Employing interfaces with metavalently bonded materials for phonon scattering and control of the thermal conductivity in \( \text{TAGS}_x \) thermoelectric materials

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Employing Interfaces with Metavalently Bonded Materials for Phonon Scattering and Control of the Thermal Conductivity in TAGS-x Thermoelectric Materials

Cynthia Rodenkirchen, Matteo Cagnoni, Stefan Jakobs, Yudong Cheng, Jens Keutgen, Yuan Yu,* Matthias Wuttig, and Oana Cojocaru-Mirédin*

1. Introduction

Thermoelectric devices convert heat into electricity and vice versa, being promising candidates for environmentally friendly power generation and refrigeration. The energy conversion efficiency is governed by the figure of merit of the material, expressed as \( zT = S^2 \sigma \kappa^{-1} \), where \( S \) is the Seebeck coefficient, \( \sigma \) is the electrical conductivity, \( \kappa \) is the total thermal conductivity, and \( T \) is the absolute temperature. Efficiencies above 30% can make thermoelectric devices highly attractive for future energy strategies. To this end, values of \( zT \) larger than 3 are required.

Unfortunately, the interplay of several conflicting optimization parameters makes the design of thermoelectric materials very challenging. The "electron-crystal phonon-glass" concept enables a simplification of the problem. The thermal conductivity \( \kappa \) can be separated into an electronic component \( \kappa_e \) and a lattice component \( \kappa_l \). Charge and lattice transport can be independently optimized to maximize \( S^2\sigma/\kappa_e \) and to minimize \( \kappa_l \). A good thermoelectric material should hence carry electrons like a crystal and phonons like a glass.

Useful design strategies to increase the electrical transport properties include elemental doping to tailor the charge carrier concentration and to modify the band structure. For minimizing \( \kappa_l \), however, a multitude of approaches has been adopted. Heavy atoms and soft bonds lead to slow phonon group velocity, while large unit cells and a high Grüneisen parameter enhance phonon Umklapp scattering. The total Grüneisen parameter \( \gamma_{tot} = \gamma_{acoustic} + \gamma_{opt} \) is the sum of its acoustic \( \gamma_{acoustic} \) and optical \( \gamma_{opt} \) parts, where the values of \( \gamma_{opt} \) are typically between 1 and 2 in most solids. Yet, many chalcogenides exhibit a significantly larger transverse optical Grüneisen parameter \( \gamma_{to} \), which has been associated with lone pairs first and subsequently with metavalent bonding (MVB).

