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(Article begins on next page)

1	Molybdenum disulfide/polyaniline interlayer for
2	lithium polysulphide trapping in lithium-sulfur
3	batteries
4	Daniele Versaci ^a *, Irene Canale ^a , Sumita Goswami ^b , Julia Amici ^a , Carlotta Francia ^a , Elvira
5	Fortunato ^b , Rodrigo Martins ^b , Luís Pereira ^{b,c} , Silvia Bodoardo ^a .
6	^a Electrochemistry Group, Department of Applied Science and Technology (DISAT), Politecnico di
7	Torino, C.so Duca degli Abruzzi 24, 10129 Torino (Italy)
8	^b CENIMAT/i3N Department of Materials Science NOVA School of Science and Technology
9	NOVA University Lisbon (FCT-NOVA) and CEMOP/UNINOVA Campus de Caparica, Caparica
10	2829-516, Portugal
11	° ALMASCIENCE Colab, Campus da Caparica, 2829-516 Caparica, Portugal
12	
13	
14	*Corresponding authors:
15	Daniele Versaci, Tel.: +39 011 090 4789; E-mail address: daniele.versaci@polito.it;
16	
17	
18	KEYWORDS: Lithium-sulfur battery, polyaniline, molybdenum sulphide, cathode, interlayer

19 ABSTRACT

20 Lithium-sulphur battery technology promises much higher energy storage capacity compared to common Li-ion commercial batteries. Li-S batteries have high theoretical capacity of 1672 mAh g⁻¹, 21 thanks to conversion reaction from solid sulphur to lithium polysulfides (LiPSs). Unfortunately, few 22 23 issues are still hindering their commercialization. The main problem afflicting lithium sulphur 24 batteries is the shuttle phenomenon, due to soluble long chain LiPSs generated at the cathode. In the 25 last years, many interlayer separators have been based on materials showing physical blocking of 26 LiPSs. In particular, MoS₂ and PANI separately showed strong adsorption capability, preventing polysulfides dissolution and accelerating the redox reaction kinetics. In the present work we 27 28 rationally design, for the first time, composite materials based on PANI and MoS₂, with the aim to 29 evaluate the specific role of each component and their synergy as LiPSs blocking-agents, by 30 implementation of a second layer containing the MoS₂/PANI composite directly on the top of the 31 standard S/C electrode. The systematic study confirms that double-layer containing the composite 32 remarkably improves the performance of the sulphur cathode, showing specific capacity close to 600 mAh g^{-1} , which is 42 % higher than the standard sulphur cathode, after 500 cycles. 33

35 **1. INTRODUCTION**

Lithium-sulphur (Li-S) battery technology promises much higher energy storage capacity compared to common Li-ion commercial batteries. Sulphur undergoes through a conversion reaction and forms lithium polysulfides (LiPSs) [1], allowing larger accommodation of ions and electrons (two per sulphur atom) [2], conferring sulphur batteries an incredibly high theoretical capacity of 1672 mAh g⁻¹ [3][4][5]. At the same time, sulphur grants a wide range of operation temperature, being a non-toxic abundant and low-cost element [6][7].

42 The reaction occurring in the lithium-sulphur battery is a conversion reaction involving a multi-43 step process. More in detail, during discharge, lithium ions and electrons are generated at the anode 44 and move to the cathode side [2][8]. The electrons reach the sulphur cathode where the S₈ ring is reduced, forming high order lithium polysulfides (LiPSs, Li_2S_x (4 > x < 8)), which are soluble in the 45 46 liquid electrolyte and responsible for 25 % of the discharge capacity. As the discharge proceeds, 47 high order LiPSs get further reduced to low order LiPSs [7][9][10], which are responsible for the remaining 75 % of gravimetric capacity [11]. During charge the reverse reactions occur, converting 48 49 low order LiPSs back to high order LiPSs and sulphur.

50 Despite many advantages, few issues are still hindering the commercialization of Li-S battery. 51 The first problem is the poor electrode reaction kinetics, due to the insulating nature of sulphur and 52 the low electronic and ionic conductivity of Li_2S [12]. A second problem is the volume expansion 53 occurring during charge and discharge processes, which decreases the contact between current 54 collector and active material.

Nevertheless, the main issue of lithium sulphur batteries is the shuttle phenomenon, due to soluble long chain LiPSs [8], which are able to migrate to the anode where they directly react with lithium, by parasitic passivation reactions [12][13][14]. Typically, the shuttle phenomenon takes the 58 battery to an infinite recharge state resulting in poor coulombic efficiency [9]. Furthermore, high 59 order LiPS slowly dissolve in the electrolyte, even in resting state, continuously decreasing the open 60 circuit voltage and generating the self-discharge of the cell [1][10].

61 Conductive mesoporous carbons as material hosts for sulphur are useful to limit the shuttle 62 phenomenon in lithium sulphur battery. However, carbon materials can only guarantee physical 63 confinement of polysulfides [15][16], while chemical interactions between the non-polar carbon 64 host and the polar Li_2S_x is inconspicuous [17][18][19].

In order to solve problems related to LiPSs shuttling and self-discharge, different approaches were proposed. One of the most interesting consists in a cathode overlayer, which is able to adsorb LiPSs and physically or chemically trap them. The implementation of a second layer directly coated on the sulphur cathode surface limits LiPSs shuttling and increase charge capacity, long term performances and battery lifetime.

Currently, most interlayers are based on materials showing great physical blocking of LiPSs, like graphene. Unfortunately, some are still not effective in preserving long cycle performances [20]. It was recently demonstrated that metal sulphides can directly interact with lithium polysulfides through electrostatic or chemical bonds, inhibiting the dissolution of LiPSs [18]. In particular, molybdenum disulphide (MoS₂) showed strong adsorption capability, preventing polysulfides dissolution and accelerating the redox reaction kinetics of polysulfides conversion [21][22][23][24].

