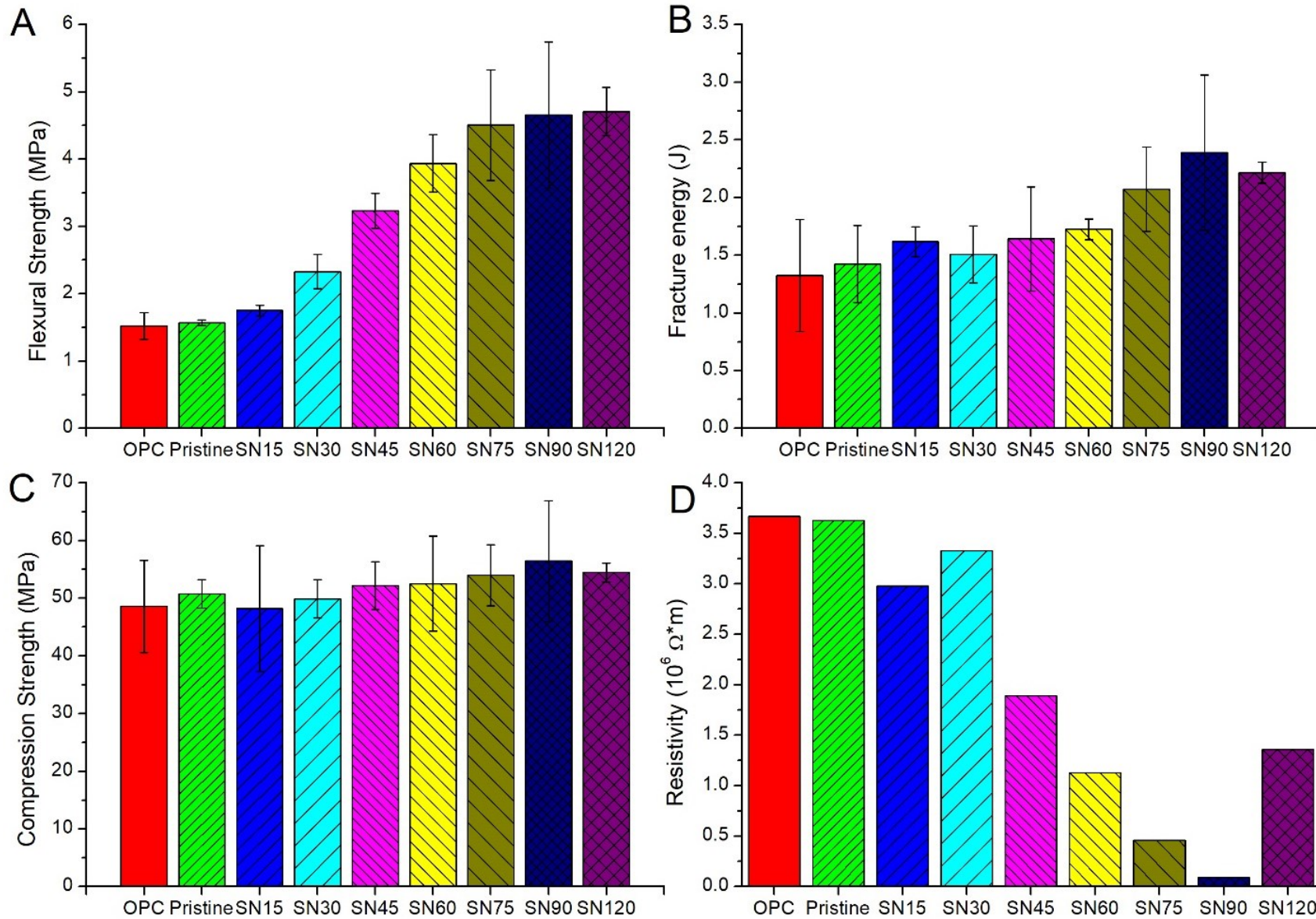
Cement + carbon nanotubes

Chemical functionalization

Experiment	Acid type	Time [min]	Temperature [°C]
A	Aqua Regia	30	30
B	Nitric	30	30
C	Piranha	30	30
D	Sulfonitric	30	30