Further scattering channels for the phonons can be added by introducing lattice defects such as point defects, dislocations, and interfaces generated by grain boundaries or precipitates. In this work, we are focusing on the impact of phase boundaries induced by nanoprecipitation on the thermal transport of compound (GeTe)(AgSbTe2)1–x, commonly known by the acronym TAGS-x \( (x) \) is the atomic percentage of GeTe). This
compound is one of the most studied chalcogenide systems for thermoelectric applications\textsuperscript{[2]} and has already been used in radioisotope generators in deep space missions.\textsuperscript{[12,13]} Many studies have been devoted to the goal of decreasing its lattice thermal conductivity $\kappa$ by varying the composition. Two typical compounds, i.e., TAGS-80 and TAGS-85 have been reported as having the optimal thermoelectric properties.\textsuperscript{[14–16]} The low lattice thermal conductivity has been mainly related to the nanostructures such as precipitates.\textsuperscript{[17]} The size, structure, and composition of these precipitates are very often investigated using transmission electron microscopy (TEM), X-ray diffraction (XRD), and energy dispersive X-ray spectrometry (EDX).\textsuperscript{[15,18,19]} Yet, except for TEM, these methods possess a limited resolution and do not allow the investigation of very small precipitates (few nanometers) or metastable nuclei which are not accounted for by the phase diagram. Therefore, the purpose of the present work is to investigate the effect of nanoprecipitates (NPs) on the thermal conductivity $\kappa$ of TAGS-$x$ with various stoichiometries. This is accomplished by a combination of 3-omega and atom probe tomography (APT) measurements. The former enables the determination of the thermal conductivity, while the latter enables the determination of the composition of the material under study. APT is indeed a remarkable method for 3D atomistic distribution analysis that determines the composition at the nanoscale and allows for the identification of NPs.\textsuperscript{[20,21]} Hence, the present work enables a better understanding of the nature of the NPs in TAGS-$x$ thin-film thermoelectric chalcogenides, which further confirms the role of nanostructures for the thermoelectric performance. Thin-film thermoelectrics are indeed very relevant for cooling applications\textsuperscript{[12]} and for power generation.\textsuperscript{[22]} Moreover, this work proves for the first time the thermoelectric nature of the NPs in TAGS-$x$ thin-film thermoelectric chalcogenides, while TAGS-85 serves as a counterpart to TAGS-85 showing additional structural characteristics in the XRD spectra. We find that the crystal structure of TAGS-85 is in the cubic phase (Fm-3m) rather than in the rhombohedral phase as normally observed in bulk TAGS-85. The difference between R3m GeTe and Fm-3m GeTe can be observed at the two-theta angles between 25–30° and 40–45°. Double peaks within this range are typical for R3m GeTe but were not observed in our case. We think that the presence of the cubic structure might be due to the thin-film confinement as used in the present study. We also noticed that the peak positions are slightly shifted from the standard positions for Fm-3m GeTe. This is because TAGS-85 is just GeTe-rich but still with Ag and Sb dissolved. The XRD peaks of TAGS-50 can be matched with the cubic GeTe by carefully comparing it with the standard powder diffraction file cards. However, our APT results prove that the matrix composition is far away from stoichiometric GeTe composition and rather close to the nominal composition of TAGS-50 (50% GeTe and 50% AgSbTe$_2$) with slight Ag deficiency. Thus, we assign the peaks to the compound TAGS-50, which has also been studied by Oecleker et al.\textsuperscript{[17]} A small peak corresponding to the diamond Ge compound is also observed in both TAGS-50 and TAGS-85. Yet, it is still difficult to compare the volume fraction of this secondary phase due to the limited sensitivity of XRD when investigating NPs in general. To determine these secondary phases in TAGS-50 and TAGS-85, EDX investigations have been performed as described in Figure S1 and Table S1 in the Supporting Information. Although these EDX measurements allow the determination of the overall concentration for each constituent element, they do not identify
any precipitates in the TAGS-50 and TAGS-85 samples. Yet, these EDX measurements clearly show a certain deviation in Ag and Te concentrations from the expected nominal values, which might be related to the concentration inhomogeneities at very small length scales.

The thermal conductivities of TAGS-85 and TAGS-50 are plotted in Figure 2 as a function of temperature. Both samples exhibit a very low thermal conductivity, comparable to other values reported in literature.\textsuperscript{[17]} Interestingly, the thermal conductivity is almost temperature independent. Hence, Umklapp scattering is not the dominant scattering mechanism for the phonons as usually observed in thermoelectric materials, since that would cause a $T^{-1}$ change with increasing temperature.\textsuperscript{[5]}

In contrast, the phonon scattering by defects is temperature independent. Moreover, we have observed a clear reduction in thermal conductivity when going from TAGS-85 to TAGS-50. The electronic contribution of $\kappa$ ($\kappa_e$) has been calculated using the Wiedemann–Franz law ($\kappa_e = L\sigma T$, where $L$ is the Lorenz number given in Figure 2a calculated using the single parabolic band model, $\sigma$ is the electrical conductivity, and $T$ is the temperature) to verify that the reduction in $\kappa$ is not mainly due to its electronic component $\kappa_e$. Figure 2b clearly shows that $\kappa_e$ has only a very small effect on $\kappa$. Thus, the main effect is assigned to the lattice component $\kappa_l$. The goal of the current work is, hence, to understand the reasons behind this $\kappa_l$ reduction. For that, TAGS-85 and TAGS-50 are further investigated down to the nanometer level using APT capabilities in order to identify the nature of the chemical inhomogeneities on the one hand and to relate these chemical inhomogeneities to the lattice thermal conductivity on the other hand.

