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Introduction

Synthetic bone **scaffolds** are proposed as an alternative to the use of bone grafting technique for bone regeneration. Porous scaffold obtained from cutting glass fibres and randomly arranging into a mould, shows the **open porosity** necessary for tissue ingrowth and vascularization. Moreover the use of a **resorbable glass** and **mesoporous bioactive particles** (*i.e.* specific surface area up to 800 m²/g, adjustable pore size between 2 and 50 nm, large pore volume [1]) allows to obtain a 3D structure in which the newly regenerated bone substitutes the synthetic material.

Materials and methods

Phosphate glass fibers

TiPS_{2.5}

Fibres of a TiO₂-containing phosphate glass fabricated following the preform drawing approach [2].

CEL2

Dense silica-based bioactive glass (45SiO₂, 3P₂O₅, 26CaO, 7MgO, 15Na₂O, 4K₂O mol.%) produced by melt quenching technique [3].

SD_MBG

Micro-sized mesoporous glass based on SiO₂-CaO (80SiO₂, 20 CaO mol.%) system produced by an aerosol-assisted spray-drying technique [4].

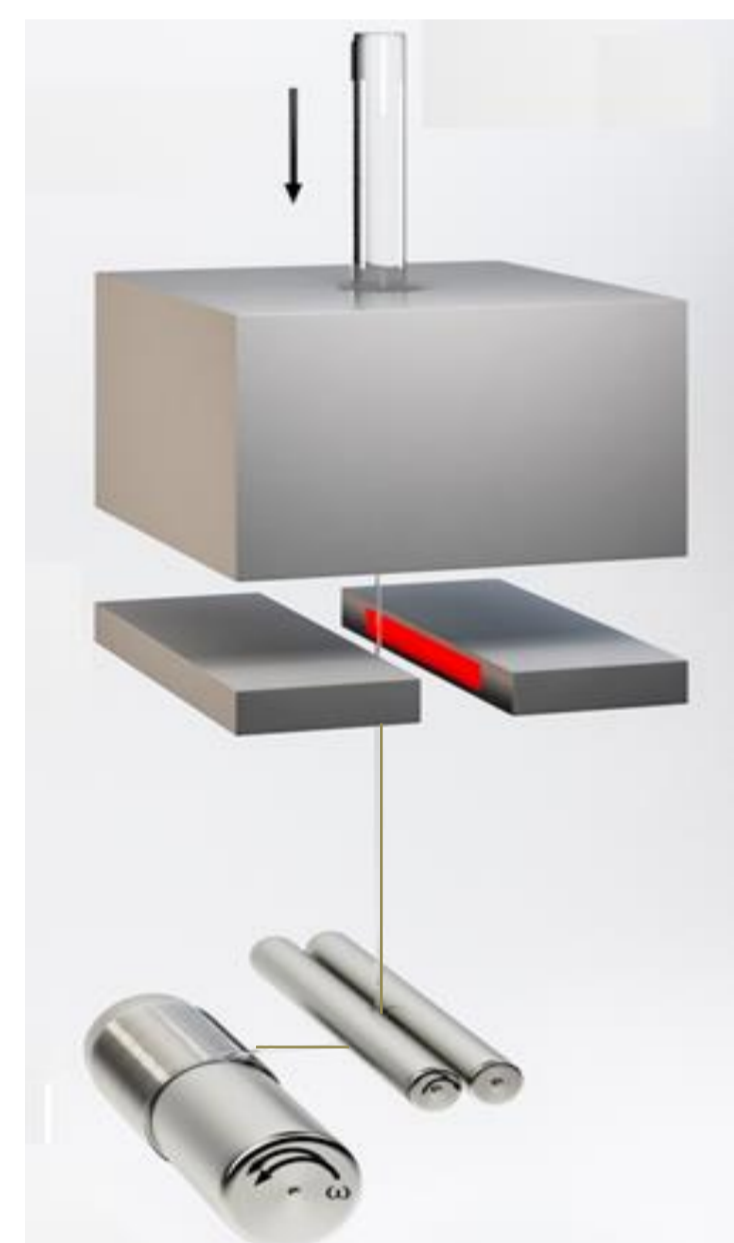
Cu_BGn2%

Cu-containing mesoporous glass nanoparticles (85SiO₂, 13 CaO, 2CuO mol.%) synthesized by an ultra-sound assisted sol-gel method.