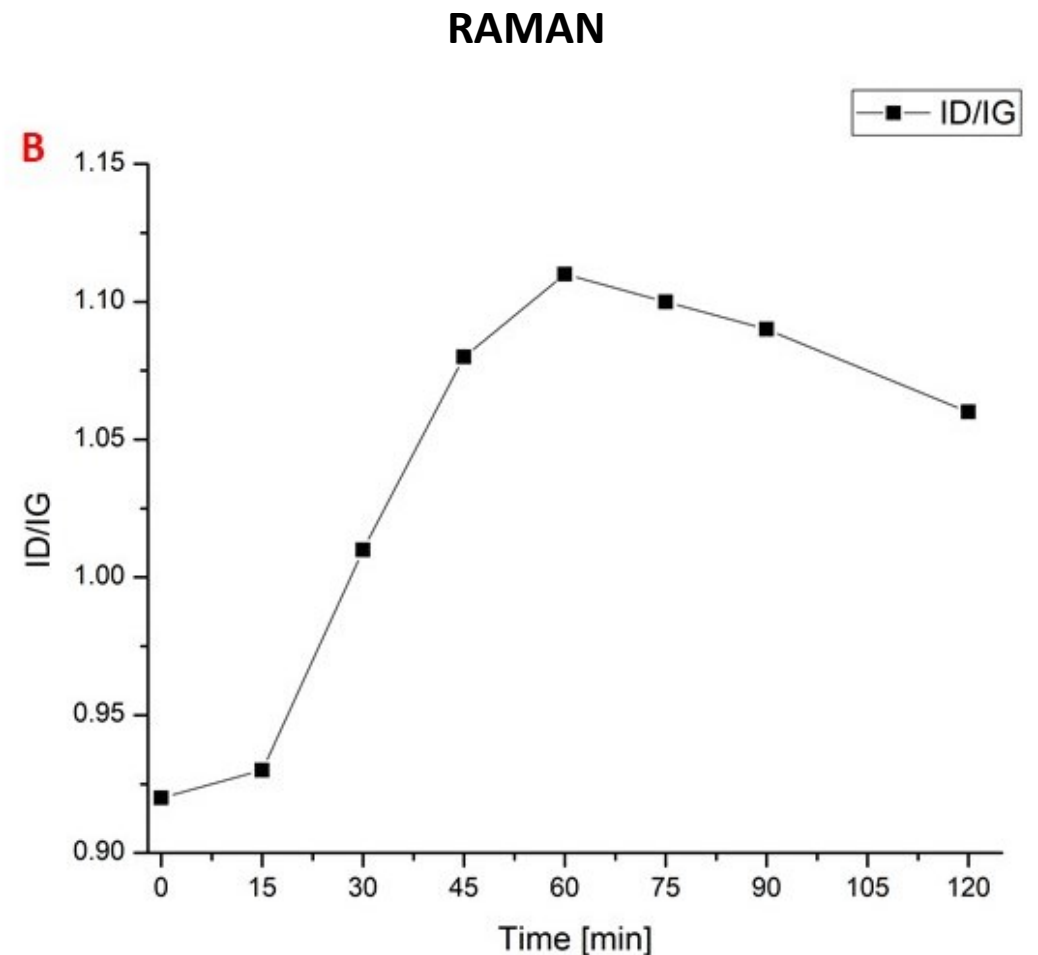
