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Fate of Biodegradable Polymers Under Industrial Conditions for Anaerobic Digestion and Aerobic Composting of Food Waste

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2	composting of food waste
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26 Abstract

27 Biodegradable polymers were introduced in the past decades in order to address the issue of plastic pollutions, and these materials have thus required the development of methodologies to understand 28 29 and evaluate their disintegration. The aim of this study was to simulate the organic fraction of municipal solid waste (OFMSW) treatment in laboratory-scale and to assess the biodegradation of 30 31 poly(lactic acid) water bottles and starch-based bags under real industrial conditions of anaerobic digestion and aerobic composting. Methane production and loss of mass were determined to estimate 32 33 the anaerobic degradation; whereas phytotoxicity tests were carried out to provide an evaluation of 34 the compost quality. To visualize the effects on the materials, SEM analyses, differential scanning calorimetry (DSC) and FT-IR/ATR spectroscopy were performed. Different outcomes were found 35 36 for the tested bioplastics products. Poly(lactic acid) bottles didn't biodegrade under anaerobic 37 conditions and the pieces appeared wrap up at the end, while starch-based bioplastic bags performed 38 85.79% of disintegration degree. CH₄ production was between 40 and 50% for both the products. 39 Phytotoxicity test on the final composts carried out negative effects on both selected seeds for 40 poly(lactic acid) solutions. Water-soluble lactic acid from degraded poly(latic acid) bottle 41 significantly reduced the pH of compost affecting Seed Germination and Germination Indexes. Both bioplastics showed chemical modification according to DSC and FT-IR/ATR analyses. 42

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45 Keywords

- 46 anaerobic fermentation; bioplastic products; thermophilic digestion; PLA bottle; biogas
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53 1.Introduction

54 Environmental pollution from plastic wastes has become a key issue the last decades, and policies have been implemented in many countries to reduce use of plastics (1). UK and France are enforcing 55 56 procedures to ban the use of straws, plastic cutlery, stirrers and other disposable plastics. Additional measures have been devised to address this problem, such as the substitution of the traditional "petro-57 58 based" polymers with biodegradable ones, based on renewable resources, which are less persistent in 59 the environment (2,3). According to the literature, these materials can be degraded by microorganisms 60 under certain conditions of humidity, temperature and UV light (4). Among the bioplastics, starchbased and poly(lactic acid)-based ones are the most common nowadays. Due to its hydrophilic nature 61 62 and its poor mechanical properties starch is not used on its own for bioplastic production, but it is modified chemically, physically or mechanically and/or blended with other polymeric compounds or 63 64 plasticizers (5). The starch content of a typical blend can vary from 5 to 90 wt%. On the other hand, 65 the bio-based and biodegradable thermoplastic polyester poly(lactic acid) (PLA) is produced by fermentation of the lactic acid monomer through polymerization. Despite of its biocompatible nature, 66 67 PLA degradation in the environment is not easy because of its resistance to microbial attacks (6).

68 The amount of biodegradable plastics produced at the global level was less than 0.3% of the total amount of plastics produced in the same year (European bioplastics, 2018). In order to reduce 69 70 plastic pollution, the EU Directive 2015/720 aims at limiting the annual number of lightweight plastic 71 carrier bags consumed in Europe to a maximum of 90 units per person by the end of 2019. Moreover, 72 the Directive addresses the issue of biodegradable and compostable plastic bags. Starting from 2011, 73 organic fraction of municipal solid waste (OFMSW) must be contained in compostable bags made 74 with biodegradable plastic resins or paper fibre (1). Due to increasing urbanization, the current global 75 municipal solid waste production is very high, reaching approximately 1.3 billion tons per year (1.2 76 kg per capita per day) and is expected to increase to about 2.2 billion tonnes per year by 2025. Bio-77 waste comprises 46% of organic fraction (food debris, yard waste, wood, process residues), followed 78 by 17% paper, 10% plastics, 5% glass 4% metal and 18% others (7). Due to its high moisture content 79 (approximately 80-95%, (8)) and organic matter content, municipal solid waste (MSW) management 80 is typically associated with landfilling, thermal treatment, composting and open dumping. Anaerobic digestion is a method for the treatment of MSW that turns organic matter into easy to collect biogas 81 82 (i. g. methane and carbon dioxide) and nutrient rich digestate that can be used directly or composted before use in agriculture. From an energy perspective, anaerobic digestion is a preferable method for 83 treating the OFMSW, operating with a hydraulic retention time (HRT) of 15-30 days under 84 85 thermophilic or mesophilic conditions (9). Composting is a post treatment which avoid possible 86 health risks due to pathogens before land application (10). Therefore, bioplastic bags suitable for collecting food waste or compostable bioplastics should be digested within these conditions and 87 88 include some requirements such as tensile strength and water resistance.

However, the Italian Composting Network (CIC) (Centemero et al., 2017) conducted a survey 89 90 which has shown that almost half of the bags delivered to the anaerobic digestion and composting 91 plants for OFMSW are still petro-based conventional plastics. Plastics adulterate the OFMSW and 92 cause problems related to operation, maintenance and process efficiency (11,12), but also provide 93 phthalates contamination which negative affects quality of the digestate (13). Plastic bags cause loss 94 of fraction and lower biogas generation by wrapping around moving equipment parts, wearing out the pumps and valves or forming a top floating layer in the bioreactors (7). According to the literature, 95 96 1 to 4 mm of plastics (average 1.9% of compost dry weight) was found in samples of MSW compost 97 after sieving, whereas for larger pieces the percentage was from 3.5 to 6.6% of the compost dry weight 98 (14). Since the appearance of petro-based and bio-based plastics is similar it's difficult to clearly 99 distinguish them and the widespread distribution makes them become part of other different and 100 mixed wastes. On the other hand, further researches are needed to evaluate the fate of bioplastics 101 delivered to other types of processing plants. According to the EN 13432 regulation, materials must 102 indeed meet some prerequisites in order to be declared compostable. The most relevant ones are the 103 following: (i) at least 90% degradation in weight in 6 months in carbon dioxide-rich environment; (ii) at least 90% of mass loss of the selected material, with fragments less than 2 mm if in contact with 104

organic materials for a period of 3 months; (iii) the materials must not cause negative effects on the
composting process; (iv) heavy metals present in the final compost must not exceed specified
standards.

