

Silk fibres grafted with 2-hydroxyethyl methacrylate (HEMA) and 4-hydroxybutyl acrylate (HBA) for biomedical applications

Original

Silk fibres grafted with 2-hydroxyethyl methacrylate (HEMA) and 4-hydroxybutyl acrylate (HBA) for biomedical applications / Taddei, P., Di Foggia, M., Martinotti, S., Ranzato, E., Carmagnola, I., Chiono, V., Tsukada, M.. - In: INTERNATIONAL JOURNAL OF BIOLOGICAL MACROMOLECULES. - ISSN 0141-8130. - ELETTRONICO. - 107:PartA(2018), pp. 537-548. [10.1016/j.ijbiomac.2017.09.023]

Availability:

This version is available at: 11583/2716992 since: 2018-11-17T23:10:01Z

Publisher:

Elsevier B.V.

Published

DOI:10.1016/j.ijbiomac.2017.09.023

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Abstract

Silk fibroin may be chemically modified by grafting, with the purpose of improving its properties according to the desired function. In this study, silk fabrics from *Bombyx mori* silk fibres were grafted with 2-hydroxyethyl methacrylate (HEMA), as well as a binary mixture of HEMA and 4-hydroxybutyl acrylate (HBA). The samples were then electrospun from trifluoroacetic acid and treated with aqueous methanol. The % weight gains ascribable to HEMA and HBA were successfully determined through Raman spectroscopy. PolyHEMA made the fibres more hydrophilic and hindered crystallization into β -sheet only upon electrospinning and treatment with aqueous methanol; the presence of the HBA component in the grafting mixture did not further decrease the ability of silk fibroin to rearrange into β -sheet, due to its low contents (below 5%) under the used experimental conditions. Fibrillation partially occurred in the grafted fabrics; the electrospun samples maintained their nanostructured morphology. The surface of the substrates under investigation was compatible with cell attachment and growth, which were higher for the nanofibres. Cell adhesion and proliferation may be modulated by varying the surface chemistry and topography of the fabrics; grafting improved the surface properties of silk fibroin for enhanced functional performance in view of biomedical applications.

Keywords: electrospinning; vibrational spectroscopy; fibroblasts culture.

1
2 **SILK FIBRES GRAFTED WITH 2-HYDROXYETHYL METHACRYLATE (HEMA)**
3
4 **AND 4-HYDROXYBUTYL ACRYLATE (HBA) FOR BIOMEDICAL**
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6 **APPLICATIONS**
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1. INTRODUCTION

Silks are fibrous proteins characterized by outstanding tensile properties and high biocompatibility, which make them useful in biomedical applications [1]. Silk fibres can be obtained from a wide variety of silkworms, such as domesticated *Bombyx mori*, and spiders [2]. The specific and remarkable properties of *B. mori* silk derive from its structure, which consists of a core containing at least two main fibroin proteins (light and heavy chains, of 25 and 325 kDa, respectively), coated by sericin, a water soluble glue-like protein. Silk fibroin as such or properly modified by chemical and enzymatic methods has gained increasing attention in biomedical applications, due to its environmental stability, outstanding mechanical properties, controlled proteolytic biodegradation, and morphologic flexibility [1-10].

In this context, electrospinning has proved a very useful technique to extend silk fibroin applications, since it allows to obtain fibres characterized by a porous structure and diameters ranging between nanoscale and microscale orders [8,9]; the electrospun nanofibres have been used as substrates for drug delivery systems, wound dressing and tissue engineering [1,2,6,7,10].

Among the chemical methods exploited to modify the silk fibre surface, grafting proved to be a superior way to attain long-lasting modifications due to covalent bond formation. With the purpose of improving the textile properties of silk, the graft copolymerization of vinyl monomers onto silk has been introduced in Japan in the early 1960s and has been widely applied in the textile industry [11]. The graft copolymerization utilizes grafting agents that enable to modify the silk properties depending on the grafting extent, the molecular weight of the grafted polymer as well as its functional groups [12-14]. In particular, 2-hydroxyethyl methacrylate (HEMA) and 4-hydroxybutyl acrylate (HBA) have been used to modify silk due to their peculiarity of increasing comfort and easy-care properties, while preserving handle and drape [15,16]. On the other hand, polyHEMA has been used since the early 1960s in

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122 several biomedical applications (i.e. as component of dental adhesives, in soft contact lenses,
123 vascular grafts, soft tissue substitutes and drug delivery systems) [17-20], thanks to its
124 biocompatibility, high permeability to small metabolites, high hydrophilicity and resistance to
125 adhesion of blood proteins and cells. Also polyHBA has been proposed as hydrogel [21].
126 HBA has been used as copolymer building block for biomedical applications [22], such as
127 tissue engineering [23] and drug delivery systems [24].

135 In the light of these findings, we tested the possibility of using HEMA- and HBA-grafted silk
136 fibroin (designed for textile purposes) also for biomedical applications, as scaffold for soft
137 tissue engineering. HEMA and HBA have a hydrophilic OH group at the end of their side
138 chain, which is slightly longer in the latter. The balance of hydrophilicity and hydrophobicity
139 of the surface of silk fibroin may be modified by varying the HEMA and HBA contents,
140 which is useful in the design of biomaterials for tissue engineering. In this context, Dhyani
141 and Singh [25] have reported that the graft polymerization of polyHEMA on *B. mori* silk
142 fibroin films is a good strategy able to improve cell proliferation and adhesion in view of
143 tissue engineering applications.

154 In a previous study [26], *B. mori* silk fabrics were successfully modified by grafting with
155 HEMA and a binary mixture of HEMA and HBA; the grafted silk and pure control silk
156 fabrics were solubilized in trifluoroacetic acid (TFA), electrospun and subsequently immersed
157 in aqueous methanol, to induce the rearrangement of the as-electrospun nanofibres (mainly
158 characterized by unordered/Silk I conformations) [27] towards an insoluble β -sheet structure
159 [28]. Preliminary vibrational analyses of the obtained devices allowed to clarify the role
160 played by the grafted polymer on the silk conformation [26].

169 In the present study, a more complete vibrational characterization was carried out and the
170 samples were further assessed by SEM imaging, in view of their possible applications as
171 biomedical devices. Contact angle measurements were carried out to evaluate the possible
172 surface hydrophilicity changes induced by grafting; this information was correlated with

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182 vibrational data. NIH 3T3 fibroblast cell line was employed to study the biological response
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184 of the substrates, with the aim to demonstrate their suitability for possible biomedical
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186 applications. To the best of our knowledge, our work represents the first study on the
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188 biocompatibility of silk fabrics and nanofibres grafted with HEMA and HEMA/HBA.
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192 2. MATERIALS AND METHODS

195 2.1 Materials and grafting

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197 *B. mori* silk fabrics were dewaxed with a binary methanol/benzene (50/50 v/v) mixture at
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199 30°C for 3 days. HEMA and HBA were purchased from Wako Pure Chemical Industries Ltd.,
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201 Tokyo and were used without further purification.
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204 The silk fabric grafted with HEMA (indicated hereafter as HEMA35-grafted sample) was
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206 prepared as previously reported [26], using a grafting system containing 35% owf (over
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208 weight fibre) HEMA and 2.5% owf ammonium persulfate (APS) as initiator, at pH 3 and
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210 80°C. At the end of the reaction, the HEMA-grafted silk fabric was extracted with acetone to
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212 remove unreacted monomer, washed with boiling water, dried and weighed.
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215 To obtain the silk fabrics grafted with HEMA and HBA, the reaction was performed under the
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217 same conditions, using binary mixtures containing 25% owf HEMA and 10% owf HBA (first
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219 experiment, HEMA25_HBA10-grafted sample) and 30% owf HEMA and 5% owf HBA
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221 (second experiment, HEMA30_HBA5-grafted sample). Silk fabrics grafted with HBA were
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223 prepared for comparison [26]. The grafting system contained different amounts of HBA (i.e.
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225 20%, 35%, 45%, 54%, 100% owf).
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228 The percentage weight gain (w.g.) of the prepared samples was determined according to the
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230 following equation:

$$231 \quad \% \text{ weight gain} = \frac{W_t - W_0}{W_0} \times 100 \quad (1)$$

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234 where W_0 was the initial weight of the dry fabric, and W_t was the weight of the fabric after
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236 grafting, washing and drying.
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2.2 Electrospinning and aqueous methanol treatment

The control silk fabric, the HEMA35-grafted, HEMA25_HBA10-grafted and HEMA30_HBA5-grafted fabrics were electrospun from trifluoroacetic acid (TFA, Wako Pure Chemical Industries Ltd. Tokyo, Japan, used without further purification) at 8 wt% concentration, under the experimental conditions previously reported [26].

All the nanofibres were immersed in 50% v/v aqueous methanol solution for 10 minutes, rinsed with water and allowed to dry at room temperature for 12 h.

2.3 Raman and IR vibrational spectroscopy

Raman spectra were recorded on a Bruker MultiRam FT-Raman spectrometer equipped with a cooled Ge-diode detector. The excitation source was a Nd³⁺-YAG laser (1064 nm) in the backscattering (180°) configuration. The focused laser beam diameter was about 100 μm and the spectral resolution 4 cm⁻¹. Laser power at the sample was about 40 mW.

The Raman Amide I region was analyzed by a curve-fitting procedure to evaluate the content of secondary structures. **A 2-points linear baseline correction in the 1750–1580 cm⁻¹ spectral range was made prior to this procedure.** The curve-fitting analysis was performed using the OPUS version 6.5 program (Bruker Optik GmbH), which uses the Levenberg–Marquardt algorithm.

Band fitting was performed according to Lefèvre *et al.* [29] with five amide I components located at about 1640, 1656, 1667 cm⁻¹ (assigned to unordered conformations, 3₁ helices and β-sheet, respectively [29]), 1680 and 1695 cm⁻¹ (assigned to β-turns [29]), and two bands at about 1597 and 1615 cm⁻¹ associated with side-chain vibrations of aromatic residues. In addition, bands ascribable to the grafted polymers or protonated glutamate and aspartate residues were used when necessary.

The Raman component profiles were described as a linear combination of Lorentzian and Gaussian functions; the band widths and the percentages of the Lorentzian character were fixed according to Lefèvre *et al.* [29]. The area of each component divided by the sum of the

301 area of all amide I components was used for the determination of each secondary structure
302 content.
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306 IR spectra were recorded on a Nicolet 5700 FTIR spectrometer, equipped with a Smart Orbit
307 diamond ATR accessory and a DTGS detector; the spectral resolution was 4 cm⁻¹ with 64
308 scans for each spectrum. The ATR technique allows to investigate the surface skin of the
309 specimens (under the used experimental conditions, the investigated sample thickness was
310 about 2 μm). Both IR and Raman spectra were recorded in triplicate.
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313 **2.4 Morphological analysis: Scanning Electron Microscopy**

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315 The morphology of silk fabrics and silk nanofibres before and after methanol treatment was
316 evaluated through Scanning Electron Microscopy (SEM). Samples were coated with a thin
317 gold layer using Agar Auto Sputter Coater. Then the samples were analysed through SEM
318 LEO – 1430 (Zeiss) equipment at different magnifications (500×, 1000×, 2000× and 5000×).
319 The average fiber diameter size of the samples was calculated using ImageJ software. Results
320 were reported as average value ± standard deviation (SD).
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332 **2.5 Contact angle measurements**

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334 Static contact angles were measured at room temperature using a CAM 200 Instrument (KSV
335 NIMA, Biolin Scientific, Finland) equipped with an Attention Theta software (Biolin
336 Scientific, Finland) for data acquisition. Three Milli-Q water droplets (volume 5 μL) were
337 **deposited** on each sample and data were collected thereafter for 10 s with a time frame of 10
338 ms. The data were expressed as mean value ± SD. Statistical analysis was carried out using
339 single-factor analysis of variance (ANOVA). Values of P < 0.05 were considered statistically
340 significant.
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349 **2.6 Cell culture and vitality assessment**

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351 Murine fibroblasts NIH 3T3 cells were obtained from American Type Culture Collection
352 (Cat. no. ATCC CRL-1658, <http://www.lgcstandards-atcc.org>). Cells were cultured at 37°C,
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361 in a humidified atmosphere with 5% CO₂, in DMEM with 10% fetal calf serum (FBS) and 1%
362 antibiotic mixture (Sigma-Aldrich, Milan, Italy).
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366 The fabrics and the methanol-treated nanofibrous scaffolds were sterilized by UV irradiation
367 for 1 hour. Cells were incubated at standard culture conditions on all the samples for 1 and 3
368 days.
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372 The number of viable cells was estimated with calcein-AM assay. **The Calcein-AM kit**
373 **provides a simple, rapid, and accurate method to measure cell viability and/or cytotoxicity.**
374 **Calcein-AM is a non-fluorescent, hydrophobic compound that easily permeates intact, live**
375 **cells. The hydrolysis of Calcein-AM by intracellular esterases produces calcein, a hydrophilic,**
376 **strongly fluorescent compound that is well-retained in the cell cytoplasm.**
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383 For calcein-AM assays, cells were settled overnight in 96-well plates (8,000 cells/well) and
384 then incubated with the samples under study (i.e. fabrics and nanofibres). After incubation,
385 cells were washed with PBS, and then incubated for 30 min at 37°C with 2.5 μM calcein-
386 acetoxymethylester (calcein-AM) in PBS. Plates were read in an Infinite 200 Pro plate reader
387 (Tecan, Wien, Austria). **The fluorescence was read using a 485 nm excitation filter and a 535**
388 **nm emission filter [30].** Data were analyzed by ANOVA and the post hoc Tukey's test, using
389 the InStat software package (GraphPad Software, Inc, San Diego, CA).
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400 3. RESULTS

401 3.1 Spectroscopic characterization: fabrics

402 Fig. 1 (A) and Fig. S1, Supplementary Material (SM), show the Raman and IR spectra of
403 HEMA35-grafted, HEMA30_HBA5-grafted and HEMA25_HBA10-grafted silk fabrics (w.g.
404 26%, 24% and 20%, respectively). The spectra of control silk fabric and polyHEMA have
405 been previously reported [26] **and are here shown for comparison.**
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413 Upon grafting, both Raman and IR spectra showed spectral features ascribable to polyHEMA
414 [26, 31-33] **(indicated with asterisks in Fig. 1 (A) and Fig. S1, SM).**
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422 To investigate the effective incorporation of the HBA component into the samples grafted
423 with binary mixtures of HEMA and HBA, the marker bands due to the HBA-grafting were
424 identified by inspecting the Raman and IR spectra of the HBA-grafted samples (with weight
425 gains ranging between 9.7% and 57%). As can be seen from Fig. S2 and S3, SM, bands
426 assignable to the HBA component were observed with increasing intensity at increasing
427 weight gain at 1728, 1451, 1300, 1266, 1043, 829, 810 cm^{-1} (Raman) and 1729, 1700, 1434,
428 1398, 1260, 1160, 1061, 1038, 996 and 940 cm^{-1} (IR).

