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Novel infiltration method of membranes over activated carbons electrodes

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Background

A novel method to modify **activated carbon electrodes** through addition of **selective ion exchange polymers (IEM)** is presented. Nowadays the preferred method to self-polarize an electrode in an EDLC is to place a stand-alone membrane in proximity of the electrode itself [1, 2]. This technique produces some drawbacks brought about the dimension of the device: an increase of the internal series resistance and reduction of overall capacitance. With the proposed methods, it is possible to use the IEM **directly in the production** of the slurry (instead of traditional binders) or in a **conformal contact** with the electrode.

IEM as binder

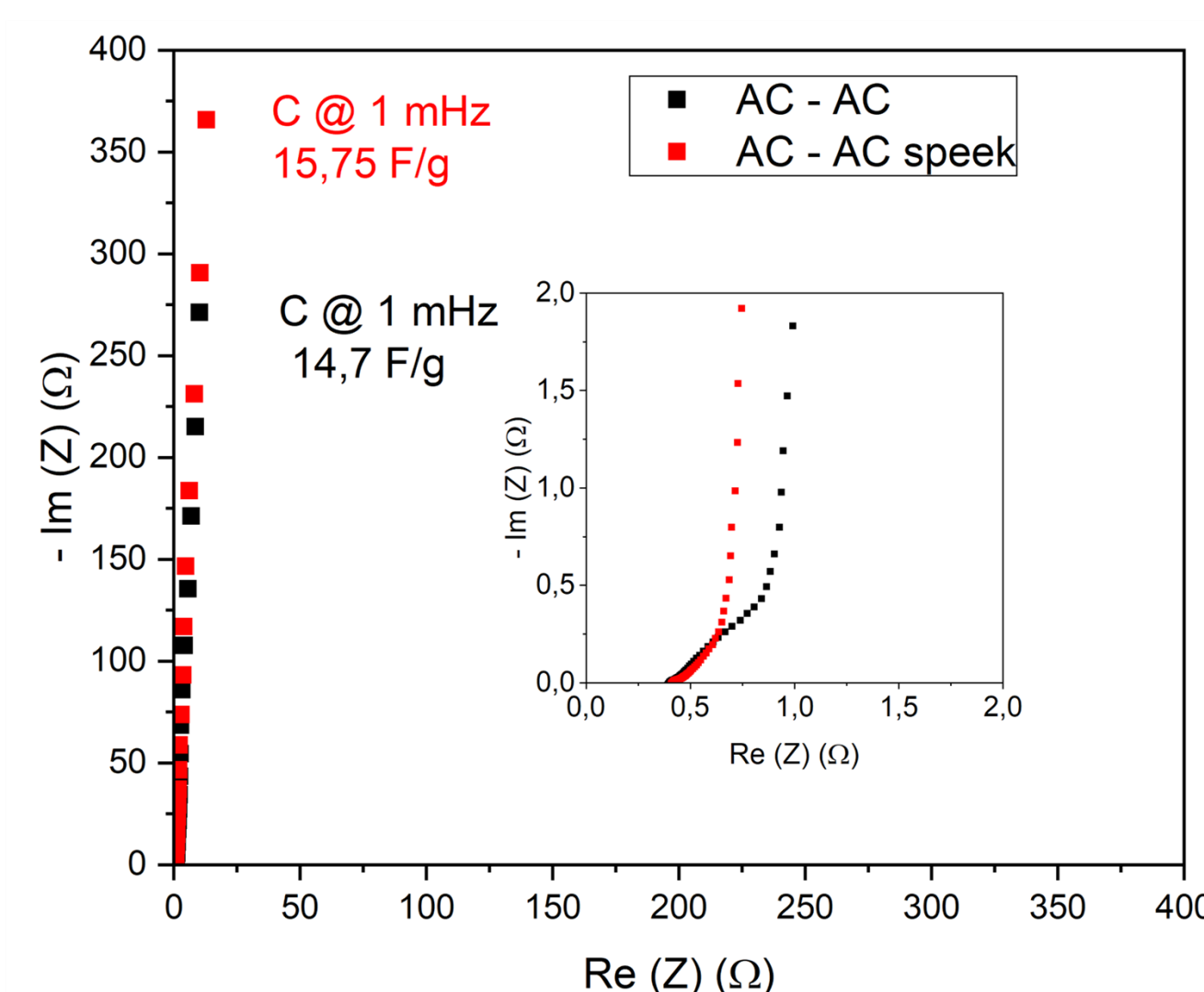
Electrode fabrication

Materials:

- Activated carbon 90%
- Sulphonated poly ether-ether ketone (SPEEK) 10%
- DMSO 1 ml / 20 mg binder
- Glass fiber separator

Electrodes are then laser cutted and placed inside a coin cell.

Electrochemical characterization



@ 0,8 V	PVDF binder	SPEEK binder
Mass loading [mg/cm ²]	9,27	6,3
C [F/g]	14,84	15,8
Coul. Eff.	99%	99%
OCV [mV]	23	110

IEM as a binder:

- invariated ESR
- Constant efficiency
- Much higher OCV
- Increase of specific capacitance

IEM as conformal coating

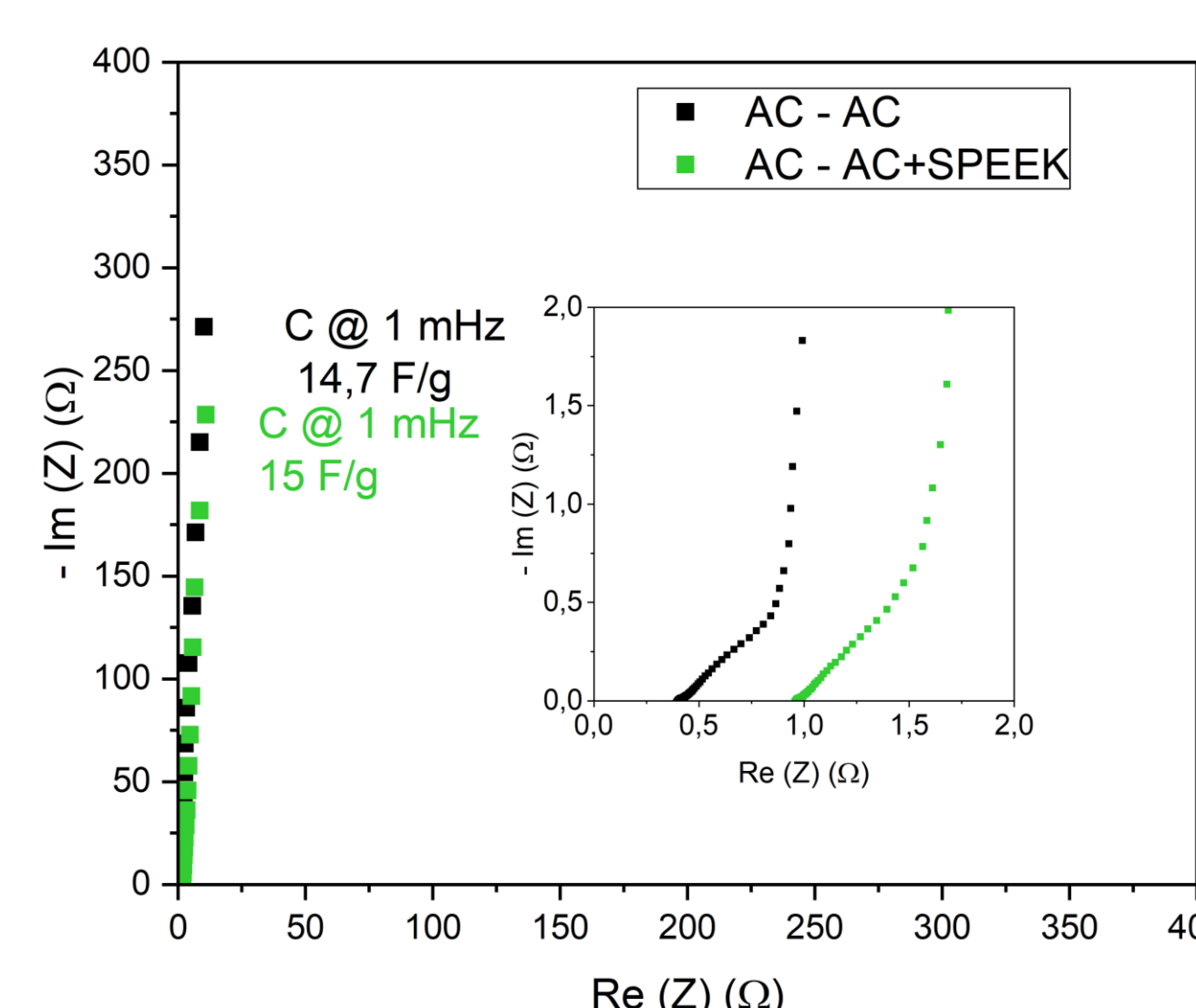
Infiltration method

Materials:

- Activated carbons 90%