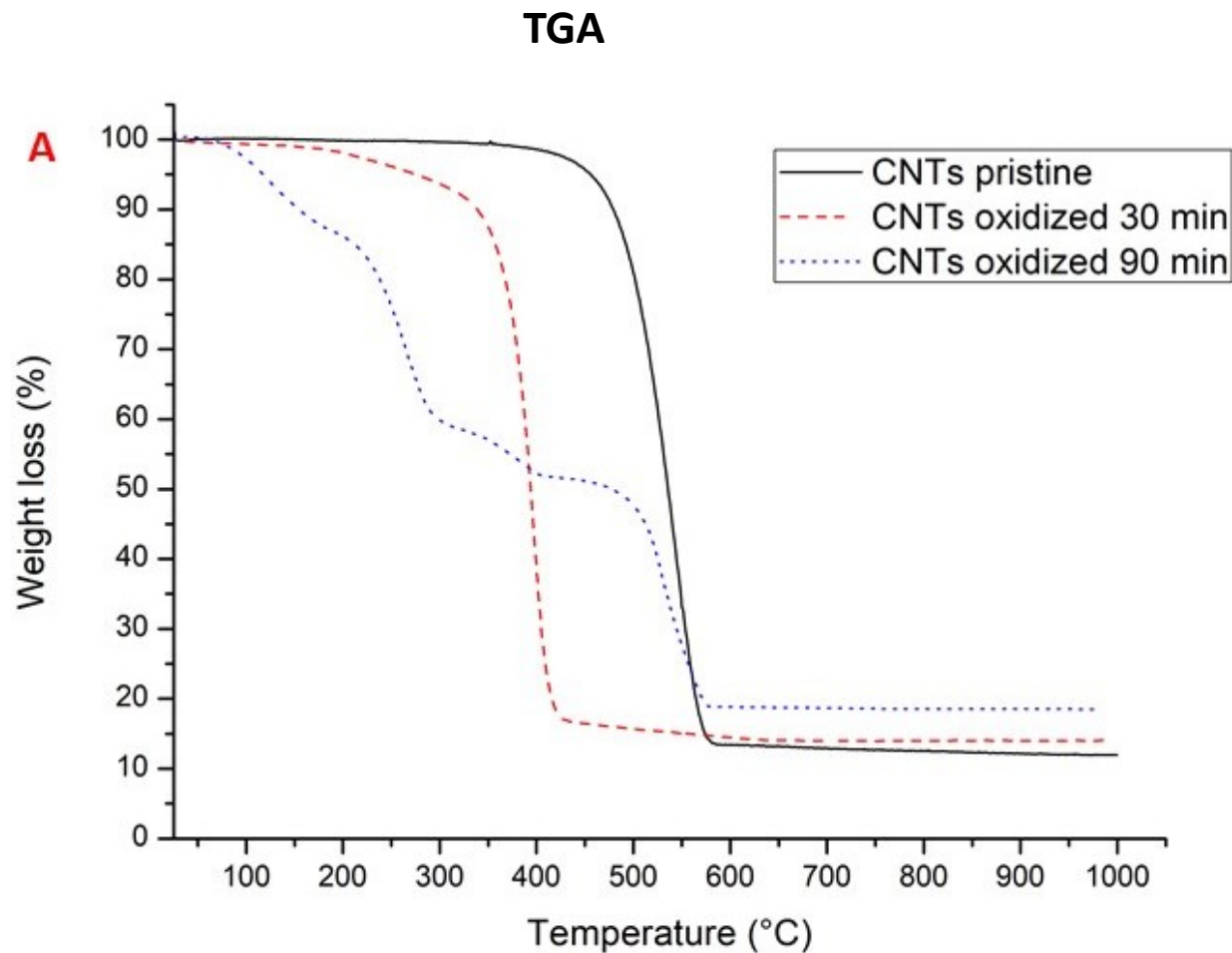


