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Hollowing of MnO Nanocrystals Triggered by Metal Cation Replacement: Implications for the Electrocatalytic Oxygen Evolution Reaction

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Abstract: Manganese oxide (MnO_x) based hollow nanocrystals (NCs) represent a promising class of materials for catalysis. The conventional routes to synthesize such nanostructures rely on the use of hard/soft sacrificial templates or on high reaction temperatures. Herein, we report a template-free method to rapidly transform nonhollow MnO NCs into hollow nanostructures at room temperature. Our synthesis method is based on the reaction of guest metal cations $\text{M}^{\delta+}$ (e.g., Fe^{2+} , Ce^{3+} , Fe^{3+} , etc.) with MnO NCs, the latter being actually passivated by a thin Mn_3O_4 layer. The guest cations replace part of the Mn ions in the Mn_3O_4 shell up to a critical threshold value (e.g., ~ 12 at. % when working with Fe^{2+} guest cations), above which etching of the MnO core rapidly occurs. Our analyses suggested that the etching of the core could be related to the release of strain that is built up between the MnO core and the $\text{Mn}_{3-x}\text{M}_x\text{O}_4$ shell as the exchange progresses. When Fe^{2+} ions are employed as guest cations, the resulting $\text{Mn}_{3-x}\text{Fe}_x\text{O}_4$ hollow NCs exhibit high activity in the electrocatalytic oxygen evolution reaction due to their large electrochemical surface area and low charge transfer resistance. Our work provides an easy and green synthesis strategy to prepare hollow NCs with control over the composition and size, which are features that make them efficient electrocatalysts.

KEYWORDS: hollow nanocrystals, manganese oxide, Fe doping, galvanic replacement, oxygen evolution reaction

1. INTRODUCTION

Hollow micro- or nanostructures are characterized by a large internal void space, hence a very large surface to volume ratio and good volume flexibility.^{1,2} Such features have been exploited in catalysis,³⁻⁶ energy storage,⁷⁻¹⁰ and biomedicine.^{11,12} Among the different materials prepared in a hollow form, manganese oxides have shown excellent performance in the above-mentioned applications.¹¹⁻¹⁴ Hollow MnO_x particles are generally prepared with the use of sacrificial hard or soft templates such as carbon,¹⁵ SiO_2 ,¹⁶ and vesicles/micelles.¹⁷ The use of such templates makes the synthesis of hollow structures elaborate as one needs to produce the template and, at a later stage, to remove it, additionally causing a waste of materials. Alternatively, template-free methods, based either on the Kirkendall effect^{13,18} or on the galvanic replacement,¹⁹⁻²¹ have been used to generate cavities directly inside MnO_x nanocrystals (NCs). The Kirkendall effect

consists of a fast outward-diffusion of “host” atoms from preformed NCs and a concomitant slow inward-diffusion of “guest” atoms, resulting in the formation of hollow structures.^{22,23} In the galvanic replacement reaction, in turn, the difference in electrochemical potential between “host” and “guest” metal ions leads to their exchange (i.e., “host” cations of preformed NCs are oxidized/reduced and dissolved in solution, while “guest” cations present in the solution are reduced/oxidized and deposit on the surface of NCs), producing, in some cases, hollow structures.^{19,24,25} However, the synthesis of hollow MnOx NCs via these processes requires relatively high temperatures and a large amount of guest ions.^{3,13,18-21} For example, the Kirkendall process involving MnO NCs and trioctylphosphine oxide to prepare hollow MnOxPy nanoparticles only occurs at 300 °C with P/Mn ratios larger than 1,¹⁸ while the galvanic replacement reaction between Mn₃O₄ NCs and Fe²⁺ ions, to produce hollow Mn_{3-x}Fe_xO₄ NCs, occurs at 90 °C with Fe% ≥ 60 at. %.^{19,20} Working at lower temperatures or using a smaller amount of reaction precursors often lead to an incomplete hollowing process, which can then limit the performance of the resulting NCs in different applications.³

Herein, we report a facile method to convert initial nonhollow MnO NCs (supported on SiO₂) into hollow nanostructures at room temperature. This is achieved by a simple treatment of MnO NCs, encased by a thin Mn₃O₄ shell, with diluted aqueous solutions of metal cations (such as Fe²⁺, Ce³⁺, and Fe³⁺), which trigger either a galvanic replacement or a cation exchange reaction within the Mn₃O₄ shell. Our results point to a hollowing mechanism that is strongly related to the strain that is built up between the MnO core and the thin Mn₃O₄ shell as the exchange progresses. Among the different hollow nanostructures obtained in this work, those prepared by employing Fe²⁺ guest cations, namely Mn_{3-x}Fe_xO₄ hollow NCs, were tested in the electrocatalytic oxygen evolution reaction (OER). These NCs revealed a lower overpotential and faster reaction kinetics compared not only to the original MnO NCs, but also to the state-of-the-art Mn_xO_y and Fe_xO_y based electrocatalysts.

■ EXPERIMENTAL METHODS

Chemicals. Manganese(II) nitrate tetrahydrate ($\text{Mn}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$), oleic acid (technical grade, 90%), 1-octadecene (technical grade, 90%), iron(II) perchlorate hydrate ($\text{Fe}(\text{ClO}_4)_2 \cdot x\text{H}_2\text{O}$), iron(III) perchlorate hydrate ($\text{Fe}(\text{ClO}_4)_3 \cdot x\text{H}_2\text{O}$), cerium chloride heptahydrate ($\text{CeCl}_3 \cdot 7\text{H}_2\text{O}$) were purchased from Sigma-Aldrich. Hexane, hydrochloric acid ($\geq 37\%$) and ethanol were purchased from Fluka. Sodium hydroxide (pellets, NaOH, 98%) was purchased from Panreac AppliChem. Hydrophilic fumed silica (AEROSIL-380) was purchased from Evonik Industries. All the chemicals were used without further purification. Ultrapure Milli-Q ($18.2 \text{ M}\Omega \cdot \text{cm}$) was used as water source.