Scaffold preparation

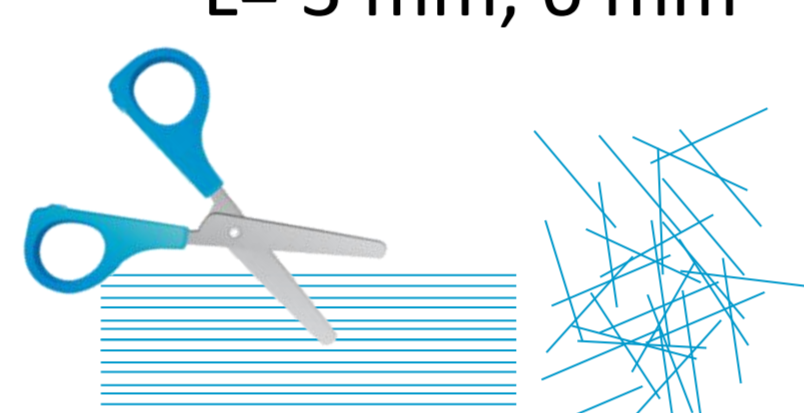
FIBRE DRAWING

Ø 110 µm



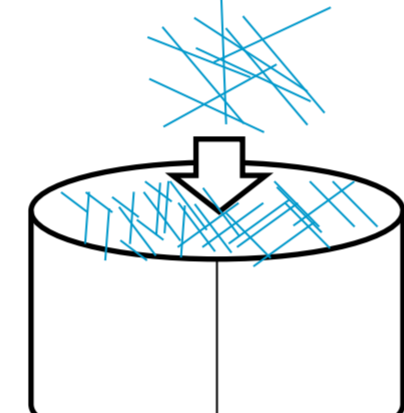
CUTTING

L = 3 mm, 6 mm



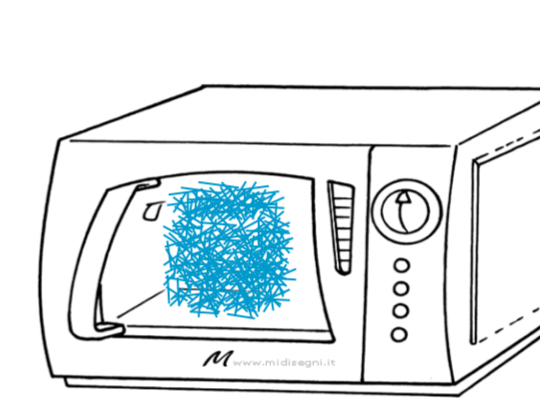
SHAPING

The structure shape is maintained after mould removal



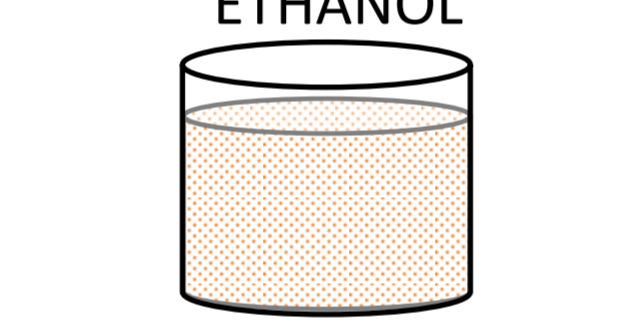
(D 13mm, h 12 mm)