APT measurements were performed to trace these compositional inhomogeneities at the nanometer level in TAGS-50 and TAGS-85 samples. The results obtained by APT are summarized in Figures 3 and 4. It has to be mentioned that the matrix composition at different laser powers was determined since a change in laser energy can result in a change of composition.
More specifically, no change in the composition is observed within the applied laser energy range from 4 to 10 pJ for TAGS-50 and from 1 to 15 pJ for TAGS-85. These composition values can be found in Figure S2 in the Supporting Information. Moreover, the composition of the matrix obtained by APT deviates from that obtained by EDX because of strong chemical inhomogeneities observed at the nanoscale as described below.

For TAGS-50, Ag-rich NPs with a high volume fraction of 0.32 are detected as highlighted in Figure 3a by the red iso-composition surface of 40 at% Ag. The exact structural and chemical characteristics averaged over all NPs detected are given in Table 1. The composition of these Ag-rich NPs is also depicted in a proximity histogram (called also proxigram) found in Figure 4a. These APT results suggest the presence of Ag$_2$Te phase highly doped with Ge and Sb in TAGS-50. Even though the concentration of Ag is slightly lower than the nominal concentration for the Ag$_2$Te phase, the total concentration of cations is about 69 at%, suggesting that these NPs correspond to the Ag$_2$Te phase. Similar Ag$_2$Te NPs have also been found in TAGS bulk materials. For example, Kim et al. observed Ag$_2$Te precipitates in TAGS prepared by ball milling and spark plasma sintering.[26] Moreover, Figures 3a and 4b reveal also the presence of tiny Sb-rich clusters highlighted by the blue iso-composition surface of 28 at% Sb. These clusters have a diameter of only 5–7 nm (on average), which is much smaller than that calculated for Ag$_2$Te NPs (i.e., 45 nm, see Table 1). Further composition values can be found in Figure S2 in the Supporting Information. Moreover, the composition of the matrix obtained by APT deviates from that obtained by EDX because of strong chemical inhomogeneities observed at the nanoscale as described below.

**Figure 4.** Composition of NPs and clusters in TAGS-50 and TAGS-85. In (a), the typical composition of the Ag$_2$Te NP (≈45 nm in diameter) containing ≈7 at% Ge and ≈4 at% Sb is given using the proximity histogram constructed based on an iso-composition value of 40 at% Ag. The same is shown in (b) and (c) but for Sb and Ag-rich clusters (NCs with 1–4 nm in diameter) using an iso-composition value of 28 at% Sb and 21 at% Ag. Contrary to (a), for these Ag and Sb-rich NCs no specific stable phase could be assigned. They correspond most probably to metastable phases. d) Ge-rich NPs (diameter ≈14 nm on average) containing a very high Ge concentration as shown by the proximity histogram generated using an iso-composition value of 55 at%.

**Table 1.** Structure and composition of Ag$_2$Te and Ge NPs in TAGS-50 and TAGS-85 averaged over all measured APT specimens. Structural characteristics, such as volume fraction (volume NPs/total volume), interface area (nm$^2$), and interface area/volume (nm$^{-1}$), as well as the average composition (at%), is given for the Ag$_2$Te and Ge-rich NPs. Moreover, the size of these NPs is given by the product $h \times d$, where $h$ is the height and $d$ is the diameter (not fully spherical).

<table>
<thead>
<tr>
<th>Nanoprecipitates (NPs)</th>
<th>Average size: $h \times d$ [nm]</th>
<th>Volume fraction</th>
<th>Average composition [at%]</th>
<th>Interface area [10$^4$ nm$^2$]</th>
<th>Interface area/volume [10$^{-1}$ nm$^{-1}$]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ag$_2$Te-NPs (TAGS-50)</td>
<td>36 × 50</td>
<td>0.32</td>
<td>Ag: 58 ± 1</td>
<td>7.9</td>
<td>1.6</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Te: 31 ± 0.9</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Ge: 7 ± 0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Sb: 4 ± 0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ge-rich NPs (TAGS-85)</td>
<td>8 × 12</td>
<td>0.13</td>
<td>Ge: 75 ± 1</td>
<td>1.5</td>
<td>0.9</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Te: 15.5 ± 0.8</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Sb: 6 ± 0.5</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>Ag: 2.5 ± 0.4</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
ther structural and chemical characteristics of these clusters are given in Table S2 in the Supporting Information. Contrary to the Ag$_2$Te NPs, no stable phase could be assigned to the Sb-rich clusters because of their complex elemental composition.\[27\] They most probably correspond to metastable phases formed during annealing. Another interesting feature is the Ag$_2$Te/matrix interface area calculated for all APT datasets. Specifically, a very large interface area of 7.9 $\times$ 10$^4$ nm$^2$ was calculated for a total volume of 5 $\times$ 10$^6$ nm$^3$, much larger than that calculated for the Sb-rich NCs/matrix interface (Table S2, Supporting Information).