Preparation of the SiO_2 -Supported MnO (MnO/SiO_2)

Sample. MnO NCs were prepared through a thermal decomposition of Mn-oleate, as reported by Schladt et al.²⁶ Then, a colloidal deposition method was used to prepare the MnO/SiO_2 . Typically, 2.2 g of fumed SiO_2 was dispersed in 600 mL of hexane, and a hexane solution of MnO (targeting at a Mn concentration of 2-15 wt %) was added to the mixture dropwise under stirring. The mixture was then sonicated for 30 min to improve the NCs dispersion. The products were collected by centrifugation and dried at 60°C overnight.

Hollowing Process. One hundred fifty mg of the MnO/SiO_2 sample were dispersed in 75 mL of H_2O with sonication. The mixture was stirred in N_2 for 30 min to remove air. Fifteen mL of $\text{Fe}(\text{ClO}_4)_2$ aqueous solution with various concentrations (5% to 30% at. with respect to the Mn atoms) was then injected to the above mixture. After reacting for 90 min in N_2 , the product was collected by centrifugation, washed twice with H_2O , and washed once with ethanol. Finally, the sample was dried at 60°C overnight. The sample was named $\text{MnO}/\text{SiO}_2\text{-}x\text{Fe}^{2+}$, where x is the ratio of injected Fe atoms and the total Mn atoms in the sample. The Ce^{3+} and Fe^{3+} treatments were performed in the same way as for the Fe^{2+} treatment, except that $\text{Ce}(\text{NO}_3)_3$ and $\text{Fe}(\text{ClO}_4)_3$ were used as the metal precursors. The obtained samples were named $\text{MnO}/\text{SiO}_2\text{-}x\text{Ce}^{3+}$ and $\text{MnO}/\text{SiO}_2\text{-}x\text{Fe}^{3+}$ accordingly.

Material Characterizations. Bright-field transmission electron microscopy (TEM) images were recorded using a JEOL JEM-1011 instrument with a thermionic W source operating at 100 kV, for which samples were prepared by dropping solutions onto carbon-coated 200 mesh copper grids. High-resolution TEM (HRTEM), high angular annular scanning-TEM (HAADF-STEM) and energy-dispersive X-ray

spectroscopy (EDS) measurements were conducted with a JEOL JEM-2200FS microscope, for which the samples were deposited on ultrathin carbon/holey carbon-coated 400 mesh copper grids, and then annealed in vacuum at 100 °C for 1 h to remove the water residuals. This microscope is equipped with a 200 kV field emission gun, a CEOS spherical aberration corrector for the objective lens, an in-column image filter (Ω -type), enabling a spatial resolution of 0.9 Å, and a Quantax 400 system and a XFlash 5060 silicon-drift detector (SDD, 60 mm² active area) for the EDS analysis. The reported EDS maps were obtained by integrating the Mn K α , Fe K α , and Si K α peaks in the spectra. The X-ray diffraction (XRD) measurements were performed using a PANalytical Empyrean X-ray diffractometer equipped with a 1.8 kW Cu K α ceramic X-ray tube and a PIXcel3D 2 × 2 area detector, operating at 45 kV and 40 mA. The diffraction patterns were collected in parallel-beam (PB) geometry and symmetric reflection mode using a zero-diffraction silicon substrate. The chemical composition of the catalysts was measured by inductively coupled plasma optical emission spectroscopy (ICPOES) using an iCAP 6000 Thermo Scientific spectrometer. The X-ray photoelectron spectroscopy (XPS) characterizations were performed on a Kratos Axis UltraDLD spectrometer using a monochromatic Al K α source (15 kV, 20 mA), and the binding energy was calibrated by setting the main C 1s peak (corresponding to C-C bonds) to 284.8 eV. The thermogravimetric analysis (TGA) was performed using a TGA Q500 instrument, and the temperature was varied from room temperature to 600 °C with a heating rate of 5 °C/min in air flux. Scanning electron microscopy (SEM) and EDS mapping were performed using a FEI Quanta FEG 250 instrument.

Electrocatalytic Tests. The electrodes were prepared by loading MnO colloidal NCs onto nickel foam, followed by an in situ transformation by adding an aqueous solution of Fe²⁺. In detail, a certain amount of hexane solution of MnO NCs (contained 1 mg of Mn) was dropped onto a nickel foam with a size of 10 mm × 10 mm × 1.5 mm (Guang Sheng Jia New Materials Co., Ltd.) and dried naturally in air. This nickel foam was then immersed into 10 mL of water containing a certain amount of Fe(ClO₄)₂ for 90 min. Before the electrocatalytic tests, all the electrodes were calcined in air at 450 °C for 2 h to remove the ligands. The electrocatalytic OER was carried out at room temperature (i.e., 25 °C) on an electrochemical station (CHI660C) in a standard three-electrode system: our sample as the working electrode, a 10 mm × 10 mm Pt net as the counter

electrode, and a standard Ag/AgCl electrode as the reference electrode, and a 1 M KOH solution (pH = 14) as the electrolyte. The OER polarization curve measurements were performed by linear sweep voltammetry (LSV) at a scan rate of 5 mV/s. Electrochemical impedance spectra (EIS) were measured at an overpotential of 500 mV from 0.01 Hz to 100 kHz with an amplitude of 5 mV. The electrochemical double layer capacitance (Cdl) was measured by scanning cyclic voltammetry (CV) at a voltage ranging from 0.15 to 0.30 V (vs Ag/AgCl) at scan speeds of 10, 20, 30, 40, and 50 mV/s. All the polarization curves reported here were corrected with iR compensation.