437 The Raman and IR spectra of HEMA30_HBA5-grafted and HEMA25_HBA10-grafted
438 fabrics (Fig. 1 and Fig. S1, SM) showed that also the HBA component was incorporated into
439 the fabric, as shown by the appearance of its above marker bands at 1300 and 1043 cm^{-1}
440 (Raman) and 1160 and 1040 cm^{-1} (IR).

445 The Raman I_{602}/I_{644} and I_{1300}/I_{644} intensity ratios were identified as useful spectral markers to
446 obtain quantitative information on the HEMA and HBA incorporation, respectively. The band
447 at 602 cm^{-1} was chosen since it was the strongest polyHEMA band falling in a spectral range
448 free from silk fibroin bands (see Fig. 1 (A)). An analogous reason motivates the choice of the
449 band at 1300 cm^{-1} for the quantification of the HBA incorporation: this is the most intense
450 spectral feature falling in a region relatively free from silk fibroin bands (see Fig. S2, SM).
451 Both the I_{602}/I_{644} and I_{1300}/I_{644} ratios were found to well correlate with the sample weight gain
452 in samples grafted with only HEMA or HBA (R^2 values of 0.9735 and 0.9886, respectively,
453 Fig. S4, SM). The plot reported in Fig. S4 (A), SM, shows the trend of the I_{602}/I_{644} intensity
454 ratio as a function of % weight gain as calculated from the Raman spectrum of the HEMA35-
455 grafted fabric (Fig. 1 (A)) as well as from data reported in the literature on other HEMA-
456 grafted samples (with weight gains of 18.1% and 47.7%) [12]. Fig. S4 (B), SM, shows the
457 trend of the I_{1300}/I_{644} intensity ratio (calculated from the spectra reported in Fig. S2, SM) as a
458 function of the % weight gain. The good R^2 values obtained for the lines reported in Fig. S4
459 (A) and (B), SM, allowed their use for the quantitative determination of HEMA and HBA

481 incorporation into the HEMA30_HBA5-grafted and HEMA25_HBA10-grafted fabrics. The
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483 I_{602}/I_{644} and I_{1300}/I_{644} intensity ratios were calculated from their Raman spectra (Fig. 1 (A))
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485 and these values were used to calculate the weight gains corresponding to the single HEMA
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487 and HBA components (Fig. 1 (B)), by interpolation from the lines reported in Fig. S4 (A) and
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489 (B), SM.
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492 The possible occurrence of changes in silk fibroin conformation upon grafting has been
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494 investigated. The spectra reported in Fig. 1 (A) and Fig. S1, SM, showed that all the grafted
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496 samples had a prevailing β -sheet conformation, as shown by the Raman bands at about 1664
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498 cm^{-1} (Amide I), 1229 cm^{-1} (Amide III), 1162, 1084, 975 and 882 cm^{-1} (CC stretching, CC
499
500 skeletal stretching, CH_3 rocking and CH_2 rocking of a β -sheet conformations, respectively
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502 [34-36]), and by the IR bands at 1698-1618 cm^{-1} (Amide I), 1514 cm^{-1} (Amide II), 1264-1226
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504 cm^{-1} (Amide III) [37-39], 997 and 974 cm^{-1} (Ala-Gly sequences in β -sheet conformation
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506 [37]), although in some of these spectral ranges the contribution of polyHEMA was revealed.
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508 The full-width at half maximum of the Raman Amide I band (FWHM) was nearly the same in
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510 the spectra of all the fabrics, as shown in Fig. 2 (A).
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513 To gain information on the secondary structure distribution, the Raman Amide I of the
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515 samples under study was fitted into their components (see Fig. S5, SM, for some examples),
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517 as detailed in the Experimental section. Amide I band fitting data (Fig. 2(B)) showed that the
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519 HEMA35, HEMA30_HBA5 and HEMA25_HBA10-grafted fabrics had secondary structure
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521 contents not significantly different from those of the silk control sample and confirmed that
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523 upon grafting the prevailing conformation remained β -sheet. It may be noted that the
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525 secondary structure distribution obtained for the silk control fabric was in good agreement
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527 with the data reported by Lefèvre *et al.* [29].
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531 An analogous conformational study was carried out on the spectra of the HBA-grafted
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533 samples reported in Fig. S2 and S3, SM. The shift of the Raman Amide I band towards higher
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535 wavenumber values, the weakening of the above mentioned marker bands of β -sheet
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541 conformation (Fig. S2, SM), and the appearance of an IR Amide II component at 1540 cm⁻¹
542 (Fig. S3, SM) revealed that silk fibroin underwent conformational rearrangements upon
543 grafting with HBA. The Raman Amide I fitting data (Fig. S6, SM) showed that at a weight
544 gain of 9.7% the silk fibroin underwent significant changes in β -sheet and β -turns
545 conformations, which persisted at nearly the same extents at higher weight gains.
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548 To **separately** investigate the relative effects of the HEMA and HBA grafting on silk fibroin
549 conformational rearrangements, the Raman spectra of HEMA-grafted and HBA-grafted
550 fabrics with similar weight gains (i.e. 26% and 25%, respectively) were compared; as shown
551 in Fig. 3 (A), the HBA-grafted sample showed a broader Amide I band, shifted to higher
552 wavenumber values compared to the HEMA-grafted sample. The band fitting data (Fig. 3
553 (B)) showed that the former had a lower content of β -sheet and higher amounts of β -turns.
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556 **3.2 Spectroscopic characterization: nanofibres after immersion in aqueous methanol**

557 Fig. 4 shows the Raman and IR spectra of electrospun HEMA35-grafted, HEMA30_HBA5-
558 grafted and HEMA25_HBA10-grafted nanofibres after immersion in aqueous methanol. The
559 spectra of control silk nanofibres treated under the same conditions have been previously
560 reported [26] **and are here shown for comparison.**
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563 The spectra of all the samples showed the above mentioned Raman and IR marker bands of β -
564 sheet conformation. However, some spectral features revealed that the nanofibres were
565 conformationally more heterogeneous than the corresponding fabrics from which they were
566 obtained. In fact, as shown in Fig. 2 (A), the full-width at half maximum (FWHM) of the
567 Raman Amide I band increased in all the samples upon electrospinning and subsequent
568 immersion in aqueous methanol. The band fitting data reported in Fig. 2 (B) showed that upon
569 these treatments, the samples underwent significant increases in the contents of β -turns and
570 unordered conformations, at the expenses of β -sheet, whose amount decreased.
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573 The higher structural heterogeneity of the nanofibres with respect to the corresponding fabrics
574 was confirmed by the IR spectra (Fig. 4 (B)), which showed for all the samples bands
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602 assignable to Silk I [40] at about 1416, 1370, 1335 and 1019 cm^{-1} , together with those of β -
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604 sheet and unordered conformations [41].
605

606 It is interesting to note that the band at about 1725 cm^{-1} , which appeared in both IR and
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608 Raman spectra (Fig. 4) of the grafted nanofibres, appeared also in control silk sample [26];
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610 therefore, besides to the grafted polymer, it is also assignable to the C=O stretching mode of
611
612 the COOH group of aspartic and glutamic acids. These residues, according to previous studies
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614 [26,42], undergo protonation upon dissolution in TFA, since the pK_a value of this solvent is
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616 significantly lower than the pK_a values of the carboxylic groups of the amino acids ($\text{pK}_a =$
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618 0.2 *versus* 3.7 and 4.3 for aspartic and glutamic acids, respectively).
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621 **3.3 Morphological analysis**

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623 Fig. 5 reports the SEM images of the fabrics under study as well as of the nanofibres before
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625 and after aqueous methanol treatment. The images of the control silk fabric show a smooth
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627 surface, whereas the grafted silk fabrics show the occurrence of fibrillation, due to the
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629 grafting treatment. The average fibre diameter in silk fabrics was not affected by the grafting
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631 treatment, as shown in Fig. S7, SM, and was about 12 μm in all the samples.
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634 The membranes obtained by electrospinning of pure and grafted silk samples were free of
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636 defects and homogenous in morphology. The average diameter of the as-electrospun fibres
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638 was about 300 nm (Fig. S7, SM). After aqueous methanol treatment, all the analyzed
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640 nanofibrous membranes maintained their fibrous structure and the average fibre diameters
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642 slightly increased up to ~ 500 nm (Fig. S7, SM). Moreover, the electrospun scaffolds, before
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644 and after aqueous methanol treatment, showed a quite homogeneous diameter distribution,
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646 which was comprised between 100 and 500 nm (Fig. S7, SM).
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649 The analysis of the pore dimension distribution (Fig. S8, SM) showed that the pore size
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651 distribution did not change after the aqueous methanol treatment.
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653 **3.4 Contact angle measurements**

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655 Contact angle values, measured through static contact angle equipment, are shown in Fig. 6
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662 (A).
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664 In general, fabric samples showed lower wettability if compared to the electrospun samples.
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666 HEMA grafting significantly affected the surface contact angle; going from control silk to the
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668 HEMA35-grafted samples, its value decreased from $128^{\circ} \pm 2$ to $112^{\circ} \pm 4$ in the fabrics, and
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670 from $104^{\circ} \pm 3$ to $81^{\circ} \pm 3$ in the nanofibres. Upon adding HBA in the grafting mixture (i.e. in
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672 the HEMA30_HBA5-grafted and HEMA25_HBA10-grafted samples), the contact angle was
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674 found to slightly increase with respect to the HEMA35-grafted samples.
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677 As shown in Fig. 6 (B), the contact angle value was found to well correlate with the % HEMA
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679 weight gain (determined by weight measurements for HEMA35-grafted samples and by
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681 Raman spectroscopy for HEMA30_HBA5-grafted and HEMA25_HBA10-grafted samples,
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683 data reported in Fig. 1 (B)).
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685 **3.5 Cell viability of fibroblasts**

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687 Fig. 7 shows the cellular viability determined by calcein-AM assay for NIH 3T3 fibroblasts
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689 cultured on to different materials (i.e. silk, HEMA35-grafted, HEMA30_HBA5-grafted and
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691 HEMA25_HBA10-grafted silk fabrics and methanol-treated nanofibres) for 1 and 3 days
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693 culture time.
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696 As shown in Fig. 7 (A), after 1 day, most fabrics allowed a cell growth rate similar to that of
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698 the cells in the culture well; the HEMA25_HBA10-grafted silk fabric was the only material
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700 that induced a significant improvement in cell proliferation. After 3 days, the growth of cells
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702 on the fabrics markedly decreased on HEMA35 and HEMA30_HBA5-grafted silk fabrics
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704 while, in the case of HEMA25_HBA10-grafted silk fabric, the fibroblasts partly lost their
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706 potential growth observed at 1 day, although they still showed a higher proliferation than on
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708 the control silk fabric.
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711 The same experiment was carried out on the electrospun nanofibres treated with aqueous
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713 methanol; the data reported in Fig. 7 (B) show that after 3 days, the nanofibrous membranes
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715 behaved better than the corresponding fabrics at the same culture time.
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4. DISCUSSION

The vibrational spectra of the grafted fabrics (Fig. 1 and Fig. S1, SM) showed the effective incorporation of the polymers. It must be stressed that in the IR spectra of the grafted samples (Fig. S1, SM), the silk fibroin bands were detected together with those assignable to the polymer, suggesting that the polymer is present on the surface of the fibres and its thickness is lower than the thickness analyzable by ATR/IR spectroscopy (i.e. 2 μm , see Experimental Section).

As previously reported [26], polymeric and silk fibroin components interact each other and are not phase separated and bonds stronger than a simple physical interaction should be present [12]. According to the literature, the residues potentially involved in these covalent interactions could be serine (through its OH group) [43-45] and glycine (through its NH group) [46].

The Raman I_{602}/I_{644} and I_{1300}/I_{644} intensity ratios proved suitable to gain relative quantitative information on the HEMA and HBA incorporation, respectively, since their trend well correlated with the % weight gain due to these components in HEMA-grafted and HBA-grafted samples (Fig. S4 (A) and (B), SM); the tyrosine band at 644 cm^{-1} [47] was used as internal standard. These ratios allowed to calculate the % weight gains ascribable to the single polymeric components in the HEMA30_HBA5-grafted and HEMA25_HBA10-grafted fabrics; the data reported in Fig. 1 (B) suggest that only a small fraction of the added HBA efficiently grafted to the fabric. This is not unexpected since methacrylic acid derivatives have been found to react with a higher efficiency than the corresponding acrylic acid derivatives [12,15]. In this light, it is not surprising that the weight gain % of the samples under study linearly increased with the percentage owf of HEMA in the grafting mixture (Fig. S9, SM), strengthening the idea that this component was the main responsible for fibre weight increase.