Composites performance



Comparing samples with 0.1% reinforcement

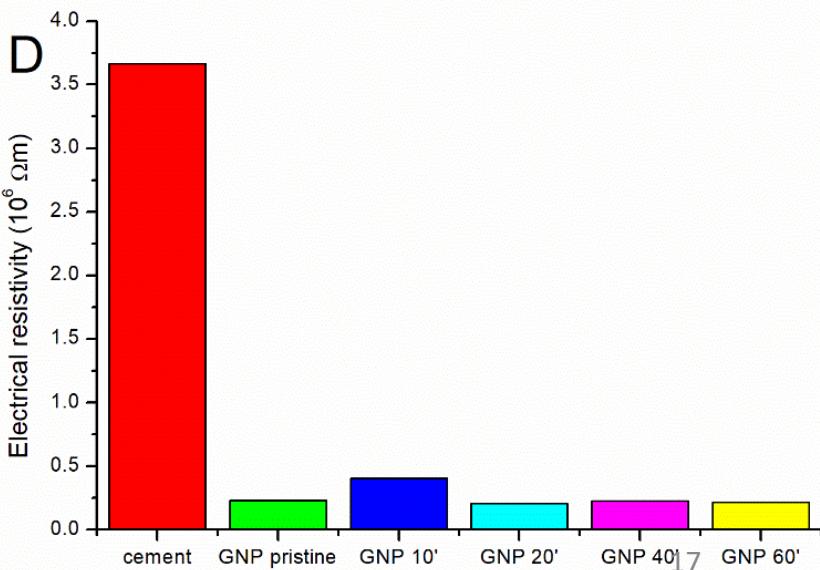
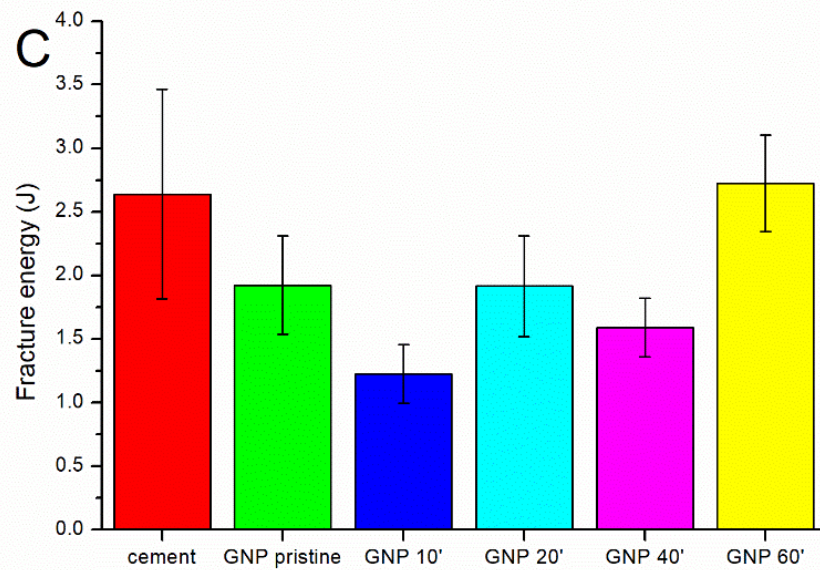
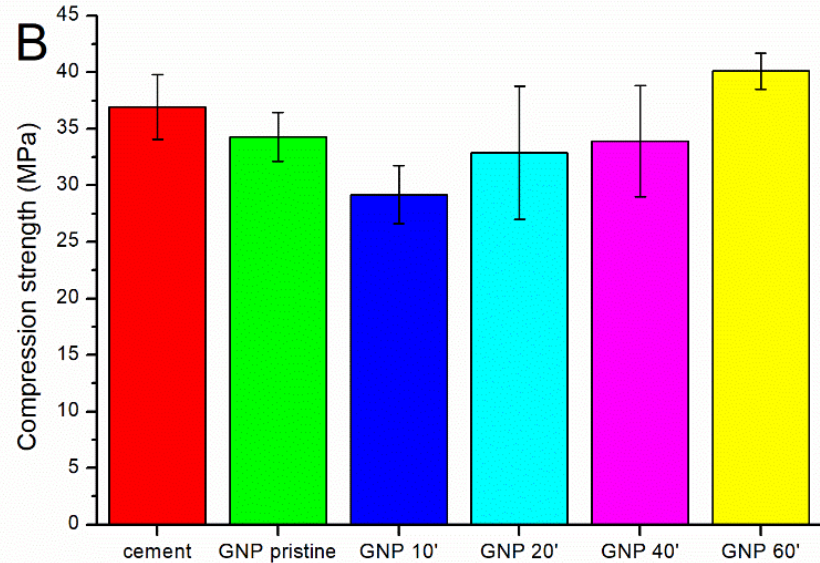
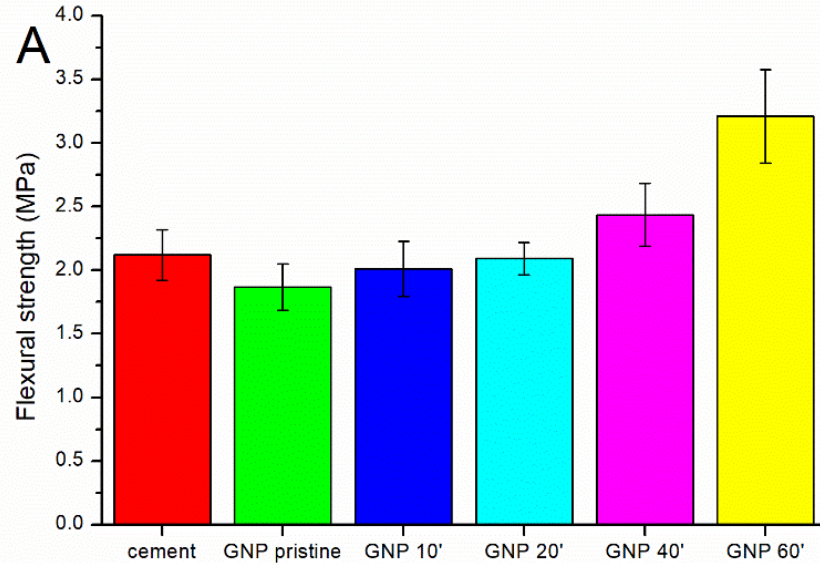
Characterization of treated CNTs



