

Hierarchical TiN-Supported TsFDH Nanobiocatalyst for CO<sub>2</sub> Reduction to Formate

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Article

# Comparison of the Emissions, Noise, and Fuel Consumption Comparison of Direct and Indirect Piezoelectric and Solenoid Injectors in a Low-Compression-Ratio Diesel Engine

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**Abstract:** An experimental investigation has been carried out to compare the performance and emissions of a low-compression-ratio Euro 5 diesel engine featuring high EGR rates, equipped with different injector technologies, i.e., solenoid, indirect-acting, and direct-acting piezoelectric. The comparisons, performed with reference to a state-of-the-art double fuel injection calibration, i.e., pilot-Main (*pM*), are presented in terms of engine-out exhaust emissions, combustion noise (CN), and fuel consumption, at low–medium engine speeds and loads. The differences in engine performance and emissions of the solenoidal, indirect-acting, and direct-acting piezoelectric injector setups have been found on the basis of experimental results to mainly depend on the specific features of their hydraulic circuits rather than on the considered injector driving system.

**Keywords:** solenoid injectors; indirect-acting piezoelectric injectors; direct-acting piezoelectric injectors; engine-out emissions; fuel consumption; combustion noise

## 1. Introduction

In the last few years, significant improvements have been made, by the automotive industry, in the development of innovative solutions that are able to comply with increasingly stringent international regulations, in terms of reduction of both CO<sub>2</sub> and pollutant emissions [1]. One of the main research fields in the diesel sector deals with the development of the Common Rail (CR) fuel injection systems [2–4] and the related fuel injection strategies [5].

Fuel spray formation plays a fundamental role in diesel engines, as the interaction between the injected fuel and the in-cylinder intake charge affects pollutant formation to a great extent [6]. For instance, a greater air entrainment in the spray can lead to a reduction in soot emissions, but can also increase NO<sub>x</sub> as combustion temperatures increase [7]. In this regard, a major role is played by diesel injectors, which are one of the core components of CR systems [8,9]. Two main driving technologies exist to control the needle lift, and diesel injectors can thus be classified into solenoid- [10,11] or piezoelectric-driven [12,13]. In this latter category, it is possible to further distinguish between direct- and indirect-acting piezo injectors.

Solenoid injectors obtain the needle upstroke thanks to a magnetic field that is generated by means of an electric current circulating in a coil, while the piezoelectric ones use piezoelectric crystals that are able to elongate when subjected to an electric potential difference [14]. The solenoid technology has proved to be robust and simple, and it is the most widely adopted in diesel automotive engines.

Nevertheless, it is often claimed that the piezoelectric alternatives have a wider range of potentialities than their conventional solenoid counterparts [15]. Ueda et al. [16], applying the same fuel injection calibration (featuring a double pilot injection), stated that a 4th generation indirect-acting piezoelectric injector could achieve lower soot emissions, thanks to its steeper fuel injection rate than a 4th generation solenoid reference measurement. Moreover, a potential fuel consumption reduction of up to 2.8% was also pointed out, thanks to the fast opening and closing of the needle which creates a short injection and combustion duration. Kim et al. [17] compared direct- and indirect-acting piezo injector performance, and pointed out that direct-acting piezo injectors could reduce NO<sub>x</sub> emissions, with only slight HC penalties, in most of the analyzed tested conditions. In fact, most of the conditions considered in their study resulted in a higher heat release rate in the premixed combustion phase when an indirect piezo injector was used.

The fuel spray pattern and atomization characteristics of indirect-acting piezo injection systems may be different from those of the solenoid-driven technology, and may be a potential source of improvement for fuel consumption and reduction of exhaust pollutant emissions from the engine [18]. In this regard, not only can the particular driving technology (piezo or solenoid) play an important role, but also the hydraulic layout and the mechanical setup of each injector [19]. If a solenoid-driven injector features an innovative pressure-balanced pilot-valve layout, its static leakage can be reduced significantly, by up to 25% less than similar injectors featuring standard pilot valves [20,21]. Moreover, a further reduction, of up to 50%, may be obtained if the innovative pressure-balanced pilot-valve is coupled with an integrated Minirail [22]. The hydraulic setups commonly applied to modern indirect-acting piezo injectors may be endowed with 3-way pilot valves [23] and bypass-circuits [19], with both devices affecting the dynamics of the injector control chamber, which is placed at the rear of the needle. The 3-way pilot-valve has the potential to reduce the dynamic leakage of the injector, while the bypass-circuit can improve the dynamic response of the needle during the nozzle closure phase [23].

When the direct-acting piezoelectric technology is implemented, the injector needle is directly actuated by the piezoelectric driving system, without the need for any pilot-valve: in this way, a reduction of the injector leakage, major control of the injected quantity, flexible multiple injections and flowrate shaping capabilities are all claimed benefits of this solution [24].

The present work has the aim of comparing the performance of solenoid-driven, direct, and indirect piezo-driven injectors in terms of engine-out pollutant emissions, fuel consumption and combustion noise (CN), under different working conditions in a low-compression-ratio diesel engine for passenger cars. The considered solenoid-driven injector is equipped with a pressure-balanced pilot-valve and an integrated Minirail, while the indirect-acting piezo-driven injector is endowed with a bypass-circuit and the direct-acting one features a feedback control strategy of the injected fuel mass.

