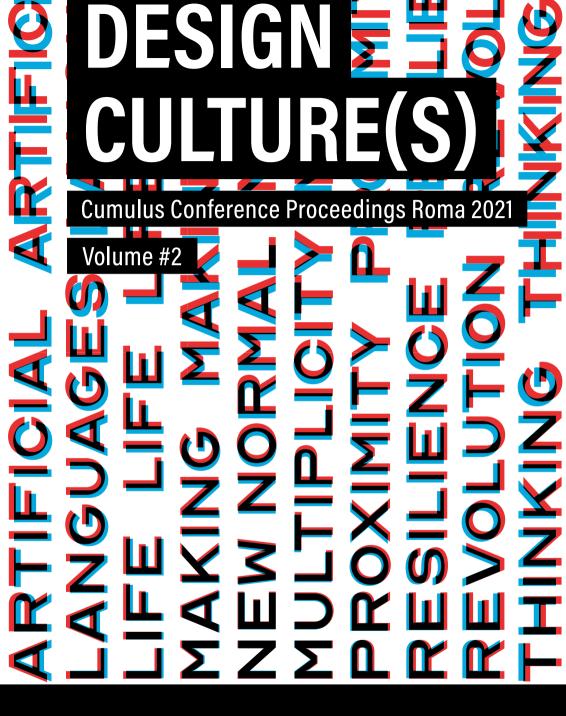
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Volume #2

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Rome 2021



ROMA 2021

JUNE 08.09.10.11 CUMULUS CONFERENCE

OVERVIEW

36	ABOUT THE CONFERENCE	2095	DESIGN CULTURE (OF)	
			NEW NORMAL	
49	EXHIBITIONS all tracks		track	
		2604	DESIGN	_
0.4	DECICN		CULTURE (OF)	
81	DESIGN		PROXIMITY	
	CULTURE (OF) ARTIFICIAL		track	
	track			
	ti dell'	3153	DESIGN	_
620	DECICN		CULTURE (OF)	
629	DESIGN		RESILIENCE	
	CULTURE (OF) LANGUAGES		track	
	track			
		3929	DESIGN	
1175	DECICN		CULTURE (OF)	
1175	DESIGN CULTURE (OF)		REVOLUTION	
	LIFE		track	
	track			
		4383	DESIGN	
1425	DESIGN		CULTURE (OF)	
1423	CULTURE (OF)		THINKING	
	MAKING		track	
	track			
		4768	POSTERS	
1891	DESIGN		all tracks	
1071	CULTURE (OF)			
	MULTIPLICITY			

track

About the conference Loredana Di Lucchio, Lorenzo Imbesi	69	PROXIMITY Newcomers: Design for Immigrants Pratt Institute's School of Design, USA
EXHIBITIONS	72	RESILIENCE Designing for Resilience: Creating new possibilities for industrial cities University of Monterrey, Mexico
ARTIFICIAL City of Experiences George Brown College, Canada		
	. 75	REVOLUTION UFO Drift: In Search of Practice
LANGUAGES Post collaboration as a form of counter-culture: The birth of new languages		ArtEZ University of the Arts Arnhem, Netherlands
University of Johannesburg, South Africa	78	THINKING Design and awareness: user meeting ESDAP Catalunya, Spain
LIFE Design for social problems in Mexico: living with disabilities Autonomous Metropolitan		-
University, Azcapotzalco, Mexico	81	DESIGN
MAKING New Textile Topologies: Experiments at the intersection of surface, textile		CULTURE (OF) ARTIFICIAL
and form The Swedish School of Textiles, Sweden	83	A participated parametric design experience on humanoid robotics Francesco Burlando, Xavier
MULTIPLICITY Self-Acceptance	'	Ferrari Tumay, Annapaola Vacanti
to Self-Indulgence Pearl Academy, India	99	A systemic vision for the common good: C A S E Goods Mobility in the fourth industrial revolution
NEW NORMAL Expedition 2 Degrees Zurich University of the Arts		Veneranda Carrino, Federica Spera

117	Activist Activated: Efficacies of AR Political Poster Design Sarah Edmands Martin	199	Consensual (Design) Fictions: co- creating iterative use cases to define technology conceptualization
130	Art, Design, and Mathematics: Software programming as artifice in the creative process		David Hernández Falagán, Andreu Belsunces Gonçalves, Kevin Koidl
	Carlos de Oliveira Junior, Eduardo Ariel de Souza Teixeira	215	Design of robotic for superhuman tasks Fabrizio Formati
142	Artificial Creativity – Hybridizing the Artificial and the Human. Yael Eylat Van Essen	227	Design, space management and work tools: enhancing human work in transition to Industry 4.0
156	Artificial Intelligence is a Character? Exploring design scenarios to build interface		Luca Casarotto, Pietro Costa, Enrica Cunico
	behaviours Andrea Di Salvo, Andrea Arcoraci	237	Designers' skills for Social Robotics Maximiliano Romero, Giovanni
168	Becoming Janus: The Subversive Potential of Face Recognition Technologies		Borga, Rohan Sashindran Vangal, Francesco Baldassarra
	Romi Mikulinsky	251	Designing for the future by understanding evolving culture
181	Between digital and physical. Envisioning and prototyping smart material systems and artifacts from data-informed scenarios.		based on advancing technology and the changing behaviours the accompany it. Nayna Yadav
	Stefano Parisi, Patrizia Bolzan, Mila Stepanovic, Laura Varisco, Ilaria Mariani	264	Designing Somatic Play for Digital Natives through a Body-centric Design Process Seçil Uğur Yavuz, Kristi Kuusk, Michaela Honauer

279	Designing unpredictable futures. An anthropological perspective on the algorithmical prediction of human behaviour Giovanna Santanera, Roberta Raffaetà	360	From the evaluation of acceptability to design of an assistive robot for elderly Francesca Tosi, Mattia Pistolesi, Claudia Becchimanzi
290	Digital Creativity Tools Framework Marita Canina, Carmen Bruno	376	Future heritage and heritage futures. A design perspective on the activation of Digital cultural heritage stored in archives Margherita Tufarelli
304	Digital tools that support students to reflect on their design competency growth paths John Fass, Job Rutgers	386	Going beyond the problem of privacy: individual and social impacts of the use of personal information in connected services
316	Domestic AI and Emotional Involvement. Design Perspectives Mauro Ceconello, Martina Sciannamé, Davide Spallazzo	400	Human and Artificial Intelligence for the Cultural Reform of Design Elena Laudante, Mario Buono
328	Empowered by Code, to act in real word Alfredo Calosci	412	Human Sensibility, Robotic Craft: Toward Autonomous Stonework Tom Shaked, Karen Lee Bar-Sinai,
339	Exploring Digital Inequalities: How Welfare States are disappearing behind an Al Paola Pierri	423	Interface takes command. Educational environments, tools and practices to face the new
349	From Decoration to Functionality — Research on smart accessories design in the Internet era Qingman Wu	437	Intelligent Voice Assistants: A Review of User Experience Issues and Design Challenges Lucia Rampino, Sara Colombo

449	Research on Gender Differences of Adult Head Shape in China Renke He, Wenxiu Yang, Wanshan Li, Haining Wang	537	The Perceptual and Dialogical Form of Design between Time, Space and Technologies Camelia Chivăran, Sonia Capece
461	Speculative Physical Models Created Through a Robotic Process Sara Codarin, Karl Daubmann	552	The role of Design in telepresence robotics experience Claudio Germak, Lorenza Abbate
476	Teaching Design in the Age of Platforms: A Framework for Platform Education Xinyi Li	565	The Venice Backup: Case studies on the use of Virtual Preservation Techniques on Architectural Heritage sites in Venice, Italy Kai Reaver
488	The body as an artefact: a case of hand prosthesis Venere Ferraro, Silvia Ferraris, Lucia Rampino	587	Towards a visual-based survey on explainable machine learning Beatrice Gobbo
502	The design of human machine interfaces: from data to risk prevention. Annalisa Di Roma, Alessandra	604	Toys and Play, Weapons and Warfare: Militarizing the Xbox Controller Rachel Berger
	Scarcelli	619	Wearing the smart city: Supporting older adults to
516	The Designer in the AI/Machine Learning Creation Process Frederique Krupa		exercise by combining age- friendly environments and tailored digital public data Nicole Aimers, Alen Keirnan, Ann
526	The encounter between Design and Artificial Intelligence: how do we frame new approaches? Marzia Mortati		Borda, Sonja Pedell

629	DESIGN CULTURE (OF) LANGUAGES	754	Data visualization as a qualitative driver in knowledge communication: an interpretative framework Giulia Ciliberto
631	A Sidewalk museum. Exhibiting the collective dimension of the moving image Nicolo Giacomo Ceccarelli, Marco Sironi, Sabrina Melis	771	Design and Cultural Sites: New signage methods and languages for fruition, accessibility and storytelling Monica Oddone, Irene Caputo, Marco Bozzola
645	Abstract to figurative, and everything in between: visual design approaches and linguistic codes of a traditional form of animated product.	786	Design and the 'Magical magic'. Disney and history, perceived heritage and shared memory Luisa Chimenz
	Vincenzo Maselli, Eleni Mouri	800	DEsign DEcide The sign Tsvetomira Girginova
659	Al-Kafiye: A Symbol of Change Hala Abdel Malak	811	Designing the Gross. In search for social inclusion
688	Beyondstories. People Narrative makes a Territory Aureliano Capri, Valeria Michetti,		Adrien Rigobello, Nadja Gaudillière-Jami
	Veneranda Carrino, Mauro Palatucci	828	Finding New Representations of Old Knowledge: a design study of visualizing I-Ching
707	Brand in Product. The language of the brand to govern complexity		Yvette Shen
	Mario Rullo, Massimiliano Datti	843	Form is function. Ethics and aesthetics of digital technologies
726	Creating Visual Identity as Constellation: Methodological Project for a Design Workshop		in inclusive interface design. Letizia Bollini

