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### Millimeter-wave load-pull techniques

Microwave Symposium tenutosi a Tampa (FL) nel June 2014).

Original

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### Millimeter-wave load-pull techniques

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International Microwave Symposium IEEE 1-6 June 2014, Tampa Bay, FL MTT-S



# **Outline**

- Introduction
  - ▶ Basics of large signal characterization
  - Applications
- ▶ Large Signal Characterization at high frequency
  - Existing solution examples
  - Pros and cons
- A W-band on-wafer load-pull system
  - ▶ Block scheme
  - Calibration and accuracy verification
- Measurement examples
- Conclusions

# Large signal Characterization

### Basics

- ► Linear characterization (small signal) provides full information as long as the device under test (DUT) can be considered
  - e.g. passive components, transmission lines
- Active devices show nonlinear behavior when excited in realistic (large signal) conditions
- The extension of S-parameters to Xparameters might be too complicated
- What information do we really need?

### **Applications**

- Many applications require measuring a few device performances in CW, while exciting its nonlinearities
- ▶ Examples:
  - Performance/technology evaluation
  - Circuit design
  - Large signal models refinement
  - Reliability/failure tests
  - Production tests

Introduction

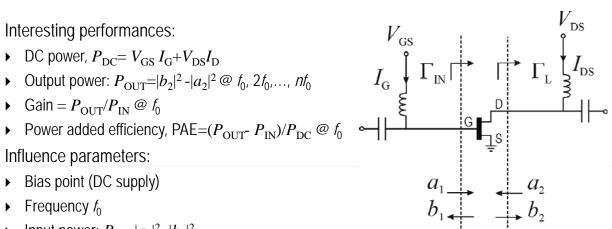
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Measurement examples

# **Basics of Large signal Characterization**

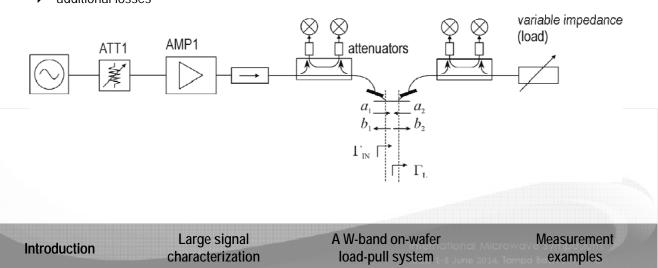
- We focus on the simplest example: a two port active device (a transistor in common source configuration) fed with a single CW tone @  $f_0$
- Interesting performances:

  - ▶ Power added efficiency, PAE= $(P_{OUT}, P_{IN})/P_{DC} @ f_0$
- Influence parameters:
  - ▶ Bias point (DC supply)
  - ightharpoonup Frequency  $f_0$
  - Input power:  $P_{IN} = |a_1|^2 |b_1|^2$
  - $\Gamma_{L} = a_2/b_2 @ f_{0}, 2f_{0}, ..., nf_{0}$



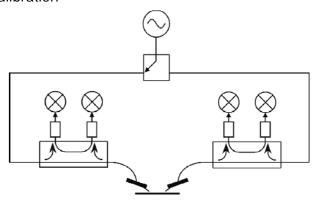
# Load-pull measurements

- ▶ A simplified block scheme of an **on-wafer** load-pull measurement system
- On-wafer "environment" adds complications
  - calibration
  - additional losses



# Load-pull calibration – vector calibration

▶ Vector "VNA-like" calibration



On-wafer or calibration substrate standards

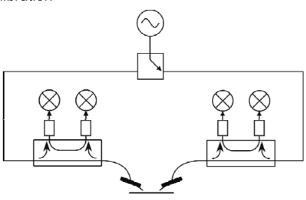
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# Load-pull calibration - vector calibration

Vector "VNA-like" calibration



On-wafer or calibration substrate standards

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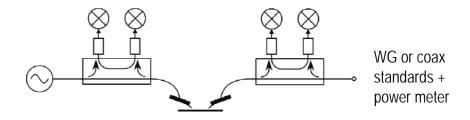
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# Load-pull calibration – power calibration

Power calibration



On-wafer or calibration substrate thru

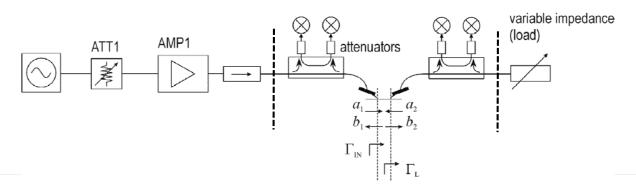
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# Load-pull calibration

▶ After calibration it is possible to modify the set up at the right of reflectometer 2 and at the left of reflectometer 1, without affecting calibration