108 ISO 13975 is a standard method to assess biodegradation of bioplastics under anaerobic digestion system for a maximum of 90 days. On the other hand, ISO 20200, ISO 16929 and EN 14806 109 110 are standards to evaluate biodegradation under aerobic composting conditions which last from a 111 minimum period of 45 days or 12 weeks. The tests however cover long periods that not always reflect 112 real plants conditions. Time, in addition to temperatures and microbial strains involved, is a crucial point that can effect biodegradation process (9). In other words, standards for biodegradability exist, 113 114 but more research is needed to assess the fate of compostable plastics under the conditions of an 115 active biogas plant and improve biodegradation processes.

116 The aim of this paper is to evaluate the fate of biodegradable and compostable bioplastics 117 products under real conditions of a typical anaerobic digestion and composting plant. Common 118 starch-based bags for the collection of OFMSW (SBB) and compostable water bottles made with 119 poly(lactic acid) (PLA) were employed in the final form of use in order to better simulate the real 120 situation. CH₄ production and mass loss were measured during 23 days of anaerobic digestion (55 121 °C) and the quality of the compost obtained after 21 days of aerobic treatment (65 °C) was assessed. 122 According to the literature, not many studies have been carried out on ecotoxicity of degraded 123 bioplastics (15).

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126 2. Materials and Methods

127 2.1 Materials

128The anaerobic sludge used as inoculum was collected from a thermophilic anaerobic digester working

as a continuous reactor for organic fraction of municipal solid waste (OFMSW) in the North of Italy.

130 The inoculum was used fresh immediately after sampling.

Food waste was collected from a local fruit and vegetable market. Food waste composed by ripe lettuce and mouldy courgettes (1:3 ratio respectively) was blended with a blender and diluted to slurry to obtain a concentration of 110.53 g of food per L of water (16).

Cellulose filter paper (Whatman No. 4, Thermo Fisher Scientific) was used as positive control since its full biodegradability is well known (17,18), while low-density polyethylene (LDPE) film from common packaging was used as non-biodegradable negative control. The investigated materials were starch-based bioplastic (SBB) film from organic waste bags and polylactic acid (PLA) from compostable water bottles. In order to simulate real conditions both degradable/biodegradable plastics were commercially available, and all the materials were cut into pieces 20x20 mm. All tests were carried out in biological triplicates.

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142 2.2 Anaerobic digestion

143 Food waste blend was mixed with inoculum at a 1:10 ratio into 250 mL vials under anaerobic 144 conditions in a glove box (Ruskinn Concept 400, Baker, UK). Ten 20x20 mm pieces of material were 145 weighted and added separately in each vial (20 vials for every treatment for a total of 80 samples). 146 The ratio of the mass of the test materials to the total mass was approximately 0.32% for cellulose, 147 0.23% for LDPE, 0.010% for SBB and 1.55% for PLA. Although dimensions and number of pieces 148 were the same for all the thesis, differences in ratio resulted due to diverse masses of the materials 149 used. The inoculated flasks were left for 12 hours in the anaerobic chamber to replace the oxygen 150 with the gas mixture (10% CO₂, 5% H₂, 85% N) and hermetically closed with butyl rubber septum 151 and crimped aluminium caps. The vials were placed in a static incubator at 55 ± 2 °C for 23 days to reproduce the real conditions of a thermophilic plant. This timing was chosen because, according to 152 153 the literature, a typical biogas plant treating the OFMSW works with a hydraulic retention time (HRT) 154 of 15-30 days under thermophilic or mesophilic conditions (9).

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156 *2.3 Composting*

157 On the 23rd day of anaerobic digestion, the residual vials were opened and filtered to separate liquid 158 component (wastewater) from the solid component (muds). The composting process started by adding 159 1:4 w/w of lignocellulose component to the muds. This support additive function is to give structure 160 and porosity to the mixture and to reduce moisture content (19). Aerobic degradation was carried out 161 in glass bottles incubated at a constant temperature of 65 ± 2 °C for 21 days. The glass bottles were 162 periodically moistened with water to keep the humidity constant, stirred and aerated.

163

164 2.4 Biodegradation analyses

165 Biogas production and loss of mass were determined to assess the anaerobic biodegradation. The 166 amount of biogas was measured in the headspace of the vials with a pressure-lock precision analytical syringe (Restek, LA, USA). CH₄, H₂ and O₂ were analysed on the 3rd, 7th, 13th, 17th and 23rd day of 167 168 the anaerobic digestion by a gas chromatograph GC 7820A (Agilent Technologies, Irving, TX, USA) 169 with a thermal conductivity detector (TCD) and packed column in UltiMetal tubing (1.83 m, Agilent, USA). Each measurement was taken in triplicate. At every GC analysis, the digestate was filtered 170 171 through a gauze in order to recover the 10 pieces of the different test materials. They were washed with distilled water, dried to constant mass and weighted. According to Regulation UNI EN ISO 172 173 20200:2005 the degree of disintegration (D) is calculated, as a percentage, using the formula:

$$D = \frac{m_i - m_r}{m_i} \times 100$$

174

where: m_i is the initial dry mass of the test material and m_r is the dry mass of the recovered test material during anaerobic digestion (20).

In order to validate the disintegration results, the weight loss percentage between the initial solution (inoculum, food waste and test material) and the final compost at the end of the process must be greater than or equal to 30% (21). The volatile solids decreasing (R) was calculated with the following equation:

(1)

$$R = \frac{[m_i(DM)_i(VS)_i] - [m_f(DM)_f(VS)_f]}{[m_i(DM)_i(VS)_i]} \times 100$$

where m_i denotes the initial mass of the wet solution before anaerobic digestion, $(DM)_i$ is the initial dry mass of the solution (as % of total mass) and $(VS)_i$ represents the volatile solids of the solution (as percentage of DM). The term m_f corresponds to the final dry mass of the obtained compost, $(DM)_f$ represents the final dried mass of compost (as % of total mass) and $(VS)_f$ is the volatile solids value of the obtained compost (as % of DM). The weight loss due to organic matter conversion was performed on the positive control with cellulose as test material.

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191 2.5 Phytotoxicity tests on compost

192 For the evaluation of the laboratory composting process, bioassays with seeds were performed to 193 assess any presence of phytotoxic agents and to measure potential environmental risks (22). Seeds 194 exposure to different concentrations of soluble elements in compost-water solutions allows to verify 195 compost toxicity (23). Phytotoxicity test (24) was carried out on the final composts from cellulose, 196 LDPE, SBB and PLA treatments. The compost was mixed with sterile distilled water (ratio 1:4 w/w) 197 and well mixed (25). The solution was diluted 10 and 100 times and pH was measured on all the 198 mixtures. Lettuce seeds (Lactuca sativa L.) and tomato seeds (Lycopersicon esculentum L.) were 199 used separately for the phytotoxicity test. Ten seeds were placed in a Petri dish (90 mm diameter) 200 with filter paper moistened with 5 mL of the three different dilutions and distilled water was used as 201 a positive control. Petri dishes were sealed with Parafilm to ensure closed-system and incubated for 202 6 days at 24 °C in the dark.