Cement + Graphene Composites performance

Chemical functionalization

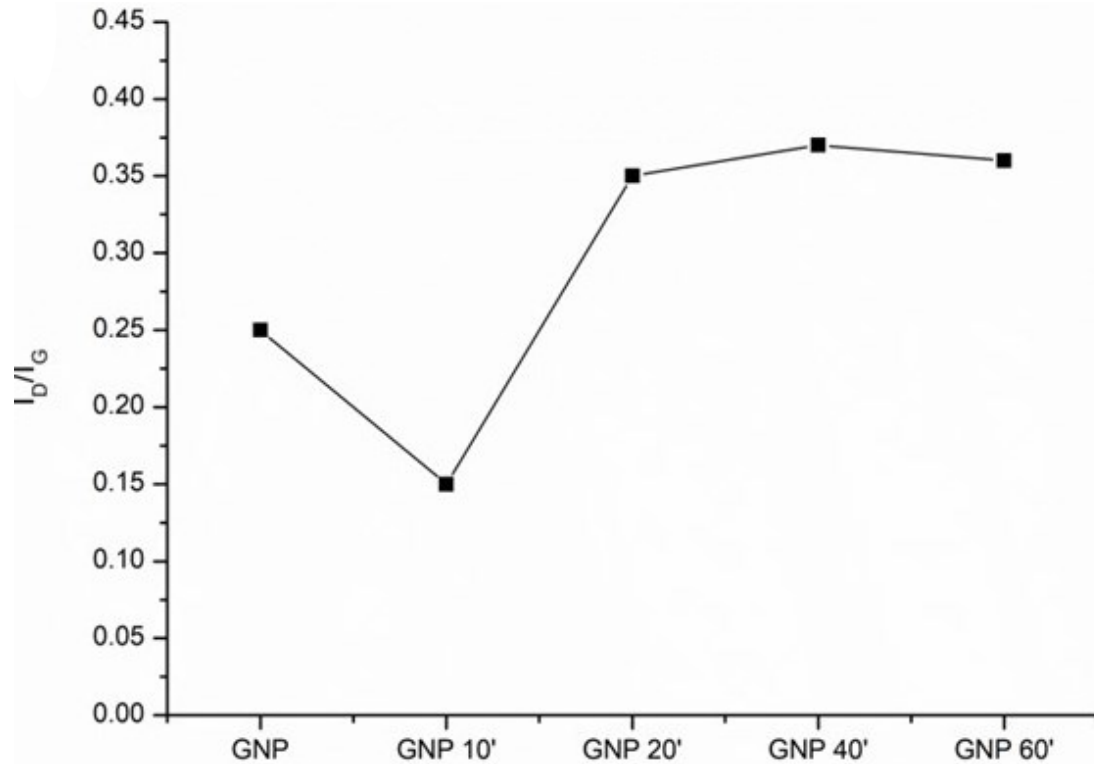
Acid	Time [min]
Sulfonitric	10
	20
	40
	60