SINTERING



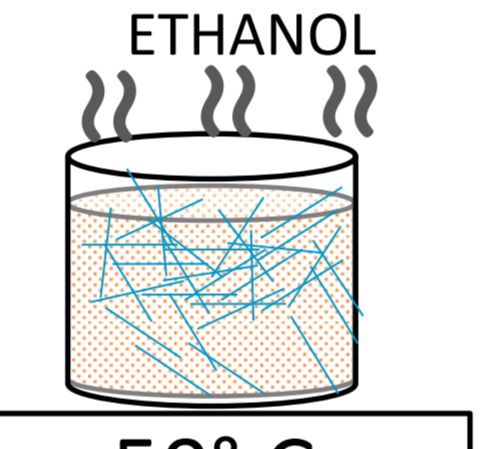
ADDITIONAL STEP: INTRODUCTION OF THE BIOACTIVE POWDER

SUSPENSION OF BIOACTIVE POWDER IN ETHANOL



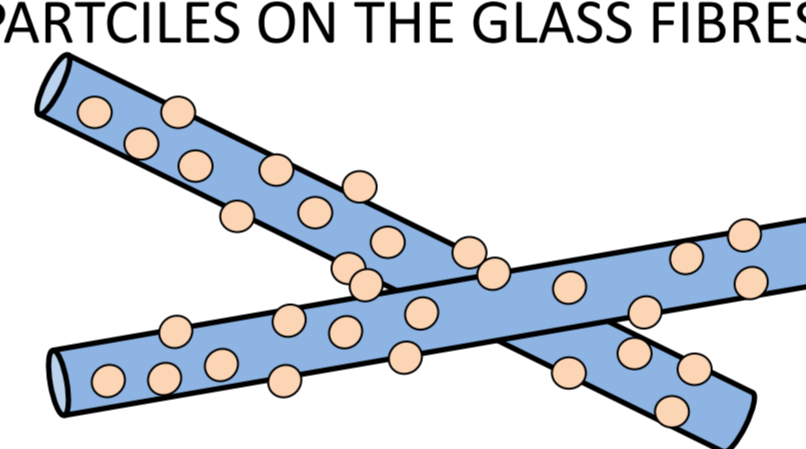
Ultrasound treatment I

EVAPORATION OF ETHANOL



≈50° C

DEPOSITION OF THE BIOACTIVE PARTICLES ON THE GLASS FIBRES



Mesoporous Powder characterization

Structural analysis: N₂ adsorption/desorption technique

Morphological analysis: FESEM

Scaffold characterization

Morphological analysis: FESEM