The following parameters were analysed according to the guideline (25): Seed Germination (SG); Root Length (RL) and Gemination Index (GI). SG is the equivalent to the percentage of germinated seeds at the end of the experiment and was calculated using the formula:

$$\% SG = \frac{\overline{n}}{3} \times 100$$

9

(2)

(5)

208

the root measurement system WinRHIZO. According to UNICHIM (2003), the seed was considered to be germinated when radicle was over 0.5 mm long. GI is the relationship between the average of triplicates of root lengths (the amount for each Petri) and the number of germinated seeds as it follows: $GI_{si} = l_s \times n$ (4)

where \bar{n} is the average of triplicates of germinated seeds in each Petri dish. RL was estimated using

214 where: $l_s = \frac{\Sigma root \ lengths}{n}$ and *n* is the number of germinated seeds for each replicate. Germination 215 index was calculated according to the literature (26,27) with the following formula:

216
$$\% GI = \frac{GI_{si}}{GI_c} \times 100$$

218 where: $GI_{si} = l_s \times n$ in each Petri dish and GI_c is the germination index of the controls, similarly 219 calculated earlier.

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222 2.6 Physicochemical analyses

Total solids (TS) and volatile solids (VS) for each treatment were measured at the beginning and at the end of the experiment according to *Standard Methods* (28). Moisture content (%MC) was calculated gravimetrically with the following formula (24):

$$\% MC = \frac{M_w - M_d}{M_w - M_c} \times 100$$
227
(6)

where M_w corresponds to the total weight of the sample (including the mass of the container); M_d is the total weight of the dried sample (including the mass of the container); M_c is the weight of the container. Humidity was measured only on cellulose treatment (positive control) in order to validatethe correct process of composting.

To visualize the effects on the surface area, LDPE and PLA pieces were observed under high vacuum by scanning electron microscope (SEM, Fei 250Esen Quanta Feg, Hillsboro, OR, USA). Cellulose and SBB weren't available after anaerobic digestion and SEM analyses could not be performed. Samples were dehydrated in ethanol/water mixtures, with increasing ethanol concentration (75%, 85%, 95% and 100%). After critical-point drying in BAL-TEC CPD 030 dryer, samples were coated with gold. SEM analysis was performed at the beginning of the experiment, after anaerobic biodegradation and after composting.

In order to assess the thermal properties, differential scanning calorimetry (DSC) and FT-IR/ATR spectroscopy were performed on the pristine LDPE, SBB and PLA samples and after the two processes of anaerobic degradation and composting. The differential scanning calorimetry (DSC) analyses were done on a DSC Q20 (TA Instruments). The samples (about 8 mg) were heated at 10C/min under nitrogen from 0 to 200 °C Fourier Transform InfraRed (FT-IR) spectroscopy was used to monitor the chemical structure of the plastic materials using a Frontier FT-IR/ATR spectrophotometer (16 scans and 4 cm-1 resolution, Perkin Elmer).

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248 **3. Results and discussion**

249 *3.1 Lab-scale experiment setup*

The variability of OFMSW's composition is a crucial factor that influences the digester operating parameters, making generalization about composition of the feedstock very difficult (29). Moreover, food waste structure is heterogeneous, varying from region to region (30) and also depending on the seasonality (31). However, in Italy 82.7% of the waste sent to the anaerobic/aerobic integrated treatment of OFMSW consists of wet fraction from kitchens, canteens and markets (32). Here, the organic fraction was reproduced using lettuce and courgettes as representative of consumption habits and mixed with anaerobic sludge as inoculum. The variability of the organic waste must be
taken into account as a limiting factor, especially for lab-scale tests.

As recently reported in the last Utilitalia's Position Paper, bioplastics production is moving towards 258 259 products other than bags for the collection of the OFMSW that introduce new issues in the treatments (33). In this report, the need for tests and trials on these bioplastics under real-plant conditions is 260 261 stressed because the presence of these intact products in the organic waste management system is 262 one of the main challenges today. This was also reported in the literature (1). In this work, common 263 articles made of two different bioplastics were used. This resulted in different mass proportions due 264 to their different weight, which was much higher for the thicker PLA bottles. Equal dimensions and 265 equal surfaces were used to better estimate SBB and PLA biodegradation according to the literature (16,21,34,35). The lab-scale reproduction and the necessity to avoid differences in available surfaces 266 267 did not allow to equal the mass proportions of tested bioplastics.

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269 3.2 Biogas production and weight loss during anaerobic digestion

270 Figure 1 shows the %CH₄ production under anaerobic digestion related to time. The GC 271 measurements were taken in triplicates during static incubation at 55 ± 2 °C. The 4 tested materials 272 (cellulose, LDPE, SBB, PLA) blended with inoculum and food waste slurry are represented in different colours. Bars followed by the same minor letter on each day were not statistically different 273 from each other (Tukey's test, P < 0.05). Cellulose (positive control) showed the highest percentage 274 275 of CH₄ production starting from 24.28% after 3 days, up to 48.39% at the end of the process. LDPE 276 (negative control) produced from 24.79% to 42.15% of CH₄ during the 23 days of anaerobic 277 digestion. SBB material was found in-between the two controls, producing 24.48% of CH₄ on the 278 third day until 44.56% on the twenty-third day. PLA showed a different evolution, starting from 279 13.13% after 3 days of incubation and proceeding slowly to 43.64% of CH₄. PLA treatment was statistically different from the others on the 3rd and on the 7th day of anaerobic digestion, while on the 280 13^{th} day was statistically equal to LDPE treatment. The $\%CH_4$ production for SBB and PLA 281

282 treatments is similar at the end of the process. As expected, LDPE production was statistically 283 different from cellulose. The methane production at the end of the process is between 40 and 50% for 284 all the test materials. In a similar study, from 58 to 62% of CH₄ was produced under the same 285 conditions (36). Anaerobic digestion involves a complex ecosystem of anaerobic bacteria and methanogenic archaea (37). Microorganisms convert organic waste into 60-70% methane, 30-40% 286 287 carbon dioxide, traces of hydrogen and hydrogen sulphide as biogas (38). Since the OFMSW has 288 always been an attractive substrate for production of methane (39), biodegradation can be assessed 289 through the measurement of CH_4 production (40).