- Poly vinylidene fluoride (PVDF) 10%
- DMSO 1 ml / 20 mg binder
- Glass fiber separator

Casting of SPEEK under vacuum over electrode to get a conformal membrane. Electrodes are then laser cutted and placed inside a coin cell.

Electrochemical characterization

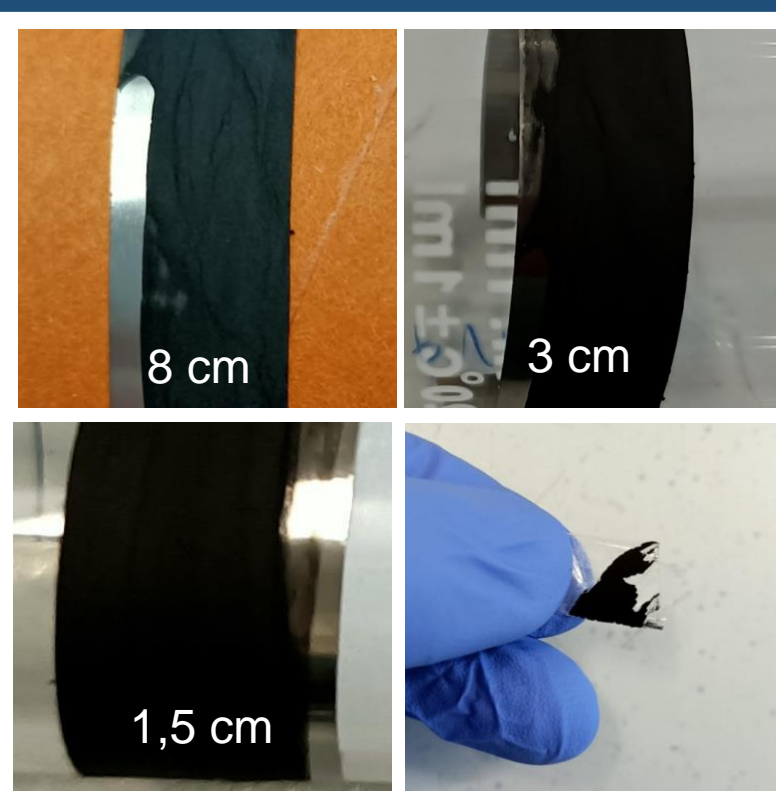


@ 0,8 V	No IEM	Inf. IEM
Mass loading (slurry) [mg/cm ²]	9,27	10,7+2,48
C [F/g]	14,84	15,1
Coul. Eff.	99%	99%
OCV [mV]	23	458

Infiltrating process:

- Invariated capacitance
- Same Coulombic efficiency
- Highly increased OCV
- Direct contact electrolyte - membrane