Inner structure: Micro-CT

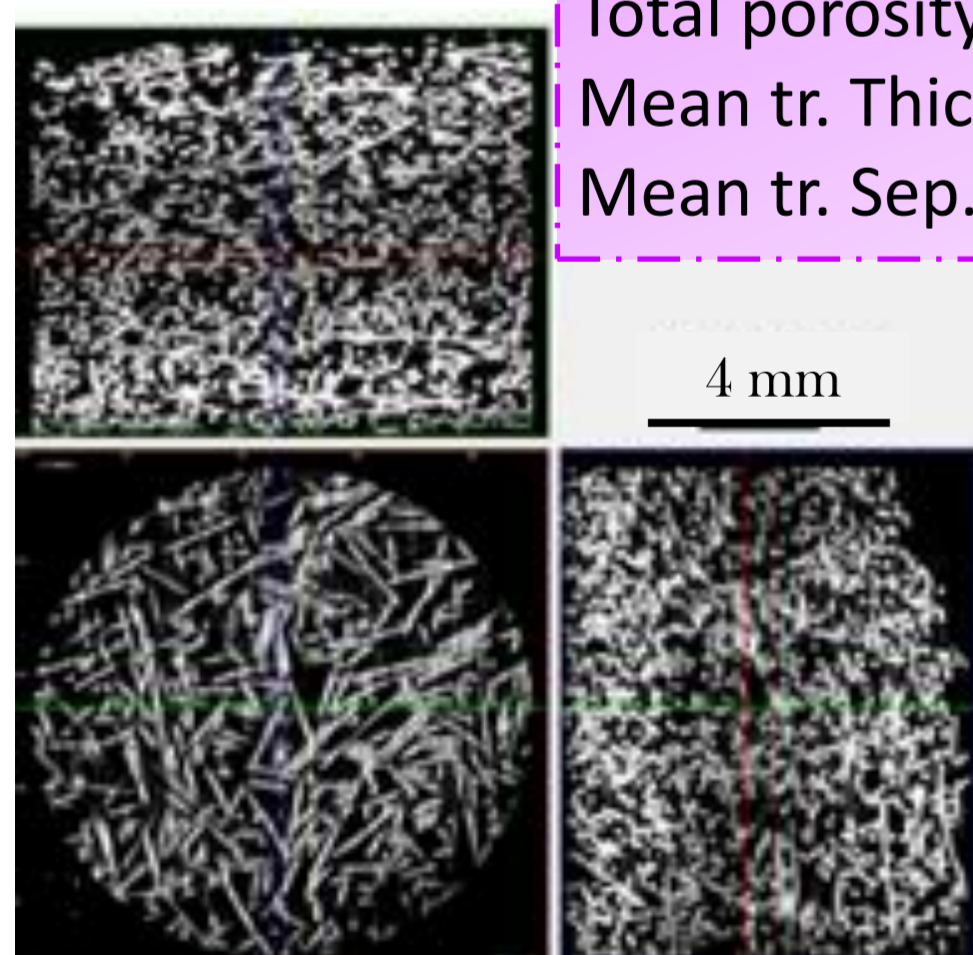
Scaffold bioactivity: SBF soaking test

Results and discussion

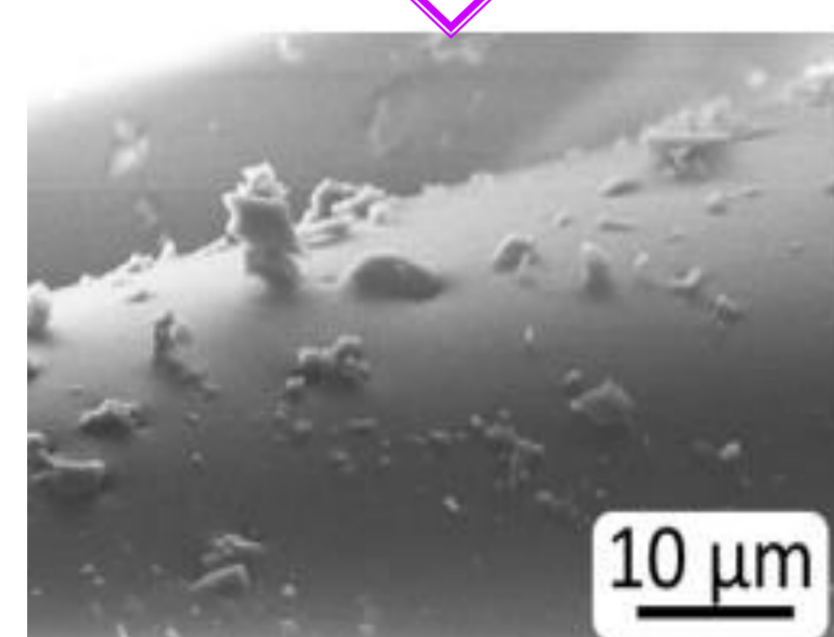
S110_CEL2

- 3 wt.% bioactive powder
- Fibres: 3 mm

Total porosity: 58%
Mean tr. Thick: 111 µm
Mean tr. Sep.: 162 µm

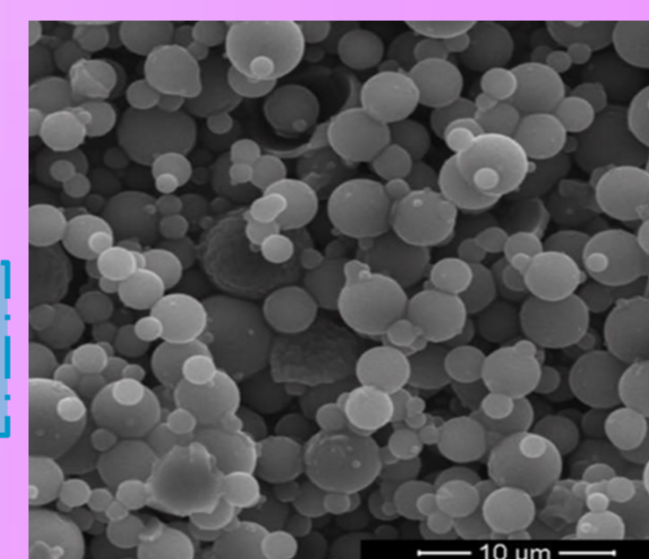
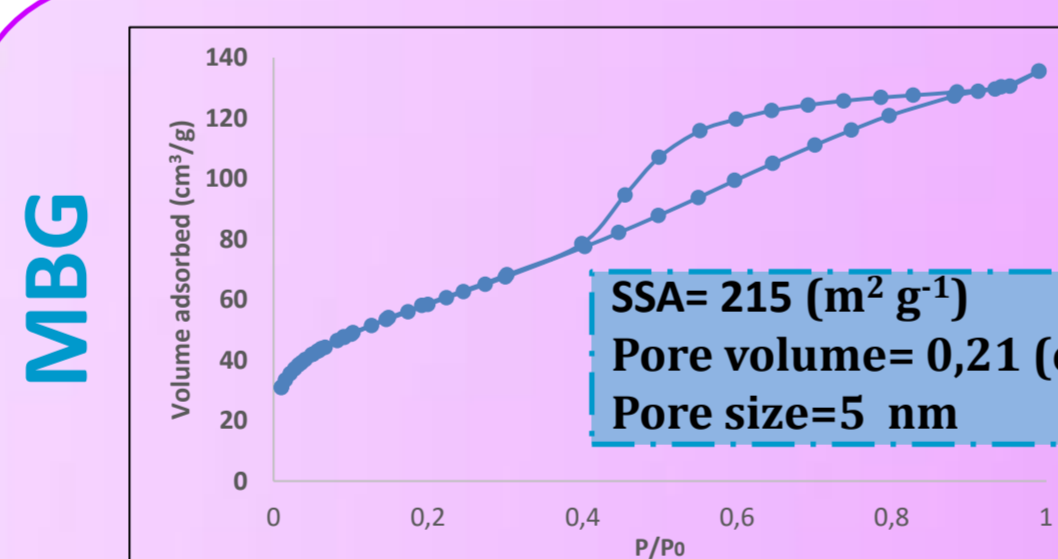
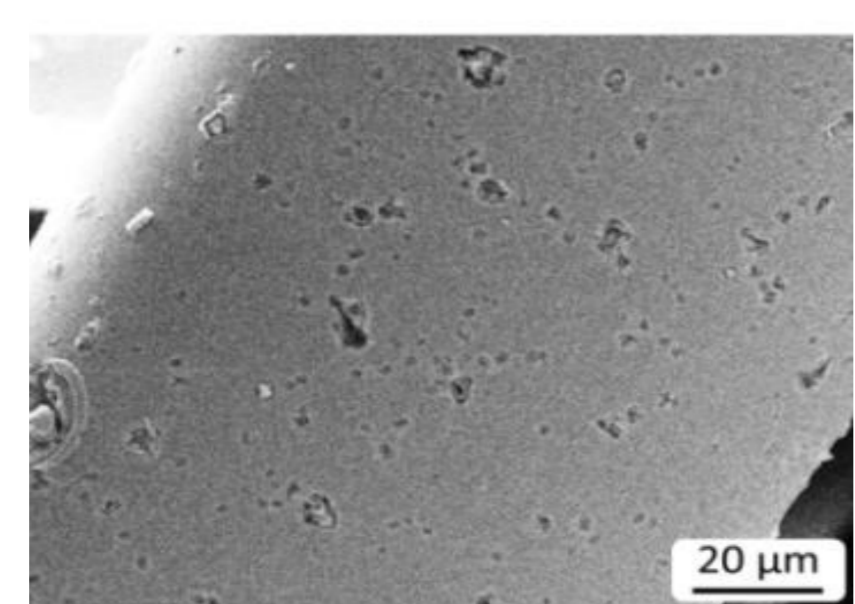


CEL2 are not well incorporated on fibre surface.