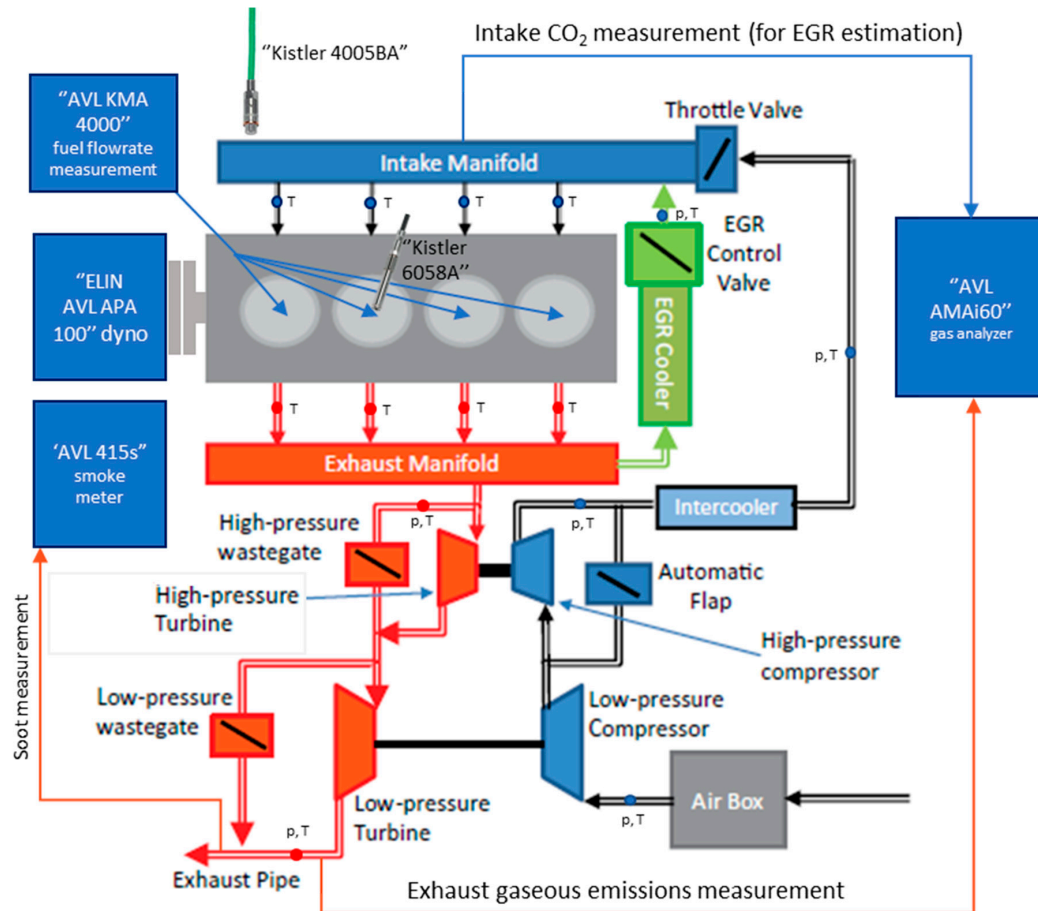
## 2. Experimental Setup and Engine Conditions

The experimental tests were performed on a 2.0 L, four-cylinder, four-stroke diesel engine, fueled with conventional diesel oil (EN 590), whose main technical specifications are reported in Table 1.

**Table 1.** Main technical specifications of the engine adopted for the experimental tests.

Engine Specifications	
Engine type	2.0 L diesel direct-injection Euro 5
Number of cylinders	4
Displacement	1956 cm <sup>3</sup>
Bore × stroke	83.0 mm × 90.4 mm
Compression ratio	16.3
Valves per cylinder	4
Turbocharger	Twin-stage with valve actuators and wastegates
Fuel injection system	High-pressure (max. 2000 bar) Common Rail
EGR system	Short-route cooled EGR

A simplified scheme of the engine is shown in Figure 1. It is homologated for Euro 5 regulations and equipped with a high-pressure CR fuel injection system, a twin-stage turbocharger regulated by means of valve actuators and wastegate valves and a short-route high-pressure EGR system endowed with an EGR cooler. The EGR valve is installed downstream of the EGR cooler.



**Figure 1.** Scheme of the tested engine installed on the dynamic test bench at the Politecnico di Torino.

The experimental tests were carried out at the dynamic test cell of the Politecnico di Torino (ICEAL—Internal Combustion Engines Advanced Laboratories). This test cell is equipped with an “ELIN AVL APA 100” AC dynamometer and an “AVL KMA 4000” fuel flowrate measuring system. The brake specific fuel consumption (*bsfc*) values reported in the “Results and discussion” Section were calculated as the ratio of this fuel flowrate measurement to the brake power of the engine.

An “AVL AMAi60” was used to measure the raw gaseous emissions from the engine. It includes a complete analyzer train endowed with devices capable of simultaneously measuring gaseous concentrations of NO, NO<sub>x</sub>, HC, CH<sub>4</sub>, CO, CO<sub>2</sub>, and O<sub>2</sub> chemical species, while another analyzer train is only equipped with a CO<sub>2</sub> measurement instrument, which was mounted at the intake manifold to estimate the EGR rate to the engine, defined as the ratio of the recirculated exhaust gas mass flowrate to the total mass flowrate inducted in the cylinders [25]:

$$X_{EGR} = \frac{\dot{m}_{EGR}}{\dot{m}_{EGR} + \dot{m}_a} \quad (1)$$

where  $\dot{m}_{EGR}$  and  $\dot{m}_a$  represent the EGR and fresh air mass flowrates, respectively. In the present investigation the calculation of  $X_{EGR}$  was performed considering the accurate expression developed in [26], which requires the evaluation of the volumetric concentrations of all the species at the exhaust

and the knowledge of the combustion air composition at the inlet. An “AVL 415S” smokemeter was used to measure the soot engine-out emissions.

The test engine was instrumented with a high-frequency piezoelectric pressure transducer (Kistler 6058 A), which was installed on the cylinder head to provide measurements of the gas in-cylinder pressure temporal traces in cylinder #2. A high-frequency piezoresistive pressure transducer (Kistler 4005 BA) was installed in the corresponding intake runner of the same cylinder to obtain the absolute in-cylinder pressure measurement, which was used as a reference. Furthermore, slow-frequency piezoresistive pressure transducers and thermocouples were installed at different positions of the gas flow path (e.g., upstream and downstream of the turbocompressor, intercooler and turbine, in the intake manifold, in the cylinder runners and along the EGR circuit) to perform pressure and temperature measurements (cf. Figure 1).

Finally, all the above-mentioned measurement devices are controlled by AVL Puma Open 1.3.2 and IndiCom automation software. Data post-elaboration was performed with AVL CONCERTO 5 software. AVL CONCERTO 5 was in particular used to calculate the reported CN values, based on the measured in-cylinder pressure signals, which were filtered by means of a low-pass filter with a cut-off frequency of 5 kHz. Each in-cylinder pressure acquisition was averaged over 100 consecutive engine cycles.

Tables 2 and 3 report the available data to establish the accuracy of the measured pollutant emission values. Previous works [27] have shown that the expanded uncertainties of pollutant emission measurements taken at this engine test facility fall within a 2–4% range. As far as the extended uncertainties pertaining to the brake specific emissions are concerned, the fuel flowrate system accuracy (0.1% over a 0.28–110 kg/h fuel flowrate measurement range) and the maximum errors of the engine speed (1.50 rpm at full scale) and torque (0.30 Nm at full scale) also have to be taken into account.