Contrary to TAGS-50, Ge-rich NPs are observed in TAGS-85 as highlighted by the 3D APT maps from Figures 3b and 4d in agreement with Davidow and Gelbstein, who proved the existence of Ge- and Ag-rich secondary phases in bulk TAGS-85 prepared by hot pressing.\[16\] These APT results clearly show that these Ge-rich NPs are tiny (average diameter of only 14 nm) with a small volume fraction of only 0.13 (see Table 1). Moreover, the distribution of NPs is found to be inhomogenous throughout the material. For example, the fifth measurement shows only sporadic NPs compared with the other four measurements. The Ge content in the Ge-rich NPs reaches values between 70 and 80 at\%, while Te, Sb, and Ag compositions are diminished compared to the matrix composition with values ranging from 12 to 20 at\% for Te, from 4 to 8 at\% for Sb, and from 2 to 4 at\% for Ag, respectively. This implies that the Ge precipitate is supersaturated with Te, Sb, and Ag. The average composition is given in Table 1, while Figure 4d depicts the composition of one of the Ge-rich NPs. Besides the Ge phase, these composition values might also suggest the presence of Ag$_2$Ge$_{85}$SbTe$_{10}$ as suggested by Perumal et al.\[28\] for TAGS-85.

No Ag$_2$Te NPs are observed in TAGS-85, but instead tiny Ag-rich clusters (few nm in diameter, see Figures 3b and 4c) are detected. Beside one Ag-pure cluster (96.5 $\pm$ 2 at\% Ag and 1.9 $\pm$ 0.2 at\% Sb), all the other clusters contain on average 29 $\pm$ 0.9 at\% Ag, 7 $\pm$ 0.5 at\% Sb, 26 $\pm$ 0.8 at\% Ge, and 38 $\pm$ 1 at\% Te (see Table S2, Supporting Information). Based on the measured compositions by APT, no stable phase could be assigned to these tiny Ag-rich clusters. Moreover, their volume fraction is even smaller than that of Ge NPs (0.03 compared to 0.13, see Table 1 and Table S2, Supporting Information) suggesting that their impact on the thermal conductivity might be very small.

The matrix/Ge NP interface area is only 1.5 $\times$ 10$^4$ nm$^2$ calculated in a volume of 1.6 $\times$ 10$^6$ nm$^3$. This corresponds to an interface area/volume of 0.009 nm$^{-1}$, which is larger than that calculated for the Ag-rich clusters/matrix interface (0.005 nm$^{-1}$, see Table S2, Supporting Information). Yet this value is almost two times smaller than the value calculated for the matrix/Ag$_2$Te NP interface in TAGS-50 (interface area/volume equal to 0.016 nm$^{-1}$, see Table 1).

Not only striking differences in nanoprecipitation have been observed between TAGS-50 and TAGS-85, but also in bond breaking behavior observed during the APT experiments. To field evaporate the atoms from the apex of the needle-shaped specimen, the bonds first need to break from the surface and then the ionized atoms can be evaporated. In the present work, it has been found that a high probability of multiple events (PME) of $\geq$ 60\% (see Figure 5 where multiple event is defined as more than one ion detected per effective laser pulse) is detected for the matrix of both stoichiometries and for the Sb-rich clusters (observed in TAGS-50), whereas a low PME...
while the blue diamonds and the red triangles represent the Sb$_2$Te$_3$ and Ag$_2$Te phases, respectively. The (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$ sample exhibits a perfect low thermal conductivity, the thermal conductivity than the ones of (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$.