Ballacey

Ximena Izquierdo, Magdalena

852	'Graphicmance'. New Visual Languages between Design and Performance Giulia Scalera	938	Performativity as a language of sense-making for cultural service in local museum Shu Hongming, Eleonora Lupo
865	Inner Geographies as poetic- aesthetic knowing: the inspiration and manifestation of creative doings through an emotively- orientated sensory methodology	950	Solid perspectives and optical corrections of spaces in graphic & architectural design Tommaso Empler
	Mizan Rambhoros	962	Spatial construction for ideational
883	Italian Pavillion at XXII Triennale di Milano Ilaria Bollati, Luisa Collina, Laura Daglio, Laura Galluzzo		meaning: An analysis of interior design students' multimodal projects. Andrew Gill, Giovanna Di Monte- Milner
895	Language and identity in new Italian design Stefano Follesa, Peian Yao	976	Tales of Surprise: Exploring Sense Making Processes Through User Narratives Miray Hamarat, Ozge Merzali
906	Metaphors as Knowledge		Celikoglu
	Activators in Data Visualizations: the case of the Archipelago of Calvino's literary works Tommaso Elli, Maria de los Angeles Briones Rojas, Beatrice Gobbo, Margherita Parigini, Virginia Giustetto, Valeria	992	The Design of Politics: Understanding the Arrest of Cesare Battisti Through the New Media Factor Noemi Biasetton
	Cavalloro, Michele Mauri	1007	The Enlightenment of the
925	Patient Autonomy Indicators: a knowledge visualization tool for patient autonomy support Wen Zhang, Yuan Liu, Li Hou		Contemporary Transformation of Chinese Traditional Visual Space Perception on Cultural Sustainability design for all Jixiang Jiang, Dong Tao

1021 The Interplay between Ethics and 1127 Visualizing Offshore Foreign Aesthetics in Intelligent Systems-Direct Investments: The Atlas of Users Interaction Offshore Gabriele Barzilai Michele Mauri, María De Los Angeles Briones Rojas, Jonathan Gray, Daniel Haberly, Chris 1034 The pluralistic aesthetics of Anderson nowadays design Francesca La Rocca 1144 What does this symbol mean? Icons as a Language for 1049 The role of vernacular typography Emergency in the linguistic landscape of Rodrigo Ramirez multicultural Singapore: A multimodal analysis case study of a gentrified street 1159 Where methods meet form Min-Yee Angeline Yam Meret Ernst, Mava Ober 1063 The Threshold of Language: Design and Soma **DESIGN** 1175 Daniela Monasterios-Tan. Susan Sentler, Ginette Chittick CULTURE (OF) LIFE 1082 Towards a new design culture of scientific production - Innovating the formats of scientific 1177 Adopt a costumer - to design new publication of design processes and packagings Eleonora Lupo, Beatrice Gobbo, Maria Benedetta Spadolini. Fmilio Lonardo Chiara Olivastri 1098 Translation Design for medicine 1190 Autonomy as a Design Principle: leaflets. Research and innovation. Service Design for the Technology Elena Caratti. Antonella Penati. Literacy of Older Adults Valeria Bucchetti Houjiang Liu, Miso Kim, Cangun He, Tia Thomson 1115 Visual dialects. Exploring early design sketching in various design 1208 Bio-revolutions: radical change, disciplines design cultures and non-humans John Daniel Öhrling, Åsa Wikberg-Carolina Ramirez-Figueroa, Luis Nilsson Hernan

1222	Cognitive Ergonomics Components for Analysis of User Interface in Healthcare Industry Mariia Zolotova, Angela Giambattista	1301	No more whining – natural smart textile Nuutinen Ana, Pietarine Heidi, Kunnas Susan , Korpinen Risto, Sipola Reeta
1238	Connect art and science for a functional biomimicry in design Andrea Forges Davanzati	1308	Paving the way to post-digital smart materials. Experiments on human perceptions of a bioinspired cellulosebased
1244	Development of a test setup for validating a cognitive assessment platform within ICU's Muriel De Boeck, Philippe Jorens,		responsive interface Stefano Parisi, Markus Holzbach, Valentina Rognoli
	Guido De Bruyne, Kristof Vaes	1325	The flow of emotions in co- creation
1256	Food design as a tool for social development: experimental study in the evaluation of child smell		Mariluz Soto, Caoimhe Isha Beaulé, Satu Anneli Miettinen
	Lígia Afreixo, Francisco Providência, Sílvia Rocha	1337	The Food Futures Teaching Cluster. Food Culture, Visual Communication Design, and
1272	FUTUR.DRESS. The Superskin for the Human Body in nearspace Maria Antonietta Sbordone, Ilaria Giampetraglia, Alessandra De		Collaboration Peter K. Chan, Ben McCorkle, Rick Livingston
	Luca	1351	The river and the revered: Tracing the impermanence of the land,
1286	Hybrid systems of human technological biological products: a road to a greater		the people and the embroidered Indrajit De, Saumya Pande
	sustainability? Marco Marseglia, Francesco Cantini, Alessio Tanzini	1364	The Shape of Drugs: a matter of Human-Centred Design Antonella Valeria Penati, Silvia Luisa Pizzocaro, Carlo Emilio Standoli, Valeria Maria Iannilli

1377	The Wicked Home: Living Space as Ecological Holobiont Rachel Armstrong, Rolf Hughes, Nel Janssens	1453	Amorphous Stacks: A Low-Tech Construction Method for Jointless Cast Structures Liqiong Huo, Jongwan Kwon
1392	Three Dimensional technologies: Digitising Nature Gregor MacGregor	1468	An Exploratory Study about Communicating 4D Printing between Product Designers and Manufacturing Engineers
1405	Towards Neurodesign. The Mental Effort in packaging design		Faten Ezrin Azhar, Eujin Pei
	Alessio Paoletti, Lorenzo Imbesi, Angela Giambattista	1482	Biotextiles applied to everyday objetcs Viviana Quiña, José Francisco
1413	"WIT" as a Sustainable Engine Overcoming Mind Fixation in		Alvarez Barreto, Cristina Muñoz Hidalgo
	Ideation Alon Weiss	1504	Claudio Alcorso and Post-war Textile Culture Tracey Sernack-Chee Quee
1425	DESIGN CULTURE (OF) MAKING	1521	Collaborative Capabilities: aural encounters in digital/analogue co-creative making George S. Jaramillo, Lynne J. Hocking-Mennie
1427	A designed generation: Maker's maturity and social responsibility Luca D'Elia	1535	Collaborative ontology design for Open Hardware and Open Design Massimo Menichinelli, Emilio
1438	Accumulation of empirical investigation into joint structures		Velis, Andre Rocha, Alessandra Schmidt
	in wooden furniture design Yi Shiang Lin, Ming Huang Lin, Jen Kuan Yau	1551	Contemporary Spaces of Apparel Design: Embracing both Digital and Physical Environments Krissi Riewe

1562	Design Cultures of Making: Fashion thinking as creative process and pedagogy Susan Postlethwaite	1625	I - D (I – Design _ Idiosyncratic Meta Design) Idiosyncratic Proceedings on Reading and Production Meta-Objects in Contemporary Industrial Design
1573	Design culture of playing. The musical instrument industry: an important culture of made in Italy.	Athanasios, Zafeiropou	Mantikou Angeliki-Sofia, Farangas Athanasios, Zafeiropoulos Theodoros, Psychoulis Alexandros
	Marco Mancini	1640	If we can't make it together, we won't make it alone. The
1588	Digital encounters in the culture of textile making: developing a hybrid craftmanship for textile design by fusing additive methods of surface fabrication with knitting technology		challenge and potential of collective making Lena Håkansson, Stephanie Carleklev, Stephan Hruza, Anna- Karin Arvidsson
	Delia Dumitrescu	1652	Inter-Weaving Culture and Crafts in Design Education
1600	Distributed design and production for distributed care. Investigation on materializing		Puja Anand, Alok Bhasin, Priyanka Khattar
	bottom-up open and indie innovation in the field of healthcare Patrizia Bolzan, Massimo Bianchini, Laura Cipriani, Stefano Maffei	1668	Learning through codesign toolkits. A case study on codesigning the cinema of the future Simone Taffe, Sonja Pedell
1614	Heterotopia of Space: How	1681	Letterpress: A Survey of Print Culture or an Immersive Learning
	capitalism is alienating and controlling societies Sarah Khayat		Experience Alexander Cooper, Rose Gridneff, Andrew Haslam
		ı	

1695

Sharon

Made by (Material) Frustration

Arielle Blonder, Shira Shoval, Eran

1711 Material culture(s). Research paths in an evolving material design culture, and the connected future designer's attitudes Doriana Dal Palù, Beatrice Lerma, Claudia De Giorgi

1724 Mind-mapping in design culture: A tool for ideation in graphic design education? Philip Jones, Marion Morrison

1738 New scenarios for developing cooperative platforms for local manufacturing

> Alberto Calleo, Giorgio Dall'Osso. Laura Succini, Michele Zannoni

1752 Playing for change: designing a board game for the circular economy

> Thomas David Cockeram, Jessica Clare Robins, Emmanuel Tsekleves, Leon Cruickshank

1769 Progetto Glume: from milling waste to resource for new materials

> Danilo Perozzi, Laura Dominici, Flena Comino

1785 Re-distributed manufacturing in makerspaces. Towards a model of sustainable production Louis Rose

1799 Research on the Application of Lacquer Craft in Modern Accessories

Tianxiao Xie

1811 The Emerging Fashion-Tech Paradigm in the Contemporary European Landscape

Chiara Di Lodovico, Chiara Colombi

1825 The evolving role of prototypes in design research: a discussion on terms and meanings

Silvia D. Ferraris, Gabriele Barzilai

1840 The Making of a Dress: Explicating the Implicit Processes Adrian Huang

1857 The shape of wellbeing: investigating an approach for the development of a design requirements framework for design for wellbeing projects Sandra Dittenberger