**Table 2.** Composition of the gas calibration cylinder and extended uncertainty (95% confidence interval).

Composition of the Gas Calibration Cylinder and Extended Uncertainty	
NO (lower range) [ppm]	89.7 ± 1.7
NO (higher range) [ppm]	919 ± 18
CO (lower range) [ppm]	4030 ± 79
CO (higher range) [%]	8.370 ± 0.097
CO <sub>2</sub> (lower range) [ppm]	4.980 ± 0.067
CO <sub>2</sub> (higher range) [%]	16.78 ± 0.15
C <sub>3</sub> H <sub>8</sub> (lower range) [ppm]	88.8 ± 1.8
C <sub>3</sub> H <sub>8</sub> (higher range) [ppm]	1820 ± 36

**Table 3.** Manufacturer’s data for the measurement errors of the CLD, NDIR, and HFID analyzers.

Measurement Errors of the CLD, NDIR, and HFID Analyzers	
Linearity	≤1% of full-scale range
	≤2% of measured value whichever is smaller
Drift 24 h	≤1% of full-scale range
Reproducibility	≤0.5% of full-scale range

### 3. Injector Hydraulic Performance

The three considered injector types, that is a new-generation indirect-acting solenoid (for brevity here referred to as IAS), an indirect-acting piezoelectric (IAP) and a direct-acting piezoelectric (DAP) injector, all feature the same nozzle, conical angle, and geometrical sizes of the needle. However, the IAP and IAS injectors both have a ballistic needle (i.e., it does not reach its stroke end position for all the engine working conditions) with the same key features, while the DAP injector needle is not ballistic and reaches the stroke end at 0.1 mm [12]. Consequently, the capability of the injected

fuel flowrate of the DAP injector differs from the other two solutions. In general, the injected mass results to be lower for medium to high ET and  $p_{rail}$  values, while it leads to a larger injected fuel mass for low ET and  $p_{rail}$  values, than for IAS and IAP types [22,23]. In the former case, this is due to the reduced needle lift of the DAP injector, which yields a smaller flow restriction in correspondence to the needle-seat passage. In the latter case, the DAP injector delivers more fuel than the other two solutions, because the elongation of its piezoelectric crystal is linked directly to the mechanical actuation of the needle, which is thus able to open more quickly than in the case of an indirect actuation for both IAP and IAS [22,23]. In fact, it has been verified that the injected fuel flowrate of the DAP injector increases with the highest time derivative, at least for lower  $p_{rail}$  levels than 1200 bar [23].

Figure 2 shows a schematic of the indirect-acting piezo-driven injector, endowed with the bypass-circuit [23], while Figures 3 and 4 represent the direct-acting piezo injector [12] and the solenoid-driven one, respectively; the latter highlights the pressure-balanced pilot-valve [22] and a standard pilot-valve.

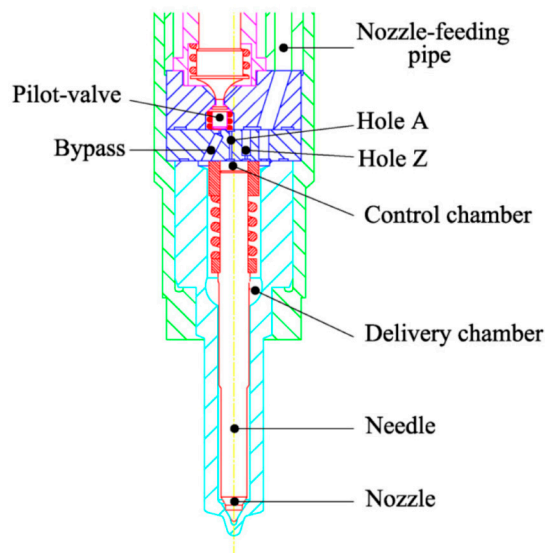


Figure 2. Schematic of the indirect-acting piezoelectric injector.

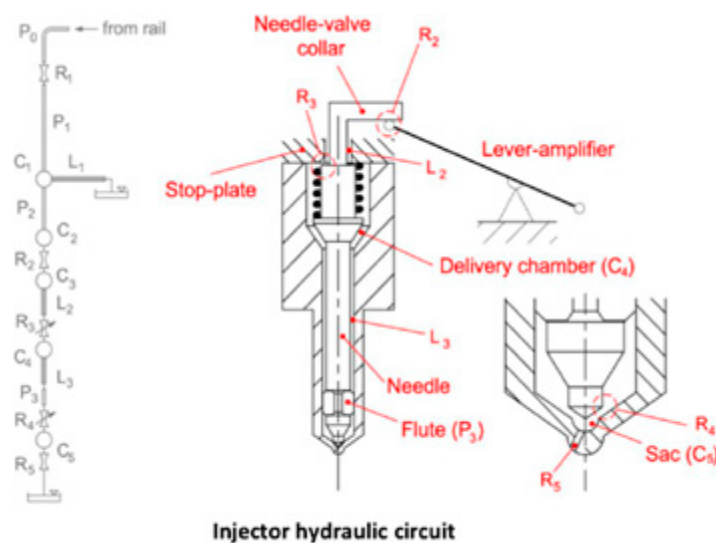
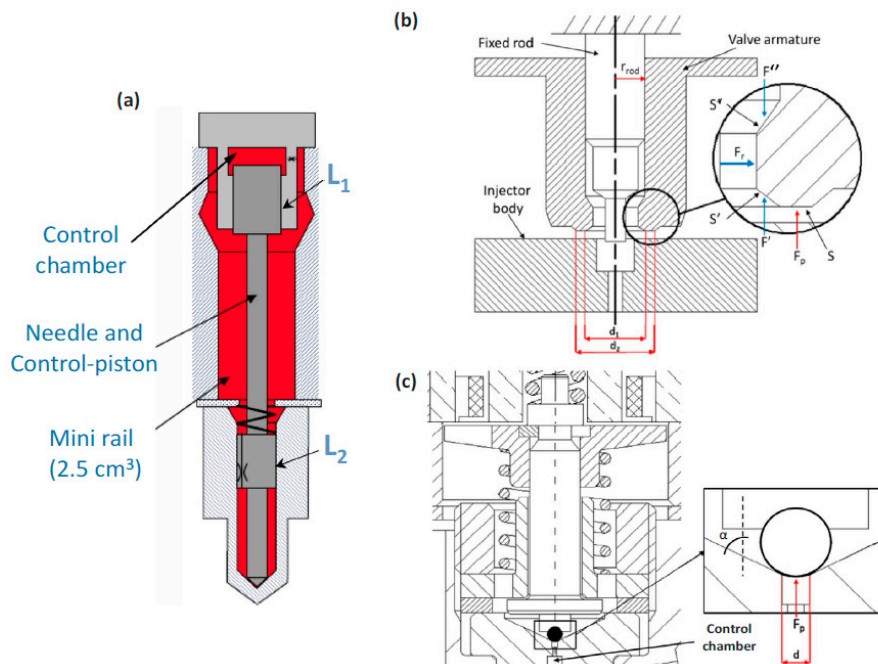


Figure 3. Schematic of the direct-acting piezoelectric injector.



**Figure 4.** Solenoid injector. (a) Hydraulic circuit of the injector; (b) Pressure-balanced pilot-valve; (c) Standard pilot-valve.

#### 4. Results and Discussion

The results pertaining to the experimental tests carried out at the dynamometer test cell are presented in what follows, and the performance of the engine is highlighted (in terms of engine-out pollutant emissions, *bsfc* and CN) when equipped with IAS, IAP, or DAP injectors. The engine was originally provided by the OEM with a state-of-the-art pilot-main (*pM*) fuel injection calibration referring to IAP injectors. Experimental tests were then carried out with DAP and IAS injectors instead of IAP ones, keeping the same fuel injection calibration, to perform a comparison and investigate their different performance.