■ RESULTS AND DISCUSSION

The as-synthesized MnO NCs (reported in Supporting Information (SI) Figure S1) had a spherical morphology and a rather narrow size distribution, with an average diameter of ~20 nm. Considering that the organic ligands (i.e., oleic acid) passivating the surface of these MnO NCs hinder their dispersion in water, amorphous SiO₂ was selected in this work as a hydrophilic support for the MnO NCs, as it enables them to be dispersed in aqueous solutions of guest metal cations while preventing their aggregation. Figure 1a is a TEM image of the starting MnO NCs on the amorphous SiO₂ support (with a Mn loading of 12 wt %, see also sketch in the inset), while Figure 1b is a representative HAADF-STEM image of a MnO NC: as revealed by the intensity contrast (Figure 1b) and the corresponding intensity profile (Figure 1c) the MnO NC had a core-shell structure with a ~10 nm dense core and a ~2-4 nm-thick shell with relatively lower density. Additionally, our XRD analysis (Figure 2a, orange pattern) indicated the presence of both a predominant MnO cubic phase (ICSD number 29326) and a minor fraction of a Mn₃O₄ tetragonal phase (ICSD number 68174). The data suggested that the surface of the starting MnO NCs was oxidized upon exposure to air, forming a Mn₃O₄ layer, in accordance with what reported in several works.^{11,27} For convenience, we will refer to these NCs as MnO NCs throughout this work.

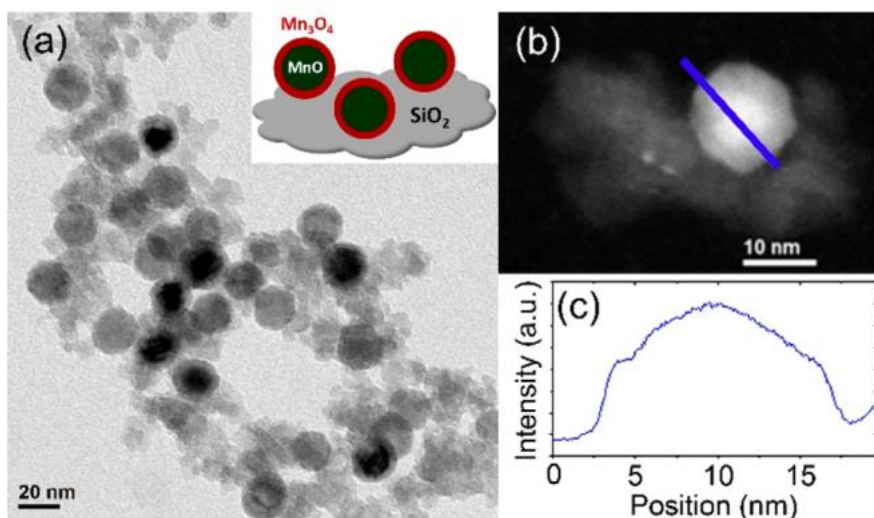


Figure 1. (a) Typical bright field TEM image of the MnO/SiO₂ sample. The inset is a schematic representation of the MnO-Mn₃O₄ core-shell structures. (b) HAADF-STEM image and (c) the intensity profile across a MnO NC along the blue line showing the core having a higher intensity than the shell.

We then studied the effects of exposing our MnO NCs to aqueous solutions containing different metal cations, namely Fe²⁺, Ce³⁺, or Fe³⁺. Here, we will first focus our discussion on the experiments involving Fe²⁺ cations as the exemplary case study. MnO/SiO₂ samples were dispersed in aqueous solutions containing different amounts of Fe²⁺ cations, ranging from 5% to 30% at.% with respect to the Mn atoms, and the corresponding products were named MnO/SiO₂-xFe²⁺ (where x is the at.%). According to the TEM analysis, the starting MnO NCs underwent a hollowing process whose extent depended on the Fe²⁺ concentration (Figure 2b-d). In details, when using a 5% Fe²⁺ solution, TEM analysis of the resulting product (MnO/SiO₂-5Fe²⁺) indicated that only a minor portion of the NCs was hollow (Figure 2b). Based on the XRD analysis (Figure 2a, red pattern), the NCs exhibited a cubic MnO structure, with minor reflections corresponding to the tetragonal Mn₃O₄ shell, and their overall XRD pattern was not much different from that to the starting NCs (Figure 2a, orange pattern). When working with a 10% Fe²⁺ solution (sample MnO/SiO₂-10Fe²⁺), most of the NCs turned into hollow, while only a small portion remained nonhollow (Figure 2c). The XRD pattern of such sample indicated a substantial drop in the MnO/Mn₃O₄ peaks intensity ratio (Figure 2a, blue pattern). When the concentration of Fe²⁺ was

as high as 30%, the resulting MnO/SiO₂-30Fe²⁺ sample was composed of hollow NCs having a higher porosity with respect to the samples prepared at lower Fe²⁺ concentrations (Figure 2d), and it was characterized by very weak and broad XRD reflections which could be indexed with the Mn₃O₄ structure (Figure 2a, magenta pattern). Noteworthy, the hollowing transformation occurred rapidly (within 1 min) in all the cases discussed above, after which no noticeable morphological change was observed (SI Figure S2). A control experiment performed on a ligand-free MnO/SiO₂ sample (that is, a sample in which the oleic acid passivating the starting NCs was removed, SI Figure S3) showed that the surface ligands did not affect this transformation.