Figure 6. a) Grazing incidence XRD measurements of (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$ and (Sb$_2$Te$_3$)$_{61}$(AgSbTe$_2$)$_{39}$. The green stars represent the AgSbTe$_2$ phase, whereas the (Sb$_2$Te$_3$)$_{61}$(AgSbTe$_2$)$_{39}$ sample exhibits the presence of not only the expected AgSbTe$_2$ phase but also of Sb$_2$Te$_3$ and Ag$_2$Te phases. b) Thermal conductivity $\kappa$ measured for (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$ and (Sb$_2$Te$_3$)$_{61}$(AgSbTe$_2$)$_{39}$ samples. While both samples exhibit a comparably low thermal conductivity, the thermal conductivity $\kappa$ and the corresponding lattice thermal conductivity $\kappa_l$ of (Sb$_2$Te$_3$)$_{61}$(AgSbTe$_2$)$_{39}$ is lower by $\approx$42% than the ones of (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$.

(≤ 30%, see Figure 5) is observed for Ag$_2$Te (for TAGS-50) and Ge (for TAGS-85) NPs. These results are in-line with recent work where it had been proven that main-group chalcogenide thermoelectric materials exhibit systematically a high PME of ≥ 60%.[8,29]

To consolidate the consistency of the results shown above another similar system, namely, (Sb$_2$Te$_3$)$_{x}$(AgSbTe$_2$)$_{(1-x)}$ had been investigated. For simplicity, only two stoichiometries will be described here: (Sb$_2$Te$_3$)$_{61}$(AgSbTe$_2$)$_{39}$ and (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$. Figure 6 summarizes the XRD and thermal conductivity results, while Figures S3–S6 in the Supporting Information summarize the TEM and APT results obtained for these two stoichiometries.

The grazing incidence XRD measurements show that the (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$ sample exhibits a AgSbTe$_2$ structure, whereas the (Sb$_2$Te$_3$)$_{61}$(AgSbTe$_2$)$_{39}$ sample exhibits the presence of not only the expected AgSbTe$_2$ phase but also of Sb$_2$Te$_3$ and Ag$_2$Te phases. These observations agree well with the thermal conductivity $\kappa$ measurements and with our previous example. Namely, the lattice thermal conductivity $\kappa_l$ of (Sb$_2$Te$_3$)$_{61}$(AgSbTe$_2$)$_{39}$ sample, containing Ag$_2$Te NPs characterized by low-PME value, is lower by $\approx$42% than the one of (Sb$_2$Te$_3$)$_{28}$(AgSbTe$_2$)$_{72}$ sample for which no such precipitates were detected neither by TEM nor by APT.

The high PME value observed systematically for chalcogenide thermoelectric materials is attributed to MVB.[8] The existence of MVB in TAGS is further verified by the optical dielectric constant $\varepsilon_\infty$ given in Figure 7. One of the established property-based fingerprints for MVB is the optical dielectric constant $\varepsilon_\infty$, which is an optical identifier and can be measured by Fourier-transform infrared spectroscopy (FTIR). For amorphous TAGS-x materials the measured $\varepsilon_\infty$ values are low (∼15) in agreement with Wuttig et al.[24] Yet, the crystalline TAGS-x materials show much higher values (>30) than their amorphous counterparts for stoichiometries investigated along the pseudo-binary line GeTe-AgSbTe$_2$. This pronounced increase of $\varepsilon_\infty$ upon crystallization cannot be attributed to the modest density increase of less than 9%, which is shown in Figure 7c. According to the Clausius–Mossotti relation, the contrast comes from a strong enhancement of the bond polarizability upon crystallization, which is attributed to MVB.[24,30]

Based on the APT and FTIR measurements, we conclude that crystalline TAGS-x compounds adopt MVB. This demonstrates that MVB can also exist in I–V–VI$_3$ compounds as well as their alloys,[8] as already recently evidenced in studies of V$_2$V$_1$I$_3$ compounds.[31]

Moreover, the $\varepsilon_\infty$ value of crystalline TAGS-85 is 10% larger than that of crystalline TAGS-50. This can be explained by the fact that the volume fraction of the matrix (MVB material) for TAGS-85 is larger than that for TAGS-50 as highlighted in Figure 5 (0.84 for TAGS-85 instead of 0.62 for TAGS-50).