Adhesion test

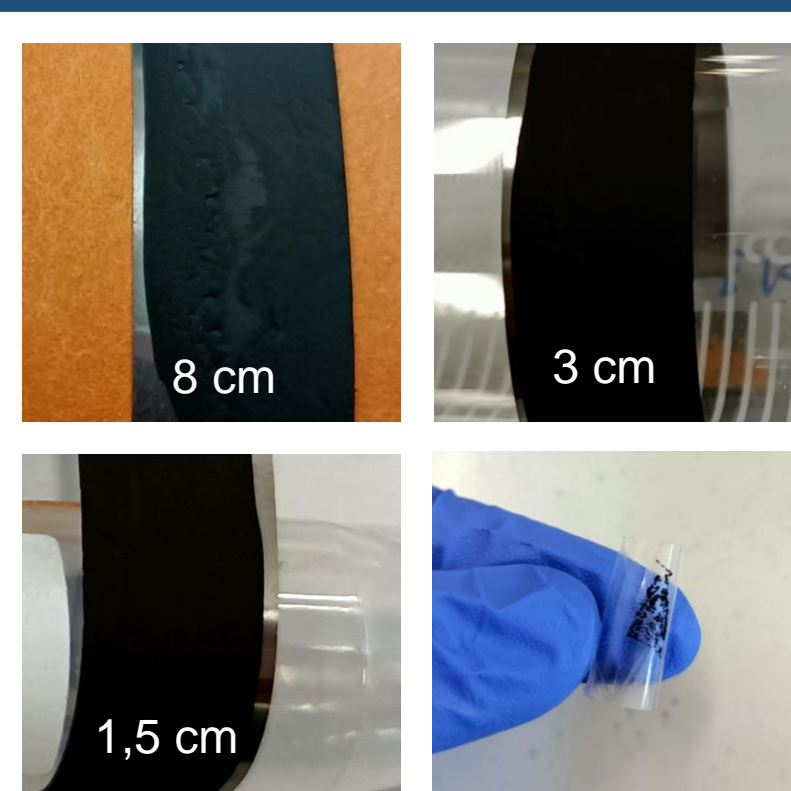


PVDF binder

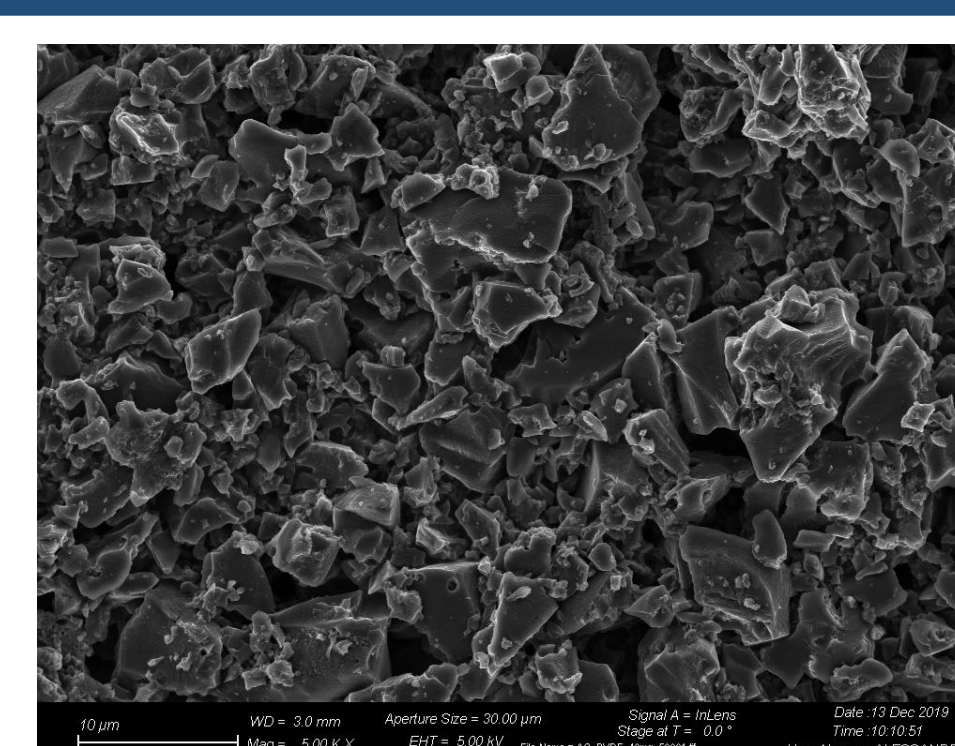
No delamination due to deformation of the substrate. Remotion of all the deposited material during peeling test.