1873 Weaving sequential changes designing textiles with multiple embedded stages Riikka Talman

1891	DESIGN CULTURE (OF) MULTIPLICITY	1958	Framing diversity: designing hearing aids from a deaf culture perspective Patrizia Marti
1893	Architectural Design Education as an Agent of Change: The Case of the Ultra-Orthodox Branch,	1979	Gazes and Gatekeeping: Reconceptualising the entrance portfolio in the post-colony Diane Steyn
	Jerusalem Elissa Rosenberg	1994	Hybridity as a culture of making Maya Ober, Nicole Schneider
1904	"But I'm a lecturer not a therapist": Educational Coaching – a proposed alternative approach to supporting students through their creative education	2011	Hyper-Contextual Futures in Mexico City Paolo Cardini, Karla Paniagua
	Gary Pritchard	2025	Learning and Differences reciprocally shared and validated: A decade long Participatory
1918	Decoding the birth of transcultural fashion Shipra Kukreja		Design collaboration between KG Elementary School and AD University Raymond Patrick Zachary
1934	Design as a medium for an informal learning. INDICOlearning from the interface to the activity		Camozzi, Helene Day Fraser, Caylee Raber
	Marina Puyuelo, Mónica Val, Hugo Barros da Rochas	2040	On (un)becoming in Design Academia: A Coloured female's autoethnography
1946	De-stereotype UX Design – Discussing and managing issues		Cheri Hugo
	related to the clustering of users in the design of innovative solutions Margherita Pillan, Alessandra	2058	The Ethics of Knowing a Shared Language and Intention in Design Lisa Elzey Mercer, Terresa Moses

Mazzola

2066 The Neighbourhood Home. System of environments for plural inclusion

> Ilaria Longo, Sonia Massari. Alessandro Spalletta

2081 Universal Visual Languages in a Male-oriented Society

> Valeria Bucchetti, Francesca Casnati

DESIGN 2095 **CULTURE (OF) NEW NORMAL**

2097 A Comparative Study of Online Teaching Modes of Sino-Italian School of Design: A Politecnico di Milano, Tsinghua University, and Tongji University perspective Fan Chen, Lin Li

2107 A COVID-19 Horizon Scan Looking for Post-Pandemic Implications for Design

> Marcus Foth, Glenda Amayo Caldwell. Joel Fredericks

2126 A new way of perceiving the locality: economic growth, social inclusion, environmental protection

Fabio Mongelli

2141 A Sustainable Jewellery Design Practice for Psychological Health after Covid-19

Huivi Qu

2153 Autopoietic design; seven components for a sustainable future design model

Gonzalo Raineri Bernain

2165 Community-led design capabilities during the COVID-19 pandemic and beyond

> Mariana Fonseca Braga, Eduardo Romeiro Filho, Haddon G. Guimarães Pereira, Emmanuel Tsekleves, Rosângela Míriam L. O. Mendonca

2182 Cross-Team Brainstorming and a Comparison of Online to Physical Version

Heng-Yi Mie, Hsi-Jen Chen

2198 Design Education in a Pandemic Context

Harald Skulberg

2210 Design for Sustainable Healthcare. Cutting the impact of medical products through disposable packaging Gabriele Maria Cito, Angela

Giambattista

2227	Designing new learning experiences in pandemic time: how digital can support a new didactic in Service Design Andrea Taverna Ecosystem Framework for Community Life Circles based on	2302	Identifying Factors for Designing a Successful Telemedical Training System for Remote Pediatric Physical Exams Elham Morshedzadeh, Ph.D., Andre Muelenaer, MD, Jr, MD, MS,, Michelle Morris, Dana Werlich, Margaret Nelson, MD.
	Life Projects in the Post-COVID-19 Era Tao Chen, Yong-Ki Lee, Juyoung Chang	2316	Inter-University Design Workshop: plurality in design education Inés Alvarez-Icaza Longoria, Diego
2253	Expansive Video Capture – Up close, personal & specific tutoring "performances" Brendon Clark		Alatorre Guzmán, Reneé Harari Masri, Lucero Donaji De la Huerta Santaella, Ana Elena Hernández Palomino
2265	Gamified e-Learning approached through Emotional Design in the Post-Covid-19 era Na Wei, Yong-Ki Lee, Juyoung Chang	2332	Kids-centered Pocket Park design. Well-being for children in the urban post-covid context. Benedetta Terenzi, Anna Laura Pisello
2275	Healthcare innovation during the pandemic time: digital technologies to enhance clinic 4.0 Stefania Palmieri, Mario Bisson, Alessandro Ianniello	2347	Nanomedicine and Tourism in the post-pandemic era: smart "mobility & health" through wearable design for lab-on-chips Claudio Gambardella, Pietro Ferraro, Assia D'Alesio
2289	Hospitals' decision-making regarding infrastructural adaptations in response to Covid- 19 Pleuntje Jellema, Margo Annemans, Ann Heylighen	2358	Post-pandemic medicines: towards a new normality Antonella Valeria Penati, Carlo Emilio Standoli, Patrizia Bolzan
	- Toynghon	2372	Reaching Audiences in 2020 Sharon Hooper

2387	(Re)envisioning the contribution of design to the sustainable transition of healthcare systems Amina Pereno	2487	Telemedicine, today more than ever. The ABBRACCI design concept for COVID-19 patient monitoring Alessia Buffagni, Martina Frausin
2404	Reinforcing Networks of Place- Based Care and Resilience Julie Van Oyen, Jacquie Shaw, Laura Kozak, Jean Chisholm	2500	The Challenges and Benefits of online Education and the possible impacts of the entry of IT firms in the education ecosystem
2419	Research on rapid mass		Nayna Yadav
	production of emergency products based on FDM 3d printing Xueyan Wang, Dongmei Peng	2512	The design culture and the challenges of the new normal Nicola Morelli
2433	Semi-immersive Virtual Habitat to Enhance Relaxation in People with Dementia during COVID-19 Emergency	2524	The effects of eye expression on emotion perception Yi-Hsun Liu, Hsi-Jen Chen
	Silvia Maria Gramegna	2537	The value of design in the
2446	Shifting paradigms in Sustainable Fashion Design education: Studying implications & effectiveness of pedagogical		emergency-driven scenarios. Crafting Ecosystems with data Francesco Dell'Aglio, Enza Migliore, Chiara Scarpitti
	methods adopted in a pandemic setting Pragya Sharma	2551	Thinking With Card: Curriculum- Led Making Activities Integrated with Distance Learning Benjamin Hughes
2471	Strengthening city resilience through the re-orientation of a social innovation incubation		Denganiin Hughes

Daniela Selloni

programme in Covid-19 time. The case of 'The School of the Neighbourhoods'

Marta Corubolo, Anna Meroni,

2569 Understanding public health communication design globally during the Covid-19 pandemic: The Good, the Bad and the Uglv Emmanuel Tsekleves, Mariana Fonseca Braga, Alejandro Moreno-Rangel, Linli Zhang, Mafe Salazar, Hannah Field, Hayley Alter

"United in isolation. An online 2594 letterpress festival". A community response to the Covid-19 pandemic Andrea Vendetti, Elettra Scotucci

DESIGN 2604 **CULTURE (OF) PROXIMITY**

2606 A Design Experience for Interactive Narrative Based on The User Behavior Yuan Yao, Haipeng Mi

2619 An answer to the complex representation of territory. The fertile ground of mnemotopes and design of communication. Clorinda Sissi Galasso, Giovanni Baule

2630 Attractive Factors in the Experience of an Online Usersupported Learning Platform Min-Yuan Ma. Hsin-Yi Huang, Eric Chen-F Hsieh

2650 City Branding and Fictional Layers: Reading Istanbul through **Filming Locations** Zeynep Arda, Onur Mengi, Deniz Deniz

2667 Co-Design processes for the inclusiveness of Rome's temporary communities Gianni Denaro, Luca D'Elia. Safouan Azouzi

2679 Co-designing the future of a public space and its related services. The case of the Reggio Emilia Ducal Palace and its park Marta Corubolo, Anna Meroni, Daniela Selloni

2694 Collaborative Futures: a pedagogical model for delivering future-focused and citizencentred design education Marianne McAra, Kirsty Ross

2710 Communicating social values to children using design solutions Laura Giraldi, Marta Maini, Francesca Morelli

2720	Creating an inclusive learning
	environment to support
	transformative learning and
	encourage upward educational
	mobility opportunities for
	economically or academically
	under-resourced design students
	Michal Rotherg

- 2736 Cultural Differences as Challenges and Design Drivers in the **Development of Smart Assistive** Technology for an Ageing Society Danying Yang, Louise Moody
- 2752 Data visualization and knowledge sharing in participatory design to improve people liveability in urban places

Giovanni Borga, Massimiliano Condotta, Chiara Scanagatta

2768 Democratizing design: lessons from a case study in the Alpine area

> Daniele Busciantella Ricci, Ilaria Argenziano, Marta Gandolfi. Michela Ventin

Design for Promoting Pro-2786 environmental Behaviours of the Georgian Domestic Workers in Ankara

Ayşe Kaplan, Lilyana Yazirlıoğlu

2800 Design projects as drivers for organisational change in the public sector

> Felicitas Smittinger Schmittinger, Alessandro Deserti, Francesca Rizzo

- 2813 Design when you are the other 90%, a student's perspective Kyle Graham Brand
- 2826 Design with Social Justice in Mind. The Case Study of Furniture Design in Elementary Schools Caroline Gagnon, Claudie Rousseau. Thomas Coulombe-Morency, Sonia Cadoret, Colin
- 2846 Evolving future city-based retailing via design thinking: A Chinese hybrid model approach Yujia Huang, David Hands, Rachel Cooper, Nick Dunn
- 2862 Feeling Endem. How travel enhances applied-autonomy in spatial design Hans Venhuizen
- 2878 Global Proximity: case studies of international and interdisciplinary collaboration between the USA, Italy, Guyana and Japan Valeria Albani, Paolo Cardini

2887 Heritage and cultural accessibility: the role of design in the creation of an intercultural dialogue

Marco Bozzola, Irene Caputo, Claudia De Giorgi

2903 **Immigrant Cultural Acculturation** - A study of Tibetan Clothing in India

Anahita Suri

2920 Making in Proximity: Design Policies for collaborative making cultures

> Lina Monaco, Luca D'Elia, Viktor Malakuczi

2931 Making practice as narrator of changing social worlds-Textiles and the Scottish Borders, in the 21st century, but based firmly on the past?

Britta Kalkreuter

2942 Multiple narratives for multiple visions: engaging citizens in building future scenarios for their city through participatory design and storytelling.