It had been argued that octahedrally coordinated chalcogenide thermoelectric materials such as PbTe and PbS are characterized by an intrinsic low lattice thermal conductivity $\kappa_l$ due to their large anharmonicity,[8] i.e., anharmonic phonon scattering by Umklapp and Normal processes. Apparently this also holds for AgSbTe$_2$ and its alloys with GeTe. This explains why both stoichiometries, TAGS-50 and TAGS-85, possess low lattice thermal conductivities. Yet, the lattice thermal...
conductivity $\kappa$ for TAGS-50 is clearly 35% lower than that of TAGS-85.

The 3D PME maps from Figure 5 obtained using EPOSA software\textsuperscript{[32]} clearly show the distribution of the low PME regions (NPs) in a high PME matrix. The volume fraction of the low PME regions in TAGS-50, which corresponds to Ag$_2$Te NPs with a volume fraction of 0.32, is considerably higher than that determined for TAGS-85 (Ge NPs with a volume fraction of only 0.13). Moreover, the interface area/volume ratio for the matrix (MVB)/Ag$_2$Te (non-MVB) interface in TAGS-50 is 0.016 nm$^{-1}$, which is much higher than that measured for TAGS-85 (0.009 nm$^{-1}$ calculated for the matrix/Ge interface).

The intrinsic lattice thermal conductivity of AgSbTe$_2$ and GeTe is about 0.7 and 2.6 W mK$^{-1}$, respectively.\textsuperscript{[33,34]} Intuitively, it might be normal to expect a lower lattice thermal conductivity with increasing the content of AgSbTe$_2$ in the TAGS system. However, the $\kappa$ value at room temperature for TAGS-75, TAGS-80, and TAGS-85 was reported to be 0.8, 0.6, and 0.7 W mK$^{-1}$, respectively.\textsuperscript{[28]} TAGS-75 has a higher content of AgSbTe$_2$ (lower content of GeTe) but exhibits also a higher value of $\kappa$. This indicates that the high content of AgSbTe$_2$ might not be the key ingredient of low lattice thermal conductivity. Another example can be found in the (GeTe)$_x$(AgSbSe$_2$)$_{1-x}$ system. Similar to AgSbTe$_2$, AgSbSe$_2$ has also an intrinsically low lattice thermal conductivity due to the large anharmonicity. Samanta et al.\textsuperscript{[34]} reported that the lattice thermal conductivity is minimized in the compound with 20 at% AgSbSe$_2$. Adding more AgSbSe$_2$ oppositely increases the lattice thermal conductivity. The measured lattice thermal conductivity in this work is 0.95 and 0.6 W mK$^{-1}$ for TAGS-85 and TAGS-50, respectively. Hence, this appreciable decrease of lattice thermal conductivity in TAGS-50 cannot be simply ascribed to the increased content of AgSbTe$_2$.

Tan et al.\textsuperscript{[35]} had recently discussed the effect of adding Cd into SnTe on its thermoelectric properties. They showed that two effects take place. The first effect is to promote the band convergence by increasing the band gap and decreasing the energy separation between $L$ and $\Sigma$ valence bands. The other effect is to introduce CdS precipitates for enhancing the phonon scattering; the effect which is studied in the present work. Very recently, a novel approach has been introduced to realize a huge phonon scattering process by incorporating CdTe-coated layers on the surface of SnTe grains.\textsuperscript{[36]} The authors explained that such scattering is induced by the acoustic impedance mismatch between the CdTe-coated layer and the SnTe grain. Interestingly, in all these examples the matrix is an MVB material, whereas the nanostructure is a non-MVB material, more specifically a covalently bonded material. Hence, the scattering of phonons at interfaces has to be explored. For phonons to scatter at a heterointerface, the phonon frequency spectrum at this specific heterointerface should change significantly. The phonon frequencies in solids can be demonstrated based on a simple model of semi-infinite 1D chains of reduced masses (M) connected by springs with a force constant $K$, which depends upon the interatomic coupling, i.e., the chemical bond between adjacent atoms.\textsuperscript{[37]} The phonon dispersion is directly related to the value of $\sqrt{K/M}$. A change of the ratio $K/M$ causes the mismatch of phonon dispersions and thus the phonon scattering. Therefore, significant scattering of phonons at interfaces can be realized by utilizing compounds with a significant variation in the reduced masses of the atoms involved and/or with distinct chemical bonding across the interface. If both the reduced masses and the chemical bonding mechanism are very similar, i.e., similar value for $K/M$, the effective phonon scattering by interface could be marginal. For example, He et al.\textsuperscript{[38]} observed a very high density of NPs (10$^{13}$ cm$^{-2}$) in Na/K-doped PbTe but these NPs (Na/K-rich PbTe) did not contribute appreciably to the reduction in lattice thermal conductivity. This is due to the similar reduced masses and the same chemical bonding mechanism between the existing precipitates and the matrix. On the contrary, the PbS precipitates in a PbTe matrix scatter phonons effectively\textsuperscript{[39]} because of their very different reduced masses knowing that both phases adopt MVB according to Yu et al.\textsuperscript{[38]} In this work, the reduced masses for Ag$_2$Te precipitates and TAGS-50 matrix are very close but the force constants are very different. Our previous work summarized that all the MVB compounds embrace very low Debye temperature and low bulk modulus, which are indicative of a soft chemical bond. However, the covalent bond is known to...
be much stronger than MVB.[8] Thus, the observed decrease in lattice thermal conductivity should stem from the difference in the force constants, which is directly related to the chemical bonding. This work implies that phonon scattering at interfaces depends very much upon the change in reduced masses or in chemical bonding of the materials involved to have considerable mismatches for the K/M ratio at the interface.