Some engine operating points, which were representative of an application of the tested engine to a vehicle over the New European Driving Cycle (NEDC), were selected for the analysis. The resulting key-points (expressed in terms of speed  $n$  [rpm]  $\times$  *bmep* [bar]) were in the  $1.5 \text{ bar} \leq \textit{bmep} \leq 12 \text{ bar}$  and  $1000 \text{ rpm} \leq n \leq 2750 \text{ rpm}$  ranges. For conciseness reasons, only three key-points are analyzed hereafter: a low load and speed condition, namely  $1500 \times 2$ , (whose results are presented in paragraph 4.1), and two medium–high speed and load points, namely  $2000 \times 5$  and  $2500 \times 8$  (whose results are presented in paragraph 4.2). For each working condition, results are presented for the three different injector technologies along some EGR sweeps, to have a wider comparison than that based on the single baseline points. The aim is to compare the performance of IAP, DAP and IAS injectors when the same fuel injection calibration is implemented and to highlight the impact of the particular injector technology on CN, *bsfc*, and engine-out pollutant emissions.

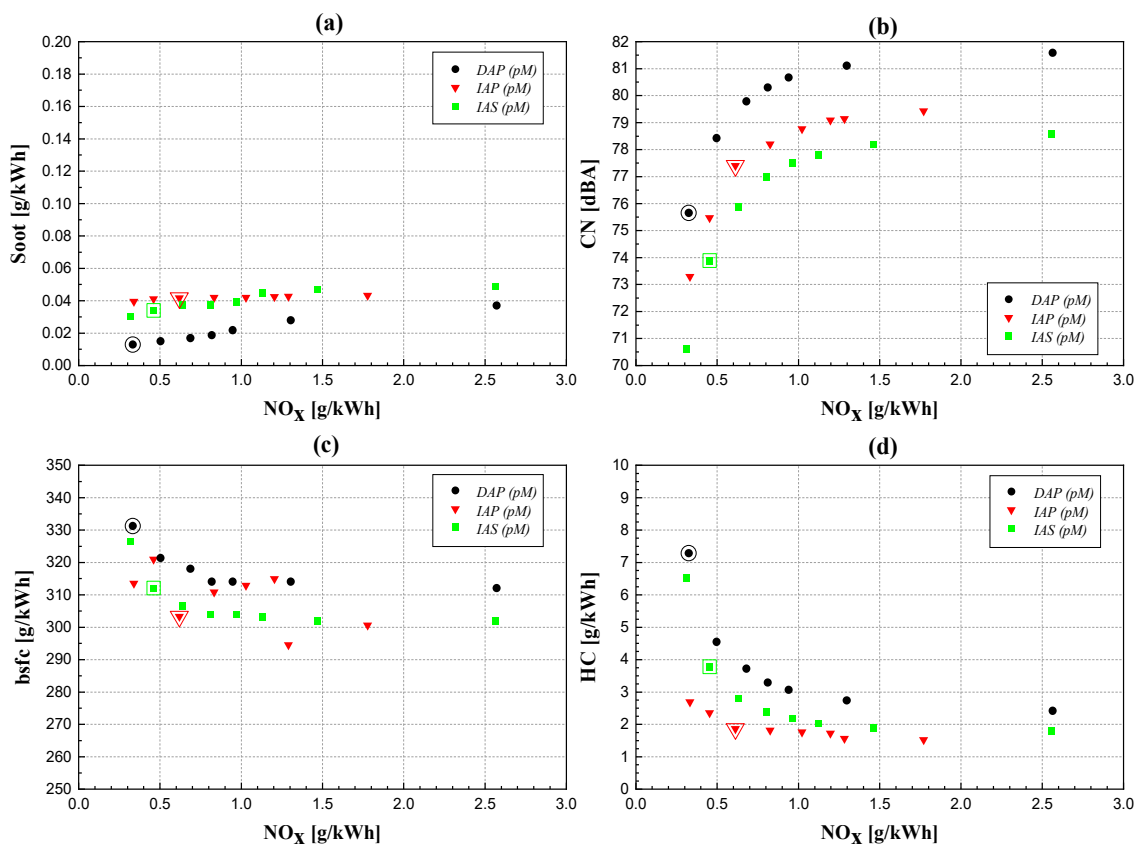
##### 4.1. Low Load and Speed ( $1500 \times 2$ )

Starting from the baseline double *pM* calibration (whose main parameters are reported in Table 4) EGR trade-offs were performed at a low speed and load engine point (i.e.,  $1500 \times 2$ ), for the three different injector typologies under investigation. The results of this comparison, in terms of CN, fuel consumption and engine-out pollutant emissions, are shown in Figure 5. Different colors and symbols refer to different injector typologies, while the contoured symbols refer to the baseline calibration results. The *x*-axis reports the NO<sub>x</sub> brake specific emissions (in g/kWh) for each diagram, with the lowest values corresponding to the highest applied EGR fractions ( $X_{\text{EGR}}$ ).

**Table 4.** Main parameters of the reference  $pM$  calibration at  $1500 \times 2$ , with IAP injectors. The main quantity is set directly by the test bench to obtain the desired  $bmep$ .

Quantity	Reference $pM$ Injection Calibration by OEM, IAP Injector
$SOI_{P_{il}}$ [ $^{\circ}$ CA bTDC]	10.6
$SOI_{Main}$ [ $^{\circ}$ CA bTDC]	-2.4
$ET_{P_{il}}$ [ $\mu$ s]	250
$p_{Rail}$ [bar]	450
$q_{P_{il}}$ [ $mm^3/(stk-cyl)$ ]	1.7
$X_{EGR}$ [%]	47.5

The engine-out soot and  $NO_x$  emissions (Figure 5a) do not show the typical trade-off behavior of the conventional diesel combustion mode, for any of the three examined injector configurations. A PCCI-like trend (which means a simultaneous reduction of soot and  $NO_x$  emissions when  $X_{EGR}$  grows) is clearly achieved in each case, thanks to the realization of a high degree of premixed combustion. The high  $X_{EGR}$ , in addition to the somewhat delayed fuel injection timings (which make combustion occur mainly during the piston expansion stroke) and the reduced engine compression ratio, are all able to enhance the local mixing of the injected fuel plumes with the inducted charge, producing a highly premixed stratified charge and relatively low peak combustion flame temperatures [28]. Unfortunately, PCCI-like strategies lead to high incomplete combustion species (HC emissions are reported as a reference in Figure 5d, but significant levels were also obtained for CO emissions, which are not presented here for conciseness reasons) and fuel consumption (Figure 5c), which show rapidly worsening trends as the EGR fraction increases. If all the graphs in Figure 5 are compared, the DAP injector provides the worst results, in terms of CN,  $bsfc$ , and HC emissions, because it has the highest tendency toward premixed combustion of the three analyzed solutions.