Two-dimensional MoS_2 is widely used in electronic devices thanks to its physical and chemical properties, tuneable surface features, unique electronic structures, earth abundance and low cost. MoS₂ can interact with LiPSs by a strong polar metal–sulphur bonds or by a less strong dipolar interaction though the polarized surface [19][25]. Both these interactions can effectively inhibit polysulfides dissolution inside the electrolyte [14][18][26], increasing the performance of the

81 system. In addition, MoS₂ promotes the redox reaction kinetics of LiPSs (from long-chain to short-82 chain polysulfides) during the discharge/charge processes, acting as a lithium ion conductor. This way, the fast conversion of the soluble polysulfides decreases their accumulation into the electrolyte 83 84 and inhibits their subsequent loss from the electrode [19][25][27]. In general, MoS₂ layers provide a large active conductive surface area ideal for a successful PS trapping, with great flexibility. 85 86 However, both the absorption of the polysulphides and the catalytic activity strongly depend on 87 chemical composition, surface functionality and intrinsic electronic structure of the catalyst 88 [19][26][27]. Typically, the redox reactions occur through strong polysulfides adsorption, rapid 89 interfacial charge transfer and product deposition. This means that the variation of surface 90 adsorption behaviour can tune the activation energies of chemical reactions and promote the redox 91 reaction kinetics [19]. These are at the basis of the higher electrochemical activity of MoS_2 with 92 sulphur-free locations [28] and the stronger interaction between the edge sites of MoS₂ and LiPSs 93 than those of basal surface sites [25]. Last but not least, the different phase structures of MoS₂ 94 (hexagonal and tetragonal symmetry) have different catalytic behaviours as a consequence of 95 different electronic properties [18][26][27].

96 At the same time, polar polymeric materials are often introduced into Li-S cells, in order to 97 provide strong chemisorption anchoring sites for lithium polysulfides species [25]. It is well known 98 that long chain polysulfides dissolution into the liquid electrolyte can be reduced through chemical 99 interaction between Lewis acid-base interaction [16]. In this frame, polyaniline in the half-oxidized 100 emeraldine base (EB) state was introduced in lithium-sulphur batteries thanks to its high thermal 101 and environmental stability, mechanical flexibility, simple synthesis routes, but in particular to its 102 ability to enhance conductivity and prevent the shuttle phenomenon [15][29]. Polyaniline has been 103 largely used in Li-S batteries through different strategies, such as: coating layer [30], conductive 104 host [31], covalent bond compounds [32], separator modifier/interlayer [33][34]. Moreover, PANI 105 was widely implemented as sulphur wrapping or grafting agent, in combination with other materials 106 such as mesoporous carbons [35][36], graphene [37], multi walled carbon nanotubes [38][39] and 107 others [40][41][42][43]. In all cases, PANI constitutes an excellent conductive matrix, providing 108 conductive links between the sulphur and carbon particles. In fact, the crosslinked PANI network 109 facilitates the ion permeation promoting a fast electron transfer, improving the mechanical 110 properties of the electrodes and buffering the volume changes [15][34].

111 Nevertheless, one of the most important properties of positively charged PANI is its ability to 112 adsorb negatively-charged lithium polysulfides, inhibiting/preventing their dissolution inside the 113 electrolyte. In fact, the repetitive phenylenediamine and quinone diimine units give to polyaniline 114 specific electrical conductivity and unique redox behaviour. In particular, the N-containing groups 115 such as the quinonoid imine group $(-NH^+=/-N=)$ shows an electrocatalytic effect resulting as 116 efficient redox mediator for long-chain lithium polysulfides conversion [15][32][34]. For these 117 reasons PANI generally improves the electrochemical performance of sulphur cathodes, enhancing 118 the cycling stability of the Li-S cell [15][34].

In summary, polyaniline and MoS_2 are suitable materials able to anchor lithium polysulfides through both chemical and physical interactions. These materials can be easily deposited either on the separator or directly on the cathode, assuring ion transport thus helping to improve battery life cycle and efficiency [13][17].

Unlike previous reports, which separately investigate the role of PANI and MoS₂, in this work we study PANI/MoS₂ composites, with the purpose of evaluating the different role of each component as LiPSs blocking agents. To date, a systematic study, properly comparing the role PANI/MoS₂ composites as LiPSs blocking agent and the different behavior of the two components is lacking. In addition, most published studies are difficult to compare, because of different test parameters, such as sulphur mass loading, electrolyte uptake, or different type of LiPSs blocking strategies (see Table SI1). Therefore, we rationally design binary materials, which are implemented in a lithium sulphur
cell using a double-layer approach, simply introducing a second layer directly on top of the standard
S/C cathode.

132

133 **2. EXPERIMENTAL SECTION**

134 **2.1. Material preparation**

The composites were obtained simply mixing PANI and MoS_2 in an aqueous media. PANI and MoS₂ have been introduced with different ratios (0:100, 30:70, 70:30 and 100:0) to compare and better understand the influence and the role of each component on the final properties of the composites.

