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# Penny-shaped cracks: A comparison between FFM and CZM

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## Abstract

The brittle failure behavior of a solid containing a Penny-shaped crack and subjected to mode I loading conditions is investigated. The analysis is performed in a semi-analytical way by implementing different approaches: the coupled criterion of Finite Fracture Mechanics (FFM) and the Cohesive Zone Model (CZM). Results are compared in terms of the failure stress and the crack advance/process zone.

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*Keywords:* Penny-shaped cracks; mode I; FFM; CZM; failure stress

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## 1. Introduction

Finite Fracture Mechanics (FFM) is a failure criterion proposed for brittle or quasi-brittle materials: it is based on the assumption of a finite crack advance  $\Delta$  and it involves two parameters, the material tensile strength  $\sigma_c$  and the fracture energy  $G_c$  (or the toughness  $K_{Ic}$ ). Failure load predictions are achieved by coupling the discrete energy with a suitable stress condition. Leguillon set the FFM approach in 2002. Since then, several applications of FFM have been provided and FFM can be now regarded as an effective tool to predict the strength of mechanical components (Sapora et al. 2014, Torabi et al. 2017, Cornetti et al. 2019), allowing fast strength predictions suitable for preliminary sizing of structures.

Although some attempts have been recently done to extend the fracture criterion to 3D cases (Doitrand and Leguillon 2018), most of FFM applications deal with 2D geometries. In this study, the case of a Penny-shaped crack

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subjected to uniform tensile stress is considered (Fig. 1). Although the problem is three-dimensional, the axial symmetry makes the FFM analysis relatively simple, yet interesting for the geometry itself and for possible future 3D extensions. FFM predictions are finally compared with a Dugdale-type Cohesive Crack Model (CCM).

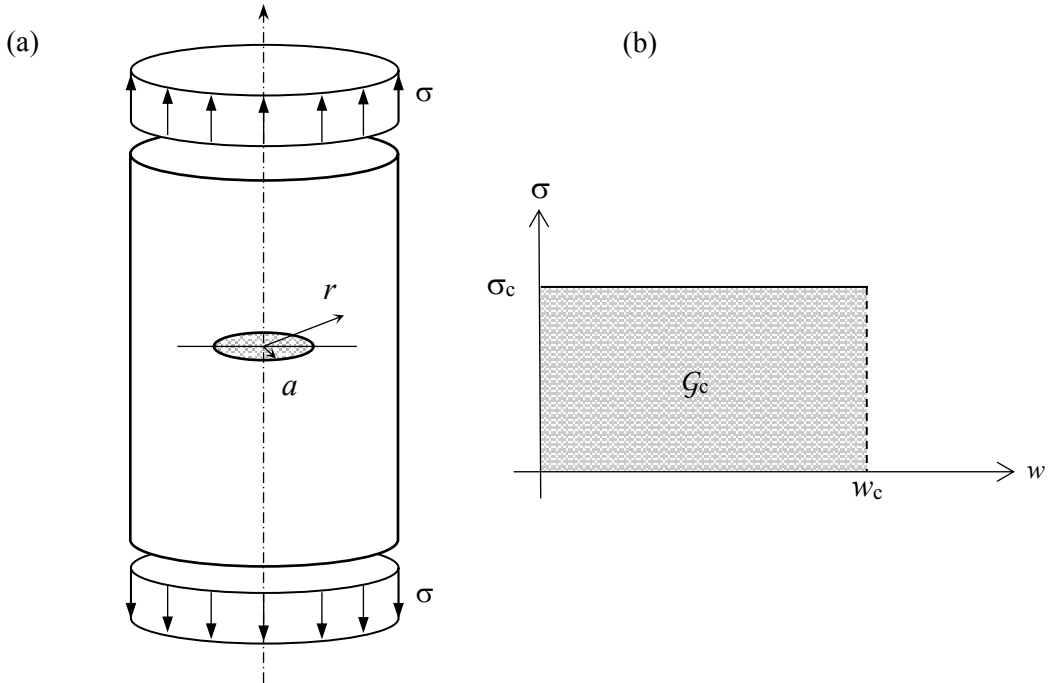


Fig. 1. Penny-shaped crack under uniform remote stress (a); Dugdale-type cohesive law (b).