> Davide Fassi, Annalinda De Rosa, Francesco Vergani

2955 New Technological Space for Tourists. Design as a Trigger of Experience, Osmotic-Membrane Interface, Know-How Provider and Social Engager

Luisa Collina, Ilaria Bollati, Claudia Mastrantoni, Umberto Tolino

2968 Placemeaking through Creative Practice: Enabling Change and **Empowering Future Change**makers

> Cheryl Giraudy, Saskia van Kampen

2984 Proximity as space of opportunity: connecting people, productions and territories Valentina Gianfrate, Elena Formia, Flaviano Celaschi, Elena

2998 Radius 100 model – Working multidisciplinary theories, methodologies and design practice: An approach to social design beyond academia Dr. Yona Weitz, Arch. Sharon Koniak

3014 Rethinking User Experience of Parking Garage, Exploring Innovative Suicide Prevention Strategies Through Motivational Design

> Sébastien Proulx. Adam Fromme. Leila Akberdin, Maria Basile, Olivia Forsyth, Maya Jenkins, Abby Nelson, Claire Spicer

3031	Signs of the Artisan City Eleonora Trivellin, Susanna Cerri	3137	When a designer encounters an artisan: a parameter analysis investigation
3046	Social networks as enablers of design cultures: An analysis of multiplex relationships among members of a creative hub Sine Celik, Tua A. Björklund	3153	DESIGN
3059	Subversive Design. Designer Agency Through Acts of Insurgence		CULTURE (OF) RESILIENCE
	Seth Parker	3155	0 Textile. A Design Research applying Circular Economy in
3072	The City of Care Anna Anzani, Elena Elgani, Maria Renata Guarneri, Francesco Scullica		textile field Maria Antonietta Sbordone, Viviana Vollono, Carmela Ilenia Amato, Barbara Pizzicato
3084	The power of designing choices Raffaella Fagnoni	3173	A Research on the Sustainability in Traditional Cave-Dwelling Construction Skills in Northern
3101	The systemic approach and the use of new technologies to		Shanxi Province (Jinbei Area) Runze Liu, Haoming Zhou
	communicate cultural heritage and develop a culture of proximity Marco Faccini, Alessandro Spalletta	3182	A Study of Zero Waste Fashion Design and its Possibilities within a Design for Circularity Process. Debbie Moorhouse, Tracy Cassidy, Parikshit Goswami, Andrew Hewitt
3121	Towards a Design Observatory: crafting a distributed approach Nina Costa, Vasco Branco, Rui Costa, Afonso Borges, Raul Cunca, Ana Catarina Silva, António Modesto	3198	Awareness, compatibility and equality as drivers to resilience in sustainable design research Giuseppe Mincolelli, Gian Andrea

Giacobone, Silvia Imbesi, Michele Marchi, Filippo Petrocchi

3212	Circle Sector: exploring the role of designers in a circular economy Ben Hagenaars, Niels Hendriks	3297	Design educators in the 21st century: Applying The Compass methodology to prepare future designers as changemakers in a
3222	Cooperatives enterprise, incubators for the co-design of a new organizational and management model for		culture of resilience Catalina Cortés, Alejandra Amenábar
	sustainable development. Caterina Rosini, Silvia Barbero	3311	Design for Social Impact and Crafts Communities in Turkey Hazal Gumus Ciftci, Stuart Walker
3235	Craft Your Future: Building a circular space through the European digital craft Chele Esteve Sendra, Manuel Martínez Torán, Eileen Blackmore, Hendrik Jan Hoekstra	3324	Design Plugin: Using Design Thinking Approach in Smart Sustainable Cities Education Tarmo Jaakko Karhu, Martijn Gerhard Rietbergen
3249	Creativity as a Driver in Social Innovation Processes Debora Giorgi, Irene Fiesoli	3337	Design projects as drivers for organisational change in the public sector Felicitas Schmittinger, Alessandro
3264	Design culture (of) resilience.		Deserti, Francesca Rizzo
	Space & Service design taxonomy, overcoming undefined space & service design contexts Nansi Van Geetsom, Andrea Wilkinson	3350	Designing community: creating resilience through collaboration Jessica Clare Robins, Emmanuel Tsekleves, Leon Cruickshank
3282	Design education and forest environments – learning from and with living systems Caroline McCaw	3365	Designing resilience. Design dealing with communities Carlo Branzaglia
		3371	Designing Resilience. Mapping Singapore's Sustainable Fashion Movements

Harah Chon, Lim Jiayi Natasha,

Elisa Lim

		_	
3382	Designing Sustainable Product- Service Systems applied to Distributed Economies in Water- Energy-Food Nexus approach	3476	Food Cycles. Redesigning processes and products Silvia Pericu
	Renke He, Meng Gao, Carlo Vezzoli, Ke Ma	3487	From Objects and Products to Things and Stuff Clare Green
3401	Discovering Design Values in the Chinese Pre-Qin Classics Miaosen Gong	3501	Green infrastructures and satellite images: the case study of Munich
3412	Eco-lab-orating. Insights from an ongoing intervention with design school faculty		Giovanni Borga, Filippo Iodice, Federica D'Acunto
	Rakefet Kenaan	3516	I Don't Want to Feel Outdated.
3424	Educating Designers for the Circular Economy: Innovative Digital Resources, Collaborative Learning and Synergic Actions	•	The dissonance between product attachment and contemporary relevance Malene Pilgaard Harsaae
	Lucinda Morrissey, Roberta Barban Franceschi, Ana Margarida Ferreira	3527	Innovation through circular economy: Tool development for multidisciplinary approach to product-service-system Design
3436	Evolving the conventional curriculum: innovative learning		João Sampaio, Ana Afonso
	interventions in a classroom to enhance design students' learning competencies Joselyn Sim, Harah Chon	3544	Lost in transition; Methodologies and tools of Product-Service Systems Design for major life transition Maria Paola Trapani, Nadejda
3448	Fashion Futuring. Rethinking sustainable fashion design	•	Cervinscaia, Nadejda Cervinscaia
	Alessandra Vaccari, Ilaria Vanni	3560	Materials Designers. Boosting Talent towards Circular
3458	FASHIONABLE FAÇADE: textile waste innovations for the built		Economies Laura Clèries, Valentina Rognoli, Pere Horach-Massana

Hilde Heim

3572	Preparedness and infrastructure design for disaster and emergency situations; the key to a resilient community Noemi Bitterman, Medardo	3655	Strengthen Ties of Social Bonding Through Design from and Emotional Perspective Deyanira Bedolla Pereda
	Chiapponi, Alessia Buffagni, Andrea Cotti	3672	Study on the Sustainable Design of the Young Elderly Oriented Smart Wearable Products
3585	Replicating the Unpredictable: Board Games as Prototypes for		Chen Han, Shen Lei
	Wildfire Evacuations Thomas Maiorana	3686	Surviving in the wild: Sustaining design and social innovation initiatives in Asia-Pacific
3597	Revised Function Analysis of Sustainability - understanding the		Cyril Tjahja
	complexity of sustainability Paul Topf Aguiar de Medeiros, Charlotte Sjödell	3699	Sustainable Deliberation; an Empathetic 'Mantra' Amita Deshpande, Ranjana Dani
3616	Role of Social Ecologies within Social Design and Social Innovation Neeta Verma	3715	Teaching and Practicing Service Design and Social Innovation: Experiences with Communities at the Margins in São Paulo, Brazil Rosana Vasques, Mari Suoheimo,
3626	Slow Engagement & Widening the Frame – Emerging Models of Social Innovation and Design		Maria Cecilia Loschiavo dos Santos
	Culture Diana Nicholas	3727	The cot, the pot and other stories Lena Gupta
3641	Smart, Safe and Green System. A Resilient-Based Strategy for Sustainable Buildings and DIY Design Cecilia Cecchini, Miriam Mariani,	3755	The Materiality of Resilience Emile De Visscher, Lorenzo Guiducci, Iva Rešetar
	Cecina Ceccinini, ivili iaiti iviatidili,		

Paolo Mondini

3774 The poetics of waste in contexts of satisfactory use and social action

> Desamparados Pardo Cuenca. Patrik Baldan

3795 The potential of Theory of Change to visually model the underlying logic behind service design projects

> Luca Simeone, David Drabble, Kerstin Junge, Nicola Morelli

3810 The SDGs framework as strategic lever for design education.

Simona Maccagnani, Marco Ricchetti

3823 The Tree and The Room: Co-Designing DIY WiFi Networks with **Emergent Local Metaphors**

Michael Smyth, Ingi Helgason, Lauren Lapidge, Katalin Hausel

3838 Towards 'regenerative interior design': exploring a student project

Giovanna Di Monte-Milner

3853 Trace: design and responsibility in the Prato textile distict

> Elisabetta Cianfanelli. Renato Stasi, Matilde De Gennaro, Maria Grazia Soreca, Margherita Tufarelli

3863 Walk the talk: Towards an ecological futures framework for our designed cultures

Håkan Edeholt, Jomy Joseph, Nan

3878 Water infrastructure as leverage for resilient cities: a multi-scalar design perspective on urban flooding

Sophie Leemans, Erik Van Daele

3894 Weaving the New Way of Making from the Andes

Rodrigo Muñoz-Valencia

3912 Working with the United Nations Sustainable Development Goals in Design Education

Silie Alberthe Kamille Friis

DESIGN 3929 **CULTURE (OF)** REVOLUTION

Alternative narratives data 3931 visualization archive

> María de los Ángeles Briones Rojas, Michele Mauri

3945 Becoming Lost and Found in Translation

Mark Ingham

3963	Critical Thinking in fashion design education - New learning approaches for a systemic change in the fashion industry Carolin Ermer, Julia Schwarzkopf	4071	Experiments on complex systems mapping around materials. Flavia Papile, Romina Santi, Beatrice Gobbo, Tommaso Elli, Barbara Del Curto
3980	Design as a methodological stance in interdisciplinary research Valérie Côté, Caroline Gagnon, Lynda Bélanger, Daphney St- Germain	4088	Exploring visualizations of design processes from a design activist perspective – a scoping study Karina Goransson, Anna-Sara Fagerholm
3996	Design for Fast Track Democracy Jennifer Schubert, Bastian Koch	4105	Fashion-Tech Revolution: Future Frontiers from Products to Processes Alba Cappellieri, Chiara Colombi,
4009	Disrupting governance by Systemic Design and co-creating the public value Carolina Giraldo Nohra, Eliana Ferrulli, Silvia Barbero	4123	From the product to the object. The speculative design practice as instance. Chiara Scarpitti
4025	Disruptive technologies and behavioural change: Design fiction as trigger for critical thinking Mila Stepanovic, Venere Ferraro	4135	From trustful empowerment to overwhelming guilt: pedagogy in current activism practices Alexia Autissier
4043	Does design thinking matter? Empirical study and survey on the effectiveness of design thinking Hannah Park	4147	Guilty Materiality: why we play down material relations Stéphane Treilhou, Clare Green
4057	Education formats to integrate Design with Humanities, Politics, Social Sciences & Education Anna Lottersberger	4160	MANIFESTO! Now: Game Design for Revolutionary Thinking Julian Hanna, Simone Ashby, Sónia Matos, Alexis Faria, Callum Nash