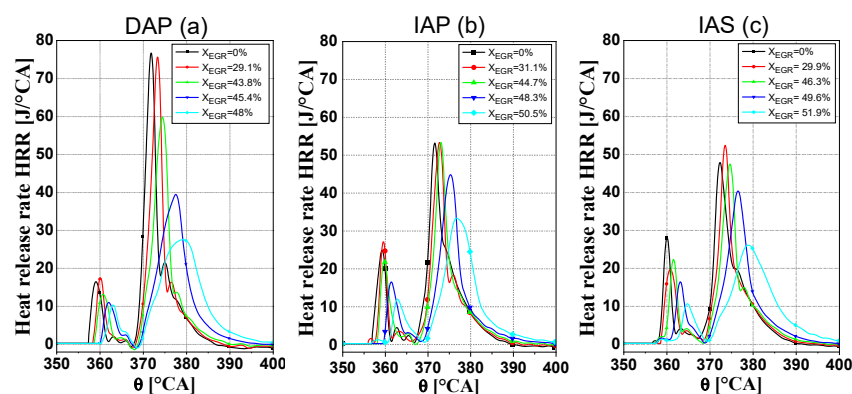


**Figure 5.** Engine-out soot emissions (a) CN; (b),  $bsfc$ ; (c) and engine-out HC emissions; (d) vs.  $NO_x$  for the three injector typologies, at  $1500 \times 2$ .

The IAS and DAP injectors are both able to deliver fuel with an improved atomization compared to the IAP solution, especially when relatively low  $p_{\text{rail}}$  and ET values are implemented, as in this case. The improved atomization for the IAS injector can be mainly ascribed to the presence of the integrated Minirail in its hydraulic layout. The Minirail, in fact, is able to maintain a more stable (and thus, higher) injection pressure during both the pilot injection and the first part of the main shot, thereby counterbalancing the pressure reduction due to the injection in the injector delivery chamber, and allowing a faster needle opening [22]. The DAP injector features a faster needle upstroke because of its direct mechanical actuation on the needle, which gives rise to a steeper fuel injected flowrate, at least for  $p_{\text{rail}}$  values below 1200 bar [23]. This improved fuel atomization (with respect to the IAP solution) creates leaner equivalence ratios locally, increases the local oxygen concentration and improves the tendency toward low temperature premixed combustion through an increased autoignition delay and more delayed combustion developments. Unlike high temperature diesel ignition, which mostly arises through the chain-branching  $\text{H} + \text{O}_2 = \text{O} + \text{OH}$  reaction (which means that a decrease in the local oxygen concentration enlarges the autoignition delay and slows down the reaction process), at lower temperatures typical of PCCI-like combustion fuel decomposition and ignition mainly proceed along a different chain-branching reaction (alkyl  $\rightarrow$  alkyl peroxy  $\rightarrow$  hydroperoxy alkyl  $\rightarrow$  hydroperoxy peroxy  $\rightarrow$  keto-hydroperoxide) [29,30]. In the latter case, unlike the former, the leaner local equivalence ratios (i.e., lower fuel concentrations) achievable with IAS and DAP injectors, thanks to the improved atomization, can reduce the concentrations of fuel radicals inside the air-fuel mixture, thus effectively slowing down the ignition process and increasing the premixed stage of combustion.

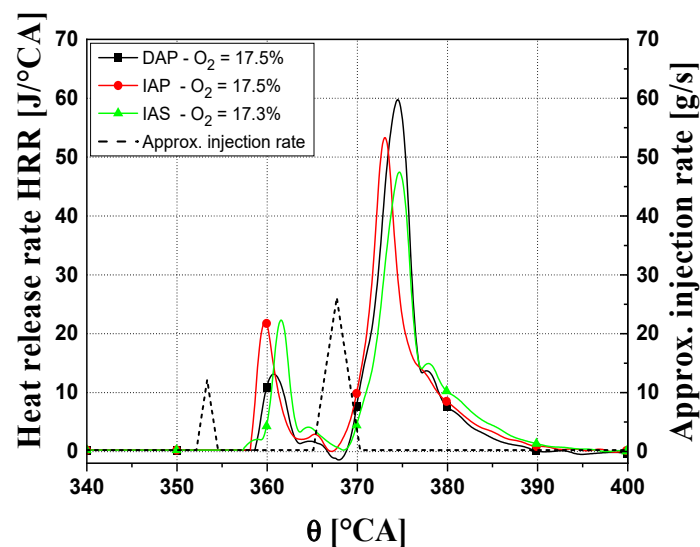
As already mentioned, the highest premixed degree is achieved using DAP injectors, thus justifying their worse HC, *bsfc*, and CN levels in Figure 5. The higher the premixed degree is, the more likely the occurrence of fuel over-mixing and flame quenching phenomena. These phenomena are thought to be the main mechanisms responsible for the emission of incomplete combustion species, i.e., unburned HC and CO, under low speed and low load conditions, together with wall wetting phenomena [31]. Moreover, these phenomena may also negatively affect the fuel economy.

The CN vs.  $\text{NO}_x$  (or the CN vs. EGR rate, as  $\text{NO}_x$  emissions have strong correlations with EGR fractions) trends reported in Figure 5b do not show any trade-off behavior. On the one hand, when the EGR rate increases, the combustion develops more in the premixed stage, primarily thanks to the dilution effect of the recirculated gases, which increase the autoignition delay [25], and this leads to higher HRR peaks, higher cylinder pressure derivatives during the main combustion and deteriorated CN. On the other hand, the reduced combustion velocity, which is induced by a decrease in the oxygen fraction [32], dampens the intensity of the premixed combustion. Furthermore, if the autoignition delay grows, the combustion process tends to develop further during the piston expansion stroke (a late PCCI mode is implemented) and is thus influenced more by the expansion cooling effect, which reduces the cylinder pressure rise. The latter effects tend to prevail over the dilution effect (cf. Figure 6), thus making CN decrease as the EGR rate increases.



**Figure 6.** Comparison of the HRR traces featuring different EGR rates, at  $1500 \times 2$ , for the three injector typologies under investigation: (a) DAP; (b) IAP; (c) IAS.

The DAP injector provides a higher CN (and the worst CN-NO<sub>x</sub> trade-off) than the other two investigated solutions, if a similar EGR rate (i.e., similar intake oxygen concentrations) is applied, while the solenoid injector results to be the best one. Figure 7 shows the HRR traces related to the three injector typologies for almost the same intake oxygen concentration (around 17.5%, corresponding to an X<sub>EGR</sub> of around 44%). The highest HRR peak pertaining to the DAP injector is likely due to the combination of a longer autoignition delay (as already explained), which increases the premixed stage of combustion, and a larger fuel injected quantity at the start of combustion, thanks to the faster upstroke of its needle than that of the IAP and IAS solutions. The IAS injector features a lower CN level than the IAP one, and its combustion process develops further during the piston expansion stroke with consequent lower HRR peaks. This is mostly due to a better atomization of the IAS injector, which is reached because of the presence of the Minirail [22].