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782 The quantitative data reported in Fig. 2 showed that the secondary structure distribution was
783 nearly the same in control silk, HEMA35-grafted, HEMA30_HBA5-grafted and
784 HEMA25_HBA10-grafted fabrics; under the used experimental conditions, the β -sheet
785 conformation, on which the mechanical properties of silk fibroin depend [28], was kept upon
786 grafting.
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793 On the other hand, the Raman spectra of HEMA-grafted and HBA-grafted samples (Fig. 3
794 (A)) with nearly the same weight gain (26% and 25%, respectively), as well as the
795 quantitative secondary structure data obtained through Amide I band fitting (Fig. 3 (B)),
796 showed that the grafting with HBA had a higher impact on silk fibroin conformation than the
797 grafting with HEMA. In fact, upon the former treatment, significant increases in the contents
798 of β -turns occurred at the expenses of the β -sheet structure, whose amount decreased. This
799 trend, which was not observed for the HEMA-grafted fabric, may be explained by considering
800 the higher steric hindrance of HBA. Evidently, the higher length of the aliphatic side-chain
801 hinders the crystallization into β -sheet conformation. This effect, which was observed since
802 HBA weight gains of 9.7% (Fig. S5, SM), was not detected in the HEMA30_HBA5-grafted
803 and HEMA25_HBA10-grafted fabrics, whose HBA contents were significantly lower (Fig. 1
804 (B)).
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819 Vibrational spectroscopy showed that the nanofibres were conformationally more
820 heterogeneous than the corresponding fabrics from which they were obtained. In fact, as
821 shown in Fig. 2 (A), the full-width at half maximum (FWHM) of the Raman Amide I band
822 increased in all the samples upon electrospinning and subsequent immersion in aqueous
823 methanol, suggesting that the distribution of the different elements of secondary structure
824 became wider upon these treatments. The quantitative data reported in Fig. 2 (B) showed that
825 upon these treatments all the samples underwent significant decreases in β -sheet contents and
826 significant increases in β -turns and unordered conformations. It is interesting to note that the
827 changes were lower for control silk than for the other samples. This trend indicates that the
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841 grafted polyHEMA component hindered the crystallization into β -sheet upon aqueous
842 methanol treatment; the presence of the HBA component in the grafting mixture did not
843 further decrease the ability of silk fibroin to rearrange into β -sheet upon the same treatments,
844 due to its low contents under the used experimental conditions.
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850 The SEM images of the control silk fabric show a smooth surface, whereas the grafted silk
851 fabrics show the occurrence of fibrillation, due to the grafting treatment (Fig. 5). *B. mori* silk
852 has a core-shell structure, consisting of two components: fibroin and sericin proteins [48].
853 Sericin can be easily removed by heating [49]. Once without the protection of the sericin
854 proteins, silk fibroin is exposed outside, and the fibril and even the microfibril inside the
855 fibroin filament can be easily split during the fabrication process. Hence, during the grafting
856 procedure, the fibrils of silk fibroin were easily split and pulled out to the fibre surface.
857 Fibrillation could further accumulate on the fabrics surface forming a layer of ‘fuzz’, so-
858 called white stripe [50].
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870 The membranes obtained by electrospinning were free of defects and homogenous in
871 morphology; after aqueous methanol treatment, they maintained their fibrous structure and the
872 average fibre diameters slightly increased (Fig. S7, SM). The pore dimension distribution
873 (Fig. S8, SM) did not change after the aqueous methanol treatment: in all the samples most
874 pores had sizes in the 0–0.5 μm and 0.5–1 μm ranges. This result suggests that cells cannot
875 penetrate into the nanofibrous substrates, in the first phases of cell proliferation, at least.
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883 Contact angle measurements showed that the nanofibres had a higher hydrophilicity than the
884 fabrics (Fig. 6). Evidently, electrospinning and following immersion in aqueous methanol
885 induced structural rearrangements that exposed hydrophilic groups to the fibre surface.
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889 HEMA grafting determined a decrease in the contact angle both in the fabrics and nanofibres;
890 this result is not surprising, since polyHEMA possesses chemical functional groups (i.e. OH
891 groups) which are expected to increase hydrophilicity. Analogous trends have been reported
892 in the literature for HEMA-grafted silk fibroin films [25]. The decrease in the contact angle
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901 values indicated that the HEMA-grafting results in the exposure of hydrophilic groups
902 towards the fibre surface; these groups belong to polyHEMA and possibly also to the silk
903 fibroin polypeptide chain, which was found to rearrange upon grafting. It cannot be excluded
904 that these rearrangements expose hydrophilic residues to the fibre surface. Actually, the
905 decrease in the contact angle observed going from the control silk fabric to the corresponding
906 nanofibrous scaffold may be explained accordingly and is in agreement with the already
907 reported trend of the Raman I_{850}/I_{830} tyrosine ratio, which revealed an increased exposure of
908 this hydrophilic residue [26]. Unfortunately, no information on the tyrosine environment can
909 be obtained for the grafted samples, due to the contribution of the polymeric component to
910 this spectral range.
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913 Upon adding HBA in the grafting mixture, the contact angle was found to slightly increase
914 with respect to the HEMA35-grafted samples. This trend may be explained according to the
915 compositions of the samples as determined by Raman spectroscopy (data reported in Fig. 1
916 (B)), by considering that in HEMA30_HBA5-grafted and HEMA25_HBA10-grafted samples,
917 the HEMA content was lower than in the HEMA35-grafted samples and, at the same time, the
918 HBA content increased. HBA monomer brings an OH group as in the case of HEMA, but in
919 the former the aliphatic chain bringing this group is longer and thus has more hydrophobic
920 properties. It is interesting to note that the contact angle value well correlated with the %
921 HEMA weight gain; as shown in Fig. 6 (B), at decreasing HEMA content, increases in contact
922 angle (and thus in hydrophobicity) occurred.
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925 **Cytotoxicity tests allow the analysis of the *in vitro* viability of the cells in contact with the**
926 **substrates. They are generally employed as preliminary tests to screen the ability of different**
927 **substrates to affect cell behavior, as they are simple and have a high sensitivity. On the other**
928 **hand, the ISO 10993-5 *in vitro* cytotoxicity test guideline [51] does not define one single**
929 **standard test method but it describes testing schemes. The selection of the type of cytotoxicity**
930 **test depends on the specific samples under analysis. Cytotoxicity tests are often performed for**
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962 24-72 h when screening different substrates as in our case, to give evidence of the
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964 biocompatibility of the materials in direct contact with cells.
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966 Cell culture studies showed that after 3 days, the nanofibrous membranes behaved better than
967 the corresponding fabrics at the same culture time (Fig. 7). These trends are not surprising
968 since it is well known that the material surface chemistry and topography have a great
969 influence on cell adhesion and growth [52]. Pure silk fibroin substrates have been reported to
970 promote the growth of anchorage dependent mammalian cells, thanks to its hydrophilic
971 nature, as well as to its ability to interact with the negative charged surface of cell membrane
972 [1,53]. In general, moderately hydrophilic surfaces display a better affinity for cells than
973 hydrophobic ones and improvements in cell adhesion have been reported by grafting silk
974 fibroin with polyHEMA and even more with poly(acrylic acid) [25]; however, this parameter
975 is not the only one determining cell adhesion since very hydrophilic silk fibroin derivatives
976 may negatively affect cell binding [25], and the chemical nature of the groups exposed to the
977 surface of the substrate plays a crucial role as well as topography. On the other hand,
978 crystallinity has been reported to influence both hydrophilicity and surface roughness [54-56].
979 In fact, variations in crystallinity lead to changes in surface roughness on the nanometer
980 length scale, to which cells are extremely sensitive [54,55]. Moreover, an increase in the
981 surface crystallinity as a result of conformational changes in the amorphous domains into β -
982 sheet has been hypothesized to contribute to an increase in surface hydrophobicity [56].
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1005 All these aspects must be taken into account to explain the data reported in Fig. 7. It is
1006 interesting to note that the conformational changes occurred in silk fabrics upon grafting with
1007 HEMA and HBA, as well as after electrospinning and treatment with aqueous methanol, did
1008 not prevent the natural cell recognition sites of the protein from being exposed towards the
1009 surface of the substrates; evidently, the surface chemistry and topography of the nanofibres
1010 appeared more favorable than those of the fabrics.

1015 In the future, we will perform *in vitro* cell experiments on nanofibrous samples for longer
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1022 times in the perspective to screen suitable compositions for soft tissue regenerative medicine.
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1026 5. CONCLUSIONS

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1028 In this study, *B. mori* silk fabrics were successfully modified by grafting with HEMA and a
1029 binary mixture of HEMA and HBA. These substrates, as well as the corresponding
1030 nanofibrous scaffolds obtained by electrospinning from TFA and treatment with aqueous
1031 methanol, were characterized by different analytical techniques to gain information on their
1032 morphological, chemical, physical and biocompatibility properties. Vibrational spectroscopy
1033 was successfully used to gain information on the conformational rearrangements occurred in
1034 silk fibroin upon grafting as well as on the composition of the samples, on which the trend of
1035 the contact angle data were found to depend. PolyHEMA was found to hinder crystallization
1036 into β -sheet only upon electrospinning and treatment with aqueous methanol; the presence of
1037 the HBA component in the grafting mixture did not further decrease the ability of silk fibroin
1038 to rearrange into β -sheet upon the same treatments, due to its low contents (below 5%) under
1039 the used experimental conditions. However, at higher weight gains, the HBA component was
1040 found to have a higher impact on silk fibroin conformation than the grafting with HEMA.
1041 Cell culture tests showed that the surface of the substrates under study was compatible with
1042 fibroblasts attachment and growth. The HEMA25_HBA10-grafted fabric induced a
1043 significant improvement in cell proliferation with respect to control silk fabric; the
1044 nanofibrous scaffolds under study showed a significantly higher cell growth than the fabrics,
1045 suggesting that cell adhesion and proliferation may be easily modulated by varying the
1046 surface chemistry and topography of the substrates. The results here presented demonstrate
1047 that grafting improved the surface properties of silk fibroin for enhanced functional
1048 performance in view of biomedical applications.
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ACKNOWLEDGEMENTS

The authors thank Eleonora Pavoni for several vibrational spectra. This work was supported by the RFO institutional academic funds of Prof. Paola Taddei (University of Bologna).

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CAPTIONS FOR FIGURES

Figure 1. (A) Raman spectra of HEMA35-grafted, HEMA30_HBA5-grafted and HEMA25_HBA10-grafted silk fabrics (weight gains of 26%, 24% and 20%, respectively).

The spectra of control silk fabric and polyHEMA [26] are reported for comparison. Some of the bands prevalently assignable to phenylalanine (F), tyrosine (Y) and tryptophan (W) are indicated. The bands assignable to polyHBA are indicated with a circle, those assignable to polyHEMA with an asterisk. The bands due to β -sheet (β) and unordered (Un.) conformations are indicated. (B) % weight gains of HEMA and HBA in the HEMA30_HBA5-grafted and HEMA25_HBA10-grafted fabrics, as determined by using the I_{602}/I_{644} and I_{1300}/I_{644} intensity ratios calculated from the Raman spectra of Fig. 1(A), by interpolation from the lines reported in Fig. S4 (A) and (B), SM.

Figure 2. (A) Full-width at half maximum (FWHM) of the Amide I band, as obtained from the Raman spectra of the silk fabrics and electrospun nanofibres after immersion in aqueous methanol. The data corresponding to silk control samples [26] are reported for comparison.

(B) Percentages of secondary structure conformations as obtained by the curve fitting of the Raman Amide I range of control silk, HEMA35 and HEMA25_HBA10 samples (fabrics and electrospun nanofibres after immersion in aqueous methanol). The data corresponding to the HEMA30_HBA5 samples were not reported since they were not significantly different from those of the HEMA25_HBA10 samples, due to the still lower HBA content.

Figure 3. (A) Raman spectra in the Amide I range of the HEMA-grafted and HBA-grafted fabrics (weight gains of 26% and 25%, respectively). (B) Percentages of secondary structure conformations as obtained by the curve fitting of the Raman Amide I range of the same samples.

Figure 4. Raman (A) and IR (B) spectra of electrospun HEMA35-grafted, HEMA30_HBA5-grafted and HEMA25_HBA10-grafted nanofibres after immersion in aqueous methanol. The spectra of control silk nanofibres treated under the same conditions [26] are reported for