4174 Ph.D. Admission System Based 4275 Targeting Design Intervention Comparative Study in Design across Levels of Complexity Discipline under Chinese Context Tanner Slade, Nicola Morelli Fan Chen, Jing-Yi Yang 4288 The Agency of Discursive Design 4187 Politics by design Exists in the Industrial Elisabetta Cianfanelli, Maria Karma Dabaghi Claudia Coppola, Margherita Tufarelli 4303 The Patient Revolution, New design perspectives in healthcare 4200 Projecting Change: Redefining innovative processes. Preservation in the Era of Sea Carla Sedini, Laura Cipriani, Level Rise Massimo Bianchini, Barbara Liliane Wong Parini, Stefano Maffei 4218 Realising Discourse: A Strategic 4319 The transformation will not be Design Solution to the Problem of televised Addiction Peter Friedrich Stephan, Raz Jason Hobbs Godelnik 4239 Reframing development: A 4333 Time and Design. Time as a key proposal on the role of design parameter for a survey on research in Latin America based contemporary design on situated views of the world Enza Migliore Juan Alfonso de la Rosa 4351 Walking the Line: Creative 4250 Speculative Design for the Public Research as Critical Activity for Sector. Design Fiction as a Tool Design for Better Understanding Public Brooke Chornyak, Tania Allen Services Gianni Sinni 4370 Why we need more somatic culture in design 4263 Speculative Design in Education: Silvia Sfligiotti Mapping the Landscape Ingi Helgason, Ivica Mitrović,

Julian Hanna, James Auger, Enrique Encinas, Michael Smyth

4383	DESIGN CULTURE (OF)	4472	Design History and the Decline of Historical Thinking César Peña
	THINKING	4482	Designers-Thinkers and the Critical Conscience of Design Sanna Simola
4385	Always ordinary, never straightforward: Considering the work of Lorraine Wild David Cabianca	4500	De-signing Ambiguity James Dyer, Christian S. Petersen
4403	Anticipatory Design and Futures Literacies: A Need and a Hope Andrew Morrison, Manuela Celi, Laura Clèries, Palak Dudani	4514	Disruptive Thinking in Design Education Riccardo Balbo, Elda Scaramella, Serena Selva
4420	Authorship and automation in the digital design culture Giuliano Galluccio	4524	Diversified Orientation and Design Value in Safeguarding of Intangible Cultural Heritage Tie Ji, Yinman Guo, Xiaolei Min
4434	Banham's 'Unhouse' as Anti- Interiority: Towards Twenty-First- Century Theories of Design and Domesticity Helen McCormack	4542	Domesticity and digital eugenics: design cultures of Silicon Valley Luis Hernan, Carolina Ramirez- Figueroa
4444	Bodies of Evidence: making in/visible histories in South African Design Education Nike Romano	4551	Exploring Asian Philosophies and Service Culture: the Notion of Dignity Miso Kim
4459	Culture and Relationality. Moving towards 'post-rational' modes of design Tom Ainsworth, Sally Sutherland	4562	Fantasia and analogical thinking: a specific reflection on teaching the essence of the Creative Leap Valentina Auricchio

4573 How to teach design thinking to 4674 The Emergence of Modern Design non-design students: enablers Discourse in the Eastern and barriers to transfer design Mediterranean Region (EMR) Qassim Saad research practices. Gianluca Carella, Michele Melazzini, Xue Pei, Cabirio 4689 The engagement of visitors in Cautela, Marzia Mortati faber's houses and studios. Empirical design research and 4595 Not just Thinkers, Makers experimental actions in Lombardy Raffaella Trocchianesi, Anna Hein Dubery, Kyle Brand Mazzanti, Alessandra Spagnoli, Davide Spallazzo 4605 Radical Interdependence: learning/doing with things Jaron Rowan 4703 Theory under suspicion: criticality and material meaning in practice based research 4615 Rethinking & Appropriating Marta Camps, Jaron Rowan Design Education for a VUCA World Jan Eckert, Sabine Junginger, 4720 Tokyo 2020: globalization and Guillermina Noël self-orientalism in the communication of the next Asian Olympic Games. 4636 Rethinking Design through Claudia Tranti Literature Susan Yelavich 4736 Towards borderless futures: How transcultural approaches changed The chain reaction. How to design 4649 the practice of graphic design a process for transforming Juliana F. Duque museums by rethinking the role of personnel Alessandra Bosco, Silvia 4753 Which way to go? Some Gasparotto complicated crossroads facing design culture in Aspen. Elena Dellapiana, Ramon Rispoli 4664 The concept of Interaction Design under review: literature review

informants

and interviews with qualified

Eduardo Ariel de Souza Teixeira

4768	POSTERS	4774	Creative design process for envisioning the future of emergency medical services in smart cities Vipul Vinzuda, Niall Deloughry,
4769	A visual-analytical approach to phases of transition in people's		Leonard O'Sullivan
	life paths Laura Heym, Jennifer Schubert, Irene Visentini, Sofia Sanchez, Alvise Mattozzi	4775	Design and Neuroscience for the UX. Possible tool for Designers Alessio Paoletti
4770	Aeon, in his original meaning of "life", "vital force" or "being", "generation". Ana Maria Fessmann, Elene Bakhdatze, Vaishnavi Bala,	4776	Design as a tool for participatory transformation of urban space Jacobo Muñoz Duato, Damià Jordà Bou
4771	Varshini Janakiram, Janina Hietl, Gianfranco Olivotto Co-creating prosthetics as fashion	4777	Digital visual tool for design project development in a multidisciplinary team Michela Carlomagno
	accessories for assisting people with disability. The case of hearing impairment Andree-Anne Blacutt, Stéphane Roche	4778	Education in social design by means of artistic photography Cecilia Casas-Romero
4772	Collaborative methods: design bridging academia and industry Teresa Franqueira, Pereira Catia	4779	Enabling Collaborative Turns: A Conversation-Based Approach for Design Workgroups Sze-Yunn Seah
4773	Craft in Makerspaces: The Potential for Social Change for Sustainability Alessandra Fasoli	4780	Experimenting new joints for more sustainable and easier to assemble furniture Patrizio Cipollone, Viktor Malakuczi, Felice Ragazzo, Michele Russo

			<u> </u>
4781	Exploring the potential uses of ocean plastic and public engagement activities for raising awareness	4788	Identities and sustainable futures David Serra Navarro, Carme Ortiz Valeri
	Xingyu Tao	4789	Interaction studies applied to Robotic Surgery
4782	Feed: design for Eating Disorders prevention in pre-adolescent age. Carlotta Belluzzi Mus		Giovanna Giugliano, Sonia Capece, Víctor Fernando Muñoz Martínez
4783	Festival Living Labs: Involving the Festival Community in Sustainable Experimentation. Marije Boonstra, Aranka Dijkstra, Peter Joore	4790	Intervention of Indian Textile Craft in Design Pedagogy for Social innovation and Economic Growth Sakshi Babbar Paul, Saroj Bala
4784	Grey matter - Matière grise. When the 'thé dansant' is no longer an option. Imagining an inclusive and intergenerational urban future, placing seniors as productive actors of the civic life. Jerome Picard, Elida Mosquera,	4791	Italia 3.0. An educational strategy to enhance food as Food Cultural Heritage Monica Bortolussi, Martina Mitrione, Sonia Massari, Alessandro Spalletta
	Benoist Desfonds, Matthieu Boustany, Peeraya Suphasidh	4792	Kairos: How Digital Culture Heritage can improve society and
4785	Guided by Voices from the Fields: A case study on earth, plants and fashion design Piret Puppart, Julia Valle-Noronha		its development through Systemic Design Giovanni Capoccia, Veneranda Carrino
4786	Heirloom a device for the survival of the fittest memories Valeria Volanti	4793	Kinetic calendar for tracking physical and emotional stress in women Mariel Domínguez
4787	Hybrid Town, Stories in Maps: from China to Milan Guido Tattoni, Hagit Pincovici,	4794	Knitted expressions. Movement as material in Textile Design Faseeh Saleem

Germana De Michelis

4795 Love Leftovers - Useful fictions 4802 TellMi Ecosystem: an example of and what if we could put our Design Process applied to didactic memories on sale? methodology. Teodora Ivkov, Luca D'Elia Elisa Chiodo, Michele Aquila 4796 Mass media imaginary as a 4803 Time Well Spent. Facilitating symbol. How image is revealing mindful and meaningful screen the crises of our time through use through a 'Design for cinematic design. Humansic Living' methodology Celia Cuenca García Ace Chia 4797 Neighborhood Cowork (Cowork 4804 Trans/Feminist Critical Making del Barrio): Co-creating agents for Design as Open-Source social change Opposition Sandra Molina, Cynthia Jaramillo, Michelle Christensen, Florian Aleiandro Ramirez Conradi. Marie Dietze 4798 Pen Your Thoughts: A Visual 4805 Visual Exploration Method to Design Language Study on Engage Art History with Practice-Student's Learning Progression based Mindset in Design

> Education Hanny Wijaya

4799 Real-time snow information for tourists - Utilizing AI for tourism -Case Snowman

Jennifer Samonte Aguilar

Marija Griniuk, Maija-Liisa Rautiainen, Jesse Talsi, Päivi Timonen. Michelle van Wyk

4800 Recycling, refusing plastic use and choosing biodegradable materials for new products Alexandra Anghelache

4801 Shifting Mindsets, Bridging Generations Shiu Heng Sin



About the conference

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The theme

More than three years ago (it was 2018), when we presented our candidacy to host the Cumulus Conference in Sapienza, our first effort was to set up a Conference Theme. The duty was not simple since we wanted to avoid any naïve, fashionable or captivating topic. We were in search of a theme which is appropriate to the times, the context and moreover, to the Cumulus's community.