139 For PANI synthesis, a solution containing Aniline (0.2 M, Sigma Aldrich, purity ≥ 99.5 %)-and H_2SO_4 (0.5 M, Sigma Aldrich, purity 95 – 97%) was prepared and then chemically treated with 140 PSA ($(NH_4)_2S_2O_8$, 1 M, Sigma Aldrich, purity > 98 %) which was added dropwise until the colour 141 142 of the samples turned to dark green. The reaction was left on magnetic stirring overnight and the 143 resulting precipitate was washed with distilled water and ethanol several times by centrifuge, until a neutral pH was reached. The dark green powder was collected and dried at 50 ° C overnight [45]. 144 145 This way, polyaniline powder was obtained separately and only in a second time was combined 146 through sonication with commercial MoS_2 (hexagonal molybdenum (IV) sulfide, powder, $< 2\mu m$, 99%). 147

As few MoS_2 layers have significantly better properties than the bulk form, an exfoliation process was carried out on commercial bulk MoS_2 . Typically, the exfoliation of commercial MoS_2 requires a "solvent-assisted" process in which solvents with surface tension as close as possible to the surface energy of MoS_2 are adopted. In our case, MoS_2 powder was placed in a beaker containing water and PANI and was subjected to ultra-sonication process for 9 hours at 300 W, avoiding the
use of other solvents or additives. The selected ratio adopted between MoS₂ and PANI were: 100:0,
0:100, 30:70 and 70:30 wt%, respectively named: MoS₂, PANI, MoS₂:PANI 3:7 and MoS₂:PANI
7:3. This choice was made in order to discriminate the contribution and the role of the two
components on the final electrochemical performances.

157

158 **2.2. Material characterization**

159 XRD analysis was carried out by a PANalytical X'Pert (Cu Ka radiation) diffractometer. Data 160 were collected with a 2D solid state detector (PIXcel) from 10 to $80^{\circ} 2\theta$ with a step size of 0.026 2 θ 161 and a wavelength of 1.54187 Å.

Fourier Transform Infrared Spectroscopy (FTIR) was measured with a NicoletTM iS50 FTIR spectrometer (Thermo ScientificTM) equipped with ATR tool. 32 scans were collected with a resolution of 4 cm⁻¹ from 4000 to 400 cm⁻¹.

FESEM analysis was carried out by Zeiss SUPRATM 40 with Gemini column and Schottky field emission tip (tungsten at 1800 K). Acquisitions were made at acceleration voltage of 3 kV and working distance (WD) between 2.1 - 8.5 mm, with magnification up to 1000 KX.

Raman spectroscopy was performed in a Renishaw inVia Reflex micro-Raman spectrometer equipped with an air-cooled CCD detector and a HeNe laser, operating at 50 mW of 532 nm laser excitation. The laser beam was focused with a Leica objective lens (N Plan EPI), with a numerical aperture of 0.75. An integration time of 3 scans of 1.5 s each was used for all single-scan measurements. The intensity of the incident laser was 2.5 mW.

- 173 The UV-Vis absorption spectra were detected by a UV–vis spectrophotometer (JENWAY, 6850
- 174 UV/Vis. Spectrophotometer) within the spectral range of 200 800 nm.

175 **2.3. Electrochemical measurements**

176 All working electrodes were prepared by solvent tape casting method. The so called "standard" sulphur cathode electrode (SL) was prepared using pure sulphur (Sigma Aldrich \geq 99.5 %) as active 177 material, Ketjenblack® (KjB, EC-300J, AkzoNobel), as conductive carbon additive and 178 179 poly(vinylidenedifluoride) (PVdF, Kynar 761, Arkema; 10 wt.% in N-methyl-2-pyrrolidinone solution) as polymeric binder. The standard single-layer electrode composition was set up to 180 181 70:30:10 wt%, respectively for S:KjB:PVdF, in all experiments. Ketjenblack® carbon was selected 182 because is an inexpensive and highly conductive carbon, with high specific surface area and high pore volume, which are optimal properties to confine sulphur [46]. The S/KiB mixture (SL) was 183 184 mechanically deposited on the aluminium current collector by an automatic film applicator (Sheen 1133N) with a speed of 50 mm s⁻¹, adjusting the Doctor Blade thickness at 200 μ m. The wet 185 electrode was dried in an oven at 50 °C in air. A similar procedure was used to obtain double layer 186 187 (DL) cathodes. The dried single-layer electrode was subsequently coated by a second layer containing MoS₂, PANI or a mixture of them. The ratio between MoS₂ and/or PANI, KjB and 188 PVDF, was 80:10:10, with a blade thickness of $200 \,\mu m$. 189

After solvent evaporation in air, disks of 1.76 cm² were punched out, vacuum dried at 40 °C (in a Büchi Glass Oven B-585) for 4 h, then transferred into an Argon filled dry glove-box (MBraum Labstar, H₂O and O₂ content < 1 ppm) for cell assembly. The active material loading of the "standard" sulphur cathode was ~ 1 - 1.2 mg cm⁻².

194 The electrochemical characterization was carried out in CR2032 coin cells, with lithium disk 195 (Chemetall Foote Corporation, Ø 16 mm) as counter electrode and PP polymeric membrane 196 (Celgard 2500, 25 μ m thickness, Ø 19 mm) as separator. The electrolyte was a solution of 1,2-197 dimethoxyethane (DME) and 1,3-dioxolane (DIOX) 1:1 (v/v) with 1.0 M lithium 198 bis(trifluoromethanesulfonyl)imide (CF₃SO₂NLiSO₂CF₃, LiTFSI) and 0.25 M lithium nitrate 199 (LiNO₃, \geq 99.9 % Sigma Aldrich). The solution was stored in argon filled glove box for at least 12 120 h before the use. The electrolyte amount for each kind of experiment never exceeded 20 μ L, 201 corresponding to ~ 10 - 11 μ L mg⁻¹ (referred to S amount).

The cycling performances of the cathodes were investigated by galvanostatic discharge-charge cycling (GC) using an Arbin LBT-21084 battery tester at room temperature. Galvanostatic discharge-charge tests were carried out in the potential interval 1.8 - 2.6 V vs. Li⁺/Li⁰ at different current rates. The C-rate was calculated using the theoretical capacity of sulphur (1672 mAh g⁻¹). For cyclic voltammetry (CV), the electrode potential was reversibly scanned between an extended range of potential from 1.7 to 2.8 V vs. Li⁺/Li⁰ at 0.1 mV s⁻¹.