290 In order to recover the 10 pieces of the different test materials, the digestate was filtered through 291 a gauze at each GC analysis. Samples were washed with distilled water, dried to constant mass and 292 weighted. Table I presents the average \pm the standard deviation of disintegration degree (%D) calculated according to Eq. (1) during 23 days of anaerobic digestion. Data are expressed in 293 294 percentage as average of the three replicates for each test: cellulose, LDPE, SSB and PLA. Even at 295 three days test statistically significant differences were found between the materials. PLA 296 performance was similar to LDPE because the loss of weight didn't occur; quite the opposite they 297 increased their heaviness due to biofilm formation on the surface. As long as the digested residues 298 sticking to the surfaces, the disintegration degree for PLA and LDPE test materials was negative 299 (average of -0.42% and -1.69% respectively at the end of the anaerobic process) because the debris 300 could not be removed without damaging the remaining parts of the samples. LDPE was found 301 completely intact after 23 days of experiment, while PLA appeared wrap up and not biodegraded, in 302 accordance with literature evidence (41). As a matter of fact, PLA films shrink when the material is 303 close its melting temperature (42) and was previously found not to degrade under anaerobic 304 conditions (43,44). SBB behaviour during the anaerobic digestion was statistically different for each 305 measurement: the remaining pieces were recovered in the form of tiny powder at the end. 306 Disintegration degree of SBB had an average value of 85.79% after 23 days of anaerobic digestion. 307 According to literature, for temperatures lower than 37 °C the percentage of biodegradation does not

exceed 45%, independently on the test duration (43,45). Vice versa, at temperatures equal or higher
than 58 °C biodegradation of tested bioplastics reaches between 80 and 95%. Moreover, for cellulose
treatment no differences were found during the test because it was already digested at the first
measurement (%D was 100%).

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313 *3.3 Phytotoxicity tests on compost*

In order to provide a compost free of substances which could be a source of pollution for the 314 315 environment, its safety must be assessed. Phytotoxicity tests were carried out on the final composts 316 obtained from the 4 treatments and on their corresponding dilutions, while distilled water was used 317 as control. Cellulose, LDPE and SBB initial solutions and respective dilutions had a pH close to 318 neutrality (6.40 - 7.80), while PLA mixtures had an acid pH (2.72 - 3.40). pH values from cellulose, 319 LDPE and SBB treatments were included in the range (6.0-8.5) indicated by Vaverková et al. (2012). 320 Moreover, at the end of the process the values must fall nearby the neutral or alkaline pH according 321 to the Norm (46). On the contrary, PLA solutions resulted in low pH values that certainly affected 322 the characteristics of the compost, causing inhibition of microorganisms (Castro-Aguirre, Auras, 323 Selke, Rubino, & Marsh, 2017). As is known, water-soluble lactic acid from degraded PLA can change the pH of the exposure environment affecting the rate of hydrolysis (48). Lettuce seeds (L. 324 325 sativa) and tomato seeds (L. esculentum) were used to assess compost quality. Figure 2 represents the 326 distribution of Seed Germination rate and Germination Index calculated according to Eq. (3), (4), (5). 327 Bars followed by the same minor letter for each solution were not statistically different from each other (Tukey's test, P < 0.05). SG on tomato (Figure 2a) shows differences between undiluted 328 329 solutions and the diluted ones. Especially for undiluted PLA treatment the negative effect on the 330 number of germinated seeds was evident: SG clearly rose with increased dilutions values. PLA 331 undiluted solutions resulted in 7% of germination rate while 1:10 and 1:100 dilutions resulted in 43% 332 and 90% respectively. SBB treatment demonstrated a similar or even better response than cellulose with 70-93% of germination. SG on lettuce (Figure 2b) shows an evident negative response for PLA 333

compost (decreasing while the dilution increased). Indeed, for undiluted and 1:10 solution no 334 335 germination occurred, whereas the most diluted one raised the number of germinated seeds up to 336 87%. Comparing each solution, composts from other treatments similarly influenced the germination 337 rate, but differences between undiluted and diluted solutions were clear. The controls (distilled water) gave 93% of germination rate for tomato seeds and 77% for lettuce seeds (data not shown). Figure 2c 338 339 shows the Germination Index on tomato seeds related to the control. This index is considered a strong 340 measure of the phytotoxicity of compost (49). The only statistically significant difference was found 341 for undiluted PLA treatment (0.44% GI). SBB performance for undiluted and 1:100 diluted was even better than positive control (cellulose) with 139.46% and 65.28% GI respectively. Germination Index 342 343 on lettuce (Figure 2d) carried out better response for 1:100 diluted SBB treatment than cellulose. On 344 the contrary, LDPE influenced negatively the compost, enhancing the GI with the increase of the 345 dilution. PLA effect on seed germination was unfavourable for all the solutions, except for 1:100 346 dilution. Due to the low pH values, the solutions from PLA treatment performed negative effects on 347 both selected seeds during the phytotoxicity test. Water-soluble lactic acid as degradation product 348 from PLA can change the acidity of the environment affecting the rate of hydrolysis and also the 349 growth of microorganisms. According to the literature, not many studies have been carried out on ecotoxicity of degraded bioplastics (15). Further analyses are needed to assess the impact of these 350 351 increasing materials on the market and within the organic waste. As a matter of fact, a higher 352 concentration of bioplastics in the organic waste could be a relevant issue in ecotoxicity and an 353 important aspect to keep monitored.

The final composts were also visually observed. Visual analysis as inspection of the surface changes in the materials can confirm the results obtained with other methodologies (45). Cellulose (positive control) wasn't found at the end of the experiment, while 2x2 mm LDPE pieces (negative control) were recovered completely intact. Since plastics particles in compost is a major contamination problem, different separation mechanisms can be used. SBB wasn't distinguishable in the final compost, while PLA that was found in the form of tiny crystallized pieces (< 2 mm). PLA is susceptible to hydrolysis due to atoms other than carbon, such as oxygen and nitrogen (41). For this reason, random non-enzymatic chain scission of the ester groups leads to reduction in molecular weight and biodegradation. The degradation rate increases as the relative humidity of the exposure conditions increases (50). Indeed, the higher the rate of hydrolysis, the more available sites there are for microbes to attack and faster is the biodegradation. The rate of diffusion of water in the anamorphous regions controls polymer hydrolysis (51). For crystalline regions water diffusion is insignificant, whereas PLA do not biodegrade without prior hydrolysis.