**2. Finite Fracture Mechanics (FFM)**

According to the FFM approach (Leguillon 2002), a necessary condition for a finite crack to occur is that the energy available for the crack growth must be higher than the energy required to create the new (annular in the present case) fracture surface. By means of Irwin’s relationship we have (Tada et al. 2000):

$$\frac{(1-\nu^2)}{E} \int_a^{a+\Delta} K_I^2(a') 2\pi a' da' = \frac{8(1-\nu^2)}{3E} \sigma^2 \Delta (3a^2 + 3a\Delta + \Delta^2) \geq G_c \pi [(a+\Delta)^2 - a^2] \tag{1}$$

Equation (1) can be rewritten as

$$\frac{\sigma}{\sigma_c} \geq \sqrt{\frac{3}{8} \pi l_{ch} \frac{2a + \Delta}{3a^2 + 3a\Delta + \Delta^2}} \tag{2}$$

where  $K_{Ic} = \sqrt{\frac{G_c E}{(1-\nu^2)}}$  and  $l_{ch} = \left(\frac{K_{Ic}}{\sigma_c}\right)^2$ .

The second condition for crack growth is a stress requirement. According to Leguillon’s approach, before the crack increment, the stress exceed the material tensile strength on the region where the crack step  $\Delta$  will take place, i.e.  $\sigma_z(r)$

$\geq \sigma_c$  for  $a \leq r \leq a+\Delta$ . Since the stress field ahead the crack tip is monotonically decreasing, this condition requires that:

$$\sigma_z(r = a + \Delta) \geq \sigma_c \quad (3)$$

By using the stress field (Sneddon 1946) one gets:

$$\frac{\sigma}{\sigma_c} \geq \frac{\pi}{2} \frac{\sqrt{\Delta(2a + \Delta)}}{a + \sqrt{\Delta(2a + \Delta)} \arccos \frac{a}{a + \Delta}} \quad (4)$$

According to FFM, both conditions (2) and (4) are necessary for crack growth. Because of their monotonic behavior, the minimum remote failure stress is achieved when both conditions are strictly fulfilled. It means that the actual crack advance is given by the root ( $\Delta_c$ ) of the equation obtained by equating the right hand sides of Eqs. (2) and (4):

$$2\pi\Delta(3a^2 + 3a\Delta + \Delta^2) = 3l_{ch} \left[ a + \sqrt{\Delta(2a + \Delta)} \arccos \frac{a}{a + \Delta} \right]^2 \quad (5)$$

The remote failure stress  $\sigma_f$  is finally achieved upon substitution of the root of Eq. (5) into the right hand side either of Eq. (2) or of Eq. (4).

### 3. Cohesive Zone Model (CZM)

For the Penny-shaped crack, it is also possible to achieve analytical solution by means of a Dugdale-type CCM, i.e. with a rectangular cohesive law, see Fig. 1. According to Dugdale (1960), a plastic annular region of radial size  $a_p$  appears ahead the crack tip where stresses are constant and equal to  $\sigma_c$ . The size of this zone is determined by imposing a vanishing SIF at  $r = a + a_p$ , i.e. at the *fictitious* crack tip:

$$2\sigma_\infty \sqrt{\frac{a + a_p}{\pi}} - \frac{\sigma_c}{\sqrt{\pi(a + a_p)}} \sqrt{(a + a_p)^2 - a^2} = 0 \quad (6)$$

Thus (Kelly and Nowell 2000):

$$\frac{a_p}{a} = \frac{1}{\sqrt{1 - (\sigma_\infty/\sigma_c)^2}} - 1 \quad (7)$$

Crack growth will occur when the opening displacement at the *real* (i.e. at  $r = a$ ) crack tip reaches the critical value  $w_c = G_c/\sigma_c$  (Fig. 1):

$$\frac{8(1 - \nu^2)}{\pi E} \left[ \sigma_\infty \sqrt{(a + a_p)^2 - a^2} - \sigma_c a_p \right] = w_c \quad (8)$$

Finally, the failure stress and the related process zone size vs. the crack radius  $a$  are obtained by inserting Eq. (7) into Eq. (8):

$$\frac{\sigma_f}{\sigma_c} = \sqrt{1 - \left(1 - \frac{\pi l_{ch}}{8 a}\right)^2} \quad (9)$$

$$a_p = \frac{\frac{\pi}{8} l_{ch}}{1 - \frac{\pi l_{ch}}{8 a}} \quad (10)$$

Equations (9) and (10) hold obviously for crack radii larger than  $\pi/8 \times l_{ch}$ . Below,  $a_p$  is infinite and the failure stress equals the tensile stress.