Hence, the present results on (GeTe)$_x$(AgSbTe$_2$)$_{1-x}$ and (Sb$_2$Te$_3$)$_x$(AgSbTe$_2$)$_{1-x}$ systems together with the existing results from literature are summarized in Figure 8 where two distinct classes of materials are highlighted. All the thermolectric materials characterized by a high PME value (>50%) and a high optical dielectric constant ε$_\text{∞}$ (>25, except for PbSe) are localized in the green region. These materials are coined MVB materials, since they exhibit MVB. On the contrary, the materials in the red regions are neither intrinsically good thermolectric nor MVB materials, being called non-MVB materials in this work. The data points marked by a yellow frame are obtained from the present work, whereas the other points are taken from literature.[8,31,40a,b]

Another important aspect for thermoelectric material design interfaces on the thermal conductivity directly in a bulk material can be a real challenge (very often inhomogenous material structure and composition in all three dimensions).[20] One of the advantages of the present work is the deposition of TAGS-x thermoelectric as a thin-film[41] allowing us to better confine the scattering processes in the TAGS-x material and to better correlate the existing NPs with the lattice thermal conductivity κ allowing, thus, an easier verification of our experimental proof-of-principle. Finally, the present study implies that the lattice thermal conductivity κ can be inhibited by introducing interfaces with different chemical bonding mechanism in addition to controlling the composition, size, and morphology of precipitates. Hence, the higher MVB/non-MVB interface area/volume ratio determined for TAGS-50 than TAGS-85 (0.32 vs 0.13) could be a very plausible reason for the reduced lattice thermal conductivity κ in TAGS-50 as compared to TAGS-85.

3. Conclusion

In conclusion, the present work demonstrates that the TAGS-50 sample, which exhibits the lowest thermal conductivity, contains a high density of Ag-based NPs approaching the composition of Ag$_2$Te phase. Such precipitates are absent in TAGS-85. Instead, a nonnegligible volume fraction of Ge NPs was determined. Other tiny clusters, such as Sb-rich and Ag-rich clusters, are detected in TAGS-50 and TAGS-85, respectively. This example on TAGS-x was consolidated by a second study performed on (Sb$_2$Te$_3$)$_x$(AgSbTe$_2$)$_{1-x}$. Here, the same was observed, i.e., the stoichiometry containing the Ag$_2$Te NPs is the one which exhibits the lowest thermal conductivity. Moreover, using the 3D PME map extracted from APT data, we could clearly differentiate the materials with covalent bonds (such as Ag$_2$Te) from those with MVB (such as matrix and Sb-rich clusters). Moreover, it has been proven quantitatively that a large interface area/volume of non-MVB/MVB interfaces is beneficial to reduce the lattice thermal conductivity via phonon-interface scattering. Hence, the present study shows the impact of NPs with different bonding mechanisms on the thermal conductivity of TAGS-x thermoelectric materials with a particular emphasis on the Ag$_2$Te–matrix interface.