208 The catalytic effect of MoS₂ and PANI on polysulfide redox conversion reaction was elucidated 209 by exchange current density obtained from LSV analysis with a Li₂S₆ catholyte solution. In this 210 case, the working electrode containing MoS₂ or PANI, KjB and PVdF in the weight ratio of 211 80:10:10 was directly casted on a gas diffusion layer (GDL) and a pure lithium disk was used as 212 counter/reference electrode. The cell was assembled using a 0.3 M Li₂S₆ solution directly prepared in LiTFSI (1 M) in DME:DIOX 1:1 v/v + 0.25 M LiNO₃ electrolyte, mixing Li₂S and S₈ in the 213 214 weight ratio of 1:5. For comparison a reference electrode containing only KjB: PVdF (weight ratio 215 of 90:10) was prepared and subjected to the same electrochemical test. The scan speed of the LSV experiment was set at 0.1 mV s⁻¹, and the voltage range was limited to 30 mV from open-circuit 216 217 voltage (OCV).

219 **3. RESULTS AND DISCUSSION**

220 **3.1. Morphological characterization of MoS₂/PANI**

PANI was synthetized from aniline in an intermediate oxidation state (degree of reduction: y = 0.5), in order to obtain emeraldine salt state (Figure 1a), in which benzene and quinoid structural unit coexist, thus assuring the optimal conductivity of the polymer [45][47].

Successively, PANI was mixed with bare bulk MoS₂ and subjected to an ultra-sonication process
 overnight in order to obtain different composites, as depicted in Figure 2a.

- 226
- 227

Please insert here Figure 1.

228

229 FESEM morphological analysis of MoS₂/PANI composites are shown in Figure 2. The 230 morphology of commercial untreated MoS₂, shows adhered and stacked sheets, by van der Waals 231 forces. In figure 2b a wide number of stacked and compressed MoS₂ layers are clearly observable, 232 showing few micrometres in length and hundreds of nanometres in thickness. On the contrary, pure 233 emeraldine polyaniline powder appears irregular and composed of granular and flakes particles with 234 sharp edges (Figure 2c and d). The PANI polymer fragments resulted firmly agglomerated as a 235 consequence of the electrostatic forces. However, the structure is clearly porous, which means that 236 active sites of PANI are easily accessible by the electrolyte and polysulfides species. Regarding the 237 composite samples, MoS₂:PANI 3:7 shows highly compact structure with dimension and shape 238 similar to the ones observed for pure PANI. Moreover, some well exfoliated MoS₂ nanosheets can 239 be clearly identified (Figure e and f). The morphology of MoS₂:PANI 7:3 composite appears less

compact, and the presence of the individual MoS₂ sheets is predominant as expected (Figure g andh).

242

243

Please insert here Figure 2.

244

245 X-ray-diffraction (XRD) patterns of as-prepared MoS₂/PANI composites are shown in Figure 3a. The XRD pattern of bare bulk MoS₂ well matches with JCPDS (77-1716) of polycrystalline MoS₂. 246 247 The bare MoS₂ sample shows predominant peaks at 14.5°, 32.7°, 39.7°, 49.9°, 58.4°, 60.6°, 72.7° 248 corresponding to the (002), (100), (103), (105), (110), (008) and (203) crystallographic planes 249 respectively [48]. PANI emeraldine salt shows the presence of crystalline phase with two peaks at 250 20.0° and 25.1° which correspond to (020) and (200) planes of pure PANI, revealing parallel and 251 perpendicular periodicity of the polymer chains [45][49]. Concerning the composites, both samples 252 show the typical peaks of pure MoS₂ samples, but in the XRD pattern of MoS₂:PANI 3:7 the two 253 main peaks of PANI are still visible, confirming the presence of both compounds.

254 Raman spectroscopy, performed to assess the functionality and the intrinsic oxidation states of composites, is reported in Figure 3b. The peak at 1167 cm⁻¹ corresponds to the in-plane C-H 255 256 bending of benzene or quinoid units, which is particularly evident when acid doping takes place. A 257 second characteristic peak is observable at 1340 cm⁻¹. This band is typically seen when quinoid 258 rings convert to benzenoid rings, providing information about the delocalized polaronic structures 259 vibrations of the PANI [50]. In particular, it is attributable to the radical cation (C-N^{+'} stretching mode) as consequence of PANI protonation and/or oxidation after acid or complexation treatment. 260 The intense peak observed at 1610 cm⁻¹ is assigned to C=C stretching vibrations mode in quinoid 261 ring. The shift of this peak, generally observable at 1592 cm⁻¹, is attributable to the doped nature of 262

polyaniline [51]. Less pronounced peaks at 1491, 1418 and 1219 cm⁻¹, are ascribable to the C=N, 263 264 C=C stretching of the quinoid units, and C-N stretching of benzenoid units, respectively [29][50][51]. The Raman spectrum of commercial MoS₂ powders confirms that the material is in 265 bulk form. The E¹_{2g} peak, located at 383.4, is due to in-plane vibration modes of the S atoms, while 266 A_{1g} peak located at 407.5 cm⁻¹ is due to out-off-plane vibration modes of S atoms. The peaks 267 268 position is layer dependent, and varies according to the number of stacked layers. Typically, E^{1}_{2g} 269 moves towards lower frequencies while A1g shows a shift towards higher frequencies as the number 270 of layers increases [52][53][54]. In the composite containing higher amounts of PANI, it is possible to notice a signal at about 400 cm⁻¹ which could be associated to MoS₂, in addition to the typical 271 272 peaks linked to the emeraldine form of PANI. Concerning the composite containing higher amount of MoS₂, the two peaks ascribable to molybdenum disulphide can be prevalently seen, while the 273 274 typical signals of emeraldine form are observed at higher wavelength [50].