SPEEK binder

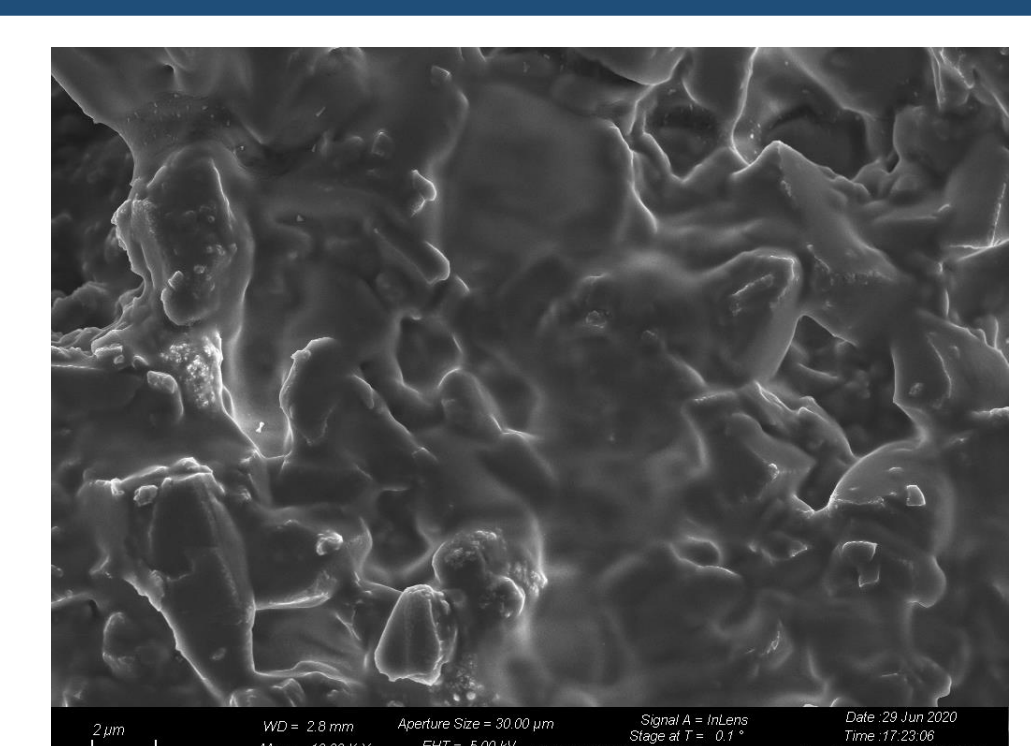
No delamination due to deformation of the substrate. Remotion only of all the upper layer of carbon during peeling test.