Our starting point was to consider what Cumulus meant and still means, not only for us, but within the worldwide design community. Looking back in the history of Cumulus, we found an interesting picture in its name: in fact, "cumulus" is the English name of a specific kind of clouds and comes from a Latin word that means "heap, pile, mass". Therefore, the word Cumulus is refereed, at the same time, to those big clouds that appear in the sky every time in different forms and always in constant change, as well as it is referred to a set of singular elements that make up a unit together. As a consequence, Cumulus efficiently describes the idea of a set of many singularities that meet, settle and become each time a new and different entity.

This picture helped us to set our goal: offering to such variegated, mutant, but nevertheless aggregated "cumulus", a conference theme where to recognize itself. This idea of big entity made of a huge number of singularities is connected to the idea of community, and then we had no doubt that this was the exact purpose of the founders of Cumulus when they decided its name.

Today the concept of community is increasingly complex, since it is crossing new social, technological, political and economic challenges and at the same time it is more global and multicultural than ever, more and more enriched by new hybrid languages and habits, due to the increasing flows of goods and people around the world. As a consequence, also a

Design Community, as Cumulus, is evolving as a wide-open field with many new practices and sometimes new principles.

In this regard, in order to figure out such complexity, we found a suitable answer in another word with Latin roots: the word "culture". Culture comes from the Latin word "colere" which means "cultivating the land to make grow" and, figuratively, also "taking care" of something, including knowledge, and therefore, "cultivation through education, improvement and refinement of the mind". This second meaning of "culture" is based on an insightful concept by the ancient Roman orator Cicero in his Tusculanae Disputationes: "cultura animi", which is the cultivation of the soul.

The resulting parallel between the culture of the land and the culture of the soul was fascinating and highly significant to us, since it is showing the challenge of growing something new, starting from the roots, from the soil, from the context and - as we know depending on available soil, context and roots, we are growing different plants, obtaining different fruits and seeds, to plant again in a virtuous life-cycle. Thanks to this metaphor, we understood that diversity is a prime condition for the birth and the growth of culture, while it doesn't mean opposition but combination, arrangement and hybridization. Thanks to this metaphor, we got back to the initial concept of accumulation, and to the concept of Cumulus.

On another note, the Cambridge English Dictionary states that culture is also "the way of life, the customs and beliefs, of a particular group of people at a particular time". This could be an interesting stimulus but, when associating "Culture" with "Design", it was immediately clear that we cannot refer to one unique Culture, but we need to open to the concept of biodiversity, where Design cannot be considered as the result of a single dominant, globalized, levelling thinking.

Finally, looking into design as an expression of Culture(s) and Culture(s) as the outcome of Design means to take into consideration not only what we are doing now, but what we are inheriting from the past and which should be granted for the benefit of future generations, so intertwining past and future, tangible and intangible, innovation and tradition.

Here is our conference theme: Design Culture(S)

Here, the suffix (S) is not only indicating the plural, the diversities, but it is also connected with the "saxon genitive", which is taking Design as subject, while connecting it to other different objects/meanings.

Following this concept, we found the ten keywords which we used to describe the tracks:

Artificial, Languages, Life, Making, Multiplicity, Proximity, Resilience, Revolution, Thinking and New Normal.

Each keyword was enriched with three additional keywords, to better explain the different directions and connotations, which are:

- Artificial is connected with Digital, Technology, Robotics
- Languages is connected with Aesthetics, Expression, Visual
- Life is connected with Nature, Biology, Human
- Making is connected with Process, Production, Post-Industry
- Multiplicity is connected with Gender, Pluralism, Diversity
- New Normal is connected with Health, Education, Work&Play
- Proximity is connected with Places, People, Economy
- Resilience is connected with Social Innovation, Circular Economy, Sustainability
- Revolution is connected with Critical Thinking, Interruption, Change
- Thinking is connected with Theory, History, Criticism

We obtained 40 wonderful words, full of possible meanings, ready to be interpreted and declined by the worldwide community of cumulus to figure out Design not as a singular specific voice but as a plural ecosystem of meanings.

After three years, during which our world is extremely changed, we can say that these words and this topic seems even more current and significant.

In the next pages of the Conference Proceedings, we are very enthusiast to offer a big picture of the biodiversity of Design Cultures and the multiverse of our Cumulus.

The experience

Cumulus Roma 2021 'Design Culture(S)' covered four days full of parallel sessions, working groups, poster sessions, exhibitions, social events, and more, but above all attending was a new form of experience than a conference.

While feeling the responsibility of filling a long void caused by the pandemic, we tried to redesign the whole experience to deliver a new form of conference which is keeping the inpresence through the online opportunities, so to bring you all to Rome and get the colors, the smell and the taste of the city, the architecture, the arts, the food, and the wine, always giving a cultural and a scientific perspective.

When facing the challenges, we wanted to deliver a new format to the whole Cumulus community, with the aim of innovating with technology, enhancing networking and the sociability of the experience, and keeping everyone on board to ensure the participation and democracy to our association from anywhere in the world, no matter of the time zone.

After four full days, we trust this conference at Sapienza University of Rome to be one of the longest Cumulus initiatives, counting with approximately 680 attendees, more than 350 papers and posters, 10 exhibitions, 10 tracks and 80 parallel sessions, 20 track keynotes and

four plenary keynotes, more than 50 schools exhibiting in the New Members Fair from everywhere in the world, and 18 schools participating in the Italian Members Fair.

Our aim was to develop a new form of hospitality to welcome and to make all of you feel at home in Rome but in a new virtual environment, while sharing design research and knowledge, along with the true spirit of Cumulus.

It is not enough to have a good project to gain good results, but it is necessary to get good responses. Your reaction was extraordinary, not only for the massive amount of registered participants, but for the involvement, the enthusiasm and not lastly the patience you have shown during the days of the conference. You joined in perfect Cumulus style from all over the world: from Oceania to the Americas, from Africa to Europe, to Asia, and you have actively followed the four days continuously, participating in a chat that often could not make your voices heard, but made us feel your presence very close.

Thank you for trusting us since the very beginning to the very end, while making this event possible. We will remember it for a long time for its extraordinary nature. We wish we will meet all together soon again without mask, and we will keep the memory of these days together among the best memories of this difficult period.

TUE 08 JUNE	WED 09 JUNE			THU 10 JUNE				FRI 11 JUNE			
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EXHIBITION OPENING	WI	DC(S) OF ROME: WINE DESIGN & TASTING			DC(S) OF ROME: MODERN ART EXPERIENCE				CLOSING REMARKS, CUMULUS GREEN		

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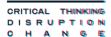
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Keynote speakers

Roberto Marchesini

Roberto Marchesini is Director of the Center for the Study of Posthumanist Philosophy, as well as the School of Human-Animal Interactions, both based in Bologna, Italy. His studies focus on philosophical ethology, bioethics, zooanthropology, and posthumansism in an effort to better comprehend human-animal interactions. The cornerstone of his philosophical proposal is the unmasking of a perspective error that places humans at the center



and at the measure of his predicates. One of his last books reinterprets the union between human beings and technology as a partnership that emerged from the phylogenetic set of the Sapiens species, highlighting the hybridizing and shaping potential of technology. From this perspective, every invention, every discovery, has an epiphanic effect; that is, it opens up a new dimension of the unexpected and of opportunities that change the boundaries and the perception of what we define human.

Salvatore Jaconesi and Oriana Persico

Salvatore laconesi is a robotic engineer, designer and artist; Oriana Persico is a cyber-ecologist, autobiographer and expert in digital inclusion. Living and working together since 2006 under the brand [AOS – Art is Open Source], they created artworks and performances of global interest united by the exploration and observation of contemporary technological human beings and societies and their continuous mutation. Promoting a possibilistic



vision of the world in which art is the glue between science, politics, anthropology and economics, they are the founders of Nuovo Abitare and HER, the two research centers they use to study the psychological and social implications of data and computation in human societies. Together they wrote Digital Urban Acupuncture (Springer, 2016), La Cura (Codice Editore, 2016), Read/Write Reality (FakePress Publishing, 2011), Romaeuropa FakeFactory (DeriveApprodi, 2010) e Angel F: diario di vita di un'intelligenza artificiale (Castelvecchi, 2009).

Pier Luigi Capucci

Pier Luigi Capucci has been concerned since the '80s with the studies on communication, the new media and the new art forms, and with the relationships among arts, sciences and technologies. His theoretical activity is concerned with technologies of representation and communication, with technoscience-based art forms and with the media archaeology studies. He published more



than 350 texts in books, magazines and conference papers in Italy and abroad. Founder of the first online magazine in Italy NetMagazine / MagNet; president of Noema, journal on the relationships between forms of expression, technologies, sciences and society; member of the International Advisory Board in many editions of Ars Electronica. Recently he founded art*science, a three-year research project on art and climate change and he serves as a consultant to the European Commission on the relationships between scientific disciplines and technologies (in particular Artificial Intelligence and Big Data) and humanities.

Chiara Luzzana

Chiara Luzzana is an Award-winning Sound Designer. She pairs a broad range of leadership in Sound Design, Music Composition, Sound Branding, Soundtrack and Audio Installation collaborating with companies and agencies all over the world. Noted among others for her project "The sound of city", she explores and listens in awe to the artifacts of the urban environment, the products of the industrial cultures all around the world. Eclectic Artist, she



wanted to break the rules imposed by notation, working only with noise. Former student at Berklee College, she investigated how the brain reacts to sounds, experimenting with everything from the neurobiology of musical cognition, to the construction of microphones and sound sculptures. Her projects and talks take us to a journey starting from listening to our life, up to listening to ourselves turning life into a "soundtrack".



Material culture(s). Research paths in an evolving material design culture, and the connected future designer's attitudes

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Abstract | This contribution will investigate how material design culture is evolving: in fact, as designers, we can choose materials taking into account their variety during the design process, as well as design them. The article, through the analysis of a first exploration of just some of the most active and innovative academic case-study laboratories, in which tests and experiments on innovative materials for design are performed, will highlight the most recent research directions covered by designers in the new materials world: growing and living materials, DIY materials, active materials, materials in the circular economy, manufacturing processes applied to innovative fields and innovative ancient materials, rediscovered from the past and re-launched in the next future will be discussed. Those trends will be investigated to outline the directions of designer's and research group's activities and their new attitudes on the topic.