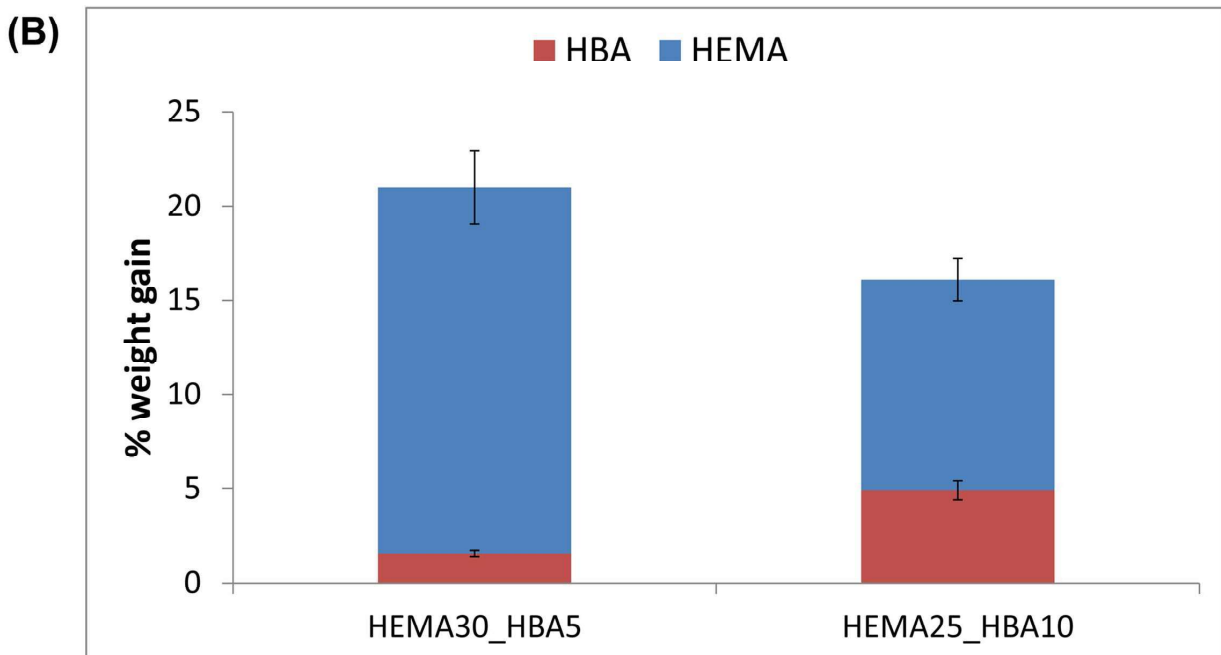
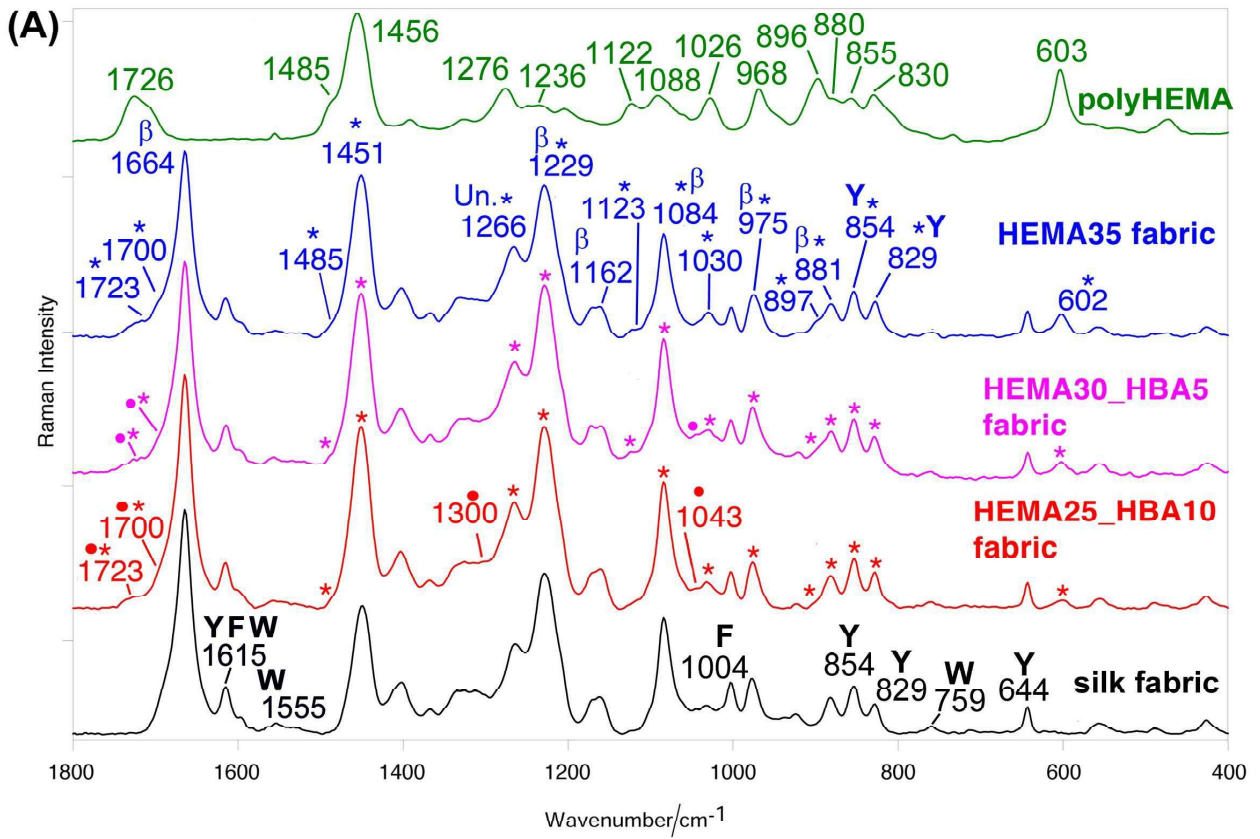
1501
1502 **comparison.**
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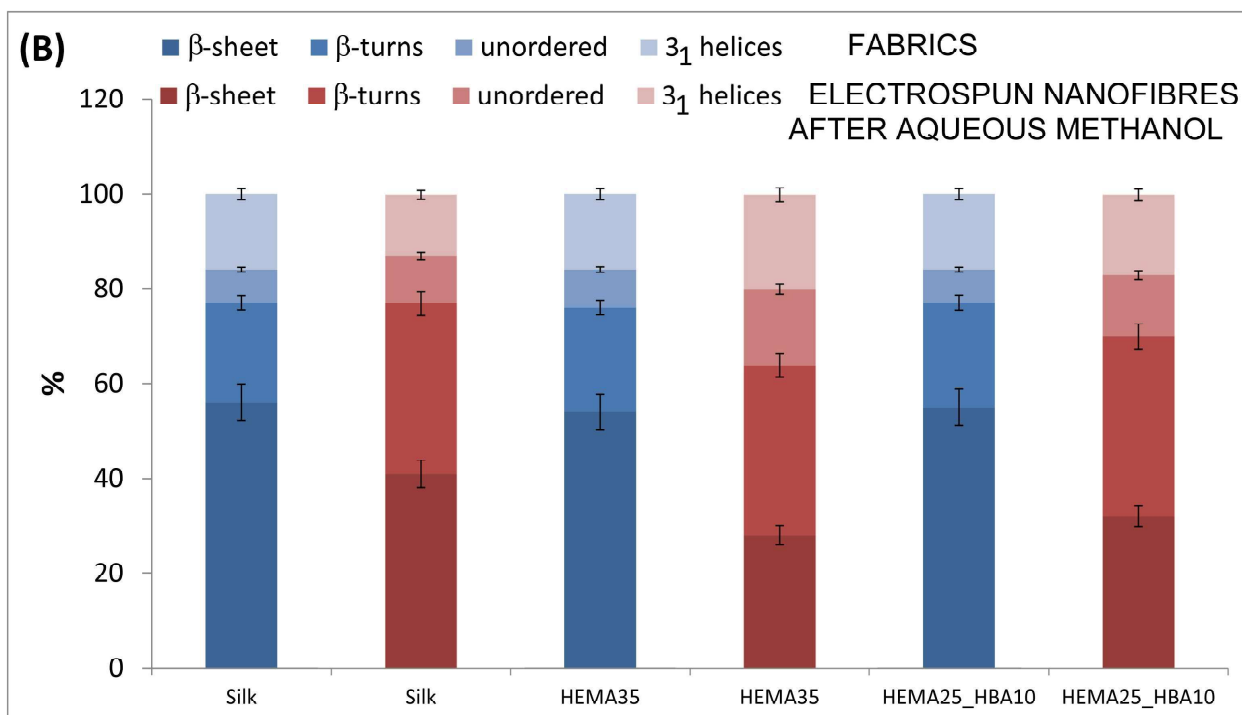
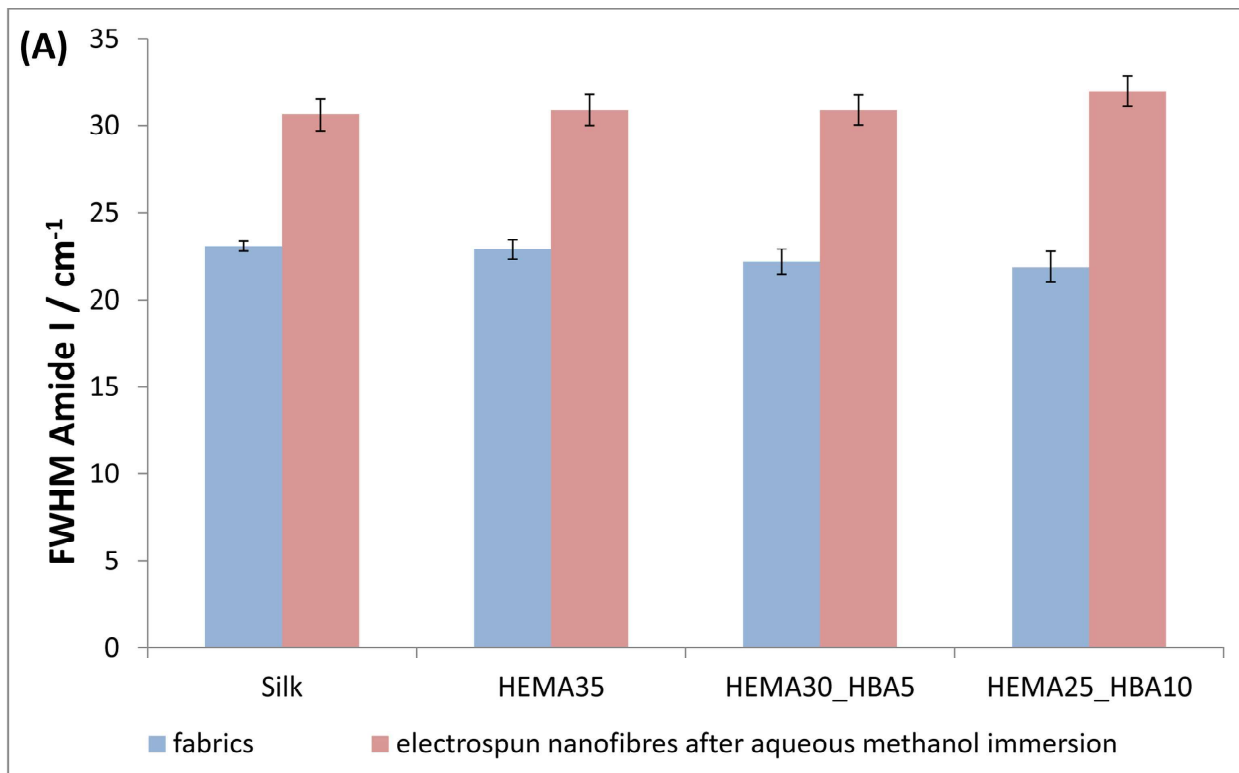
1504 The components having a contribution from aspartic acid (D) and glutamic acid (E) are
1505 indicated. The bands assignable to polyHBA are marked with a circle, those assignable to
1506 polyHEMA with an asterisk. The bands assignable to Silk I, β -sheet (β) and unordered (Un.)
1507 conformations are indicated.
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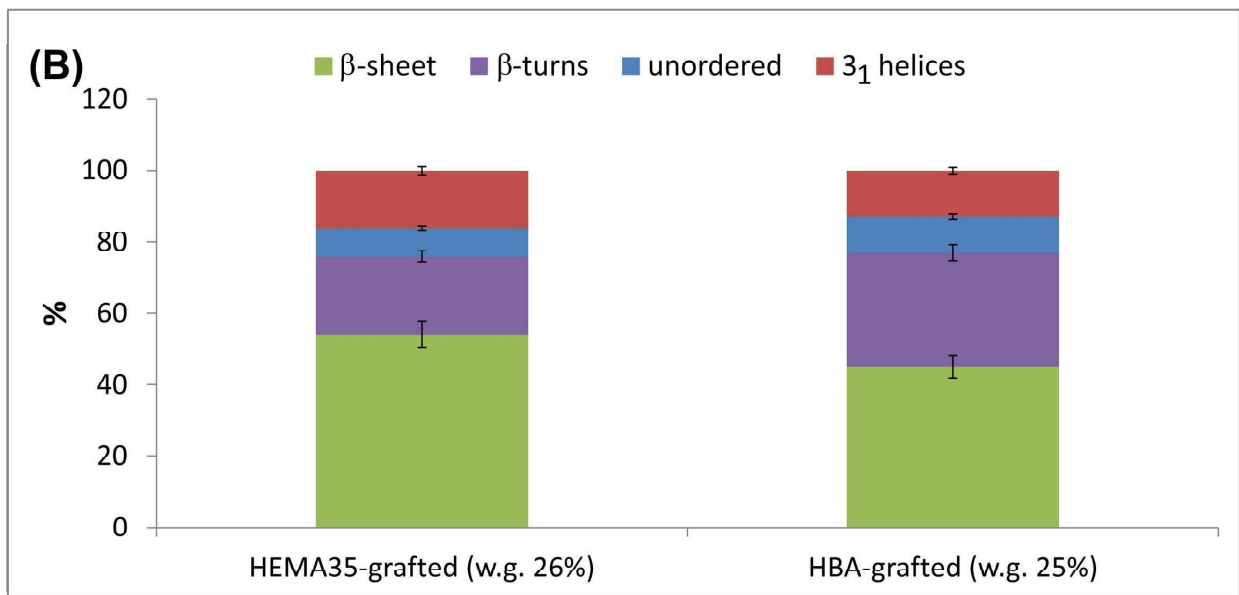
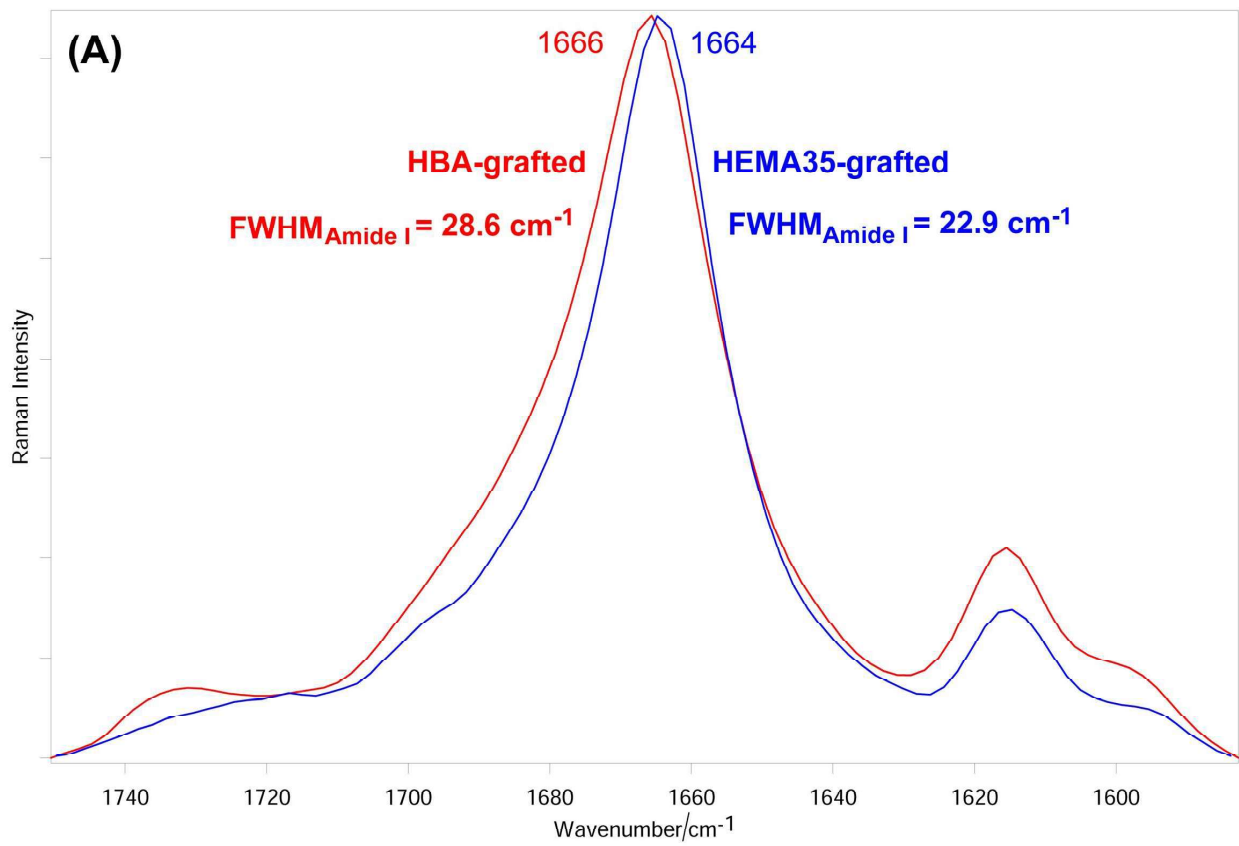
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1512 **Figure 5.** SEM images of silk fabrics, as-electrospun nanofibres and nanofibres after
1513 immersion in aqueous methanol referred to the following materials: untreated control silk ((a),
1514 (b), (c)), HEMA35-grafted silk ((d), (e), (f)); HEMA30_HBA5-grafted silk ((g), (h), (i));
1515 HEMA25_HBA10-grafted silk ((j), (k), (l)).
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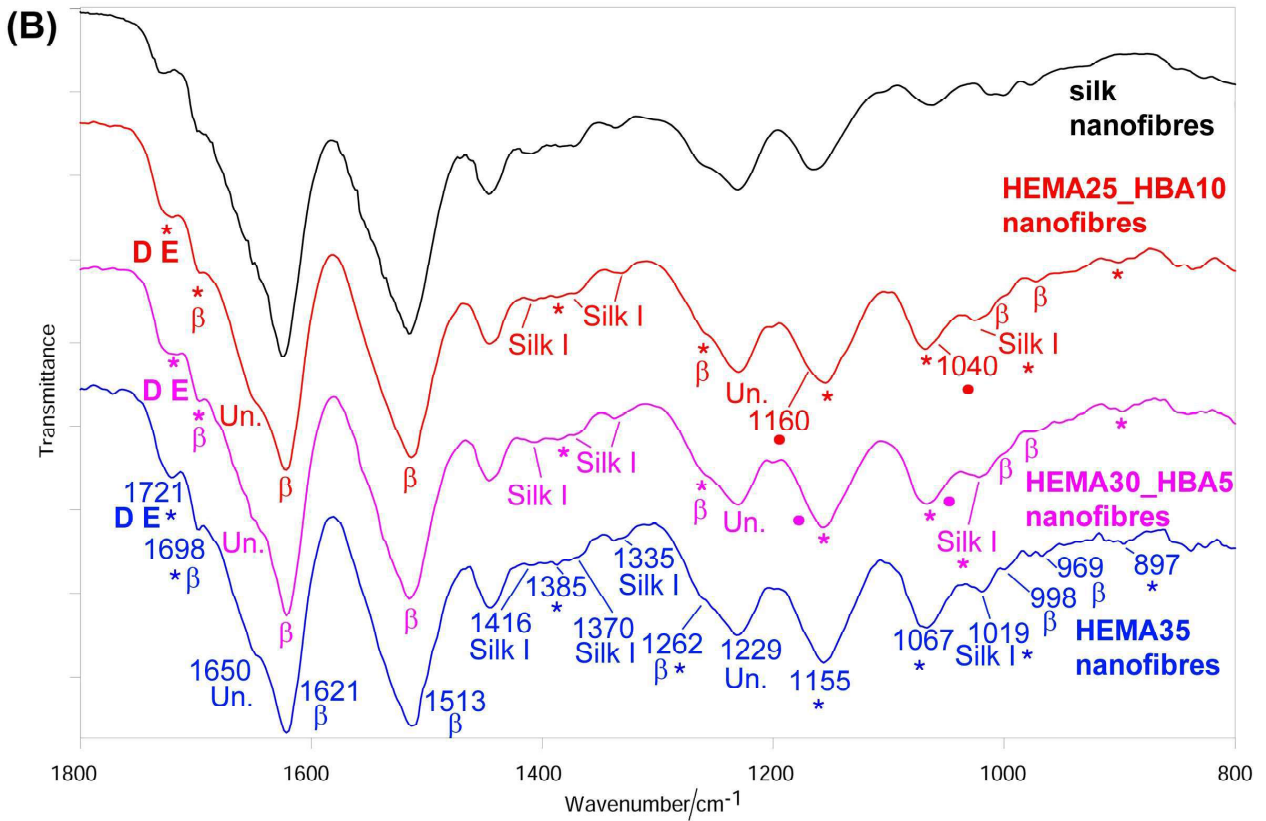