The samples were also characterized by FTIR/ATR spectroscopy (Figure 3c and d). In the samples containing PANI, the adsorption bands at 1626 and 1521 cm⁻¹ are assigned to N-H bending of amine and C=C stretching vibrations of the quinonoid and benzenoid ring, respectively. In the region between 1200 and 1400 cm⁻¹ the C-N stretching modes of aromatic amine group are observable, while the peak at 1196 cm⁻¹ is ascribable to the vibrational mode band of Q=N⁺H=B or B–NH–B, typical for PANI doped structure [16]. These results clearly indicate the presence of PANI in its doped emeraldine state in all the MoS₂/PANI composites.

- 282
- 283

Please insert here Figure 3.

To evaluate the LiPSs adsorption capability 20 μ L of 1.0 mM of Li₂S₆ solution diluted in 2 mL of DME:DIOX 1:1 v/v mixture were respectively added to 50 mg of MoS₂, PANI, MoS₂:PANI 3:7 and MoS₂:PANI 7:3 (Figure SI1). After resting the samples for 12 hours, all the solutions showed colour fading, demonstrating an interaction with Li₂S₆ (Figure SI1a).

289 In order to confirm the interaction between MoS₂, PANI and their combination with LiPSs, an 290 UV-Vis absorption experiment was performed (Figure SI1b). Observing the UV-Vis spectra 291 comparison, in the range between 350 - 500 nm, the solution containing the synthetized materials 292 shows a remarkable absorption intensity decrease, which is consistent with the colour fading observed in the solutions after 12 h. In fact Li₂S₄, Li₂S₆ and Li₂S₈ species produce characteristic 293 294 peaks in the region above 300 nm, respectively at 400, 430, and around 500 nm [55][56][57], while 295 elemental sulphur exhibits strong absorption below 300 nm [58][59]. These suggests the effective 296 and enhanced LiPSs entrapment capability of MoS₂ and PANI based materials.

297

298 **3.3.** Electrochemical characterization

The electrochemical performances of cathodes containing different double-layer coatings were examined by cyclic voltammetry in the voltage range of 1.7 - 2.8 V with a scan rate of 0.1 mV s⁻¹ (Figure SI2a). The CV curve comparison, related to the first cycle, is depicted in Figure 4a.

Single-layer and double layer electrodes exhibit the characteristic reduction/oxidation peaks of S. More in detail, the cathodic scans exhibit two pronounced peaks corresponding to the reduction of elemental sulphur (α -S₈) to long chain lithium polysulfides Li₂S_x (4 < x < 8) and the consequent reduction of long-chain polysulfides to solid Li₂S₂/Li₂S. 306 A comparison of the voltammograms points out that the first reduction peak shape is similar for 307 all the samples. The reaction starts at 2.39 V for all cathodes, except the DL-PANI one, for which 308 the reaction starts at higher voltage (2.45 V). Concerning the peak position, SL and DL electrodes 309 are superimposed at around 2.20 V, small shifts at 2.22V are seen for DL-MoS₂ and DL-310 MoS₂:PANI 7:3. The second reduction starts at the same potential (2.07 V) for all the samples. DL-311 PANI shows similar shape to SL cathode but higher intensity, while the peak position of DL-MoS₂ 312 is slightly shifted at higher potential (1.97 V) and less pronounced. Similarly, for the mixed DL, the 313 peaks appear broader and shifted at lower potential (1.89 and 1.88 V for DL-MoS₂:PANI 3:7 and DL-MoS2:PANI 7:3, respectively). An interesting aspect is that the curve profile of the two 314 315 composites seem to be deriving from the combination of the profiles of DL electrodes containing 316 either pure PANI or pure MoS₂. This behaviour can be deducible observing the intermediate 317 intensity of the peaks and the clear presence of shoulders in the DL composites profiles.

318 It is worth noting that the reduction and oxidation peaks for DL electrodes show a positive and 319 negative shift, respectively, indicating improved redox kinetics of polysulfides conversion, as 320 depicted in the zoomed image of Figure 4a.

321 At the 5th cycle (Figure 4b), CV profiles show slight shifts. Particularly, the first reduction peak of 322 the SL standard cathode shows a shift at higher voltages, while the DL cathodes containing PANI 323 show a shift for the second reduction peak. On the contrary DL cathode containing pure MoS_2 does 324 not show any evident peak shift.

For all the cathodes, the peaks appear overlapped with a comparable intensity in all subsequent cycles, thanks to a stable and reversible electrochemical reaction (Figure SI2a). The differences observed between the first and the following cycles can be reasonably associated to a rearrangement and distribution of active sulphur [60].

330

Please insert here Figure 4.

331

To better discern peaks and related shoulders positions 1st and 2nd order derivative were calculated respectively for the anodic and cathodic branch of the first cycle, for all the samples, as reported in Table 1 and Figure SI3a,b.

335 Observing the voltammograms of all the cathodes, both cathodic peaks show at least two 336 shoulders (Figure SI2a). In particular, the first cathodic peak shows one shoulder at higher potential 337 (range: 2.25 - 2.31 V) and a second shoulder at lower potential (range: 2.16 - 2.19 V). At the same 338 time, the second cathodic peak presents two shoulders, in the ranges of 2.01 - 2.03 and 1.87 - 1.94339 V, respectively. It is important to note that the two mixed DL electrodes show additional shoulders in the range of 1.76 - 1.80 V. As widely reported, the presence of different peaks/shoulders are 340 341 assigned to the different reduction reactions of the discharge (Figure SI2b). In particular, the 342 process at higher voltages can be related to α -S₈ ring opening and the consequent formation and 343 reduction of long chain lithium polysulfides (Li_2S_x , 4 < x < 8). While the second reduction peak and 344 the related shoulders are attributable to soluble high order LiPSs that are converted to short chain 345 lithium polysulfides (Li_2S_x , 1 < x < 4) and consequently to final Li_2S . It is worth noting that, during 346 the different processes, disproportionation reactions occur resulting in the simultaneous coexistence 347 of multiple species [61], even if Li_2S_6 and Li_2S_4 are generally reported as the most stable 348 intermediate polysulfides [62]. The presence of evident and well-defined shoulders for the DL 349 electrodes containing both PANI and MoS₂, suggests that the concomitant presence of these 350 materials shift and emphasises some reactions. This typical behaviour can be due to the physico-351 chemical interaction of lithium polysulfides with PANI and/or MoS₂.