DESIGN BOUNDARIES; MATERIALS EXPERIENCE; MANUFACTURING PROCESSES; MATERIAL **DRIVEN DESIGN; MATERIAL ACTIVISM**

1. Expanding the horizon of the materials for design

Materials, as underlined by many authors (Ashby, Johnson 2009; Karana, Pedgley, Rognoli 2014; Karana et al. 2015; Miodownik 2014), are the essence of what matters just as the choices made by the designer when contriving conscious products. Expanding the horizon of research and experimentation activities that designers constantly perform, some emerging phenomena can be highlighted within the wide world of materials for contemporary design dictated by the hybridization between different disciplines, from the birth of a "scenario founded on the collaboration between design and science" (Ito 2016; Langella 2019) and also from the changes that the production processes have undergone, thanks to the evolution of some specific technologies: the researches on materials for design are as wide as ever and offer a broad spectrum of opportunities for achieving new material experiences in design (Karana et al. 2019). This contribution will investigate how material design culture is evolving: in fact, as designers, we can choose and feel materials taking into account their variety during the design process, as well as design themselves.

In recent years, the value of craftsmanship has grown significantly: this revaluation and reflourishing of craftsmanship (Bardzell et al. 2012), or of those who have a deep connection with the material world and can "dominate a dialogue between knowledge abstract and practical", is parallel to the spread of the maker (and Fab Labs) phenomenon who, according to Richard Sennet (2013) responds to the need (of many designers) to regain possession of the surrounding world through an active experience, a material comparison with it (Miceli 2012).

Hard experimentations, biological methods and systems found in nature are applied to the study and design of engineering systems and modern technology: these are examples of how designers and other experts in different disciplines can collaborate to transform the matter and modify it at will: Synthetic Biology and Living Technologies are some of the disciplines in which man tries to produce "natural" materials and to face some of the key sustainable challenges of the 21st century.

On the other hand, the experiments in the families of DIY (Do It Yourself), cooked materials and open materials are characterized by subtle and labile boundaries: according to the principles of molecular gastronomy and alchemy (but also of botany and biology), today's designers are able to produce new materials for the project through new or renewed processes starting from industrial production waste, materials from plant sources (plants and fungi), animal sources and bacteria, traditional materials, such as wood or stone, and many others.

3D printing latest interesting frontiers go beyond the traditional 3D printing process: experiments have been carried out with food, ceramic and stone materials, but also for architectural fabrication. Sugar, waste polymers, flexible elastomers, organic mixtures, stone or glass can all be 3D-printed, thanks to a consolidated and renewed technology, by the use of new materials for the production process. And thanks to this technology and other

production and design processes, defined and cared for by interventions and design, they give a new shape to traditional materials and ancient arts.

Materials from the past, from local and ancient traditions are becoming more and more new future materials: an archaic material library that is still not set, should instead be conceived in the next future in Politecnico di Torino, investigating the ancient natural resources, artefacts and everyday practices of a specific area. Materials and cultural heritage, the core essence of typical territories that are disappearing or that have been forgotten by time, could be oriented to innovative and speculative further design developments.

2. Today's places of experimentation: the laboratories

In a new, more blurred vision of disciplinary boundaries, known as "The Age of Entanglement" (Oxman, 2016), the point of view changes: the focus of the materials designers - including that of manufacturers - is no longer primarily oriented towards the final application, but is increasingly curiosity-driven, i.e. guided by the pure and simple curiosity of researching, experimenting and observing the material.

The gym in which designers increasingly test the crossroads of knowledge in the matter of materials for design is represented by experiences gained during graduation theses and PhDs or – in the case of in-house designers – during their continuing education outside the company, working in interdisciplinary laboratories within universities or experimenting during workshops and summer/winter schools in close contact with artists, scientists and professionals in various fields. The research tools change too: books and scientific journals are abandoned and ecomuseums, pots and pans and microscopes are rediscovered, along with waste deposits and blogs. The following overview represents a first exploration of just some of the most active and innovative academic case-study laboratories, in which tests and experiments on innovative materials for design are performed. A selection of the most upto-date laboratories is presented with a brief description that leaves room for the original presentation words of the team, accompanying it with the university or research body that hosts it, the country of origin, the name of the laboratory coordinator and the website, for further investigations, and a short overview on the originality of each approach.

2.1 Hybrid Design Lab

Università degli Studi della Campania "Luigi Vanvitelli", Naples (Italy) [Prof. Carla Langella]

"Hybrid Design Lab is a research, design, and teaching laboratory geared towards testing the relationship between design and science. The lab is oriented to experience the opportunity to integrate advanced research, teaching and production through science-inspired design. One of the main objectives is to transfer the theoretical and experimental research in the areas of biological sciences, new materials and new technologies, to the design dimension of the sustainable

innovation of products and services. The ability to spread through common products, and preferably daily, new knowledge and sensitivity on the environment, human health and on social equity, offers new prospects for real and tangible improvement of quality of life and growth of awareness, precisely because based on large numbers and, therefore, a large impact. The HDL is based on the integrated processes that underlie the life of biological systems and the balance of their ecosystems. Birth, life, death and re-integration in the natural cycles become references to proposal design production, process and strategies for the recovery of resources, innovative, yet environmentally and socially sustainable."

(http://www.hybriddesignlab.org/, accessed on February 13th 2020)

In Hybrid Design Lab, the original approach arises from the new and unprecedented prospects of *intersection between scientific knowledge and design culture*.

2.2 MakeGrowLab

Puławy (Poland) [Dr. Roza Janusz and Dr. Josh Brito]

"The project began with one question: What if we could grow materials instead of making them and at the end of their cycle, use it as fertilizer which would then be used to continue the cycle of a biological production system? The MakeGrowLab now consults, designs and produces bio-materials for mission-driven companies. The goal is to mimic the symbiotic processes of nature, to not pollute the environment but enrich it instead. They aim for The Biorevolution Movement - to fuse science with design, to create a fully circular production of local, sustainable materials and spread it around the world. The inspiration derives from the symbiotic processes of nature, specifically the life-cycle of plants, where there is no waste and everything is recycled. Since 2019 the team is growing with Future Farmers from different backgrounds but with the same goal: to spread The Biorevolution."

(https://www.makegrowlab.com/, accessed on February 13th 2020)

The MakeGrowLab key-element of innovation is *thinking the material as a living element*, able to born, grow, live and die, exactly like any other living beings.

2.3 Design and Living Systems Lab

Central Saint Martins, University of the Arts London, London (United Kingdom) [Prof. Carole Collet]

"The Design and Living Systems Lab is a pioneering research laboratory that explores the interface of biological sciences and design to challenge established paradigms and envision new sustainable materials and forms of production for the future. The Lab explores a new hierarchy of relationships with the 'living' where designers operate within a sliding scale of a 'natural nature' and a new 'programmable nature' in the quest for innovative ecological design and fabrication models. The main objective is to explore biological sciences through design to grow new design

propositions that could facilitate the transition to the 'one planet living' horizon 2050. Not only we are beginning to explore the advantage of biological systems in terms of zero waste, minimum use of energy and materials, but with synthetic biology, scientists have developed means to bio fabricate like 'Nature' does. We can program and engineer living organisms to grow tailored materials. Such extraordinary tools can trigger a paradigm shift in terms of design and manufacture for the future."

(http://www.designandlivingsystems.com, accessed on February 13th 2020)

In the Design and Living Systems Lab design is seen as a proposer of innovative fabrication models, able to set potential speculative scenarios.

2.4 Mediated Matter

MIT Media Lab, Boston (U.S.A.) [Prof. Neri Oxman]

"The Mediated Matter group focuses on Nature-inspired Design and Design-inspired Nature. It conducts research at the intersection of computational design, digital fabrication, materials science and synthetic biology and apply that knowledge to design across scales from the micro scale to the building scale. They create biologically inspired and engineered design fabrication tools and technologies and structures aiming to enhance the relation between natural and man-made environments. The research area, entitled Material Ecology, integrates computational form-finding strategies with biologically inspired fabrication. This design approach enables the mediation between objects and environment; between humans and objects; and between humans and environment. The goal is to enhance the relation between natural and man-made environments by achieving high degrees of design customization and versatility, environmental performance integration and material efficiency. The group seeks to establish new forms of design and novel processes of material practice at the intersection of computer science, material engineering, design and ecology, with broad applications across multiple scales."

(https://mediatedmattergroup.com/, accessed on February 13th 2020)

In the Mediated Matter group, a step back to natural processes intertwined with current production processes informs the new Material Ecology culture.

2.5 [MI] - Material Incubator

Centre of Applied Research for Art, Design and Technology (CARADT), 's-Hertogenbosch (The Netherlands) [Prof. Elvin Karana]

"Material Incubator is a creative research lab that explores the potentials of materials from living organisms for an alternative notion of the everyday.

Bringing together researchers and practitioners from different schools, Material Incubator [MI] encourages tangible interactions with the living organisms, such as algae, fungi, plants and bacteria, to explore and understand their unique qualities and constraints through diverse technical and creative methods taking artists, designers and scientists as equal and active partners in the material creation. The core research team of the MI includes artists and product designers specialised in bio-design, (digital) storytellers and micro-biologists.

In exploring and designing for an alternative notion of the everyday from materials from living organisms, the [MI] researchers ground on the theory of Materials Experience, which suggests that whilst our experience with an artefact may originate from - or be moderated by - a wide variety of sources, one of the prominent sources is its physical reality, i.e., its material(s)."

(https://www.materialincubator.com/about, accessed on February 13th 2020)

Material Incubator [MI] sets its original approach on a *co-creation process between different expertise*, within whom the design is a participant of the co-creation, and the new matter is the possible output.

2.6 Self-Assembly Lab

MIT's International Design Center, Boston (U.S.A.) [Prof. Skylar Tibbits]

"The Self-Assembly Lab is a research lab at MIT inventing self-assembly and programmable material technologies. Self-Assembly is a process by which disordered parts build an ordered structure through only local interaction. In self-assembling systems, individual parts move towards a final state, whereas in self-organizing systems, components move between multiple states, oscillate and may never come to rest in a final configuration. The Self-Assembly Lab is located in MIT's International Design Center, a cross-disciplinary design research centre. The Singapore University of Technology and Design was established in collaboration with MIT to advance knowledge and nurture technically grounded leaders and innovators to serve societal needs. This will be accomplished, with a focus on Design, through an integrated multi-disciplinary curriculum and multi-disciplinary research."