**Figure 7.** HRR traces featuring similar EGR rates, at  $1500 \times 2$ , for the three injector typologies under investigation.

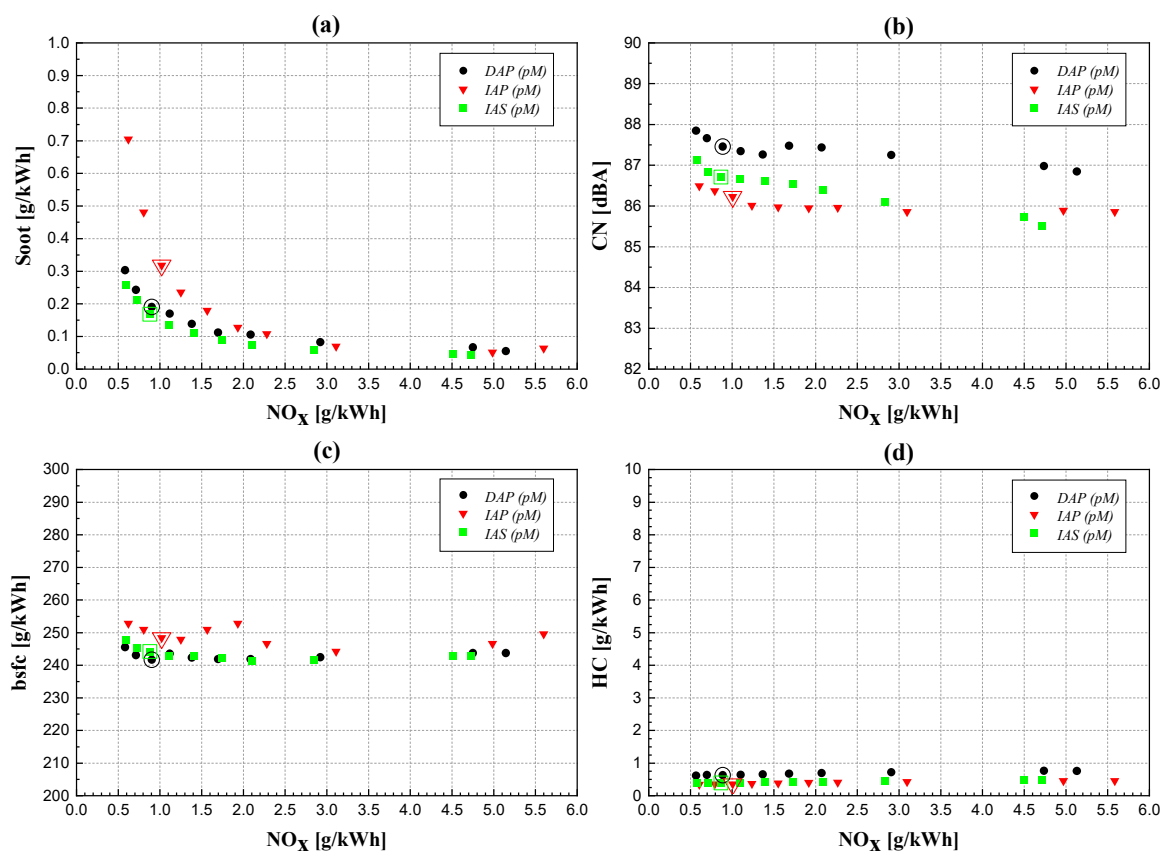
#### 4.2. Medium–High Speed and Load ( $2000 \times 5$ , $2500 \times 8$ )

Figures 8 and 9 report the soot, *bsfc*, CN and HC for the EGR trade-offs performed at two medium speeds and loads (engine points  $2000 \times 5$  and  $2500 \times 8$ ) for the three different injector types under investigation, in a similar way to the previous section. As has already been seen for the low load and speed engine conditions, the contoured symbols in each graph refer to the baseline tests obtained, for each injector type, when implementing the same baseline double *pM* calibration (whose main parameters are reported in Table 5) provided by the OEM and originally applied to the engine equipped with the IAP injectors.

**Table 5.** Main parameters of the reference *pM* calibration at  $2000 \times 5$  and  $2500 \times 8$ , with IAP injectors.

Quantity	Reference <i>pM</i> Injection Calibration by OEM, IAP Injector, $2000 \times 5$	Reference <i>pM</i> Injection Calibration by OEM, IAP Injector, $2500 \times 8$
SOI <sub>Pil</sub> [°CA bTDC]	15.2	23.6
SOI <sub>Main</sub> [°CA bTDC]	−1.8	2.2
ET <sub>Pil</sub> [μs]	190	155
p <sub>Rail</sub> [bar]	750	1200
q <sub>Pil</sub> [mm <sup>3</sup> /(stk-cyl)]	1.4	1.2
X <sub>EGR</sub> [%]	32.3	22.7

The engine-out soot and  $\text{NO}_x$  emissions at  $2000 \times 5$  (Figure 8a) show a clear trade-off behavior, which is typical of a conventional diesel combustion mode, for each of the three examined injector typologies. Nevertheless, a low- $\text{NO}_x$  combustion can also be achieved for these higher load and speed conditions, through the application of a relatively delayed fuel injection pattern and a high EGR rate (cf. the contoured symbols in Figure 8, which represent the results pertaining to the reference calibration for each injector type). The worst soot- $\text{NO}_x$  trade-off can be observed for the IAP injector (cf. triangle symbols in Figure 8a), which features more than doubled soot emissions compared to the other two injector solutions for the highest EGR rates (lowest  $\text{NO}_x$  values). This is because, as already mentioned, the IAP injector gives the worst atomization and the lowest premixed degree, thus entraining the least air inside the injected fuel plumes and locally creating the richest mixture portions, which are prone to forming soot particles.

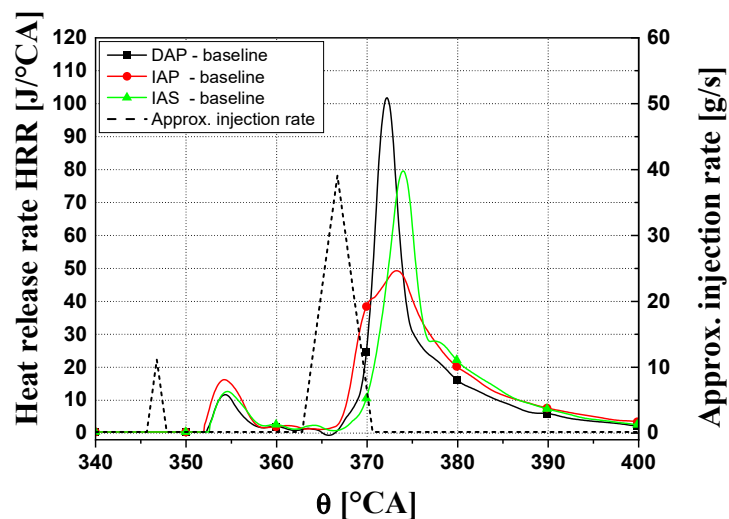


**Figure 8.** Engine-out soot emissions (a) CN; (b) *bsfc*; (c) and engine-out HC emissions; (d) vs.  $\text{NO}_x$  for the three injector typologies, at  $2000 \times 5$ .