#### 4. Results and conclusions

FFM and CZM results are plotted in Figs. 2 and 3. As the crack size increases, the finite crack extension decreases from  $3/8 \pi \times l_{ch}$  to  $1/(2\pi) \times l_{ch}$ . For what concerns the process zone, it shows a monotonically decreasing trend with respect to the crack radius as the finite crack extension does. Furthermore,  $a_p \rightarrow \pi/8 \times l_{ch}$  as  $a \rightarrow \infty$ , i.e.  $a_p$  tends to Dugdale's plastic zone estimate for large cracks, as expected (Fig. 2).

For what concerns the failure stress (Fig. 3), the agreement between FFM and CCM is excellent: relative differences always keep below 4%. This result validates the present FFM approach (Cornetti and Sapora 2019).

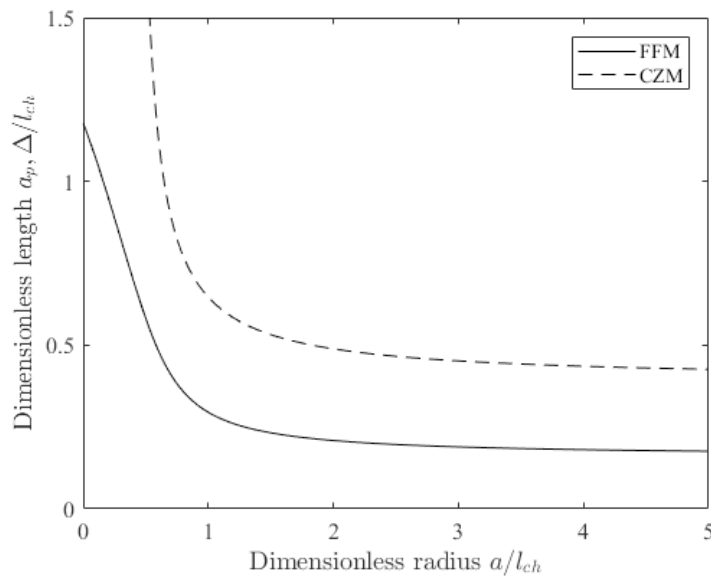


Fig. 2. Finite crack advance according to FFM and process zone size at incipient failure according to CCM versus crack radius.

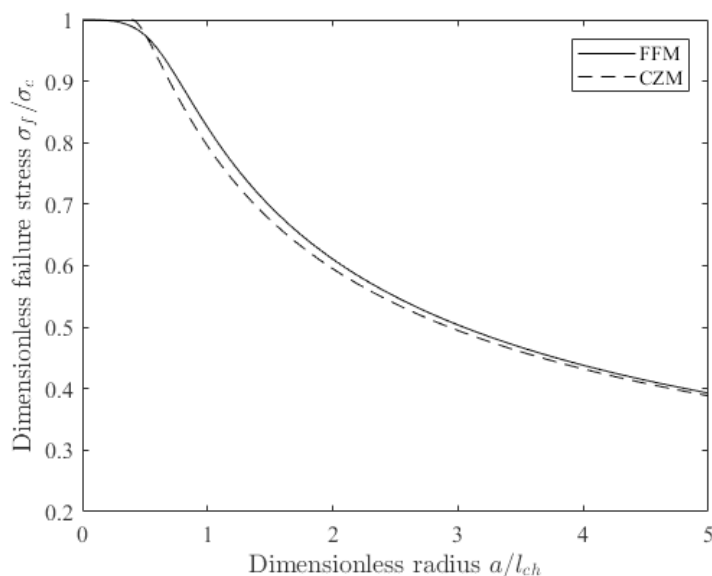


Fig. 3. Failure stress according to FFM and CCM versus crack radius.

The present analysis corroborates the use of FFM as an effective tool to assess the safety of structural components.

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