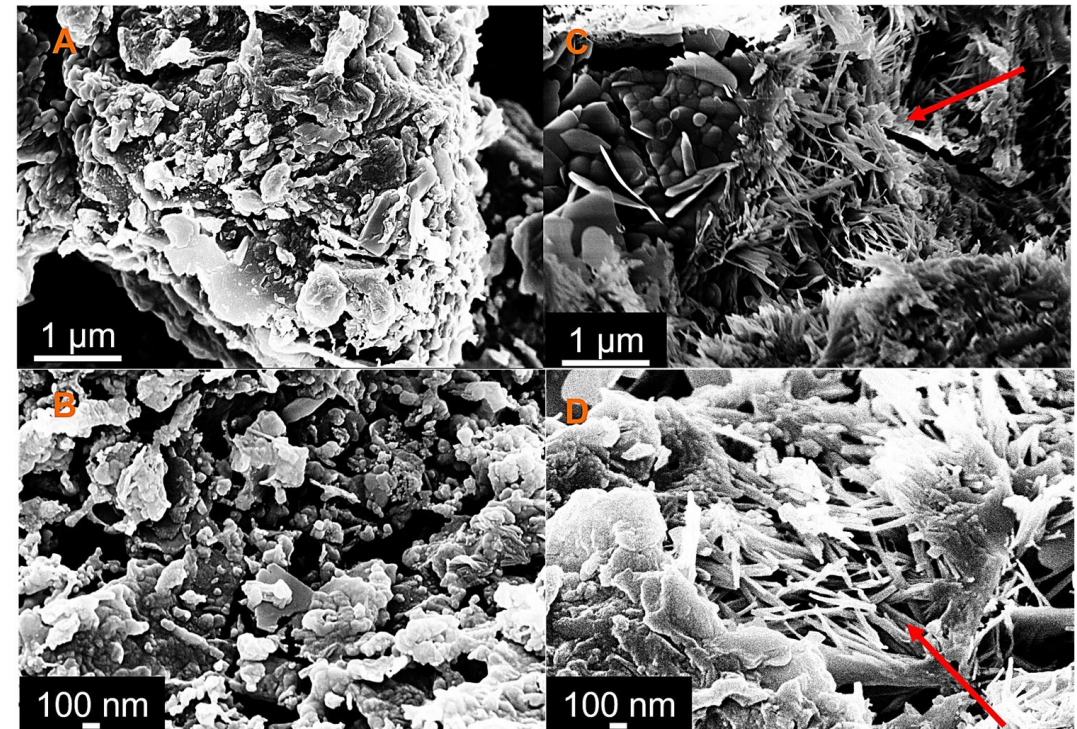
Comparing samples with 0,1% by weight of cement