Differences in fuel consumption (Figure 8c) have been highlighted between the three injectors under investigation. A mean penalty in *bsfc* of about 3–4% may be observed for the IAP solution, while DAP and IAS show almost the same behavior. However, the differences in fuel leakage between the IAP, DAP and IAS injectors should only play a negligible role at this engine operating point: the IAP and IAS injectors show comparable injector leakages, while the DAP injector, which features the lowest leakage values, does not show any appreciable *bsfc* reduction. The 3–4% reduction in *bsfc*, when IAS and DAP injectors are installed, is likely due to the enhancement in the thermal efficiency of the engine deriving from the higher premixed degree, which makes the combustion approach constant volume rather than constant pressure conditions and reduces its overall duration. Unlike the low load case, this gain in thermal efficiency is not offset by any severe CO (here not reported) or

HC penalties (Figure 8d). When load increases, concerns about incomplete combustion species are generally mitigated.

The CN vs.  $\text{NO}_x$  trends (cf. Figure 8b) at  $2000 \times 5$  show a slight trade-off behavior, i.e., a slight increase in CN when  $\text{NO}_x$  emissions are reduced as a result of higher EGR rates, unlike what is highlighted at  $1500 \times 2$ . In this case, the larger premixed combustion phase prevails over the reduction in combustion velocity due to increased EGR and the damping effect resulting from the delayed combustion that develops along the expansion stroke. This leads to higher HRR peaks, higher cylinder pressure derivatives and increased CN as the EGR fractions grow. The lowest CN level of three injector types is achieved by the IAP injector, with improvement of up to 1–1.5 dBA with respect to the other solutions. The three HRR traces pertaining to the baseline tests, for each injector, are plotted in Figure 9 versus the crankshaft angle. It is clear that the IAP injector determines the lower ignition delay and, thus, less fuel to burn in the premixed stage, and this gives rise to the lowest HRR development and consequently to the lowest CN.



**Figure 9.** HRR traces of the reference calibrations, at  $2000 \times 5$ , for the three injector typologies under investigation.

The worst soot- $\text{NO}_x$  trade-off at  $2500 \times 8$  may be observed for the DAP injector (cf. the circle symbol curve in Figure 10a), while the IAS injector still gives the best results (cf. the square symbol curve), even though the differences between the three solutions are not big. In the case of the IAS injector, the lowest soot production at each EGR level is still due to its higher tendency toward premixed combustion, as a consequence of the presence of the Minirail in the hydraulic layout, which determines a faster needle upstroke and, thus, a better fuel atomization in the first part of the injection. The fact that the DAP injector does not give better results than the IAP, as observed at lower loads, is due to the higher rail pressure (as can be seen in Table 5, the rail pressure at  $2500 \times 8$  is equal to 1200 bar). The needle velocity of the DAP injector for  $p_{\text{rail}} \geq 1200$  bar during the upstroke tends to become similar to that of the IAP one, as the increased rail pressure level generates a higher pressure force that counteracts the needle lift.

Once again, the IAP injector shows an increased *bsfc* (about 3–4% more than the other injector typologies, cf. Figure 10c) compared to the other two injectors. The previously highlighted differences in the premixed combustion portion reflect on the fuel consumptions of the injectors, as occurred at  $2000 \times 5$ . Moreover, the considerations on the negligible levels of CO (here not reported) and HC emissions (Figure 10d) for all the considered injector types are even more valid at this higher considered load.

Finally, the CN (Figure 10b) has been confirmed to be higher for the DAP injector, even though it does not highlight the maximum HRR peak (cf. Figure 11) as it does at  $2000 \times 5$ . In fact, when double injection is performed, CN not only correlates with the heat release peak of the main injection ( $\text{HRR}_{\text{pk2}}$ ),

but also with that of the pilot shot ( $HRR_{pk1}$ ) and with the timings of the two HRR bumps [33]. However, smaller differences are present at  $2500 \times 8$  for the three injectors, than for the previously analyzed points.

Figure 11 reports the three HRR traces versus the crankshaft angle pertaining to the baseline tests at  $2500 \times 8$  for all the injector types. Again, in this case, the IAP injector determines the lowest autoignition delay, even though the differences are smaller than in the previous cases.