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368 3.4 Physicochemical analyses

According to Eq. (2), the disintegration value of the positive control (cellulose) was 31.05% after 23 days of anaerobic digestion and 21 days of composting. The percentage of dry mass was adequate as the relevant Norms recommended. This outcome suggested that the process developed properly reducing the amount of organic matter.

Table II shows the values of total solids (TS) and volatile solids (TV) of the mixtures before the anaerobic digestion and after the composting process. The final content of volatile solids for compost from cellulose (positive control) was slightly lower than before anaerobic digestion, indicating that a part of organic matter has been transformed into carbon dioxide. On the contrary, LDPE (negative control), SBB and PLA treatment showed an increase in volatile solids, meaning that the organic matter has not been transformed.

In order to demonstrate the successful composting process, moisture content was calculated according to Eq. (6) on the final compost from cellulose treatment (positive control). %MC content results was 62,40%, which is include in the range indicated by Adamcová & Vaverková (2014). Humidity is a key factor in composting process and affect changes in oxygen diffusion, water potential and water activity, and microbial growth rate (53).

Figure 3 shows SEM images of LDPE and PLA with and without biofilm at the initial time, after
23 days of anaerobic digestion and after 21 days of composting. LDPE pieces (negative control,

386 Figure 3a) with biofilm shows different microorganisms' colonization on the surface after anaerobic 387 and aerobic process. The plastic structure is not visible due to the high adhesion of the biofilm on the material. Figure 3b shows LDPE without biofilm: no significant degradation phenomena were found 388 389 between the surface at the initial time and the final time (after composting). Moreover, some cellular structures and microorganisms were still stick after anaerobic digestion and biofilm removal. PLA 390 391 with biofilm (Figure 3c) shows less microorganisms attached to the surface area than LDPE maybe 392 due to its resistance to microbial attacks in soil and sewage (6). The morphology of the microbes 393 seems to be also different from LDPE image (Figure 3a). After composting, no cells were found on 394 the PLA pieces, but the superficial structure showed crack formation, surface roughness and 395 degradation according to the literature (15). Relating these phenomena to the hydrolysis of the longer 396 polymeric chains, these was already observed on PLA after just 10 days of composting (54,55). Figure 397 3d shows PLA after biofilm removal: the surface presented cavities, erosion and lots of tiny holes, 398 whereas before degradation it was smooth.

399 Figures 4 a and b reported the DSC and FTIR of the LDPE materials. In LDPE T0 (Fig. 4a) it 400 is possible to see the presence of a single melting peak centered at 113 °C representative of a family 401 of chains with a certain distribution of lengths (the peak is a little widened), but nevertheless 402 attributable to very similar melting temperatures. In the FTIR spectrum (Fig.4b) the typical PE absorptions were shown with only a small band at 1646 cm⁻¹ related to a double bond (or aromatic 403 404 rings) probably due to some surface antioxidant additive. In fact, after anaerobic treatment this is 405 washed away or assimilated by bacteria and the spectrum becomes a pure PE. The DCS, on the other hand, shows (green curve figure 4a) the appearance of a second melting peak at lower temperatures 406 407 (76 °C) evidence of the formation of a new family of chains shorter than the initial ones that were 408 ordered. It is likely that there may have been some fragmentation of shorter chains (probably side 409 chains) that then crystallized. The total crystallinity of PE in fact increases compared to the original 410 one. Finally, the aerobic treatment involves the verification of the two families of chains of different 411 length (melting T: 84 and 112 °C) while at the IR it is possible to see the appearance of wide bands

between 3400, 1700 and 1100 cm⁻¹ that can be attributed to a small oxidation of the chains therefore
with the formation of some C=O groups in the chain.

414 The DSC of the PLA at time 0 (Figure 5a) shows the polymer's Tg signal at around 65 °C, as 415 expected, and melting at 153 °C. In this case a rather wide peak can be seen, symptom of a quite 416 heterogeneous family in chain lengths however centered on that temperature. The ATR-FTIR 417 spectrum (Figure 5b) shows the characteristic peaks of the polymer. After the anaerobic process in 418 DSC there is a significant variation in the curve because, although the Tg remains at 65 °C, it can be 419 seen that the melting peak is at a higher temperature of 156 °C and, above all, is much narrower, a 420 symptom that there has been a reorganization of the chains with probably a degradation of the 421 amorphous ones (and/or the shorter crystalline ones). The infrared spectra do not show any visible 422 changes, so there should only have been a change in the length of the chains. After the aerobic 423 treatment, the DSC shows an important change with the disappearance of the Tg (probably because 424 many chains with different molecular weight have formed and each one vitrifies at slightly different 425 temperatures so there is no unique Tg). But the most important change is certainly in the melting peak 426 that drops to 131 °C, showing a significant decrease in chain length and also a very wide distribution 427 of families. Obviously, since the chains are much shorter on average, they can be organized more easily and the total crystallinity of the system increases. From the FTIR investigation there are not so 428 significant variations in the chemistry of the polymer chains (there are some small variations but in 429 430 areas where different signals can fall and anyway these are minor vibrational modes). Generally, the 431 whole spectrum decreases in intensity but this is mainly due to the fact that only a fragment and not 432 a continuous film of the signal is missing.

The DSC of the SBB (Figure in Supporting Information) shows an almost amorphous material without a specific melting temperature. Also, after the anaerobic treatment the system remains predominantly amorphous even if the peak temperatures change a little bit. As far as the infrared spectra are concerned (Figure in Supporting Information), after the anaerobic process there is a

437 deconstruction of the system (many peaks lose resolution) both in the starch part (polysaccharide
438 rings around 1000 cm⁻¹) and in the polyester part (peak around 1700 cm⁻¹).