Bioactivity test in SBF

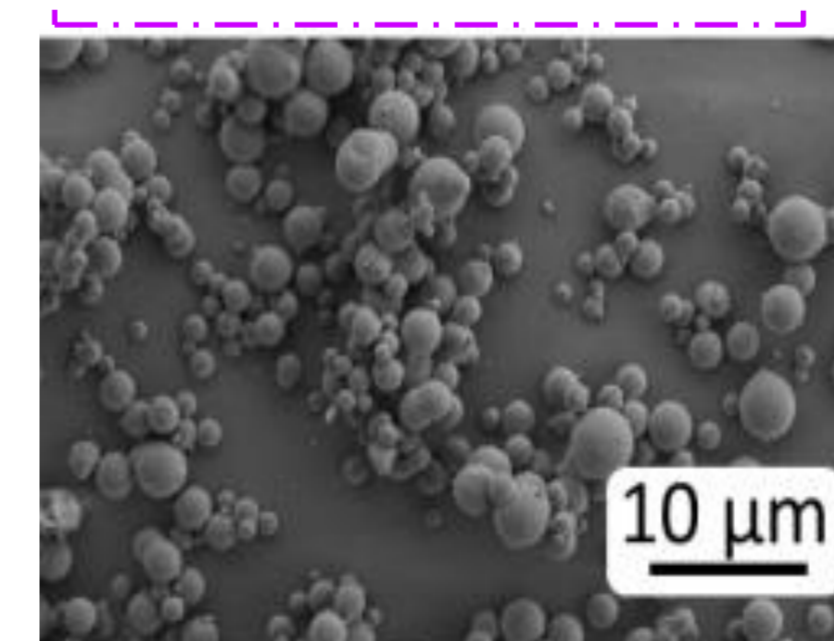
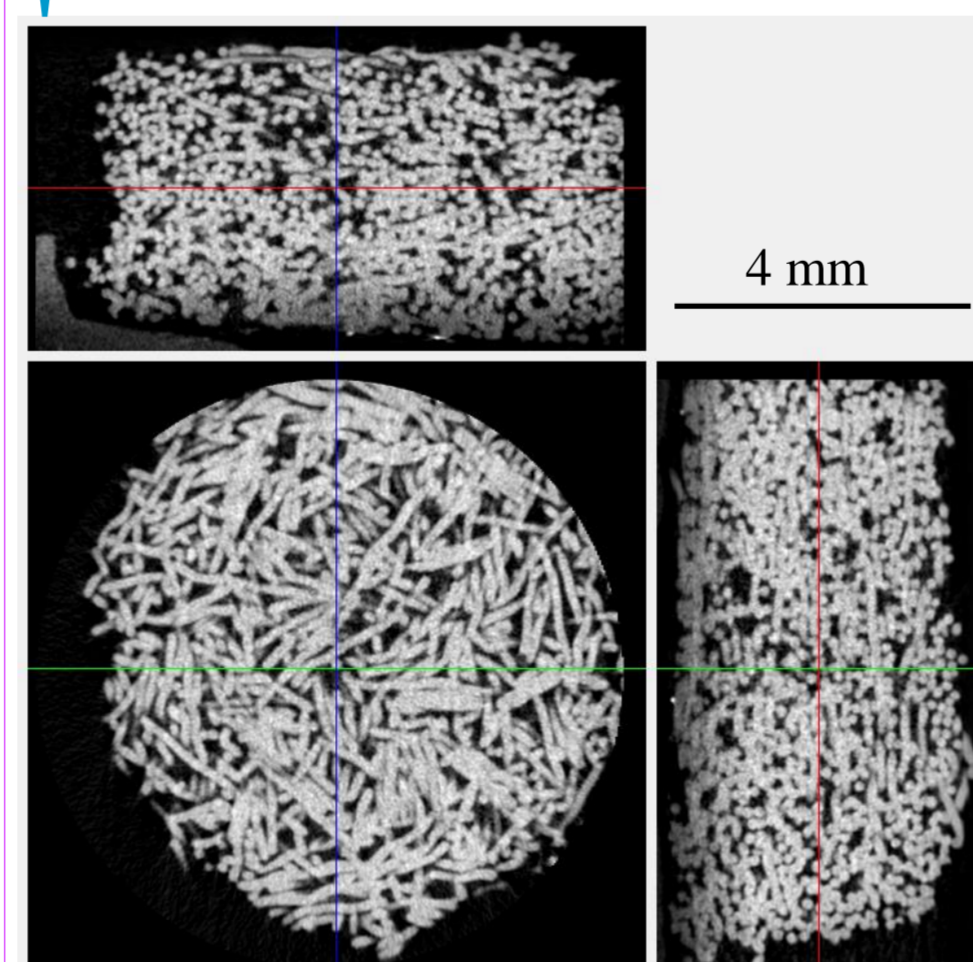
Only few particles still anchored to the scaffold