(https://selfassemblylab.mit.edu/about, accessed on February 13th 2020)

In the Self-Assembly Lab the *design process is informed by mathematics, physics, robotics and digital technologies*, following a "techno-creative" approach.

2.7 Material Experience Lab

Technische Universiteit Delft (TU Delft), Delft (The Netherlands) and Politecnico di Milano, Milan (Italy) [Prof. Elvin Karana and Prof. Valentina Rognoli]

"Materials Experience Lab is a cross country research group bringing together researchers/practitioners who introduces unique ways of understanding and designing (with) materials to radically change and enhance the relationship people have with materials and artefacts. The lab introduces unique ways of understanding and designing (with) materials by combining research methods, techniques, and

tools from product design, social sciences, materials science, and engineering. The term 'materials experience' describes the holistic view of materials in design, emphasising the role of materials as simultaneously technical and experiential. In most of the research activities, the Materials Experience Lab combines interpretive and empirical research techniques in a unique iterative manner, actively promoting a Do-It-Yourself (DIY) approach to materials that pushes the boundaries of material (driven) design. The DIY approach to materials brings people and materials closer in the making, promoting further consideration of contexts and time in designing, making, and use, greater awareness of the resources required, greater agency for working with materials, all of which leads to novel design outcomes."

(http://materialsexperiencelab.com, accessed on February 13th 2020)

In the Materials Experience Lab, the *direct experience of the matter* is the key point of the new materials development, with a "creating-by-doing" approach.

2.8 Institute of Making

University College London (UCL), London (United Kingdom) [Prof. Zoe Laughlin and Prof. Mark Miodownik]

"The Institute of Making is a multidisciplinary research club for those interested in the made world. The mission is to provide all makers with a creative home in which to innovate, contemplate and understand all aspects of materials and an inspiring place to explore their relationship to making. At the heart of the Institute of Making is the Materials Library — a growing repository of some of the most extraordinary materials on earth, gathered together for their ability to fire the imagination and advance conceptualisation. A place in which makers from all disciplines at UCL can see, touch, research and discuss, so that they can apply this knowledge and experience to their own practice. Alongside the collection is the Makespace — a workshop where members and guests can make, break, design and combine both advanced and traditional tools, techniques and materials. The facility brings together equipment, expertise and perspectives of making from a wide range of disciplines, encouraging users to engage in the craft, design, technology, history, philosophy, art and engineering of making."

(https://www.instituteofmaking.org.uk/, accessed on February 13th 2020)

The original approach at the Institute of Making lies on a *makers community*, in which the exchange of knowledge between peers is fundamental for generating new know-hows.

2.9 Material Design Lab

KEA - Copenhagen School of Design and Technology, Copenhagen (Denmark)

"Material Design Lab consists of The Box, The Lab and The Library. The Box is a walkin expandable box that contains an exhibition of raw materials. It is the starting point to a basic understanding of the 'raw ingredients' before they are processed and mixed. The Lab itself is the heart of Material Design Lab and resembles a hybrid between a design prototyping workshop, a scientific laboratory and an industrial kitchen. It is a space designed for materials to be tested, manipulated, refined and potentially, for new ones to be created. The library is the Material ConneXion Copenhagen collection containing 1500 material samples, as well as access to the online database providing detailed information on over 7500 materials. The library also holds a wide range of books on materials relating to design and architecture."

(http://materialdesignlab.dk/, accessed on February 13th 2020)

Understanding and knowing the raw materials that are at the basis of the materials that we experience every day is the original approach at the Material Design Lab.

2.10 LAMA - Ancient Materials Analysis Laboratory

IUAV University, Venice (Italy) [Prof. Fabrizio Antonelli]

"The Ancient Materials Analysis Laboratory was created in 1993, with the aim of carrying out didactic, research and service activities for third parties in the field of stone and lithic materials used in ancient times. The extraordinary technological development of the last few years has made science previously unthinkable progress, and therefore also the acquisition of a large mass of data on the historical-artistic materials of cultural heritage in general, data that are of significant interest for the characterization, dating and conservation of the cultural heritage itself. The institutionalization of the above teachings, as well as archeometry, geoarchaeology, and various other disciplines such as chemistry or physics applied to conservation science, as well as the creation of associations and specialized journals, among other things with specific tasks promotional, has finally positively changed the national panorama in this sector of applied sciences."

(http://www.iuav.it/SISTEMA-DE/Laboratori3/, accessed on February 13th 2020)

A reference to the *materials of the past to understand the materials of today* is the key point to the approach of the Ancient Materials Analysis Laboratory.

2.11 Wearable Technology Lab

University of Minnesota, St. Paul, MN (USA) [Prof. Lucy Dunne]

"The Wearable Technology Lab (WTL) is an interdisciplinary research laboratory founded in 2009. WTL research focuses on the intersection between apparel and new technology: for instance, in expanding garment functionality through dynamic geometry and new sensing functions; in improving the way we use, manage, and consume clothing; and in streamlining the design and manufacturing processes of smart clothing and e-textile products. New technology opens new frontiers in understanding the human body, mind, and capability through pervasive sensing, actuation, and interaction. Many projects deal with translating technological potential into the real, everyday world: understanding human physical and

emotional comfort and balancing these variables with trade-offs of performance variables in a smart system design."

(https://wtl.design.umn.edu/, accessed on February 14th 2020)

The intersection between new materials, new technologies and the world of wearables is the meeting point of the Wearable Technology Lab, where new intelligent and active "skins" are conceived.

2.12 Smart Textile Design Lab

Swedish School of Textiles, University of Borås, Borås (Sweden)

"At the Swedish School of Textiles creativity and theory are combined with practical work in several machine parks and laboratories. The unique with the educational programmes is that students and researchers have the opportunity to work with the entire process, from hand knitting machines to advanced 3D techniques, from hand weaving to effective weaving machines. Students and researchers also have the opportunity to elaborate with colours and different types of coatings in the colour lab, to use pattern construction the traditional way or use the latest computer programmes. The well-equipped sewing room gives almost unlimited possibilities. The Smart Textile Design Lab turns textile traditions and materiality upside down; the researchers develop, explore, and experiment with new expressions for textiles through the use of various technologies and textile techniques."

(https://stdl.se, accessed on February 14th 2020)

The process, from dyeing to knitting to sewing, is the main core of the Smart Textile Design Lab, where innovation is the reinterpretation of traditional and well-established techniques and processes.

As already introduced, this overview doesn't want to be exhaustive, it rather outlines how the matter of material design is evolving in new material design cultures, thanks to the collaboration with different disciplines and know-hows, and new approaches, producing heterogeneous materials belonging to some possible clustered trends.

3. The consequent new material design cultures

The article, through the analysis of substantial case studies of the most recent and academic laboratories, in which innovative materials for design are tested and developed, highlights the most recent occurrences and research directions covered by designers in the new materials world: materials in the circular economy (i.e. from circular materials to urban mining); growing and living materials; DIY (i.e. Do-It-Yourself) materials and material tinkering approach; manufacturing processes such as 3D printing applied to innovative fields

(e.g. food, stone, architecture, etc.); innovative ancient materials, rediscovered from the past and re-launched in the next future.

It should be pointed out how designers feel the need to "compose, modify, transform, and self-produce their own materials" (Rognoli, Ayala 2018), by using ancient materials and new technologies, by modifying traditional materials, waste materials, bacteria, vegetables (see Figure 1)(Karana et al. 2019; Ayala-Garcia, Rognoli, Karana 2017).

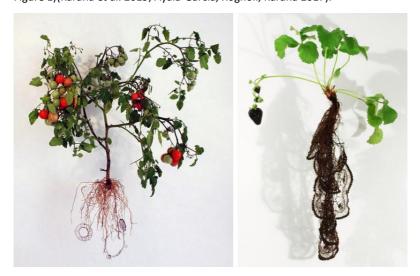


Figure 1. Biolace, Carole Collet.

For example, Blood Related (Figure 2) is a material that uses waste materials, a zero kilometre, for the production of new raw materials. Awarded at the Dutch Design Week in 2018, it is a compound material, printable like plastic, selected by dried and pressed cow blood: waste from the meat and livestock industry, they become raw materials and we are asked about the limits of what can be transformed and be matter. Moreover, as underlined in the introduction, designers, alchemists and cooks experiment the production of self-produced materials from vegetable sources: the principles of molecular gastronomy and methods, the techniques of self-production, individual or collective, are the tools for the creation of new democratic materials, accessible and with a low technological impact (Rognoli, Ayala 2018; Rognoli et al. 2015; Rognoli, Ayala, Parisi 2016a; 2016b; Parisi, Rognoli, Sonneveld 2017). On the other hand, the materials grow and transform themselves within laboratories (Figure 3): "we can grow all kinds of structures using living organisms, from foams that can replace plastics in footwear, to leather-like materials without animals. Furniture, flooring all are currently being prototyped. Fungi are able to grow materials that are naturally fire retardant, without any chemicals" (Lee 2019).



Figure 2. Blood Related, Basse Stittgen.



Figure 3. Packaging film from bacteria, MakeGrowLab.

While many of these activities are currently conducted on an experimental and extemporary basis, this does not mean that the approaches to research are not based on a solid scientific framework. Exploring the way that other professionals work and trying to "tune in" with their skills, sometimes borrowing their methods, helps not only material designers but also manufacturers to break free from prefabricated schemes, pursuing new currents and new avenues of research. The new figure of the materials designer is therefore more and more

outlined by ephemeral and blurred "boundaries", coherently with the contemporary Design condition: in those laboratories, the designer turns himself into new professionals characterised by a hybrid knowledge, driven form different know-hows. We can therefore discover a "designer-maker", a "designer-archaeologist", a "designer-biologist", a "designer-detective" and a "designer-alchemist", following the latest materials culture trends (De Giorgi, Lerma, Dal Palù 2020). These and other emerging issues coming from the materials design culture are currently investigated by the authors of the present contribution.

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