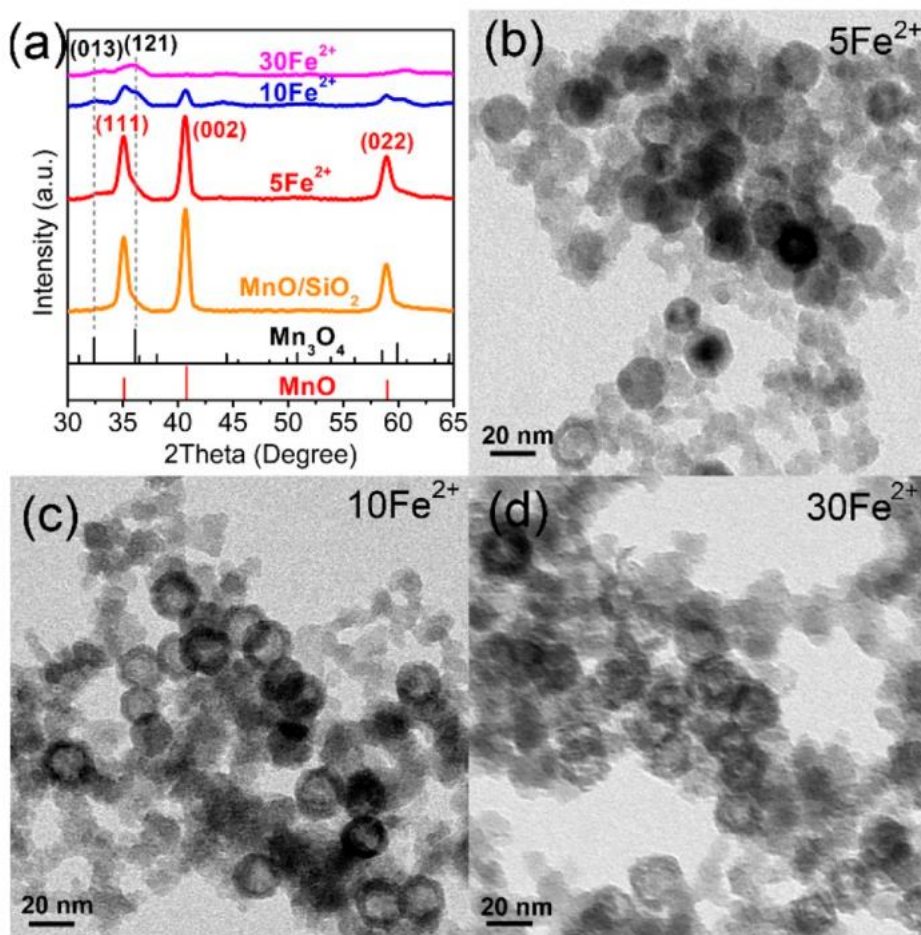


Figure 2. (a) XRD patterns of MnO/SiO₂ before and after Fe²⁺ treatments together with the reference bulk reflections of MnO (ICSD: 29326) and Mn₃O₄ (ICSD: 68174) crystal structures. The broad XRD peak at 20° characterizing the amorphous fumed SiO₂ substrate has been subtracted for clarity. TEM images of (b) MnO/

SiO₂-5Fe²⁺, (c) MnO/SiO₂-10Fe²⁺, (d) MnO/SiO₂-30Fe²⁺ samples.

The elemental analysis of the samples, performed via ICPOES, revealed that the overall amount of Fe, calculated as the Fe/(Fe+Mn) molar ratio, increased linearly with the amount of Fe²⁺ employed in the reaction (Table 1), indicating that the morphological transformation was accompanied by a Fe → Mn substitution process. According to our XPS analysis, the Fe cations inside the hollow nanostructures had a + 3 oxidation state (SI Figure S4).

Table 1. Composition of MnO/SiO₂ and MnO/SiO₂-xFe²⁺ (x = 5, 10, or 30)

samples	Mn (wt.%)	Fe (wt.%)	Fe/(Fe+Mn) (at.%)	$D_{\text{MnO}}^{\text{a}}$ (nm)
MnO/SiO ₂	12.00			15.7
MnO/SiO ₂ -5Fe ²⁺	11.41	0.63	5.5	15.0
MnO/SiO ₂ -10Fe ²⁺	10.26	1.22	9.6	14.2
MnO/SiO ₂ -30Fe ²⁺	7.49	3.40	30.6	

aD_{MnO} is the average diameter of MnO NCs, calculated through Sherrer equation by using the full width at half-maximum (fwhm) of the XRD peak at $2\theta = 40.8^\circ$.

HRTEM and STEM-EDS analyses were then performed to elucidate the atomic structure and composition of the samples

obtained. We start with the MnO/SiO₂-10Fe²⁺ sample as it contains both hollow and nonhollow NCs. According to the STEM-EDS mapping, the nonhollow NCs exhibited a core-shell structure, with Fe species mostly distributed over a thin outer-layer around the NCs (Figure 3a): the measured Fe/(Fe

+Mn) ratio was ~11.4 at. % in the shell and ~2.0 at. % in the

core. Furthermore, the HRTEM analysis coupled with the corresponding strain map examination (Figure 3b) revealed that the core of the nonhollow NCs was composed of cubic MnO, while the shell had a structure resembling that of the tetragonal Mn₃O₄, but with slightly smaller lattice parameters.

This would be consistent with the presence of a Mn₃-xFe_xO₄ structure containing Fe cations, which are smaller than Mn ones (the ionic radii of Fe²⁺ and Mn²⁺ in tetrahedral coordination are 0.77 and 0.83 Å, respectively, while the ionic radii of Fe³⁺ and Mn³⁺ in octahedral coordination are

0.65 and 0.72 Å, respectively²⁸). The core and shell exhibited epitaxial relationships: MnO [001]|| Mn₃-xFe_xO₄ [001] and MnO (110)|| Mn₃-xFe_xO₄ (200). The hollow NCs present in

the same sample were found instead to contain both Fe and Mn distributed homogeneously in the hollow cage. The average Fe/(Fe+Mn) ratio in these NCs was ~ 11.6 at. %, that is, very close to that of the shell in the nonhollow NCs (Figure 3c). HRTEM analysis further revealed that the hollow cages are composed of nanocrystalline domains, whose structure can be tentatively indexed as tetragonal $\text{Mn}_{3-x}\text{Fe}_x\text{O}_4$ (Figure 3d).