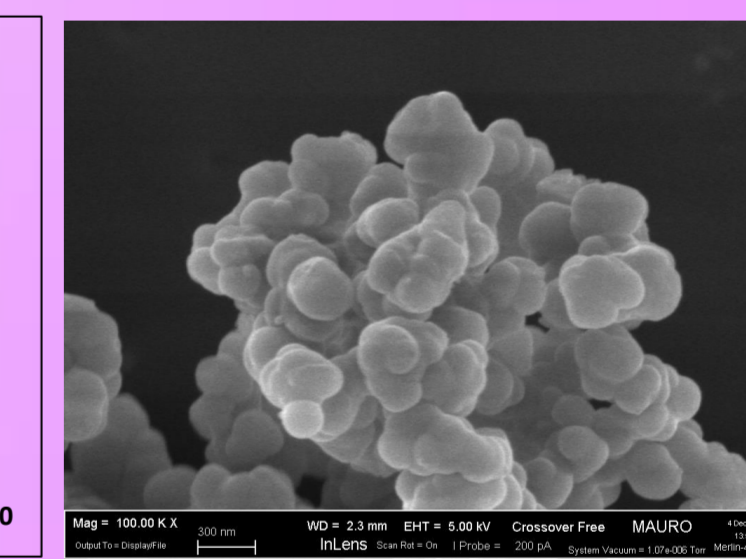
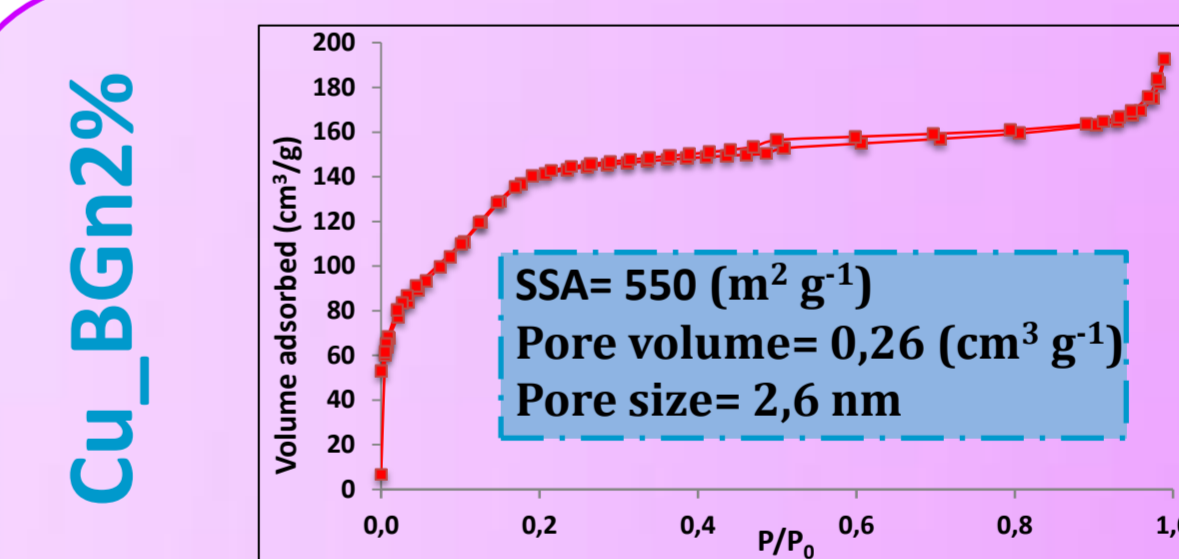
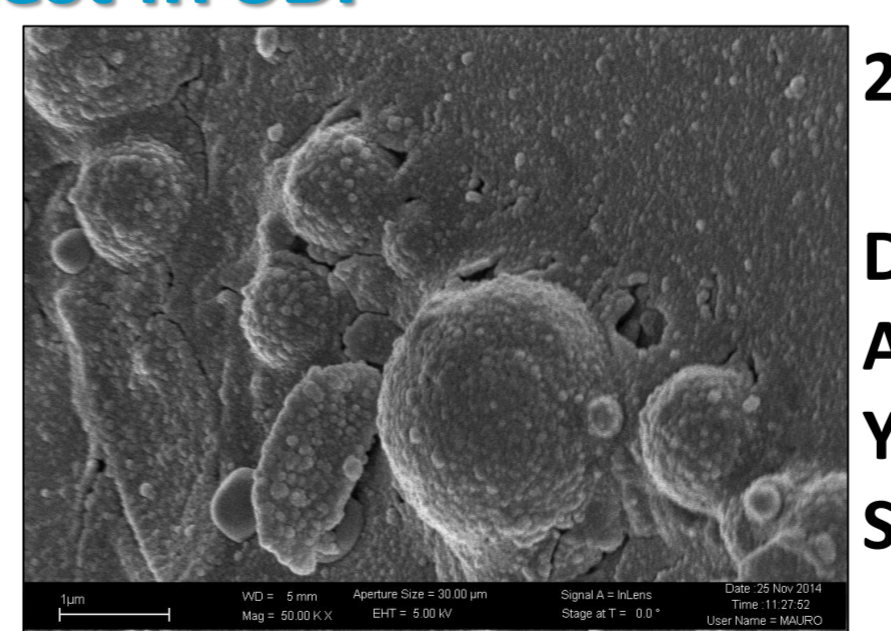
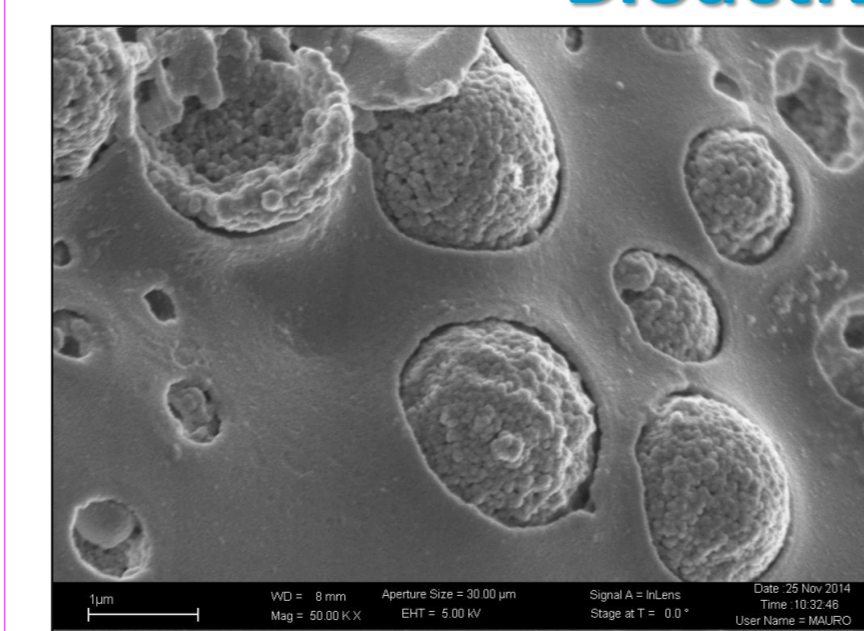
S110_MBG