352 In the subsequent anodic scan, only one broad oxidation peak, located in the potential range of 2.2 353 -2.6 V, is clearly seen. Comparing the CVs, the oxidation reaction of all DL electrodes starts at lower potential, at around 2.16 V instead of 2.25 V (observed for SL electrode). Concerning the 354 355 peaks shape and position, DL electrodes show visible shifts at higher voltages, as a consequence of broader profiles. A broader profile indicates the presence of numerous species, which undergo 356 oxidation, over a wide range of potentials. In this case also, the 1st order derivative allows to 357 358 identify the correct peaks position (Figure SI3a). The SL electrode shows a peak at lower potential 359 (2.44 V), while all the DL electrodes show a shift at higher potential, at 2.58, 2.50, 2.52 and 2.52 for 360 DL-PANI, DL-MoS₂, DL-MoS₂:PANI 3:7 and DL-MoS₂:PANI 7:3, respectively. At the same time, the 2nd order derivative curve allows to identify the inflection points of the voltammograms, located 361 362 in correspondence to the peak shoulders (Figure SI3b). The SL electrode shows two shoulders at 363 lower (2.37 V) and higher (2.55 V) voltages than the main peak. The same inflection points were 364 found for the DL electrodes, but slightly shifted, as reported in Table 1. Two additional inflection 365 points are reported for DL electrodes. In particular, the DL electrodes containing pure PANI and 366 MoS₂:PANI 3:7 show a shoulder at around 2.63 V, while DL with pure MoS₂ and MoS₂:PANI 7:3 367 show a shoulder at lower voltage, around 2.44 V. These processes, occurring in the range of 2.45 – 2.64 V, are typical of the oxidation reaction of medium-chain polysulfides to long chain 368 369 polysulfides. While the reaction occurring at lower voltages (2.37 V) is related to short chain 370 polysulfides conversion to medium chain polysulfides species.

Generally, the broader shape observed for the DL electrodes is due to the presence of the second layer and to the consequent smaller ion diffusion typical of thicker electrodes [63]. But in this case the different peak shape can be strictly related to the different amount of each single component (MoS₂ and PANI) in the double layer. This is clear in the CV of cathodes containing the two 375 materials in different proportions, where the contribution of each single component is easily376 detectable.

377

378 Table 1. 1st and 2nd order derivative for the first anodic and cathodic branch of cyclic
 379 voltammetry, for all the samples.

		SL	DL-PANI	DL-MOS ₂	DL- MOS2:PANI	DL- MOS2:PANI
					3:7	7:3
Cycle 1	Cathodic					
δΙ/δΕ	Peak 1	2.20	2.20	2.22	2.20	2.22
(A V ⁻¹)	Peak 2	1.95	1.92	1.97	1.89	1.88
	Peak 1	2.25	2.25	2.31	2.28	2.31
	Peak 2	2.16	2.17	2.19	2.16	2.18
$\delta^2 I / \delta E^2$	Peak 3	2.03	2.03	2.02	2.01	2.02
(A V ⁻²)	Peak 4	1.89	1.87	1.93	1.94	1.93
	Peak 5	-	-	-	1.79	1.80
	Peak 6					1.76
Cycle 1				Anodic		
δΙ/δΕ (Α V ⁻¹)	Peak 1	2.44	2.58	2.50	2.52	2.52

	Peak 1	2.37	2.37	2.35	2.36	2.36
$\delta^2 I / \delta E^2$	Peak 2	2.55	2.54	2.55	2.58	2.59
(A V ⁻²)	Peak 3	-	2.63		2.66	
	Peak 4			2.44		2.46

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382

The electrochemical behaviour of pure MoS_2 and pure PANI was also investigated in the voltage range 1.6 - 2.8 V. Since no peaks are observed, it is possible to assume a negligible contribution of PANI and MoS_2 in the investigated voltage range (Figure SI4).

This behaviour suggests that the peaks shift, observed for all the DL cathodes, cannot be simply correlated to the smaller ion diffusion and lower electrolyte permeability, because they show comparable or lower polarization respect to the single-layer electrode, as also visible in charge/discharge curves reported below.

The double-layer contribution, and the consequent role of different ratio of MoS₂ and PANI, is further evaluated by long cycling stability at C/5 for more than 500 cycles (Figure 5).

In general DL electrodes deliver a considerably higher specific capacity if compared to SL electrode. The initial specific capacity of the SL cathode is 750 mAh g⁻¹. DL cathodes containing pure MoS₂, pure PANI, MoS₂:PANI 3:7 and MoS₂:PANI 7:3 deliver 1100, 1450, 1180, and 1240 mAh g⁻¹ respectively, at C/10 (Figure 5a). The higher capacity obtained at the first cycle means that sulphur is exploited more efficiently in DL electrodes than in SL, thanks to an improved electronic conductivity [64]. The specific capacity of DL electrodes is maintained above 600 mAh g⁻¹ at C/5 for more than 300 cycles which is almost 30 % higher than that of the SL electrode. In fact, the

specific capacity of SL cathode drops to 440 mAh g⁻¹ after 400 cycles, showing a capacity decay of 399 0.53 % per cycle, and after 450 cycles the electrode shows pronounced shuttling effect. All the DL 400 401 electrodes show better cycling stability, benefiting from PANI and MoS₂ coating. DL containing pure PANI shows a specific capacity of 355 mAh g⁻¹, DL with pure MoS₂ shows a higher specific 402 capacity of about 480 mAh g⁻¹, while the two DLs containing a mixture of MoS₂ and PANI show a 403 specific capacity close to 600 mAh g^{-1} after more than 500 cycles at C/5 (Figure 5a). The superior 404 405 cycle stability of double-layer cathodes containing both the additive materials is probably due to the 406 enhanced electrical conductivity provided by PANI framework and physical confinement of 407 polysulfides along with fast redox reaction ascribable to MoS₂ [65].