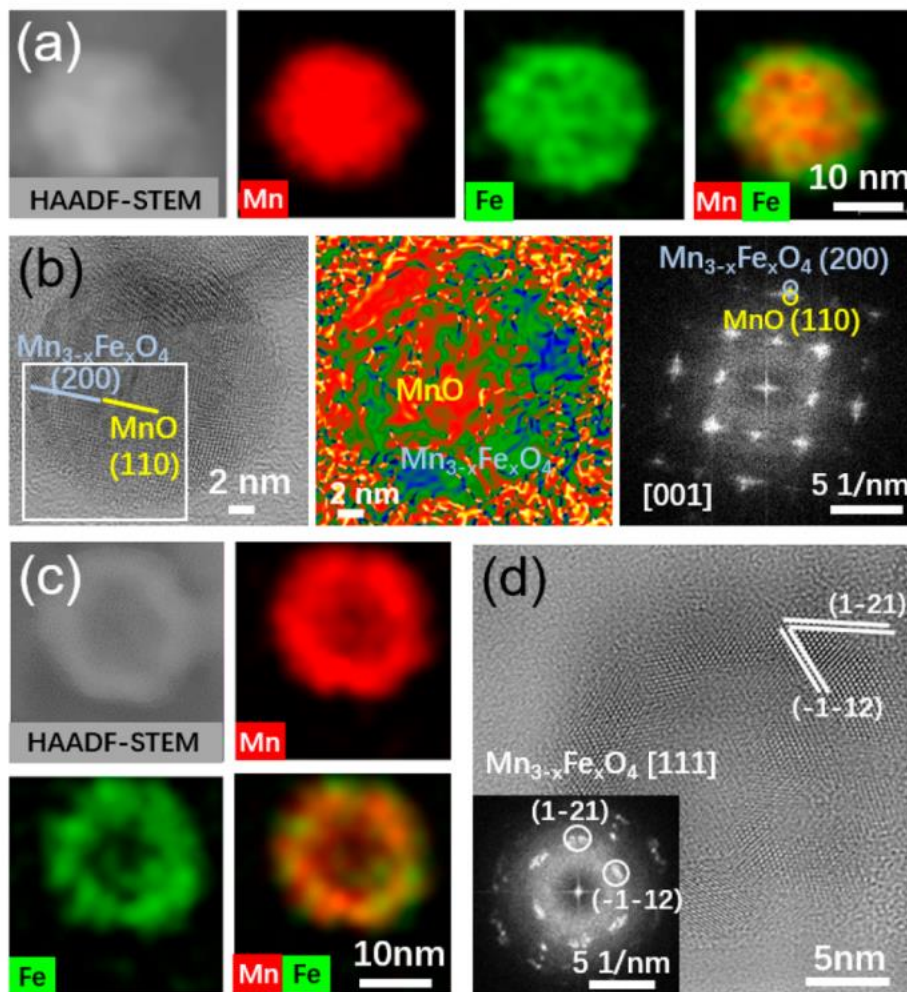


Figure 3. Transmission electron microscopy analysis of the MnO/SiO₂-10Fe²⁺ sample: (a) STEM-EDS mapping of a nonhollow NC; (b) HRTEM, strain map and fast Fourier transform (FFT, of the white framed region) of a nonhollow NC; (c) STEM-EDS mapping of a hollow NC; (d) HRTEM and the corresponding FFT of a hollow NC.

In order to elucidate the underlying mechanism that is responsible for the formation of hollow $\text{Mn}_{3-x}\text{Fe}_x\text{O}_4$ nanostructures, we performed several control experiments.

We first prepared Mn_3O_4 NCs supported on SiO₂ by fully oxidizing the initial MnO NCs at 450 °C in air. We then treated the sample with a solution of Fe²⁺ cations (420%

excess) at room temperature and analyzed the corresponding product. TEM and ICP analyses showed that the Mn ions of nonhollow Mn₃O₄ NCs can be indeed replaced by Fe²⁺ at room temperature (see the details in SI Figure S5 and Table S1). This occurs, most likely, through a galvanic replacement between trivalent Mn(III) in the Mn₃O₄ and Fe²⁺, i.e., Mn(III) + Fe²⁺ → Mn²⁺ + Fe(III). Such galvanic replacement, described as an oxidation-reduction reaction, is driven by the higher reduction potential of Mn₃O₄/Mn²⁺ (1.82 eV) than that of Fe³⁺/Fe²⁺ (0.77 V), analogously to what reported by Oh et al.¹⁹ This observation, combined with the 3+ oxidation state of Fe in MnO/SiO₂-30Fe²⁺ (based on XPS analysis in SI Figure S4), suggest that the thin Mn₃O₄ layer on the surface of starting MnO NC underwent galvanic replacement with Fe²⁺ cations as well, forming a Mn_{3-x}Fe_xO₄ shell. We then exposed a MnO/SiO₂ starting sample to a precalcination treatment (i.e., annealing at 120 °C under air), aiming at increasing the thickness of the Mn₃O₄ shell. The samples obtained in this way were immersed in an aqueous solution of Fe²⁺ cations (100%) and the resulting products were characterized via XRD and TEM analyses. As shown in SI Figure S6, starting from MnO NCs with thicker Mn₃O₄ shells (i.e., ~ 10 nm), the product consisted of Mn_{3-x}Fe_xO₄ hollow structures having a wall-thickness of ~10 nm. This result suggested that the thickness of the outer Mn₃O₄ shell governed the thickness of the final Mn_{3-x}Fe_xO₄ hollow NCs, and that, also in this case, the overall process consisted of a first step of Mn₃O₄ → Mn_{3-x}Fe_xO₄ shell conversion followed by the removal of the MnO core (Scheme 1). Moreover, the coreremoval occurred with no apparent variation of the size of the NCs: a statistical analysis of more than 100 hollow NCs in MnO/SiO₂-10Fe²⁺ sample revealed that their outer diameter (i.e., 20.9 ± 1.0 nm) was almost the same as that of the starting nonhollow MnO NCs (i.e., 21.0 ± 1.3 nm) (SI Figure S7). We also tried to vary the solvent in which the Fe²⁺ treatment was carried out by using ethanol instead of water. In this solvent the kinetics of the galvanic replacement reaction was observed to occur slower and only a small fraction of the starting MnO NCs was converted into hollow nanostructures, even when working at a high Fe²⁺ content, i.e., 100 % of Fe²⁺ (SI Figure S8). STEM-EDS analyses of the Fe/(Fe+Mn) ratio of the nonhollow NCs in ethanol after the treatment turned out to be much lower (i.e., ~4.0 at. %) compared to the nonhollow NCs in the MnO/SiO₂-10Fe²⁺ in water (i.e., ~8.6 at. %). In contrast, the hollow NCs prepared in ethanol had a Fe/(Fe+Mn) ratio of 11.7 at. %, that is, very close to the value found for the hollow NCs obtained in water. These data overall suggest that, in order for the core to be removed, the

amount of Fe in the Mn₃O₄ layer has to overcome a critical value (i.e., ~ 12 at. %, in other words, x in the Mn_{3-x}Fe_xO₄ shell must be above 0.36, see Scheme 1).