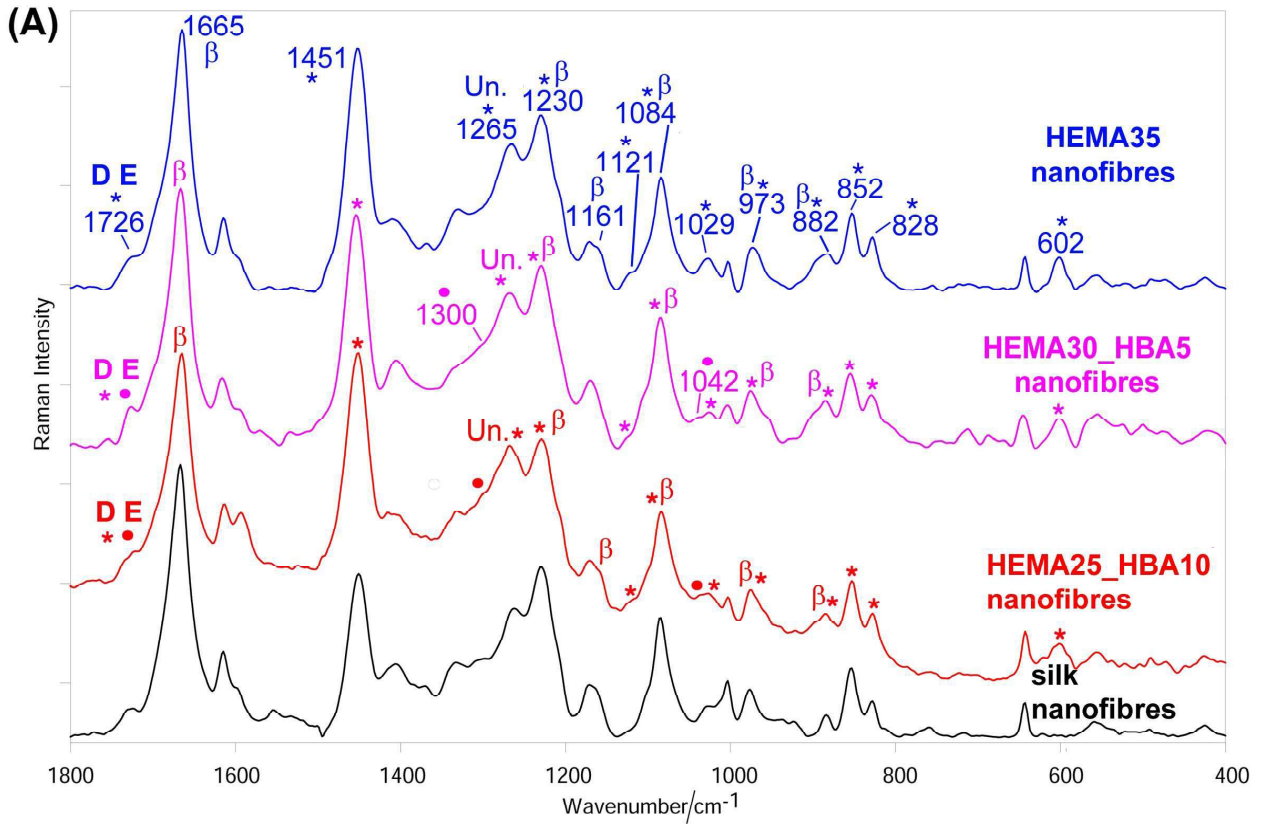
1521 **Figure 6.** (A) Contact angle values of the silk fabrics and nanofibres after immersion in
1522 aqueous methanol. Data are average values and bars represent standard deviation. Asterisks
1523 indicate statistically significant differences. (B) Trend of the contact angle values as a
1524 function of the % HEMA weight gain (determined by weight measurements for HEMA35-
1525 grafted samples and by Raman spectroscopy for HEMA30_HBA5-grafted and
1526 HEMA25_HBA10-grafted samples, data reported in Fig. 1 (B)).
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1534 **Figure 7.** Cellular viability determined by calcein-AM assay of NIH 3T3 fibroblasts exposed
1535 for 1 and 3 days to the silk fabrics (A) and to the nanofibres treated with aqueous methanol
1536 (B). Values labeled with same letters are not statistically different from each other, whereas
1537 different letters indicate statistical differences ($P < 0.01$). The asterisks indicate significant
1538 differences between fabric and corresponding nanofibres, at each culture time.
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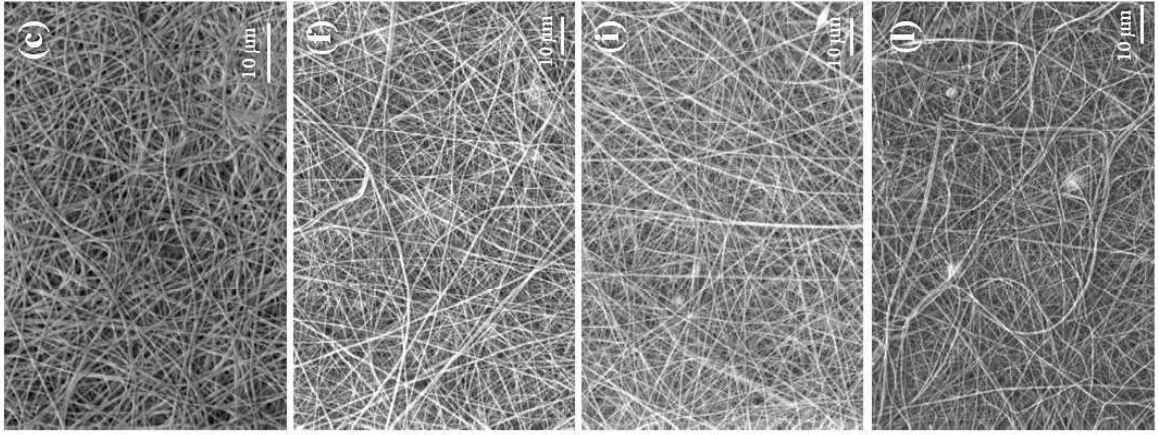