- 5 wt.% bioactive powder
- Fibres: 6 mm

Total porosity: 53%
Mean tr. Thick: 159 µm
Mean tr. Sep.: 203 µm



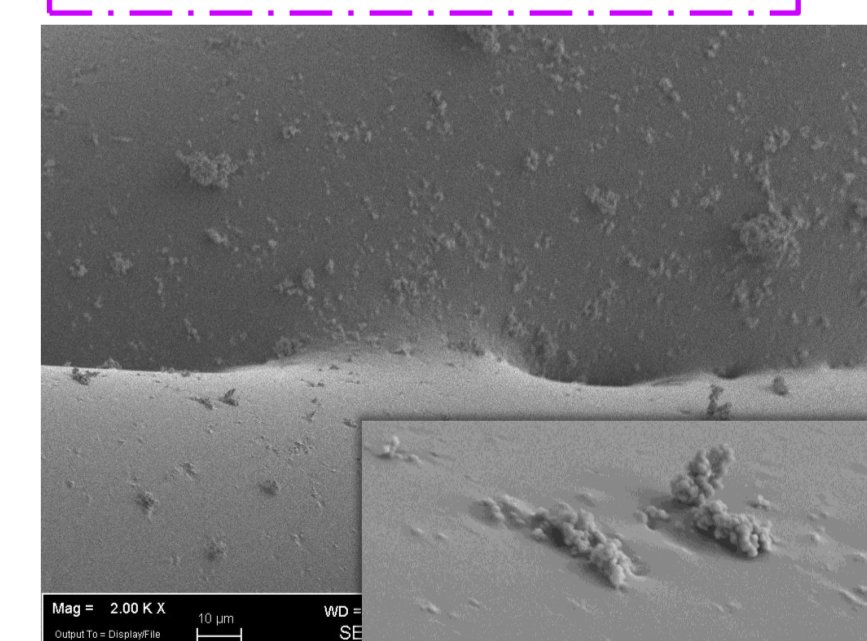
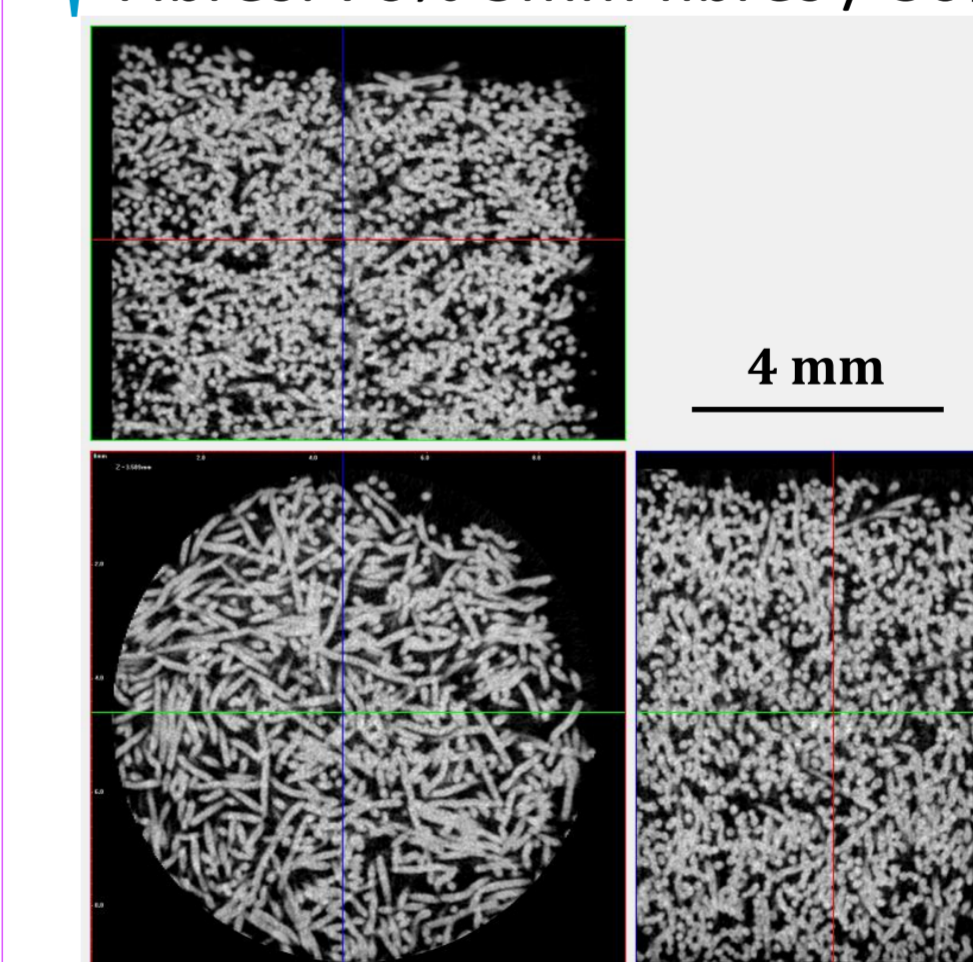
Bioactivity test in SBF