4. Experimental Section

Sample Preparation and Standard Characterization: (GeTe)$_x$(AgSbTe$_2$)$_{1-x}$ alloys with varying composition were deposited from stoichiometric GeTe and Ag$_2$Te$_{1-x}$ targets by DC magnetron co-sputtering (background pressure 2 × 10$^{-3}$ mbar, Ar flow 20 sccm, deposition rate <1 Å s$^{-1}$). The as-deposited amorphous films were annealed for 30 min at 250 °C under Ar atmosphere to obtain nonoriented polycrystalline samples. The crystallographic orientation of the thin films was confirmed by XRD using a Bruker D8 Discover setup equipped Cu X-ray source with a Goebel mirror and a two-bounce Ge (220) ACC monochromator. Stoichiometry and density were determined by EDX and X-ray reflectometry respectively, performed on 120 nm thin films deposited on silicon substrate.

Thermal Conductivity Measurements: The thermal conductivities of the two TAGS-x samples with compositions of x = 85% and x = 50% (denominated TAGS-85 and TAGS-50) were measured by means of a custom-built 3ω setup.[42] To perform the measurement, 650 nm thin films deposited onto a silicon substrate were capped by a 100 nm dielectric film of ZnS$_{50}$(SiO$_2$)$_{50}$ by radio frequency magnetron sputtering deposition. Subsequently, 100 nm aluminum wires were
deposited on top of the dielectric layer; the wire geometry was defined by applying a patterned mask through photolithography prior to deposition. The resulting sample geometry was described previously.\(^\text{[43]}\)

**Chemical Characterization at the Nanoscale:** APT specimens were prepared by applying the in situ lift-out method and annular milling\(^\text{[44]}\) using the dual beam Helios Nanolab from FEI. The Ga ion-milling process was finalized by a low-energy (5 kV) cleaning step to prevent specimen damage by Ga\(^+\) implantation. APT measurements were conducted using a CAMECA LEAP 4000X Si, with a laser wavelength of 355 nm (UV), a pulse duration of 10 ps, pulse frequency of 250 KHz, detection rate of 0.5%, and laser pulse energies between 1 and 15 pJ at a base temperature of 40 K.

**Structural Characterization at the Nanoscale:** TEM lamellae were prepared by applying the standard in situ lift-out method using the dual beam Helios Nanolab from FEI. TEM experiments were then conducted to determine the structure of the \((\text{Sb}_5\text{Te}_3)_2(\text{AgSbTe}_2)_{1-x}\) films using a TEM setup (FEI Titan) operating at 300 keV.

**Measurement of Dielectric Constant:** For FTIR measurements, 650 nm thick films were sputtered on a glass substrate covered by 150 nm of aluminum. The thickness of the films was determined on reference samples by Bruker DektakXT stylus profiler. Room-temperature reflectance spectra from 400 to 8000 cm\(^{-1}\) were recorded using a Bruker IFS 66/S spectrometer. The optical response of the TACS film was modeled with the following dielectric function\(^\text{[30]}\)

\[
\varepsilon(\omega) = \varepsilon_{\text{const}} + \varepsilon_{\text{Kin-Lorentz}}(\omega, \omega_0, \gamma, \omega_b) + \varepsilon_{\text{Drude}}(\omega, \omega_p, \omega_D)
\]

(1)

where \(\varepsilon_{\text{const}}\) is a constant that accounts for the polarizability in the higher energy range, \(\varepsilon_{\text{Kin-Lorentz}}\) describes the onset of optical transitions, and \(\varepsilon_{\text{Drude}}(\omega)\) is the contribution of free carriers. \(\varepsilon(\omega)\) is given by

\[
\varepsilon(\omega) = \lim_{\omega_0 \to 0} \left[ \varepsilon(\omega) - \varepsilon_{\text{Drude}}(\omega, \omega_p, \omega_D) \right]
\]

(2)

[Further details of the crystal structure investigation(s) may be obtained from the Fachinformationszentrum Karlsruhe, 76344 Eggenstein-Leopoldshafen (Germany), on quoting the depository number CSD- sd_0305051].

**Supporting Information**

Supporting Information is available from the Wiley Online Library or from the author.

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**Conflict of Interest**

The authors declare no conflict of interest.

**Keywords**

interface scattering, metavalent bonding, nanoprecipitates, thermal conductivity, thermoelectrics

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