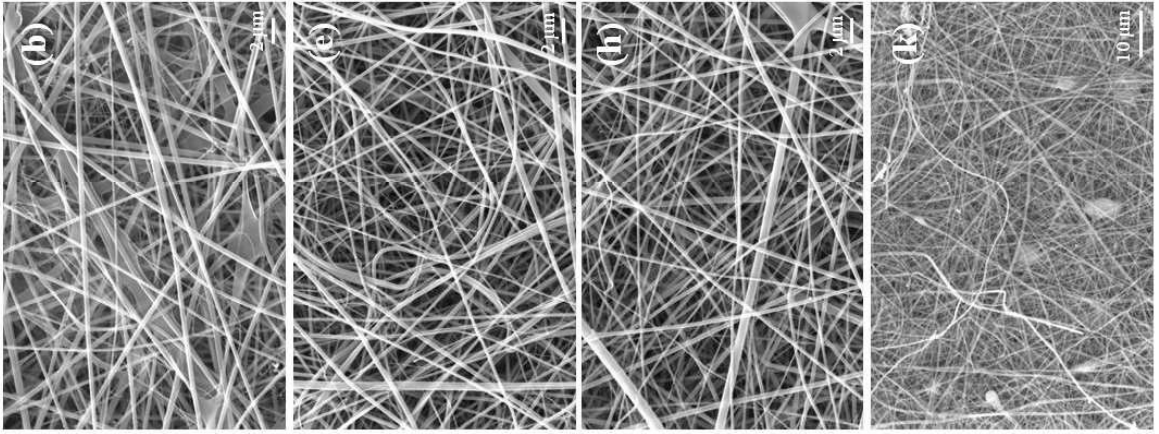




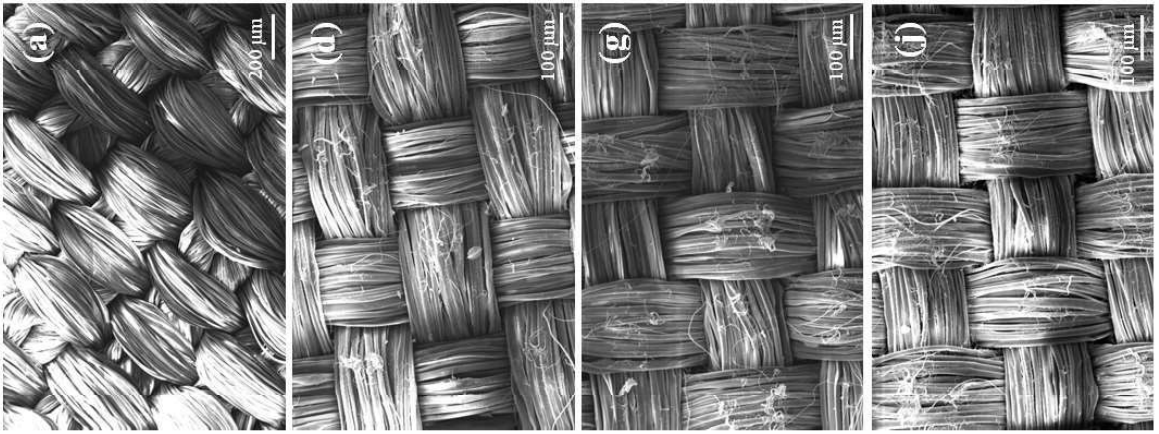
Nanofibres after aqueous methanol



As-electrospun nanofibres



Silk fabrics

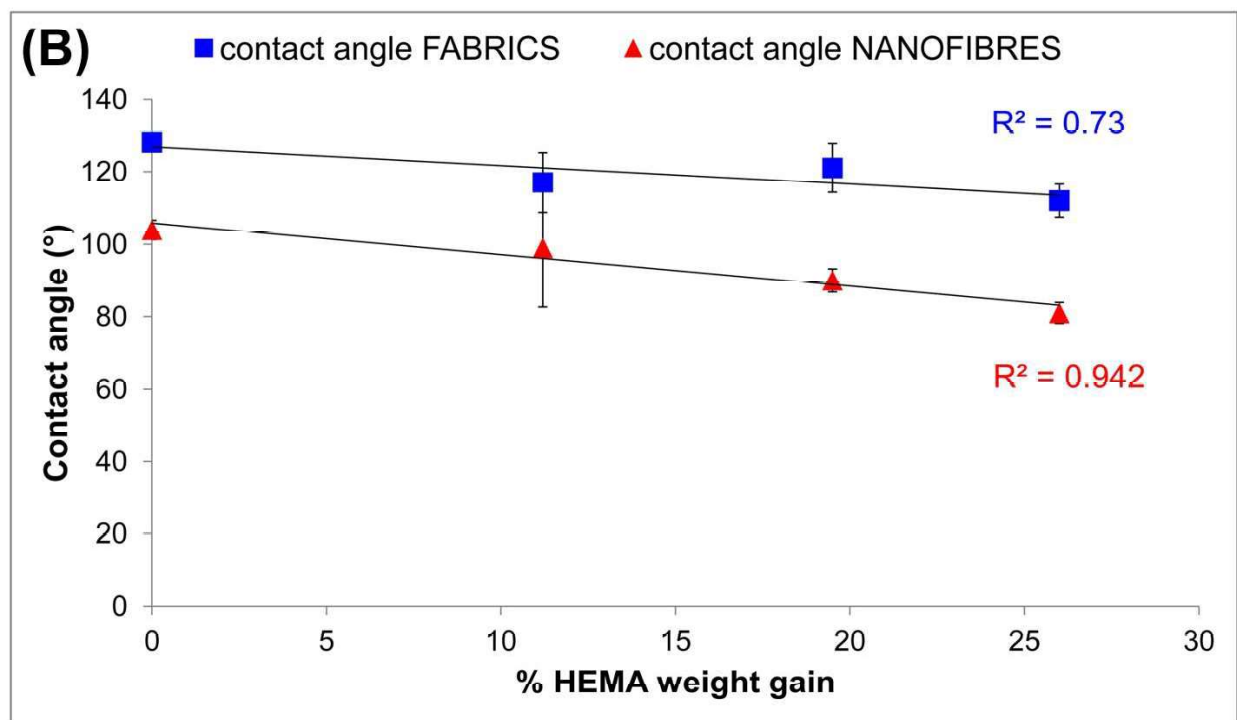
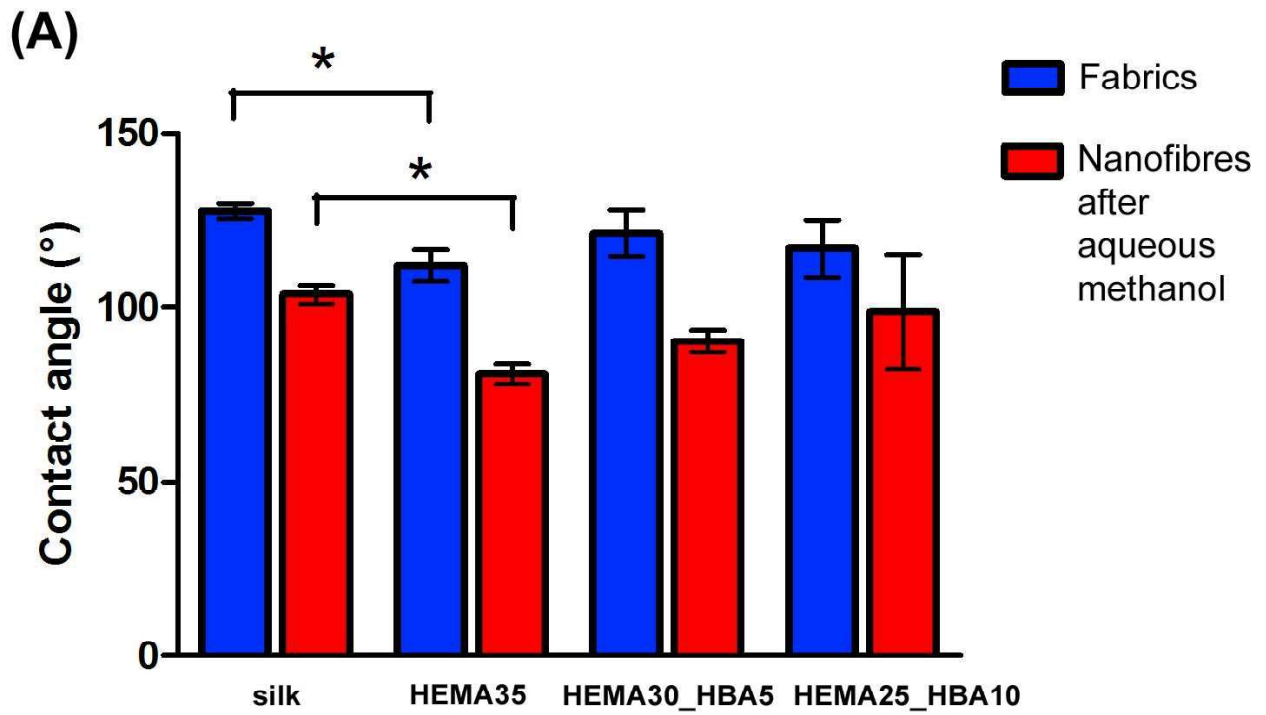


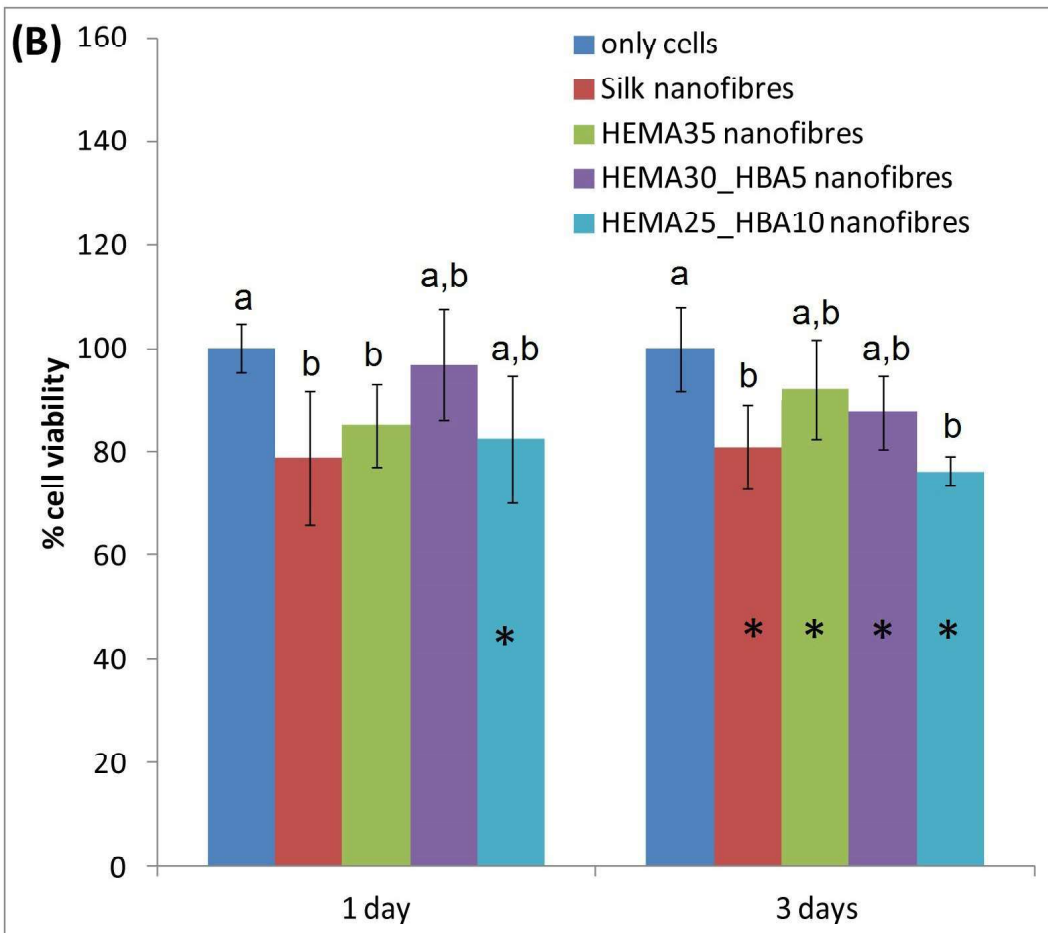
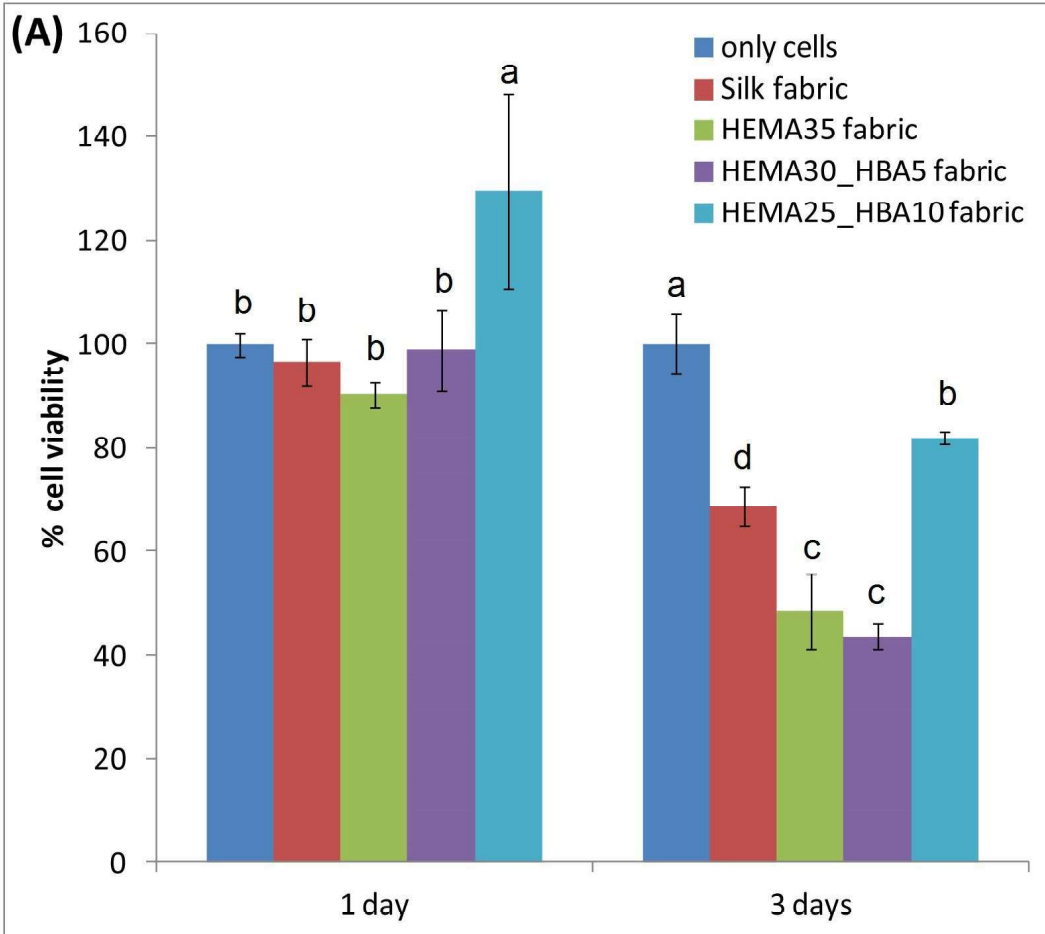
Untreated

HEMA35

HEMA30_HBA5

HEMA25_HBA10





SUPPLEMENTARY MATERIAL

SILK FIBRES GRAFTED WITH 2-HYDROXYETHYL METHACRYLATE (HEMA) AND 4-HYDROXYBUTYL ACRYLATE (HBA) FOR BIOMEDICAL APPLICATIONS

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⁵ Division of Applied Biology, Faculty of Textile Science and Technology, Shinshu University, Ueda, Nagano, Japan

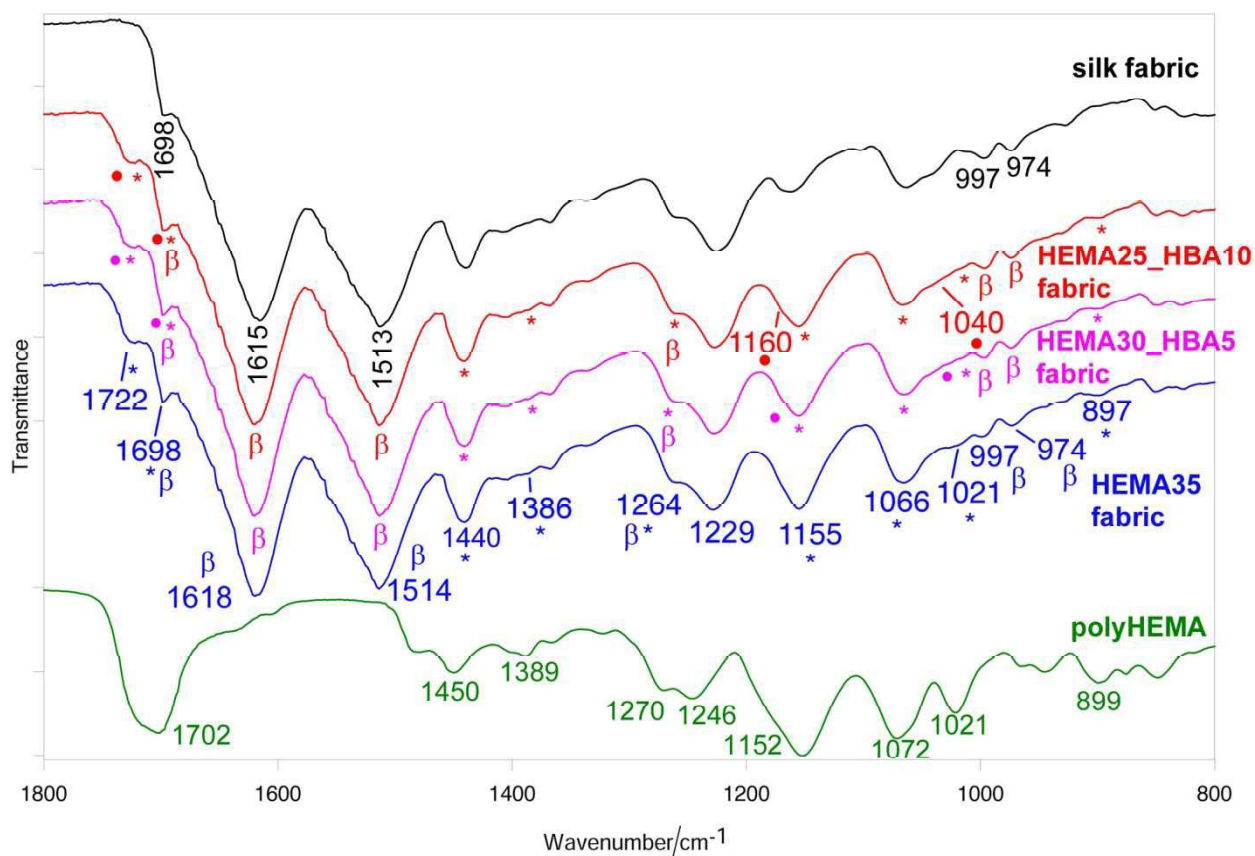


Figure S1. IR spectra of HEMA35-grafted, HEMA30_HBA5-grafted and HEMA25_HBA10-grafted silk fabrics (weight gains of 26%, 24% and 20%, respectively). The spectra of control silk fabric and polyHEMA [26] are reported for comparison. The bands assignable to polyHBA are indicated with a circle, those assignable to polyHEMA with an asterisk. The bands assignable to β -sheet (β) conformation are indicated.