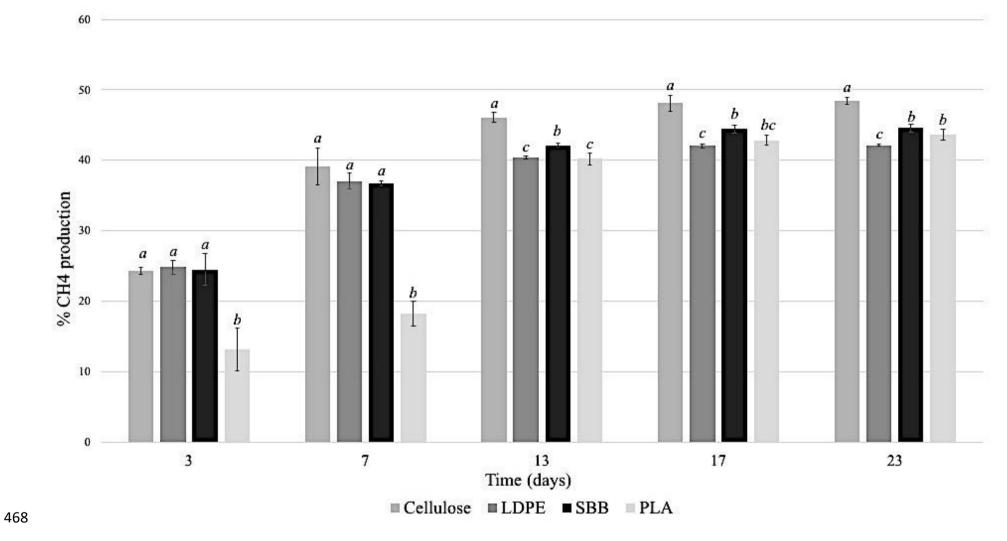
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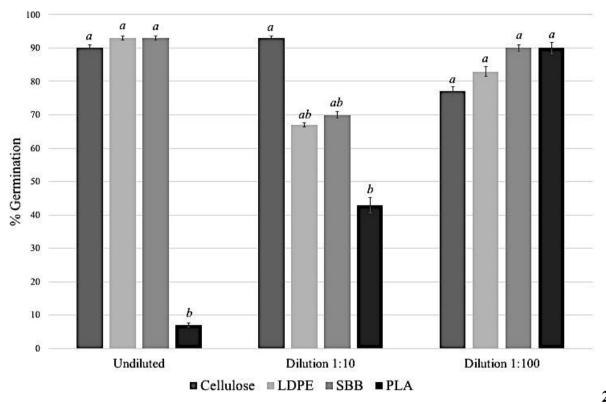
440

441 **4.** Conclusions

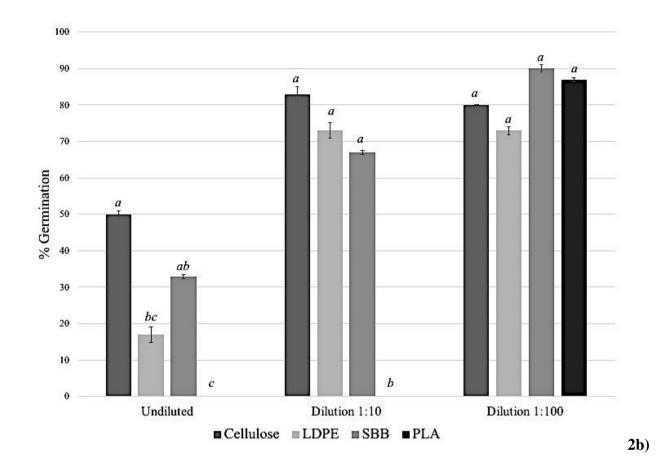
The results for methane production show differences for PLA treatment at the beginning of the 442 anaerobic digestion, whereas at the end of the process the %CH₄ produced was between 40 and 50% 443 444 for all the tests materials. At the end of the anaerobic phase the disintegration degree (%D) for PLA 445 and LDPE was negative and similar due to biofilm formation on the surface which increased their 446 heaviness. PLA pieces appeared wrap up according to the literature, whereas the disintegration degree 447 of SBB had an average value of 85.79%. Test results obtained came to a different outcome for the 448 two bioplastics during anaerobic digestion. Due to the low pH values, phytotoxicity test on the final 449 composts showed negative effects on both selected seeds for PLA solutions. In fact, water-soluble 450 lactic acid as degradation product from PLA can change the acidity of the environment affecting the 451 rate of hydrolysis and also the growth of microorganisms. SBB treatment demonstrate a similar or 452 even better response than positive control. Chemical analyses confirmed significant results for PLA. After the anaerobic process, the DSC showed a narrower and higher melting peak (156 °C) due to the 453 reorganization of the chains and the degradation of the anamorphous ones. After aerobic composting, 454 455 the DSC showed the disappearance of the Tg and the dropping of the melting peak to 131 °C. This 456 demonstrate a significant decrease in chain length and a very wide distribution of families. The 457 infrared spectra for SBB after anaerobic digestion showed a deconstruction of the system. Further 458 analyses are needed to assess the impact of these increasing materials within the organic waste. As a 459 matter of fact, the results here presented suggest that a higher concentration of bioplastics, in 460 particular PLA, in the organic waste can pose relevant issues in terms of materials recalcitrance to 461 biodegradation and ecotoxicity. Since the presence of PLA products is increasing on the market, the 462 effects of high concentrations of these manufacts on the OFMSW treatment, but especially on the

- 463 final compost, must be taken into account. It is thus important that these materials advertised by the
- 464 producers as "100% biodegradable" and/or "compostable" are tested under real plants conditions of
- time and temperature and not only under standard ISO conditions.

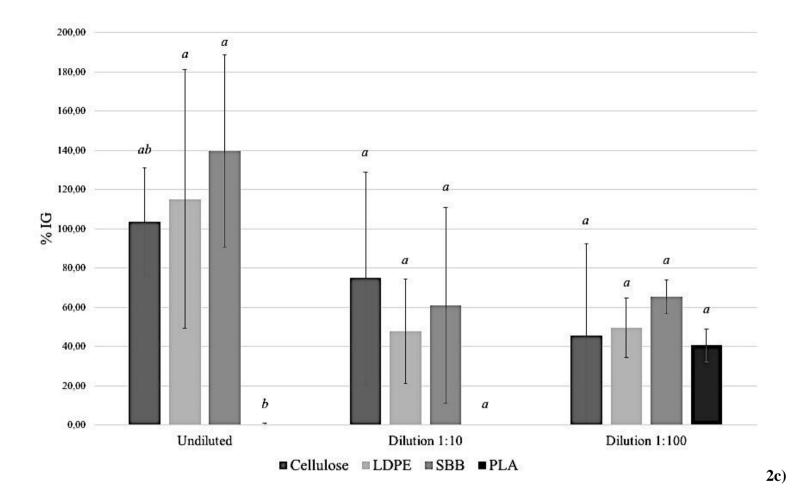


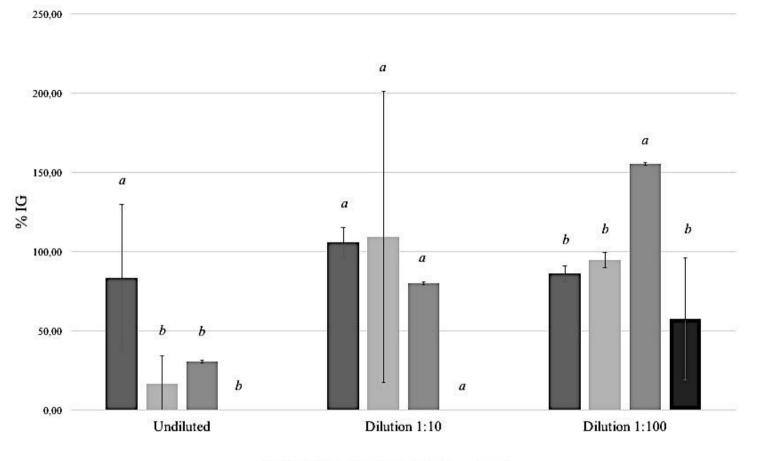


2a)