The capacity retention, calculated considering the initial cycle at C/10 and the first cycle at the same current regime after 500 cycles, is about 44 % for SL cathode, while it is 35, 50, 57, 56 % for DL containing PANI, MoS₂, MoS₂:PANI 3:7 and MoS₂:PANI 7:3, respectively. Concerning higher C-rates (*e.g.* C/5) the capacity retention is 49 % for the SL and 40, 61, 58 and 61 % for PANI, MoS₂, MoS₂:PANI 3:7 and MoS₂:PANI 7:3, respectively.

As reported in Figure SI5, the coulombic efficiency (CE) is quickly stabilized above 95 % for all the cathodes, excluding the DL containing pure PANI, for which it is less than 90 % after 500 cycles. The presence of PANI slightly affects the coulombic efficiency of DL cathodes with mixed compounds, confirming that CE is increased and stabilized by the presence of MoS₂.

The corresponding discharge-charge voltage profiles (Figure 5b) display two typical discharge plateaus in agreement with the two main couple of peaks observed in the CV curves. In general, DL electrodes show flat and stable plateaus with lower polarization if compared to SL electrode. In contrast to the other samples, the DL cathode containing pure MoS_2 shows less flat discharge profile, and a third plateau is detectable at lower voltage. The third plateau is particularly evident increasing the cycle number and evolves in a linear voltage drop in the fifth cycle. This behaviour was already observed in previous work adopting MoS₂ in lithium sulphur systems [44].
Nevertheless, the charge curve profile is similar for all the samples, showing only the two typical
oxidation reaction plateaus.

The voltage hysteresis between charge and discharge curves confirms a higher overpotential for the SL electrode (Figure 5c). Analysing the voltage hysteresis for the 5th cycle (C/5), SL cathode shows higher Δ E value (265 mV), followed by DL-PANI (264 mV), DL-MoS₂:PANI 3:7 (251 mV), DL-MoS₂:PANI 7:3 (219 mV) and DL-MoS₂ (216 mV). The voltage hysteresis trend of DL electrodes, especially at higher C-rates, points out the active role of MoS₂ in promoting polysulfides conversion reaction.

The lower polarization of DL electrodes is further highlighted by means of the corresponding capacity derivative-voltage profiles (dQ/dV vs V), as shown in Figure 5d and Figure SI6. The picture clearly shows the lower overpotential for all DL electrodes, particularly in the anodic branch.

The derivative-voltage profiles comparison of different cycles at C/5 (Figure SI6b), demonstrate
higher reversibility of the process for the two mixed DL.

The dQ/dV vs V profiles at higher cycle number at C/5 (Figure SI6b) it is important to note that the presence of PANI in the double layer induces a higher contribution to the lower voltage reduction reaction due to the reversible conversion reaction of short-chain polysulfides to LiS_2 final product. On the contrary, the contribution of MoS_2 seems more pronounced to higher voltage reduction reaction, which involves the long-chain polysulfides conversion to short-chain species. The trend is confirmed in the anodic branch, but increasing the number of cycles a balancing of the two contributions is observed. This behaviour confirms the different active role of both components in the DL electrodes and their synergic effect on polysulfides conversion. In general, the derivative-voltage profiles comparison, confirms higher process reversibility for the mixed DL.

To better evaluate the role of additives that are present in the double-layer, the capacity contribution from upper-plateau discharge capacity (Q1) and lower-plateau discharge capacity (Q2) was separated and quantified. In fact, quantification of Q1 at low C-rates (*e.g.* C/10), is an important parameter because it is directly imputable to long-chain polysulfides formation.

As reported in Figure 5e, Q1 is sensibly lower than Q2, representing less than 45 % of the total discharge capacity up to the 500th cycle, for all the cathodes. More in detail, for the first three cycles at C/10, the Q1 contribution to the total capacity is close to 40 % for the SL cathode while it is less than 36 % for all the DL cathodes. On the contrary Q2 of DL electrodes, which is due to short-chain polysulfides conversion, is higher than 65 % and still remains higher than 60 % at C/5 after 500 cycles.

457 At the same time, the ratio between the lower and the upper plateau capacity (Q2/Q1) is a useful 458 parameter to estimate the Li₂S deposition efficiency (Figure 5f). In the first three cycles, Q2/Q1 is 459 lower for the SL cathode (1.61) and higher for all the DL cathodes, in particular for the one with 460 MoS₂. In the following cycles at C/5, Q2/Q1 is higher for all the DL cathodes in comparison to the 461 SL one, this means that the presence of MoS₂ and PANI, or their combination, improves the 462 efficiency of the conversion reaction of polysulfides to Li₂S, for more than 500 cycles. It is important to note that the lower Q2/Q1 value, obtained for SL at 500th cycle, is not representative 463 464 because shuttle phenomenon occurs in the electrode after 450 cycles, and it is reported in the picture 465 only for completeness.

466 To further discriminate the catalytic effect of MoS_2 and PANI in the double-layer with different 467 ratio, Tafel plots were obtained from LSV analysis, and the exchange current density values were 468 evaluated. As shown in Figure 5g, Tafel plots of pure MoS_2 and pure PANI electrodes were 469 constructed for the anodic and cathodic processes. The anodic/cathodic exchange current density 470 are $1.4/2.4 \times 10^{-4}$, $3.8/3.7 \times 10^{-1}$ and $1.8/2.7 \times 10^{-3}$ mA cm⁻² for KjB, MoS₂ and PANI, respectively. 471 These values prove the accelerated conversion of LiPS due to the presence of MoS₂, a lower 472 catalytic effect of PANI and the inconspicuous role of KjB.