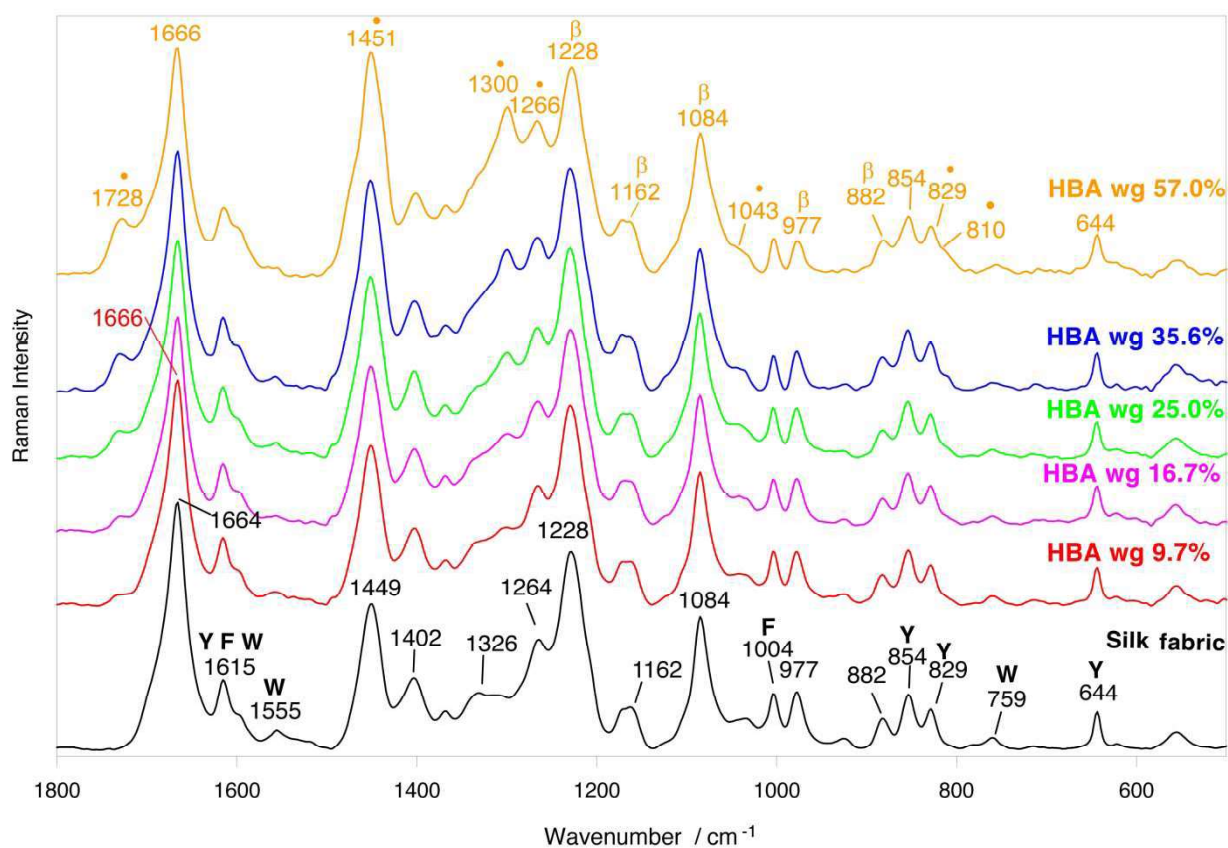


Figure S2. Raman spectra of the silk fabrics before and after grafting with HBA (weight gains of 9.7%, 16.7%, 25.0%, 35.6% and 57.0%). The spectra are normalized to the intensity of the Tyr band at 644 cm^{-1} . Some of the bands prevalently assignable to phenylalanine (F), tyrosine (Y) and tryptophan (W) are indicated. The bands assignable to polyHBA are indicated with a circle. The bands due to β -sheet (β) conformation are indicated.

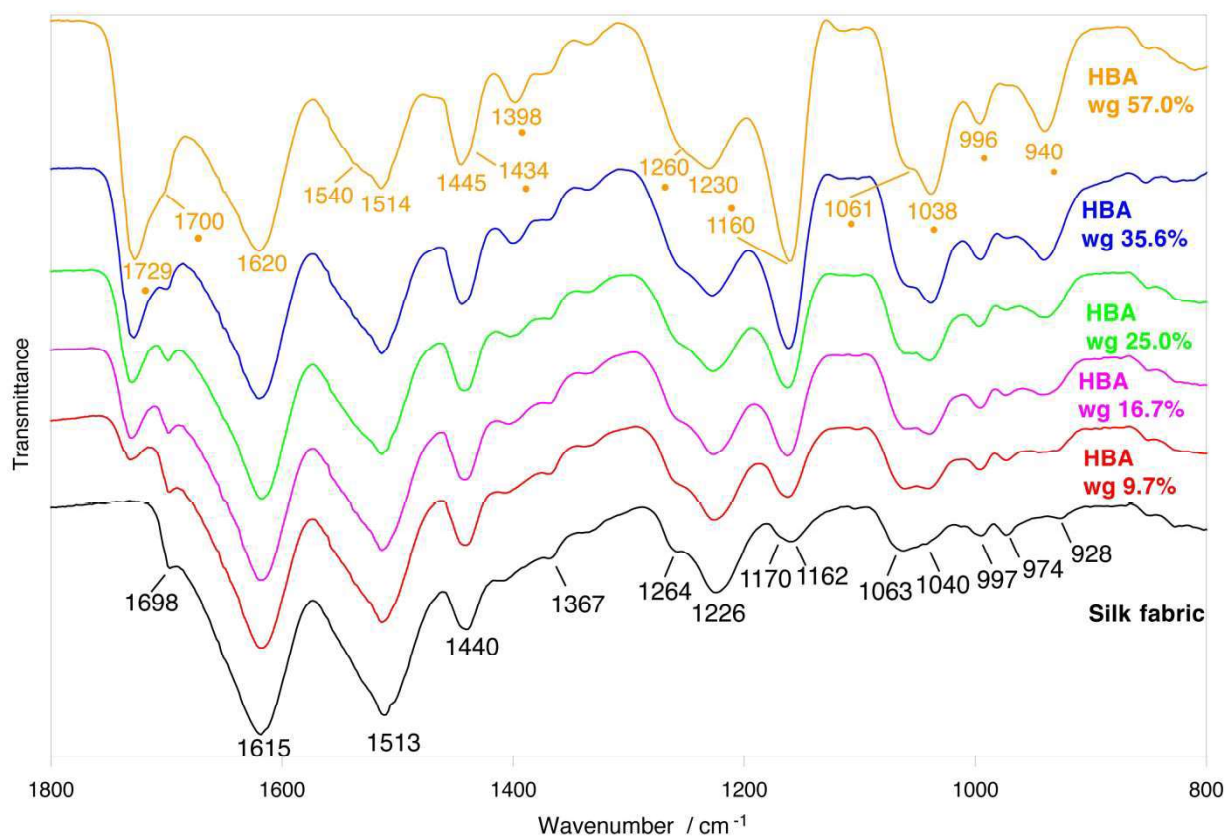


Figure S3. IR spectra of the silk fabrics before and after grafting with HBA (weight gains of 9.7%, 16.7%, 25.0%, 35.6% and 57.0%). The bands assignable to polyHBA are indicated with a circle.

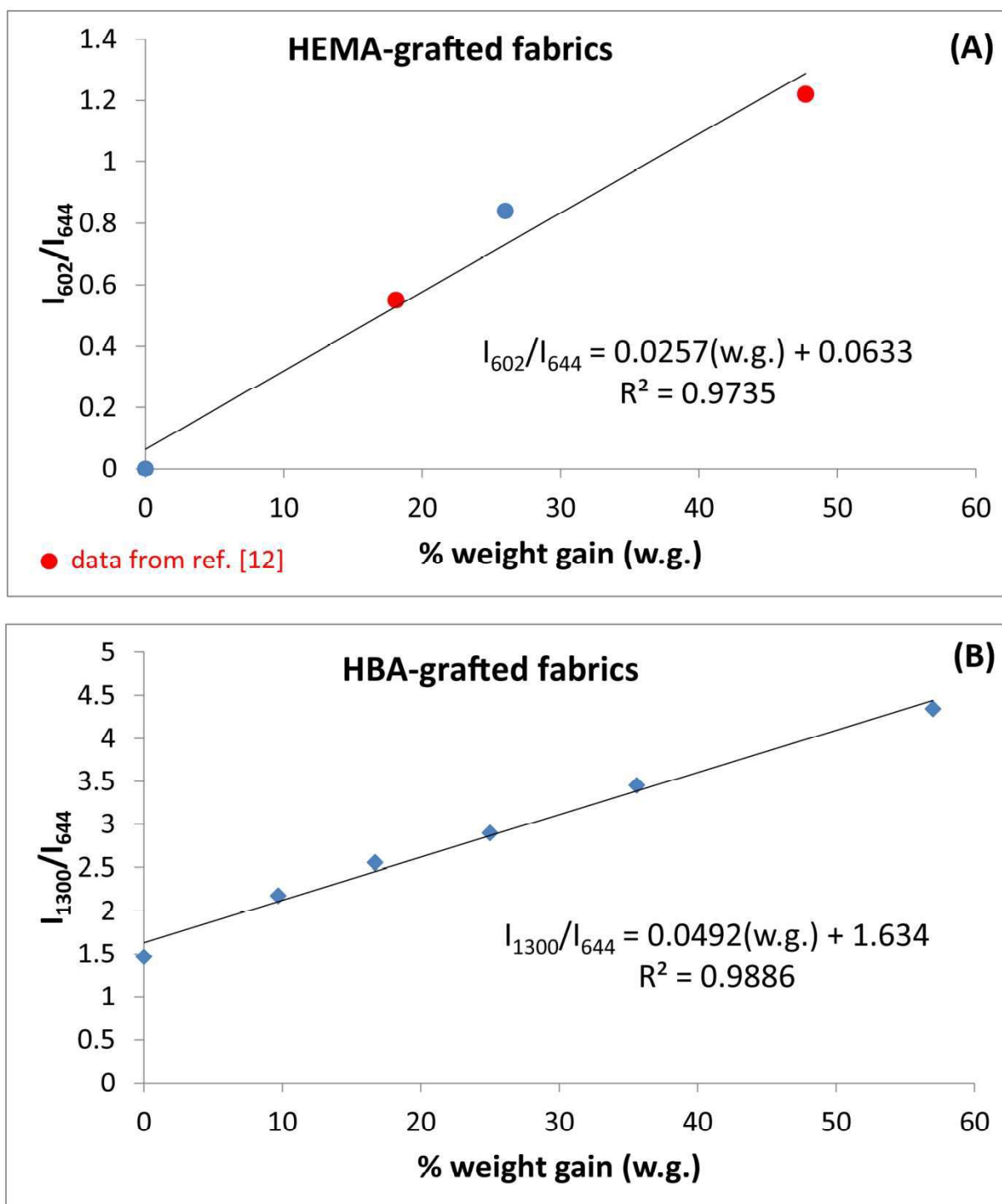


Figure S4. Trend of the Raman I_{602}/I_{644} (A) and I_{1300}/I_{644} (B) intensity ratios as a function of the % weight gain. The I_{602}/I_{644} values were calculated from the Raman spectrum of the HEMA35-grafted fabric (Fig. 1(A)) as well as from data reported in the literature on other HEMA-grafted samples (with weight gains of 18.1% and 47.7%) [12]. The I_{1300}/I_{644} values were calculated from the spectra reported in Fig. S2, Supplementary Material.

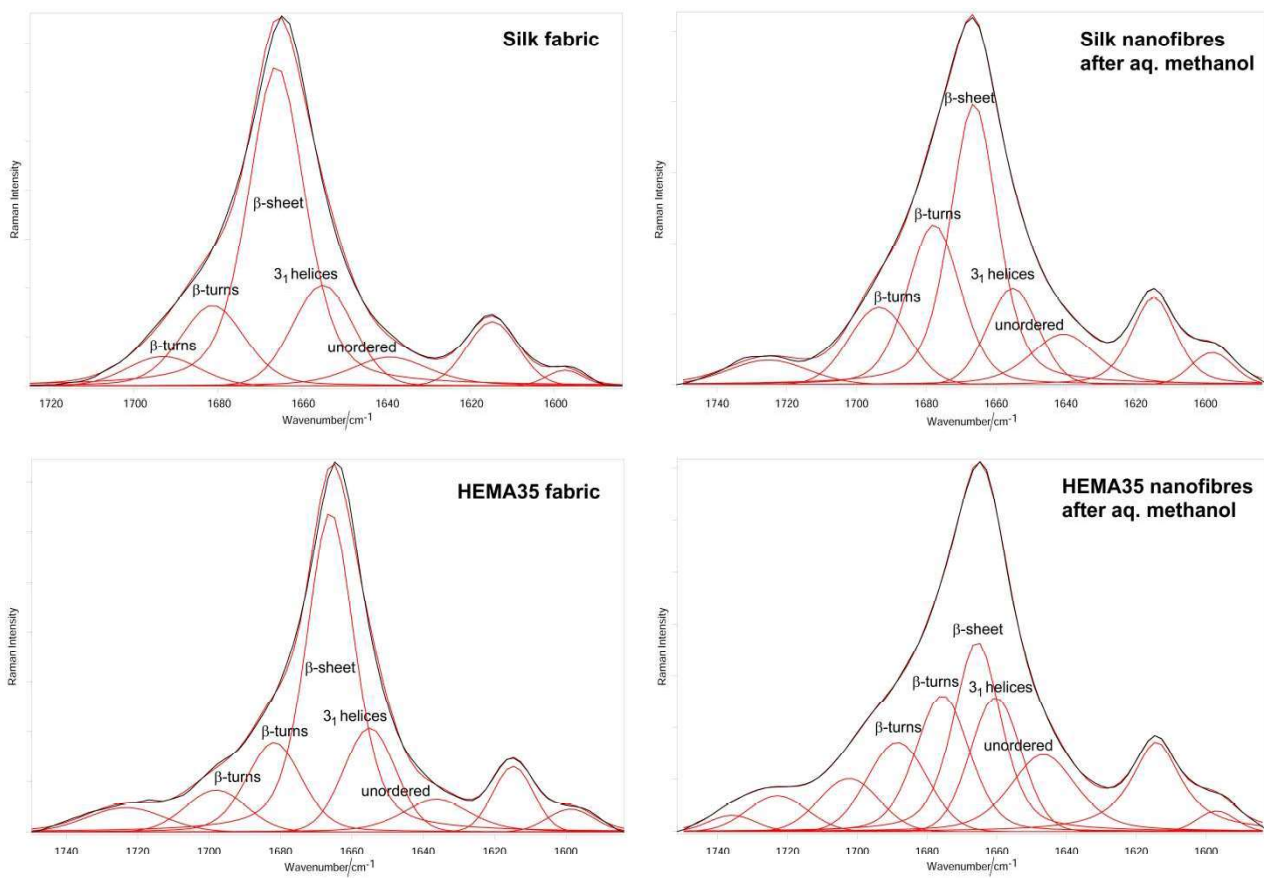


Figure S5. Experimental (black) and fitted (red) Raman Amide I region; the fitted components are shown.