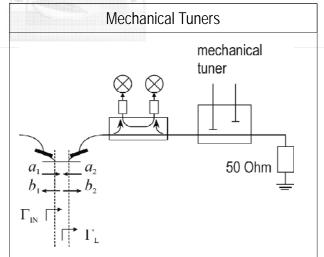
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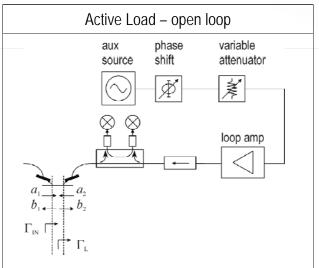
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# Solutions for tunable loads



- ▶ Main issue: gamma limitation
  - Losses cannot be compensated
  - 2.5 dB losses reduce  $|\Gamma|$ =1 to  $|\Gamma|$ =0.56
  - 0.2 dB losses reduce  $|\Gamma|$ =1 to  $|\Gamma|$ =0.95



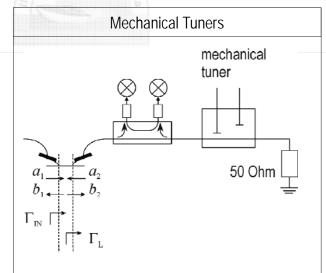
- Main issue: gamma varies with  $P_{OUT}$ 
  - Compensated by iterations

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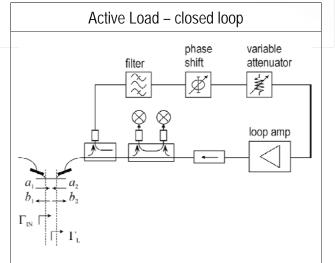
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### Solutions for tunable loads



- Main issue: gamma limitation
  - Losses cannot be compensated
  - 2.5 dB losses reduce  $|\Gamma|$ =1 to  $|\Gamma|$ =0.56
  - 0.2 dB losses reduce  $|\Gamma|$ =1 to  $|\Gamma|$ =0.95



- Main issue: possible oscillations
  - Reduced risk when losses are reduced

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# Load-pull measurements above 60 GHz

#### **Mechanical Tuners**

- Mechanical tuners exist (sold by main vendors) in the millimeter-wave range, up to 110 GHz
  - require pre-calibration
  - Including probe and set-up losses, 0.5-0.6 gamma is reachable on-wafer

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### Load-pull measurements above 60 GHz

### **Active Loads**

- Open loop active loads combined with
  - ▶ 6-port measurements
  - Mixed signal measurement technique

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# Load-pull measurements above 60 GHz

### In Situ Tuners

- "In-situ" (integrated)
  - Still gamma limited
  - Integration required
  - no real-time

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# 94 GHz on-wafer active-loop load-pull system

- Mechanical tuners with pre-calibration: less accurate than real-time
- ▶ Mechanical tuners with real-time measurements: reduced gamma (0.5 maximum is typical)
- ▶ In situ tuners: integration with the device / highly developed fabrication capabilities



Active loads with real-time measurements are a good solution, not yet widely diffused

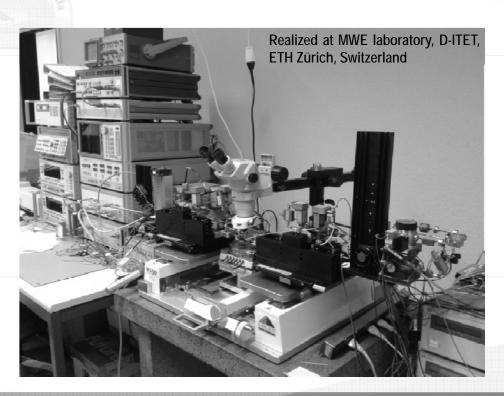
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# 94 GHz on-wafer active-loop load-pull system



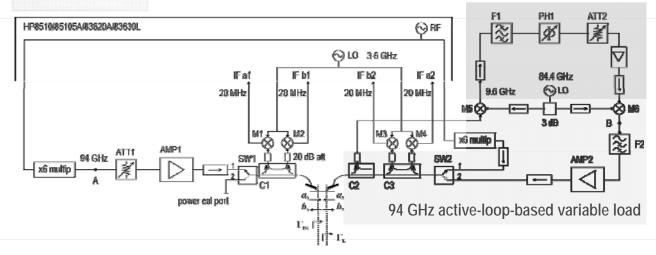
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# 94 GHz on-wafer active-loop load-pull system

Simplified block diagram (\*)



- ▶ Novelty the *down-conversion-based* active loop
  - ▶ Similar techniques exist to realize IF loads, at a few hundreds of MHz

(\*) V. Teppati, H.-R. Benedikter, et al., "A W-Band On-Wafer Active Load-Pull System based on Down-Conversion Techniques", IEEE Transactions on Microwave Theory and Techniques, Vo. 64, is.1, Jan. 2014, pp. 148-153.