SEM comparison

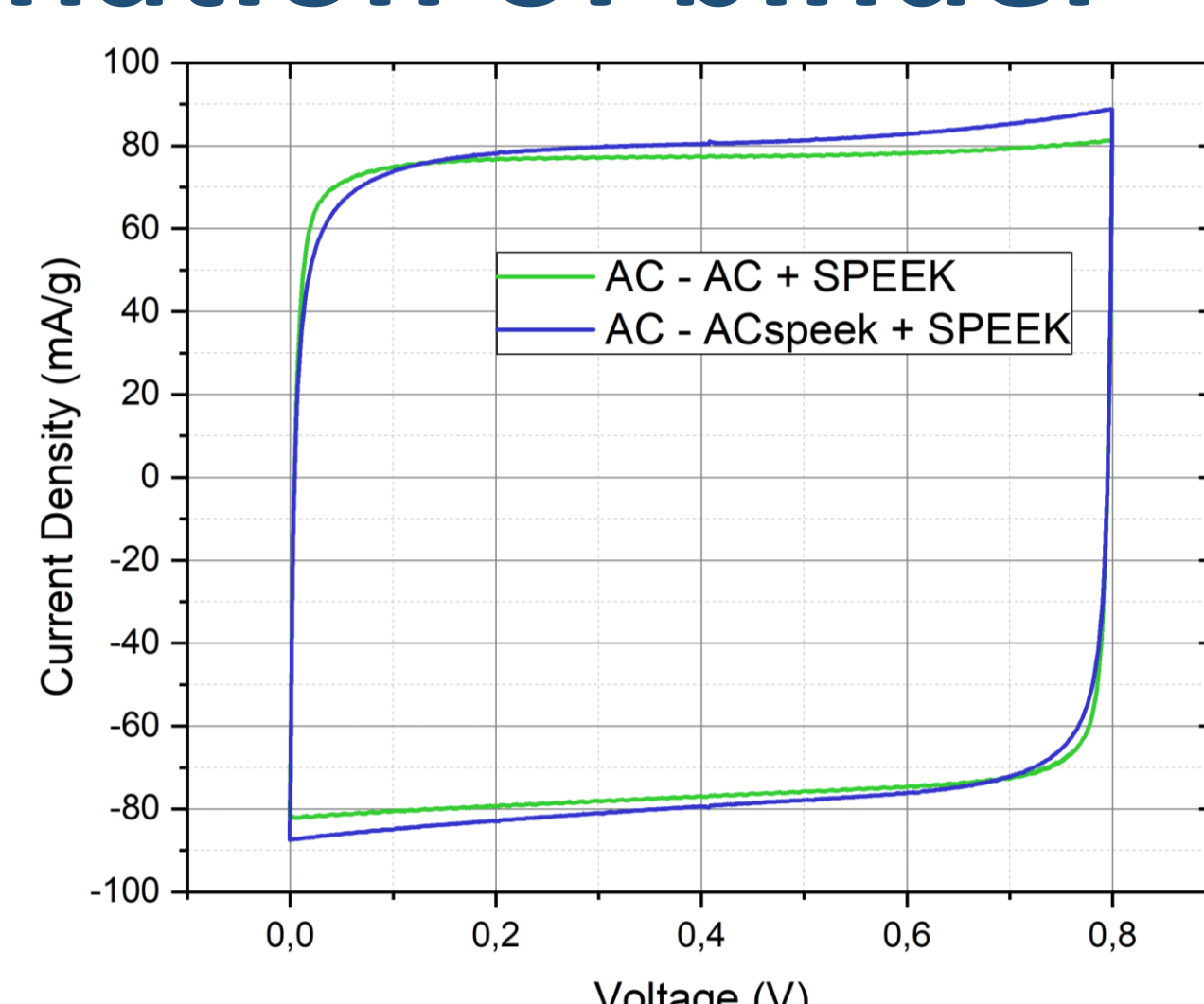
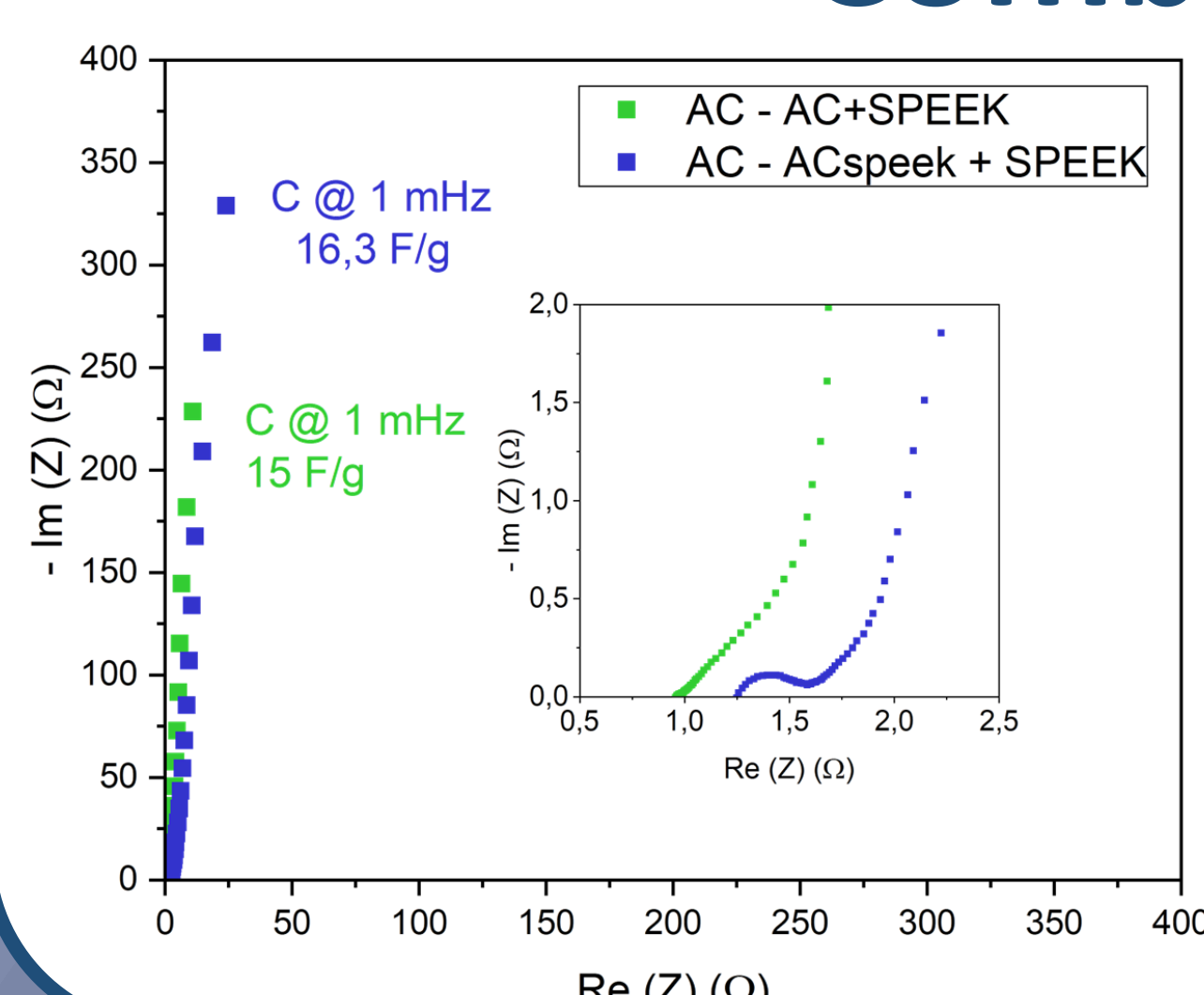


No membrane



Vacuum infiltrated membrane

Combination of binder + infiltrated IEM



Combination:

- Invariate specific capacitance
- Invariate coulombic efficiency
- Comparable OCV

@ 0,8 V	PVDF Binder + IEM inf	IEM binder + IEM inf
Mass loading [mg/cm ²]	10,7+2,48	6,7+3,98
C [F/g]	15,1	15,2
Coul. Eff.	99%	99%
OCV [mV]	458	442

Conclusions

- Speek binder provides a better adhesion to Ti
- Infiltrating process allows to maintain constant the ESR of the device, but highly increases its OCV
- It is possible to combine both approaches presented

Future outlooks

- Repeat same tests with a anion exchange membrane and combine with SPEEK
- Test the obtained electrodes in a device built for capmix or RED

Bibliography:

[1] Sales, Bruno B., et al. <<Electrochemical characterization of a supercapacitor flow cell for power production from salinity gradients>> *Electrochimica acta*, 86 (2012) 298-304

[2] Wang, Xingfeng, et al. <<A 1.8 V aqueous supercapacitor with a bipolar assembly of ion-exchange membranes as separator>> *Journal of The Electrochemical Society*, 163.9 (2016): A1853