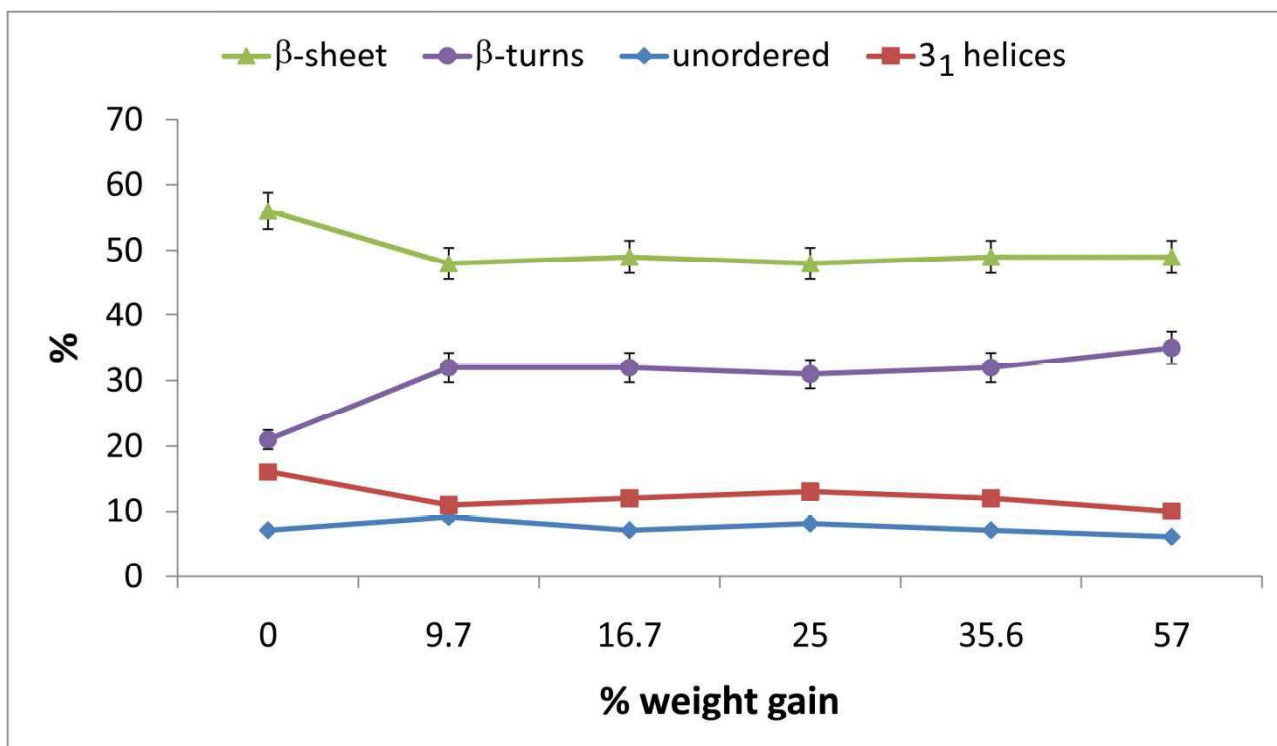


Figure S6. Trend of the secondary structures contents as a function of the % HBA weight gain, as obtained from the fitting of the Raman Amide I range of the HBA-grafted samples (Figure S2, Supplementary Material).

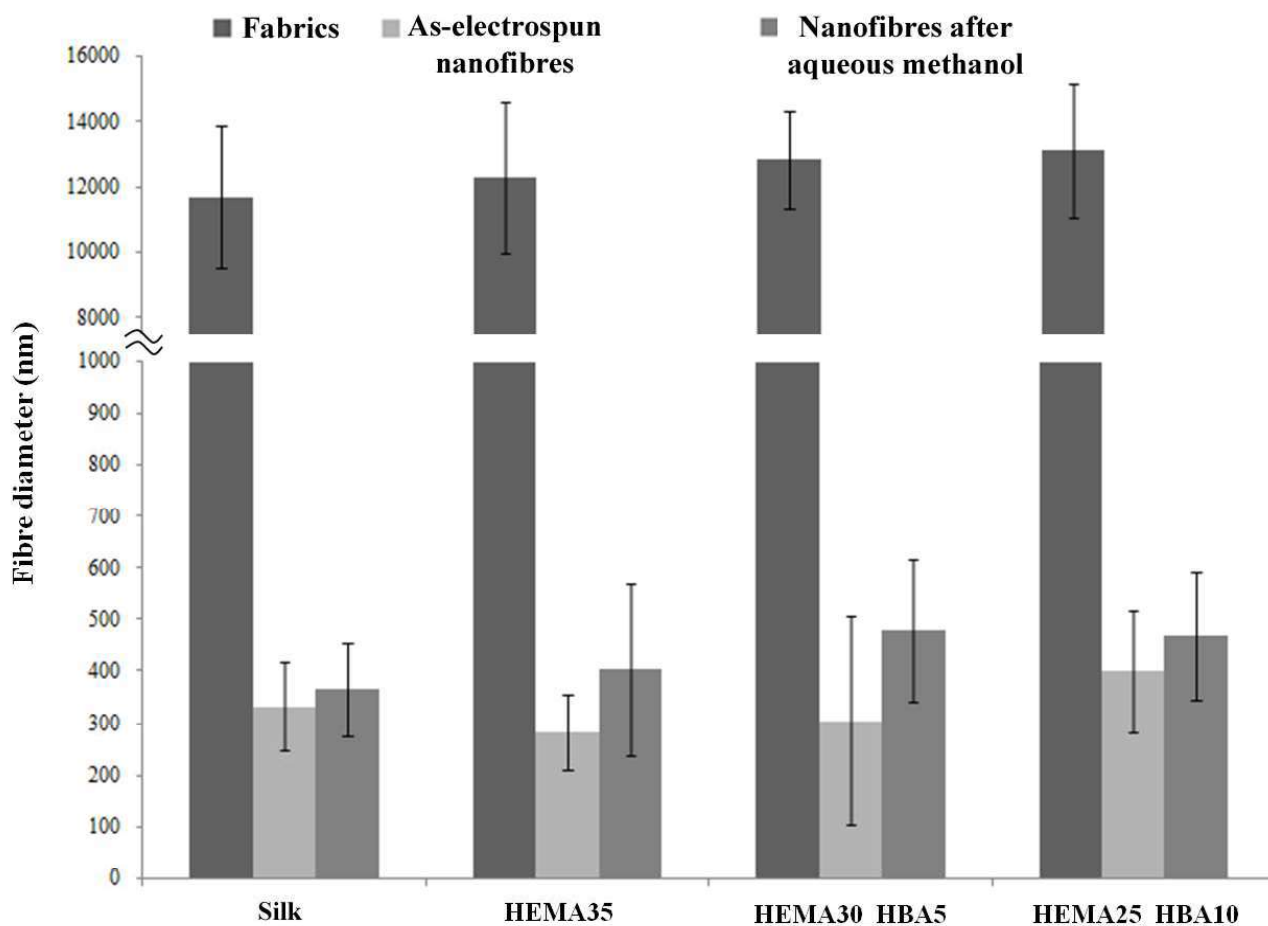


Figure S7. Fibre diameters of silk fabrics, as-electrospun nanofibres and nanofibres after immersion in aqueous methanol: control silk, HEMA35-grafted, HEMA30_HBA5-grafted and HEMA25_HBA10-grafted silk. Columns are the average values, bars represent the standard deviation.

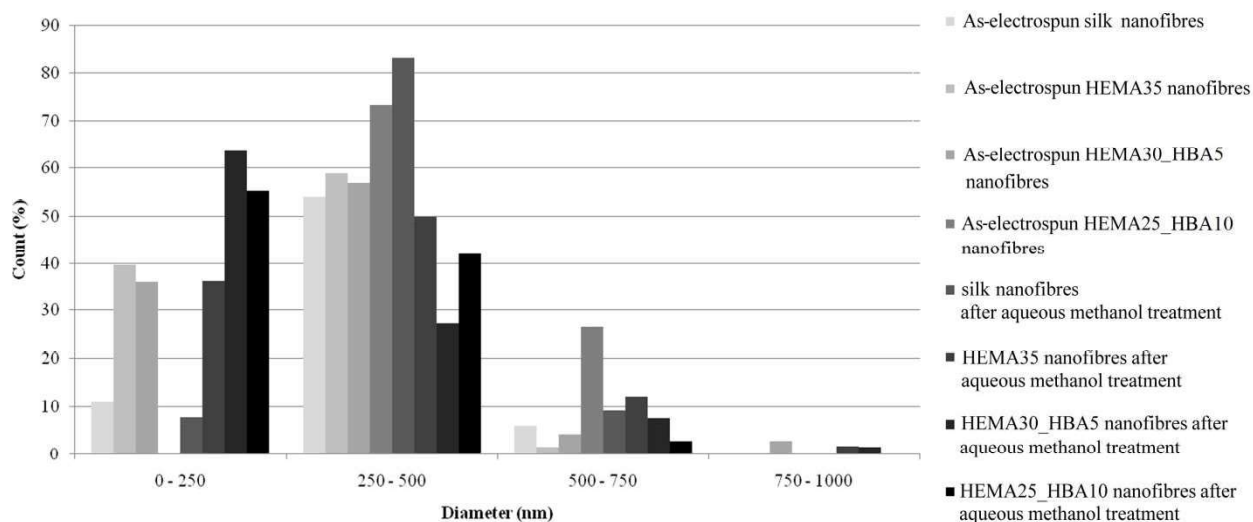


Figure S8. Pore size distribution in as-electrospun control silk, HEMA35-grafted, HEMA25_HBA10-grafted and HEMA30_HBA10-grafted nanofibres after immersion in aqueous methanol.

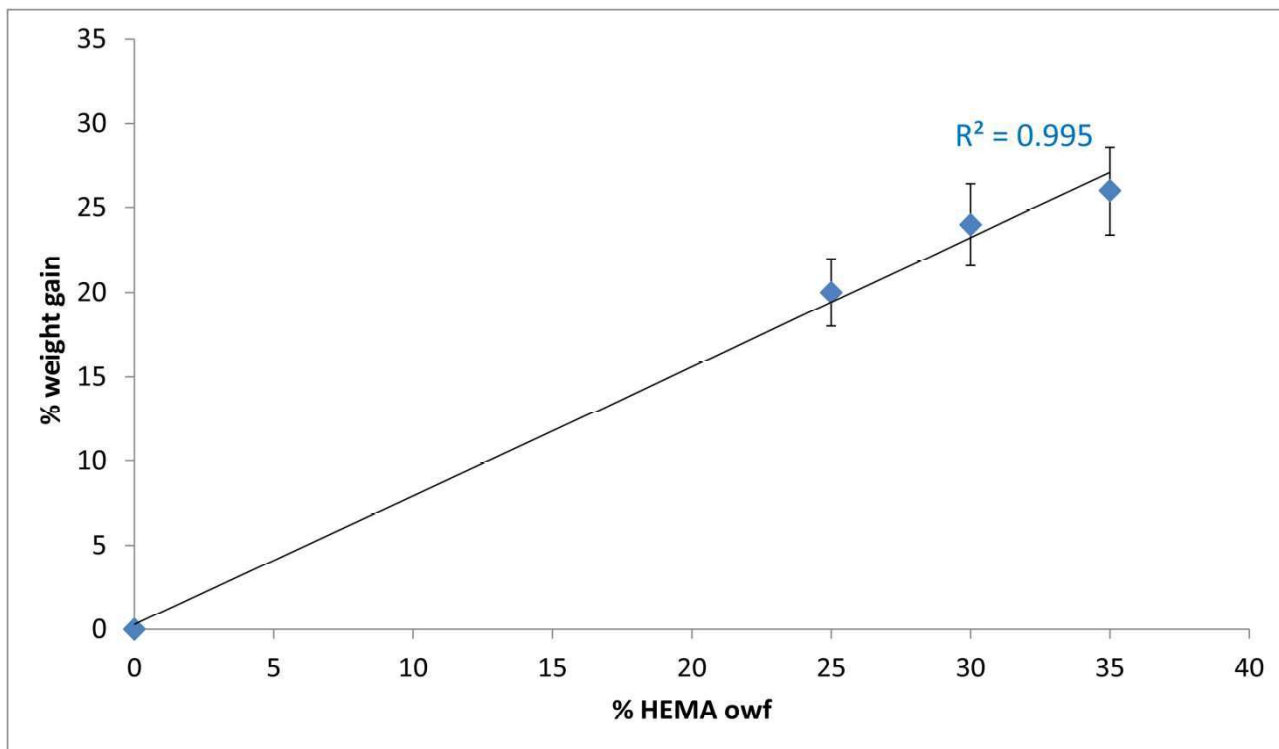


Figure S9. Trend of the % weight gain of the grafted fabrics under study as a function of the % owf of HEMA in the grafting mixture.