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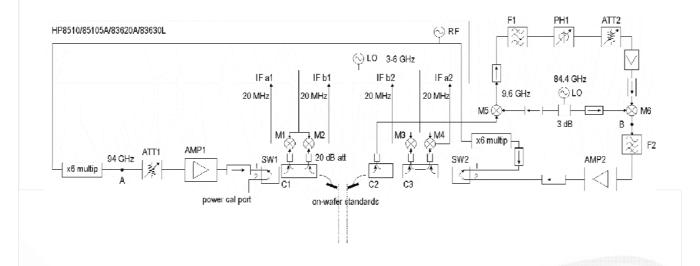
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Measurement examples

# Load-pull system calibration - step 1

- SW1 and SW2 in position 1
- On-wafer (or calibration substrate) standards are connected and measured



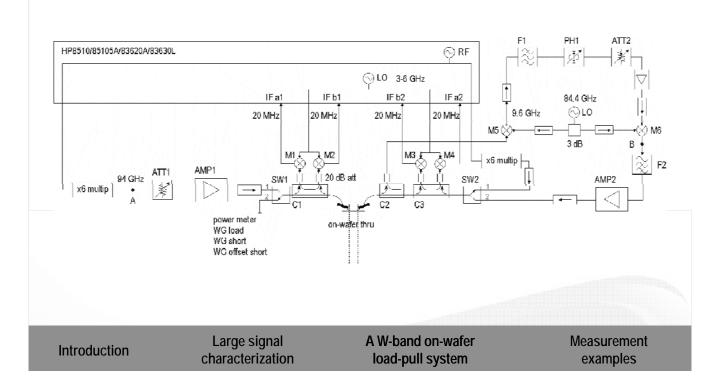
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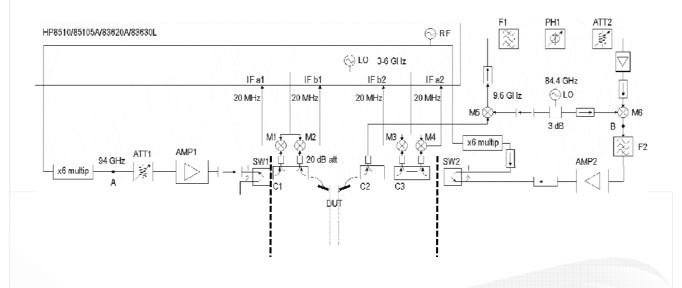
# Load-pull system calibration - step 2

▶ SW1 in position 2 and SW2 in position 1, thru connection



### **Measurement Phase**

- ▶ SW1 in position 1 and SW2 in position 2
- It is possible to modify the set up (add a circulator, or a spectrum analyzer) at the right of reflectometer 2 and at the left of reflectometer 1, without affecting calibration



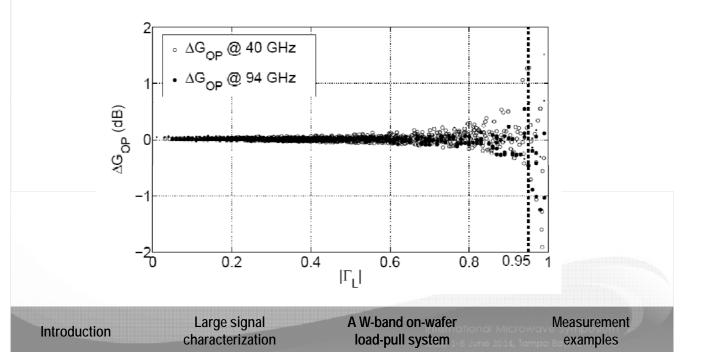
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# Residual error comparison

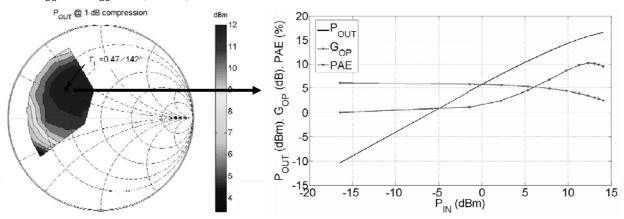
- ▶ A "thru" (on-wafer direct connection) should have 0 dB gain
- lacktriangleright Its gain variation vs.  $\Gamma_{\rm L}$  is taken as an estimation of the accuracy of the measurement



# Measurement examples

### ▶ 0.1x100µm<sup>2</sup> GaN HEMT

 $ightharpoonup V_{DS}=5 V, V_{GS}=-3V \text{ (class A)}$ 

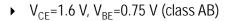


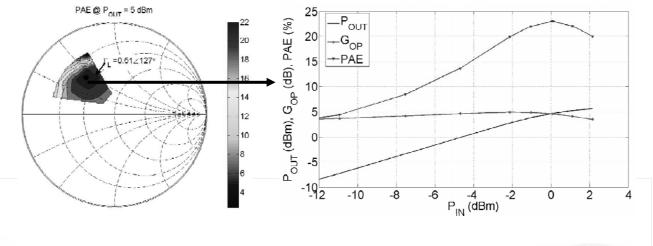
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# Measurement examples







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## Conclusions

- ▶ Basics of large signal characterization
  - Mechanical tuners vs. active loads
- Existing solutions for large signal characterization at high frequencies
- ▶ W-band, down-conversion active loop, on-wafer load-pull system
  - ▶ accuracy
  - measurement examples