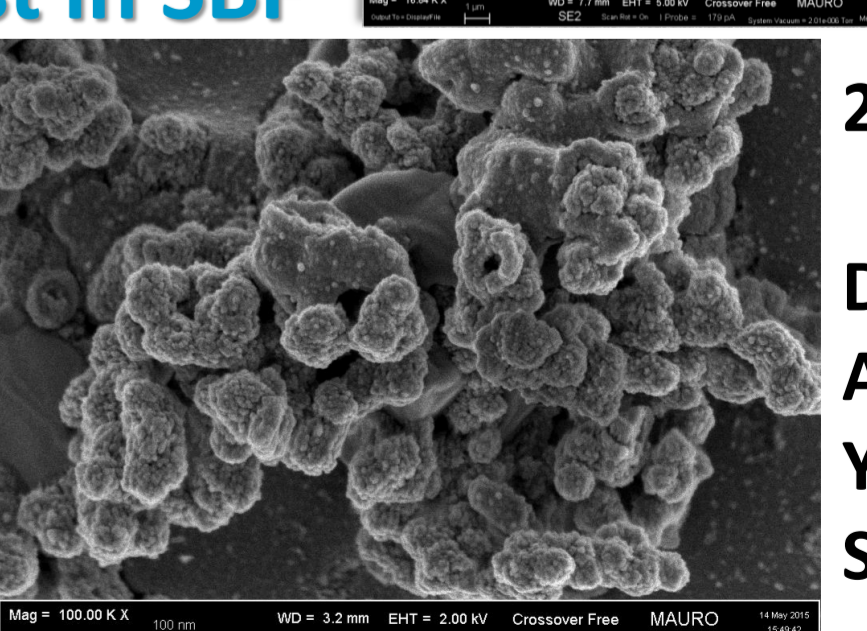
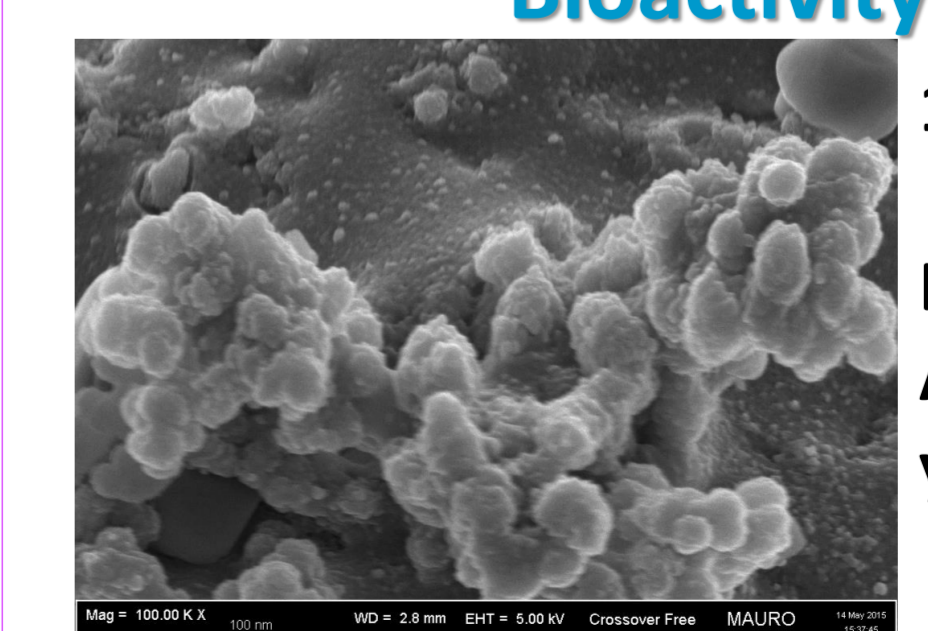
S110_Cu_BGn2%

- 0.5 wt.% bioactive powder
- Fibres: 70% 3mm fibres / 30% 6mm fibres

Total porosity: 33%
Mean tr. Thick: 170 µm
Mean tr. Sep.: 133 µm



Bioactivity test in SBF



Acknowledgement

The activity leading to this review has received funding from H2020-NMP-PILOTS-2015 under grant agreement no. 685872 (MOZART).

References

- [1] D. Arcos et al. Chem Mater, 21 (2009), 1000–1009
- [2] C. Vitale-Brovarone et al. Mat Sci Eng C 31 (2) (2011) 434–442
- [3] Vitale Brovarone et al. Acta Biomater 3 (2007) 199–208
- [4] Vitale Brovarone et al. Key Engineering Materials Vol. 631 (2015) pp 43-47

Conclusion

The incorporation of **MBG** and **Cu_BGn2% powder** in the **phosphate glass fibrous scaffold** resulted to be a very interesting strategy to induce hydroxyapatite formation on the scaffold. Their fast bioactive response is due to their **mesoporosity**: it involves a high surface area available for ion exchange which is responsible for the glass bioactivity

These promising results encourage further investigation in order to fully exploit the ability of mesoporous particles to act as a system for **smart release of therapeutic ions and drugs**.