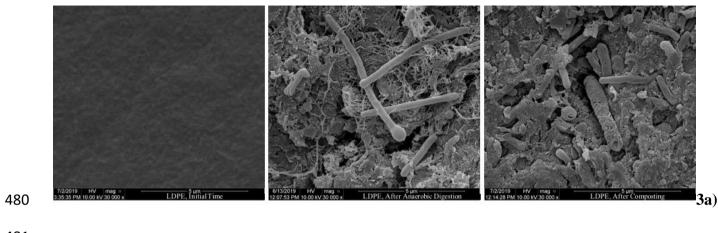


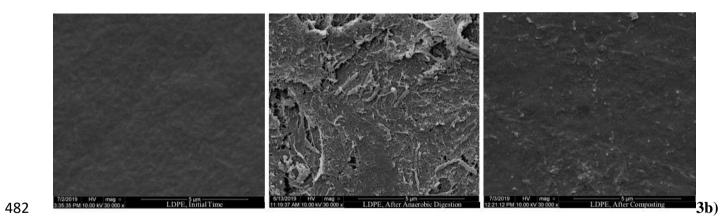


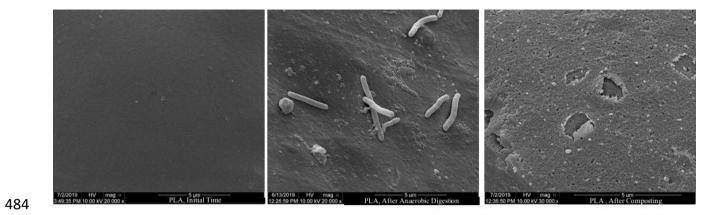


■ Cellulose ■ LDPE ■ SBB ■ PLA

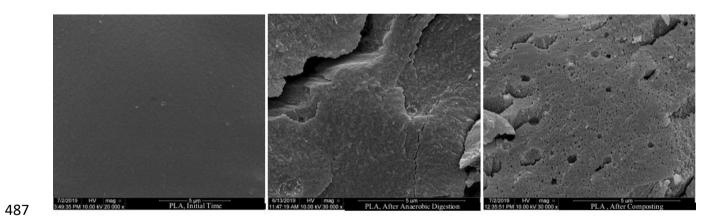
2d)



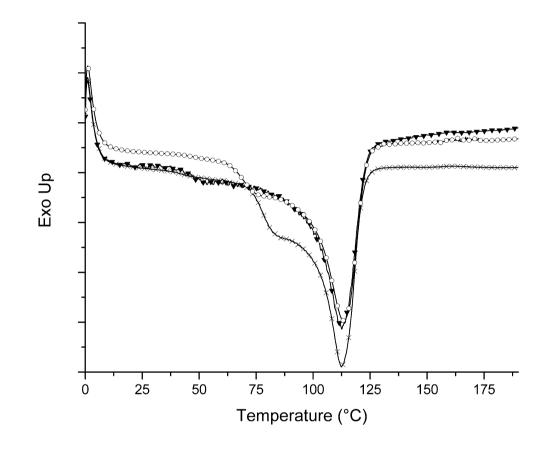




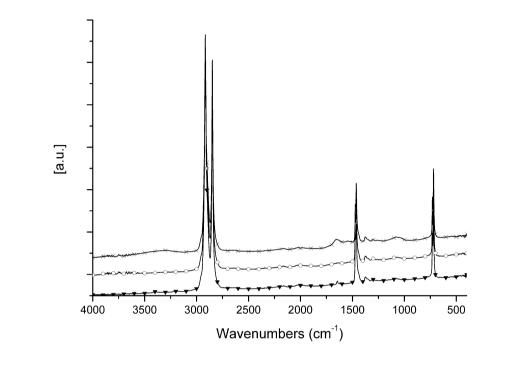
3c)



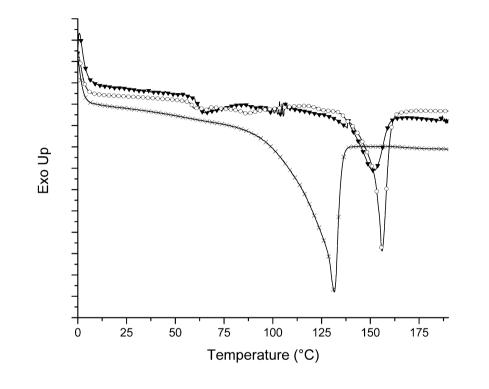
3d)



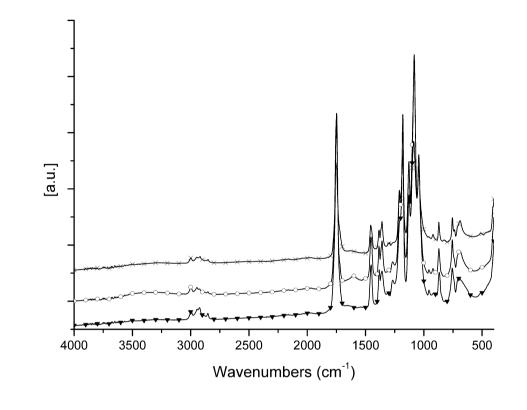
4a)



4b)

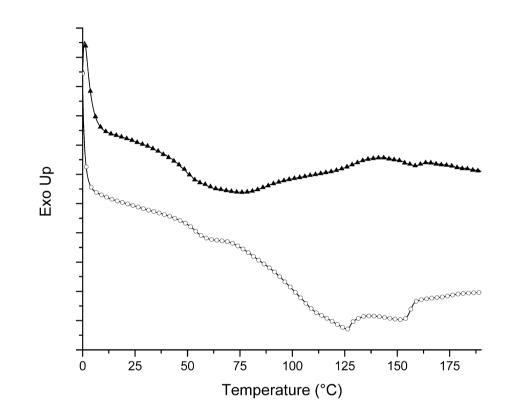


5a)