Upon closer examination of the results obtained so far, it appeared that, after the Fe²⁺ treatment, MnO NCs were either fully pristine (nonhollow) or completely hollow, that is, with no presence of intermediate structures in which the inner MnO core was partially etched or with reduced dimensions. This on-off feature of the hollowing process was observed not only by TEM, but also in the XRD analyses of the different MnO/SiO₂-xFe²⁺ samples: the crystal size of MnO domains, calculated via the Sherrer equation, was almost constant in the

samples where MnO was present (i.e., from MnO/SiO₂-5Fe²⁺ to MnO/SiO₂-10Fe²⁺) (Table 1). These results suggest that, above the threshold for Fe incorporation inside the Mn₃O₄ shell (i.e., Fe ≥ 12 at. %), the Fe²⁺ cations triggered a sudden removal of the MnO core.

Such a hollowing process was also observed when exposing MnO NCs to other guest cations, such as Ce³⁺ and Fe³⁺. Ce³⁺ can undergo a galvanic replacement with the Mn₃O₄ layer (Mn(III) + Ce³⁺ → Mn²⁺ + Ce(IV)) forming CeO₂, due to the lower reduction potential of the Ce⁴⁺/Ce³⁺ pair (i.e., 1.72 V) with respect to Mn₃O₄/Mn²⁺. Indeed, after exposing MnO NCs to an excess of Ce³⁺ cation (4.5 times) dissolved in water, we observed the formation of hollow nanostructures containing both Ce and Mn species (sample named MnO/SiO₂-450Ce³⁺, in Figure 4a and SI Figure S9). STEM-EDS analysis of the nonhollow NCs obtained after the Ce³⁺ treatment indicated that Ce was distributed mainly at the surface (SI Figure S9), indicating that also in this case the hollowing process started, possibly, with the galvanic replacement of Mn ions in the shell, and it proceeded with the removal of the MnO core.

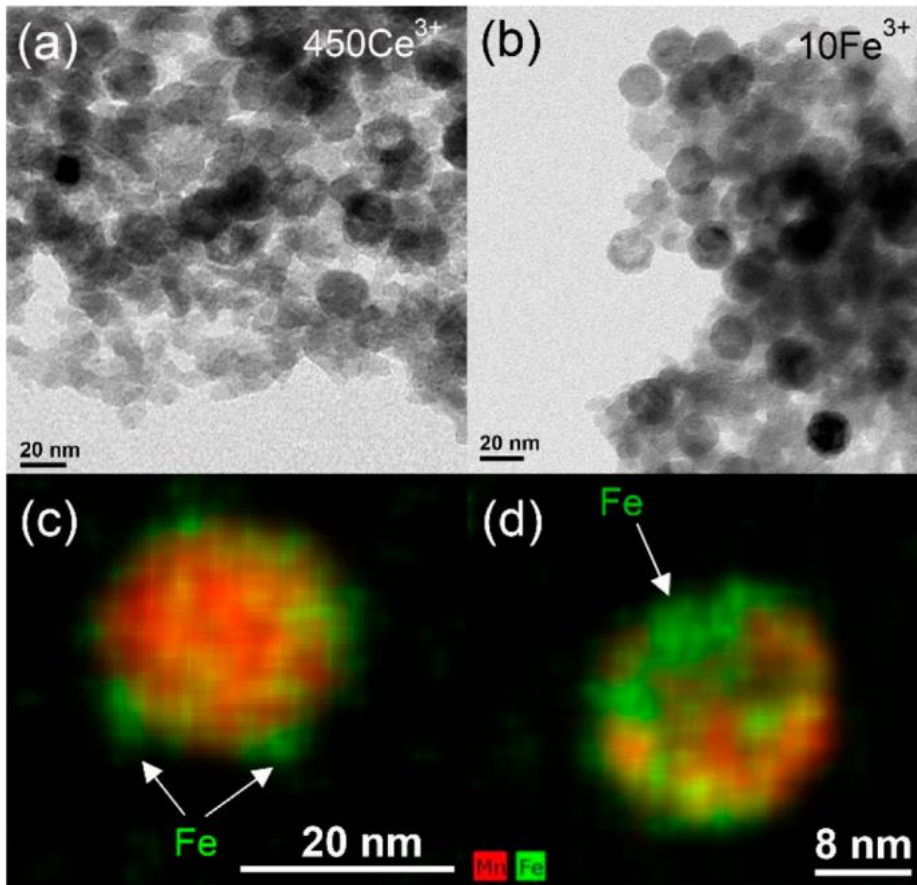


Figure 4. Bright field TEM images of MnO/SiO₂ NCs treated with (a) excessive amount (4.5 times) of Ce³⁺ and (b) 10% of Fe³⁺ at room temperature. EDS-mapping of (c) a nonhollow NC and (d) a hollow NC, both belonging to the MnO/SiO₂-10 Fe³⁺ sample. Working in a similar way, we exposed MnO NCs to Fe³⁺ cations, which cannot undergo galvanic replacement with Mn₃O₄ (the electrochemical potentials of these cations allow the galvanic replacement to occur only in the opposite direction, i.e., Mn(III) + Fe²⁺ → Mn²⁺ + Fe(III)). As Figure 4b reports, some of the MnO NCs were converted into hollow nanostructures containing both Fe and Mn elements. In this case, the Fe → Mn replacement is thought to occur via cation exchange of Mn³⁺ cations in the shell with Fe³⁺ in water.²⁹ According to the general theory of cation exchange in NCs,²⁹ the thermodynamic feasibility of a cation exchange process in water (or in polar solvents in general) can be predicted by comparing the solubility product constants (K_{sp}) of the starting and the product materials. In details, a material with a relatively high K_{sp} (more soluble) spontaneously transforms into another compound having a comparatively lower K_{sp} (less soluble) through cation exchange. Following this reasoning, the cation exchange reaction between

Mn₃O₄ and Fe³⁺ cations is thermodynamically favored since the solubility K_{sp} of the reaction product Fe₃O₄ (6.6×10^{-109}) is much smaller than that of the starting Mn₃O₄ (7.1×10^{-55}).³⁰ Also in this case we did not observe the formation of heterostructures in which the core was partially etched, indicating that the hollowing process occurred in an on-off fashion.