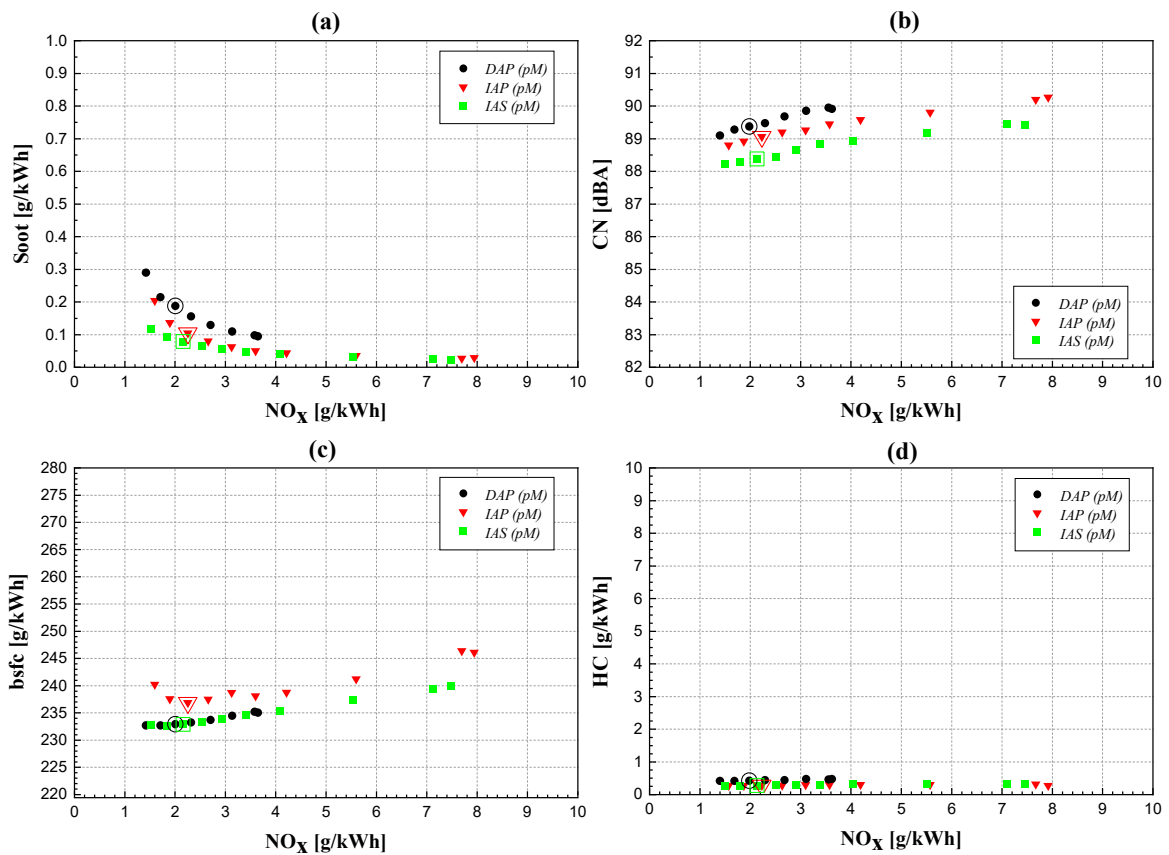


Figure 10. Engine-out soot emissions (a) CN; (b) bsfc; (c) and engine-out HC emissions; (d) vs.  $NO_x$  for the three injector typologies, at  $2500 \times 8$ .

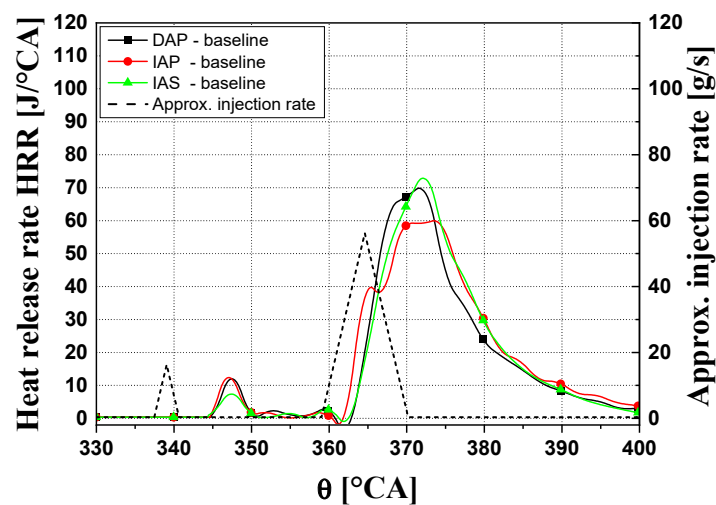


Figure 11. HRR traces of the reference calibrations, at  $2500 \times 8$ , for the three injector typologies under investigation.

## 5. Conclusions

The experimental investigation has concerned a comparison of the performance of indirect-acting solenoid-driven, direct, and indirect piezo-driven injectors in terms of engine-out pollutant emissions, *bsfc* and CN, under different working conditions in a low temperature combustion diesel engine for passenger cars (a pilot-Main *pM* fuel injection strategy was adopted in all of the tested calibrations).

It is possible to avoid the typical  $\text{NO}_x$ -soot trade-off of a conventional diesel combustion mode at low loads and speeds, i.e., at  $1500 \times 2$ , and thus to simultaneously obtain low- $\text{NO}_x$  and low-soot PCCI-combustion for all of the three investigated injector types, even though the PCCI behavior is more pronounced for the DAP injector. In fact, the DAP injector provides penalties of about 2–3 dBA, in terms of CN, and the worst *bsfc* and HC trade-offs. In general, both the IAS injector (due to the presence of the Minirail integrated in its hydraulic layout) and DAP injector (due to its direct mechanical actuation on the needle) are able to deliver the fuel with an improved atomization compared to the IAP solution, and this leads to a more pronounced premixed combustion stage.

The engine equipped with each of the analyzed injector solutions shows a conventional diesel combustion mode at medium loads and speeds, i.e., at  $2000 \times 5$  and at  $2500 \times 8$ . This can be inferred from the obvious presence of a  $\text{NO}_x$ -soot trade-off. The worst soot- $\text{NO}_x$  trade-off at  $2000 \times 5$  is shown for the IAP injector, due to its poorer fuel atomization and the lower premixed degree than the other two injector solutions. Instead, it is the DAP injector that gives the highest soot emissions at  $2500 \times 8$ , for any EGR rate applied. In fact, the needle velocity of the DAP injector tends to be slower during the nozzle opening phase at higher speed and load, as the accordingly increased rail pressure generates a higher pressure force that counteracts the needle lift.

A mean penalty in *bsfc* of about 3–4% was observed for the IAP injector, at both  $2000 \times 5$  and  $2500 \times 8$ , whereas CN was confirmed to be higher for the DAP injector, although smaller differences between the injector types were present at  $2500 \times 8$  than at the lower load points.

In general, the performance differences between the analyzed injector technologies can mainly be ascribed to the different layout solutions present in their internal hydraulic circuits (such as the bypass, the pressure-balanced pilot-valve and the Minirail), rather than to the injector driving system (solenoidal, indirect, or direct piezoelectric).

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## Abbreviations

<i>bmep</i>	brake mean effective pressure
<i>bsfc</i>	brake specific fuel consumption
bTDC	before Top Dead Center
CA	crank angle (deg)
CLD	Chemiluminescence Detector
CN	Combustion Noise
CR	Common Rail
DAP	Direct-Acting Piezoelectric
EGR	Exhaust Gas Recirculation
ET	Energizing Time
$ET_{pil}$	Energizing Time of the pilot injection
HC	unburned hydrocarbons
HFID	Heated Flame Ionization Detector
HRR	Heat Release Rate

$HRR_{pk1}$	Peak of the Heat Release rate for pilot combustion
$HRR_{pk2}$	Peak of the Heat Release rate for main combustion
IAP	Indirect-Acting Piezoelectric
IAS	Indirect-Acting Solenoid
ID	Ignition Delay
$n$	Rotational speed of the engine
NDIR	Non-Dispersive Infrared detector
$NO_x$	nitrogen oxides
OEM	Original Equipment Manufacturer
$p$	pressure [bar]
PCCI	Premixed Charge Compression Ignition
$pM$	pilot + main double fuel injection strategy
$P_{rail}$	fuel rail pressure
$q$	fuel injected volume per stroke and per cylinder
$q_{Pil}$	fuel injected volume of the pilot injection
SOI	electric Start of Injection
$SOI_{Main}$	electric Start of Injection of the main injection
$SOI_{Pil}$	electric Start of Injection of the pilot injection
TDC	Top Dead Center
$X_{EGR}$	EGR rate
Greek symbols	
$\theta$	Rotational angle of the crankshaft

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