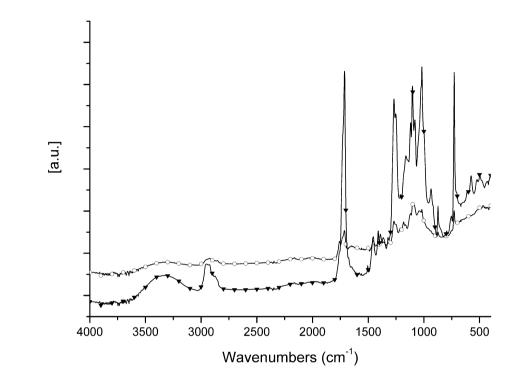








a)



b)

498 **Figure captions**

Figure 1. The %CH₄ production as a function of anaerobic digestion time for Cellulose (positive control), LDPE (negative control), SBB and PLA. Data are expressed as percentages of CH₄ produced. Bars followed by the same minor letter on each day are not statistically different from each other (Tukey's test, P < 0.05).

502

Figure 2. Seed Germination Rate (GR) and Germination Index (GI) on different composts obtained from cellulose (positive control), LDPE (negative control), SBB, PLA initial solution and diluted 10 and 100 times. a) GR on tomato seeds; b) GR on lettuce seeds; c) GI on tomato seeds d) GI on lettuce seeds. Data are expressed as percentage: bars followed by the same minor letter on each solution type are not statistically different from each other (Tukey's test, P < 0.05).

507

Figure 3. Scanning electron microscopy (SEM) images; pictures show representative fields selected among all the observations performed. a) LDPE (negative control) with biofilm at the initial time, after 23 days of anaerobic digestion and after 21 days of composting; b) LDPE (negative control) without biofilm at the initial time, after 23 days of anaerobic digestion and after 21 days of composting; c) PLA with biofilm a at the initial time, after 23 days of anaerobic digestion and after 21 days of composting; c) PLA with biofilm a at the initial time, after 23 days of anaerobic digestion and after 21 days of composting; d) PLA without biofilm at the initial time, after 23 days of anaerobic digestion and after 21 days of composting. Cellulose and SBB weren't available after anaerobic digestion and SEM analyses were not performed.

Figure 4. Figure 4: DSC (a) and FTIR (b) curves of LDPE at initial time (♥), after anaerobic digestion (O) and after composting (X)

Figure 5. DSC (a) and FTIR (b) curves of PLA at initial time ($\mathbf{\nabla}$), after anaerobic digestion (O) and after composting (X).

519 Supporting information

Figure SI: DSC (a) and FTIR (b) curves of SBB at initial time ($\mathbf{\nabla}$) and after anaerobic digestion (O)

Table I. Average ± standard deviation of degradation (expressed as percentage) during 23 days of anaerobic digestion. The reported data are the

- 522 average of the three replicates for each test: cellulose, LDPE, SSB and PLA.
- 523 Data are expressed as percentages of degradation following Eq. (1). ANOVA significant differences were indicated by F values (*P < 0.05, **P < 0.05, *P < 0.
- 0.01, ***P < 0.005) for comparisons between rows and columns for treatments and time. Data followed by the same minor letter on each column or
- by the same capital letter on each row are not statistically different from each other (Tukey's test, P < 0.05).
- 526
- 527

100 ± 0 , aA	100 ± 0 , aA	100 ± 0 , aA	100 ± 0 , aA	100 ± 0 , aA	0***
-0.16 ± 0.0005 , cA	-0.24 ± 0 , cA	-0.64 ± 0.003 , cA	-0.54 ± 0.003 , cA	-0.42 ± 0.001 , cA	3.34
14.61 ± 0.012 , bC	46.15 ± 0.254 , bBC	75.95 ± 0.066 , bAB	$78.32\pm0.045,\mathrm{bAB}$	85.79 ± 0.038 , bA	18.13***
-1.05 ± 0.0039 , cA	-0.87 ± 0.0045 , cA	-1.43 ± 0.012 , cA	-1.61 ± 0.002 , cA	-1.69 ± 0.033 , cA	0.13
18132.58***	42.55***	730.26***	1669.67***	1395.97***	
	-0.16 ± 0.0005 , cA 14.61 ± 0.012 , bC -1.05 ± 0.0039 , cA	$-0.16 \pm 0.0005, cA -0.24 \pm 0, cA$ 14.61 ± 0.012, bC 46.15 ± 0.254, bBC -1.05 ± 0.0039, cA -0.87 ± 0.0045, cA	$-0.16 \pm 0.0005, cA -0.24 \pm 0, cA -0.64 \pm 0.003, cA$ $14.61 \pm 0.012, bC 46.15 \pm 0.254, bBC 75.95 \pm 0.066, bAB$ $-1.05 \pm 0.0039, cA -0.87 \pm 0.0045, cA -1.43 \pm 0.012, cA$	$-0.16 \pm 0.0005, cA -0.24 \pm 0, cA -0.64 \pm 0.003, cA -0.54 \pm 0.003, cA$ $14.61 \pm 0.012, bC 46.15 \pm 0.254, bBC 75.95 \pm 0.066, bAB 78.32 \pm 0.045, bAB$ $-1.05 \pm 0.0039, cA -0.87 \pm 0.0045, cA -1.43 \pm 0.012, cA -1.61 \pm 0.002, cA$	$-0.16 \pm 0.0005, cA -0.24 \pm 0, cA -0.64 \pm 0.003, cA -0.54 \pm 0.003, cA -0.42 \pm 0.001, cA$ $14.61 \pm 0.012, bC 46.15 \pm 0.254, bBC 75.95 \pm 0.066, bAB 78.32 \pm 0.045, bAB 85.79 \pm 0.038, bA$ $-1.05 \pm 0.0039, cA -0.87 \pm 0.0045, cA -1.43 \pm 0.012, cA -1.61 \pm 0.002, cA -1.69 \pm 0.033, cA$

Table II. Amounts (grams) of total solids (TS) and volatile solids (VS) for each treatment beforeanaerobic digestion and after composting.

	Treatments	Total Solids	Volatile Solids
		(g)	(g)
	Cellulose	1.11	0.78
Before Anaerobic	LDPE	0.97	0.66
Allael obic	SBB	0.82	0.51
Digestion	PLA	2.42	2.07
	Cellulose	0.63	0.58
After	LDPE	0.97	0.91
Composting	SBB	0.73	0.68
	PLA	2.27	2.21

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