It is worth noting that, even though the products obtained by employing either Fe²⁺, Ce³⁺, or Fe³⁺ are hollow nanostructures, the three experiments are characterized by different kinetics (i.e., the hollow structures are obtained by working with different host/guest cations ratios) and different structures. For instance, the cation exchange occurring with Fe³⁺ cations (i.e., in sample MnO/SiO₂-10Fe³⁺) resulted in hollow structures in which the Fe and Mn cations were not homogeneously distributed (Figure 4c,d) compared to those produced via galvanic replacement (i.e., using Fe²⁺ cations). Also, different Fe/Mn cations ratios were required to convert all the NCs into hollow nanostructures: 30% in the case of Fe²⁺; 100% for Fe³⁺ (SI Figure S10). These results indicate that hollow structures can be synthesized by employing MnO NCs and following several different routes, each one delivering nanostructures with specific morphological and structural features. The choice of the guest cations plays a critical role: in a control experiment, we also tried using Co²⁺ which did not yield any obvious change in the morphology of MnO NCs (SI Figure S11). We tried to understand the factors that drive the core removal process after the cation exchange/galvanic replacement occurring in the outer Mn₃O₄ layer. As revealed by the strain map in SI Figure S12, the strain built at the core-shell lattice interface increased with the increase of iron content in the shell. In detail, in the initial sample there was a lattice mismatch of 6.0% between the MnO core and the Mn₃O₄ shell. The increase in the Fe content from 4.0 at. % to 8.6 at. % resulted in a lattice mismatch between the Mn_{3-x}Fe_xO₄ shell and the MnO core going from 8.8% to 10.9%. Moreover, according to the HRTEM analysis in SI Figure S13, when the content of iron reached 8.6%, both the core and shell lattices were already significantly distorted (i.e., rotated) to accommodate the mismatch, therefore creating many defects. This is indeed a common behavior found for core-shell particles to release the strain.³¹ We hypothesize that upon the incorporation of a certain amount of Fe cations, the lattice mismatch between the core and the shell increases, which in turn leads to the following: (i) the collapse of the MnO core; (ii) the formation of cracks and defects in the shell (SI Figure S13).

On the other hand, we exclude that the hollowing process is

due to a Kirkendall effect since that would lead to the formation of hollow structures whose wall thickness would be larger than the thickness of the starting Mn_3O_4 shell, which is not the case (the thickness of our nonhollow NCs was 3.9 ± 0.4 nm, while that of our hollow NCs was 3.7 ± 0.4 nm). In any case, a more in-depth research is required to fully understand this process.

The catalytic performance of the starting MnO and the Fe^{2+} treated samples were evaluated in the oxygen evolution

reaction (OER) in 1 M KOH electrolyte. Three electrodes

were prepared by depositing MnO NCs on a nickel foam (NF). Two of them were treated with Fe^{2+} aqueous solutions,

similar to the case of MnO/SiO_2 discussed above. As a result,

we obtained a total of three electrodes with varying

concentrations of Fe^{2+} in the final product: MnO/NF ,

$\text{Mn}_{0.84}\text{Fe}_{2.16}\text{O}_4/\text{NF}$ and $\text{Mn}_{0.36}\text{Fe}_{2.64}\text{O}_4/\text{NF}$ (SI Figures S14-

S16). The LSVs reported in Figure 5a show that the starting

MnO/NF had an overpotential of 389 mV at $10 \text{ mA}/\text{cm}^2$,

whereas the two Fe^{2+} exchanged samples, that is,

$\text{Mn}_{0.84}\text{Fe}_{2.16}\text{O}_4/\text{NF}$ and $\text{Mn}_{0.36}\text{Fe}_{2.64}\text{O}_4/\text{NF}$, exhibited overpotentials of 338 mV and 350 mV, respectively, at $10 \text{ mA}/\text{cm}^2$.

The Tafel slopes derived from the LSV curves markedly decreased from $95.2 \text{ mV}/\text{dec}$ to $55.6 \text{ mV}/\text{dec}$ and $43.3 \text{ mV}/$

dec when the initial MnO/NF sample was converted to hollow NCs with compositions of $\text{Mn}_{0.84}\text{Fe}_{2.16}\text{O}_4/\text{NF}$ and

$\text{Mn}_{0.36}\text{Fe}_{2.64}\text{O}_4/\text{NF}$ (Figure 5b), indicating that the Fe-doped

hollow NCs had faster OER reaction kinetics than the

nonhollow undoped one. It is also worth to note that the

Tafel slope for $\text{Mn}_{0.36}\text{Fe}_{2.64}\text{O}_4/\text{NF}$ is lower than most of the Mn_xO_y and Fe_xO_y based catalysts reported so far (a detailed

comparison is reported in SI Figure S17).