Characterization of treated CNTs

RAMAN



FE-SEM

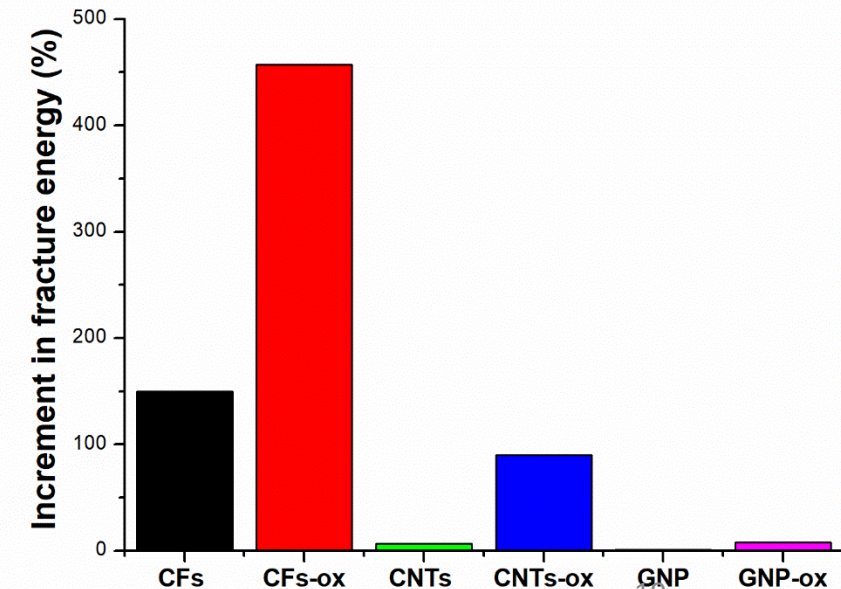
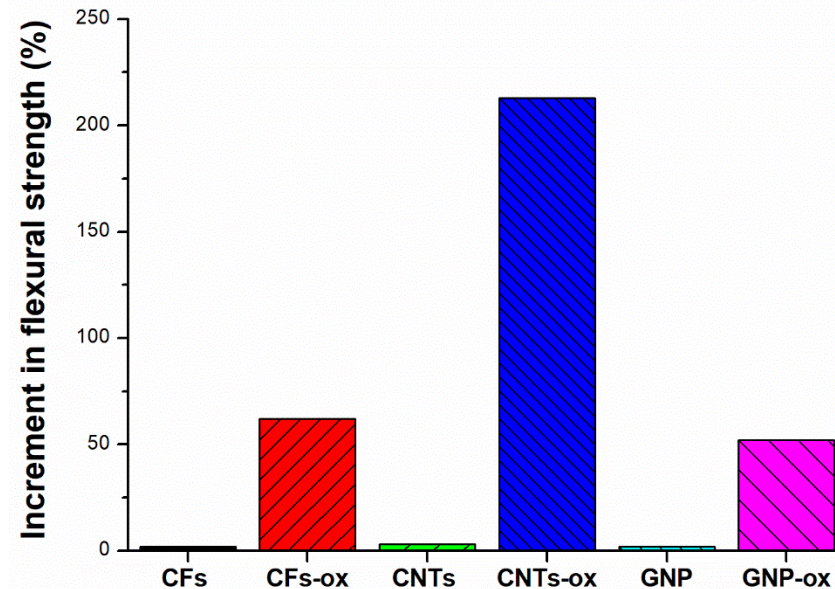
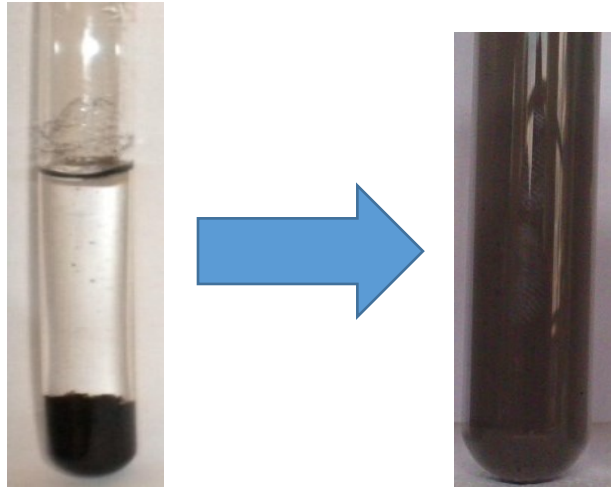
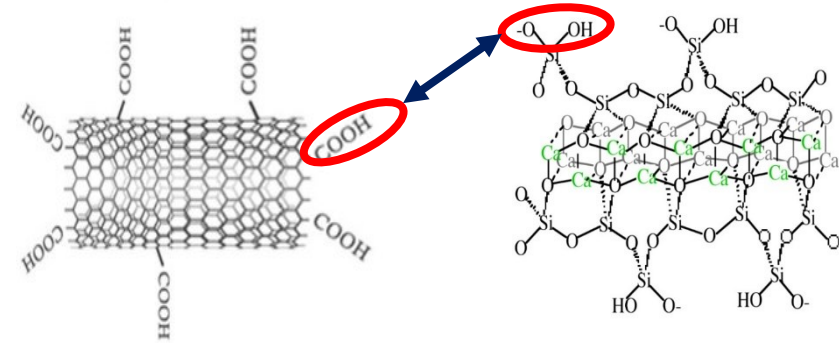


A,B cement
C,D GNP 60'

Final remarks

Functionalization

- ✓ Key role of dispersion in water and in matrix
- ✓ Enhancement of composites mechanical properties
- ✓ Conductive cement



Thank you for your kind attention