473 These results confirm that MoS₂ can chemically immobilize polysulfides [66] but also promote 474 the redox reaction kinetics of polysulfides conversion at solid-liquid interphase, as already reported 475 [67][68][69]. In particular, Sun *et al.* suggested that MoS₂ can spatially regulate the deposition of Li₂S. generating a large number of reaction sites with accelerated electron transport [70]. On the 476 477 other side, the contribution of PANI chains can be explained by the presence of typical 478 electropositive amine and imine groups of emeraldine salt which can interact with polysulfides 479 through electrostatic forces, reducing the displacement of sulphur during cycling [40][71]. The 480 rough surface of PANI agglomerates also creates higher contact area between electrolyte and 481 sulphur particles, giving to the electrode more mechanical flexibility and alleviating the stress 482 caused by volume change during charge/discharge process [71][72][73].

483

484

Please insert here Figure 5.

485

The role of the two compounds was also evaluated by a morphological point of view. Figure 6 shows the FESEM image of standard SL and DL electrodes. The micrographs of SL electrode (Figure 5a,b) clearly reveal some protuberances attributable to the presence of sulphur agglomerates covered by KjB nanoparticles. DL with pure PANI (Figure 6c,d) shows a porous structure, as consequence of polymer morphology, as observed in Figure 2. On the contrary, the surface of the

491	electrode with pure MoS_2 (Figure 6e,f) appears smoother with few cracks, meaning that the
492	presence of MoS_2 helps to achieve a more compact structure of the double-layer. The same
493	consideration can be done comparing the DL electrodes with a mixture of PANI and MoS_2 : the
494	sample containing excess of PANI (Figure 6g,h) presents an electrode surface rich of pores and
495	cracks, while the electrode containing a higher amount of MoS ₂ (Figure 6i,j) shows a smooth and
496	compact structure. In both samples MoS_2 and PANI are homogeneously distributed on the surface.

• . •

Please insert here Figure 6.

In conclusion, the 3D framework originated by the mixing of the two compounds provides fast electrons and ions transport pathways during the electrochemical process. In DL electrodes the combination of MoS₂ and PANI is able to trap polysulfide species inside the top layer, thus alleviating the shuttle effect thanks to the synergic contribution of the two compounds. In addition, the use of a second layer increases the volume available for sulphur and lithium polysulfides accommodation, preserving the electrolyte infiltration and enabling the movement of lithium ions [46] as depicted in Figure 7.

Please insert here Figure 7.

517 **4. CONCLUSIONS**

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520 adsorb LiPSs, preventing polysulfides dissolution and accelerating the redox reaction kinetics of 521 polysulfides conversion thus enhancing the performances of the lithium sulphur battery. 522 In particular, MoS₂ and PANI composites were obtained by a direct ex-situ synthesis, avoiding 523 long and complex procedure. At the same time, to evaluate the synergy effect of the two materials, a 524 simple double-layer approach was used, directly coating the surface of a standard sulphur cathode with a second layer containing different amounts of MoS₂ and PANI. 525 526 In this way, we demonstrated that the top-layer provides an integrated conductive pathway for electrons, due to the presence of PANI, which also acts as physical barrier for polysulfides 527 528 migration. At the same time, the presence of MoS₂ induces a catalytic effect on the LiPSs 529 conversion reaction, improving the electrochemical performances of the cathode. 530 In particular, the implementation of DL-MoS₂:PANI 7:3 noticeably improved the electrochemical behaviour of the sulphur cathode, showing a final specific capacity close to 600 mAh g⁻¹, 42 % 531 532 higher than the standard sulphur cathode, after 500 cycles.

In summary, we investigated the ability of MoS₂ and PANI, both individually and together, to

533 Therefore, the use of $MoS_2/PANI$ second layer on a sulphur cathode has a great potential to 534 enhance the electrochemical performances of Li-S batteries. Moreover, the easy preparation and 535 implementation represent a possible solution for future up-scaling.

536

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- 542
- 543 Captions to Figures
- 544 Fig. 1. Polymerization scheme of aniline emeraldine salt chains (a), schematic illustration of the
 545 MoS₂/PANI assembly (b).

546 **Fig. 2**. FESEM micrographs of: bare MoS₂ (a,b), bare PANI (c,d), MoS₂:PANI 3:7 (e,f) and 547 MoS₂:PANI 7:3 (g,h).

Fig. 3. XRD spectra of bare MoS₂, bare PANI, MoS₂:PANI 3:7, and MoS₂:PANI 7:3 (a from top to bottom), Raman spectra comparison (b), FTIR/ATR spectra comparison (c) and zoomed area of interest (d).

Fig. 4. Cyclic voltammogram comparison (a), and zoomed area (b) of the fist cycle and of the fifth cycle (c) scan rate 0.1 mV s⁻¹, in the range 1.6 - 2.8 V.

Fig. 5. Comparison of the specific capacity vs. cycle number at C/5 (a), comparison of charge/discharge voltage profiles for the first cycle at C/10 (d), and for the fifth cycle at C/5 (c), plot of dQ/dV vs. V reproduced from the 5th charge–discharge curves at C/5 (d), Q1% comparison (e) and Q1/Q2 ratio (f) for different cycles, Tafel plots of the Li₂S₆ solution redox on PANI or MoS2 materials, derived from LSV scans (g).

- 558 Fig. 6. FESEM micrographs of different cathodes: SL standard cathode (a,b), DL-PANI (c,d), DL-
- 559 MoS₂ (e,f), DL-MoS₂:PANI 3:7 (g,h) and DL-MoS₂:PANI 7:3 (i,j).
- 560 **Fig. 7.** Schematic representation of double-layer cathode electrode.

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796