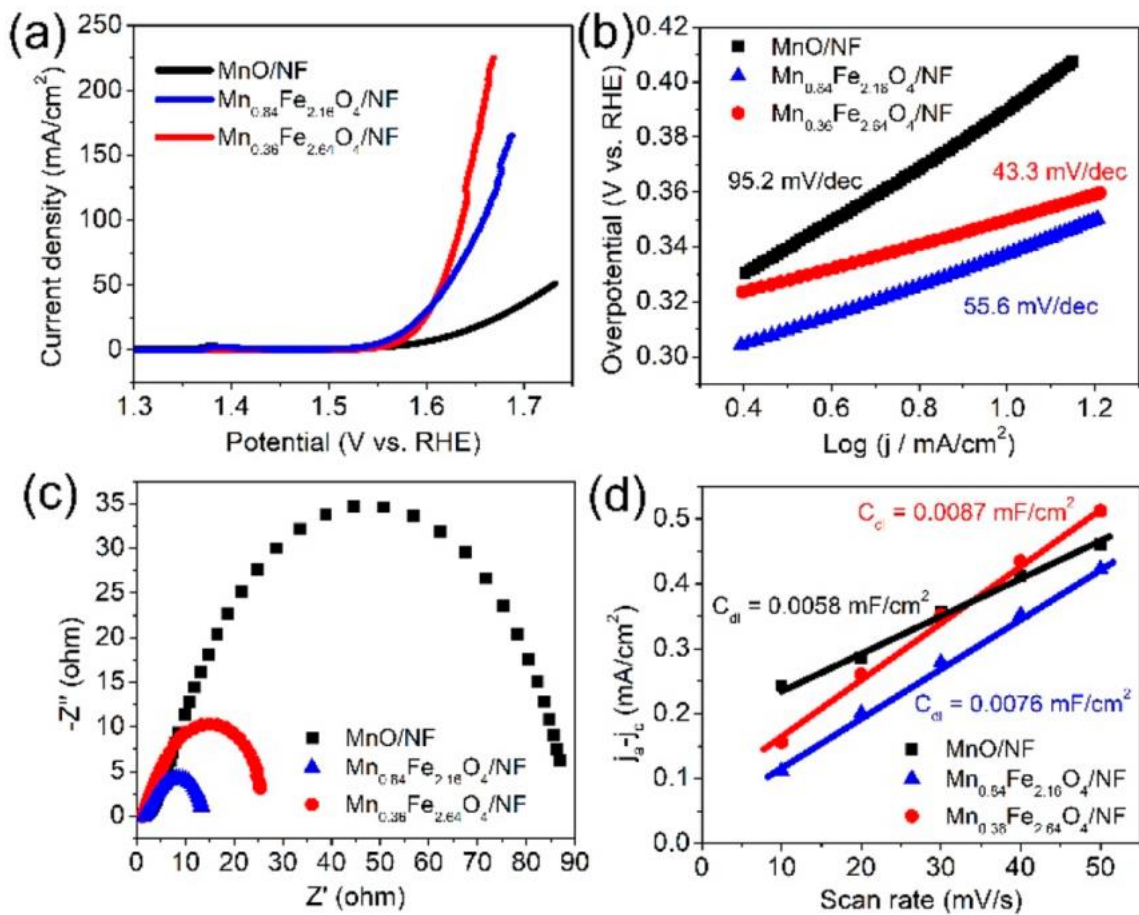


Figure 5. OER characterization results of the initial MnO/NF and two hollow samples after Fe²⁺ treatment, namely Mn_{0.36}Fe_{2.64}O₄/NF and Mn_{0.84}Fe_{2.16}O₄/NF: (a) LSVs and the corresponding (b) Tafel plots. (c) EIS Nyquist plots. (d) Calculation of double-layer capacitance (C_{dl}) based on the linear fitting of the capacitive currents of the catalysts vs the scan rates.

To understand the improvement induced by the Fe²⁺ treatment, we measured the conductivity and the electrochemical surface area (ECSA) of the three catalysts. The

electrochemical impedance spectra (EIS) in Figure 5c showed a significant decline in the resistance after the Fe²⁺ treatment, which indicated a faster charge transfer. On the other hand, the ECSA obtained from electrochemical double layer capacitance (C_{dl}) in Figure 5d showed an increase from 0.0058 mF/cm² to 0.0076 mF/cm² (Mn_{0.84}Fe_{2.16}O₄/NF) or to 0.0087 mF/cm² (Mn_{0.36}Fe_{2.64}O₄/NF), which was proposed to be highly related to the exposure of interior surface of NCs after the hollowing transformation.

■ CONCLUSION

In summary, we have developed a simple template-free method to prepare hollow Mn₃-

$x\text{Fe}_x\text{O}_4$ NCs at room temperature. Upon exposure of preformed MnO NCs (deposited onto SiO_2 and being characterized by a thin Mn_3O_4 shell) to an aqueous solution of Fe^{2+} cations, we observed a $\text{Fe}^{2+} \rightarrow \text{Mn}^{3+}$ galvanic replacement reaction initiated at the surface of the NCs. After a certain replacement threshold (12% of Fe in the shell region), we observed also the rapid removal of the MnO core which led to the formation of the final hollow nanostructures. Such $\text{Mn}_{3-x}\text{Fe}_x\text{O}_4$ hollow NCs were tested in the electrocatalytic oxygen evolution reaction and demonstrated a significant improvement in activity with respect to starting MnO NCs, due to the rich electrochemical active surface sites and a fast charge transferability, caused by the Fe^{2+} triggered morphological and compositional changes. Our synthesis strategy can be potentially extended to other metal cations and exploited in various fields.

■ ASSOCIATED CONTENT

*SI Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acsanm.1c00819>. TEM images, STEM-EDS images, SEM images, XRD patterns, TGA result, XPS analysis, and ICP results of various type of samples. Effect of reaction time. Size distributions of nonhollow and hollow NCs. Control experiment on fully oxidized $\text{Mn}_3\text{O}_4/\text{SiO}_2$. Control experiment on ligand-free MnO/SiO_2 . Control experiment performed in an ethanol solution of Fe^{2+} . Experimental results using Ce^{3+} , Fe^{3+} and Co^{2+} cations. Strain maps and HRTEM analysis of the defects in the shell. Acid etching experiment. Comparison of the OER overpotentials and Tafel slopes of our catalysts with the state-of-the-art catalysts in the literature (PDF).

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Notes

The authors declare no competing financial interest.

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