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A global-local approach to the high-fidelity impact analysis of composite structures based on node-dependent kinematics

M.H. Nagaraj, E. Carrera, and M. Petrolo

MUL² Lab, Department of Mechanical and Aerospace Engineering, Politecnico di Torino,
Corso Duca degli Abruzzi 24, 10129 Torino, Italy

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Author for correspondence:

M.H. Nagaraj

e-mail: Manish_Nagaraj@uml.edu

Abstract

The objective of the present work is to investigate progressive damage in fibre-reinforced composites under varying load conditions, and in particular transverse impact loads, using a global-local approach. The numerical models are built using higher-order structural theories based on the Carrera Unified Formulation (CUF). The node-dependent kinematics (NDK) technique, an intrinsic feature of CUF models, is employed which enables the selective refinement of critical regions of interest within the structure and results in a global-local analysis. Progressive damage is governed by the CODAM2 material model, which is based on continuum damage mechanics. A series of numerical assessments are performed on composite laminates under varying load conditions, and predicted results of the global-local analysis are found to be in good agreement with experimental data, thereby validating the proposed approach. A comparison of its performance with reference high-fidelity CUF models of the full structure demonstrates the computational efficiency that can be achieved using the CUF-NDK global-local approach.

Keywords: global-local analysis, composite damage, low-velocity impact, CUF

1 Introduction

Composite materials have gained significant traction within the aerospace sector over the past few decades due to their properties such as high specific stiffness and strength. Physical testing as a design and analysis tool is often impractical due to the large design space associated with this class of materials. This issue, and the availability of high-performance computing, has led to the emergence of computational techniques as a viable alternative to physical testing.

Composites, however, feature multiple failure modes under varying load conditions and lead to a very nonlinear response at the structural scale. Sophisticated material models are therefore required within the computational analysis to simulate progressive damage and eventual failure. Such material models often require accurate stress and strain fields as inputs, and necessitate very refined 3D numerical models [1]. Due to these requirements, the progressive damage analysis of composite structures is often a computationally demanding task. This is especially true in cases such as impact analysis where the presence of multiple sources of nonlinearity results in a complex numerical problem, leading to run-times in terms of hours and days even on modern parallel computing systems [2, 3]. The issue of computational cost poses a limitation on the use of virtual testing approaches, and must be addressed in order to better utilise the potential of composite material systems in engineering applications.

Several approaches have been proposed in the literature to reduce the computational effort required for the nonlinear analysis of composite structures. In general, these approaches make use of the global-local technique where only the critical region of interest within the model is refined, while the remaining zones are modelled in low-fidelity [4]. The selective refinement strategy is achieved using various techniques, specifically when applied to complex problems involving composite damage. A popular technique is solid/shell coupling in which the critical (local) zone is modelled in 3D while the non-critical (global) region is modelled in 2D, with tie-constraints connecting the two regions, and can be solved simultaneously in a single analysis. This technique has been applied to problems such as stiffener-skin debonding [5], and the low-velocity impact analysis of composite laminates [6, 7]. Similarly, the submodeling feature available in commercial FE platforms has been applied to study buckling and damage behaviour in stiffened composite panels [8], and has been extended to the debonding and progressive failure analysis of these structures [9]. More recently, neural networks have been employed to develop an FEA-based global-local technique [10].

This paper presents an investigation into the global-local progressive damage analysis of composite structures using higher-order structural based on the Carrera Unified Formulation (CUF) [11]. Within this numerical approach, the capabilities of 1D and 2D finite elements are enhanced by the use of additional expansion functions, resulting in a 3D definition of the displacement field, and consequently, strain and stress fields. This leads to a solution accuracy approaching that of 3D finite element analysis (FEA) at reduced computational effort [12]. The capabilities of CUF models have been successfully demonstrated for problems such as nonlinear analysis [13], contact modelling [14, 15], progressive damage and impact analysis [16–18], and micromechanical

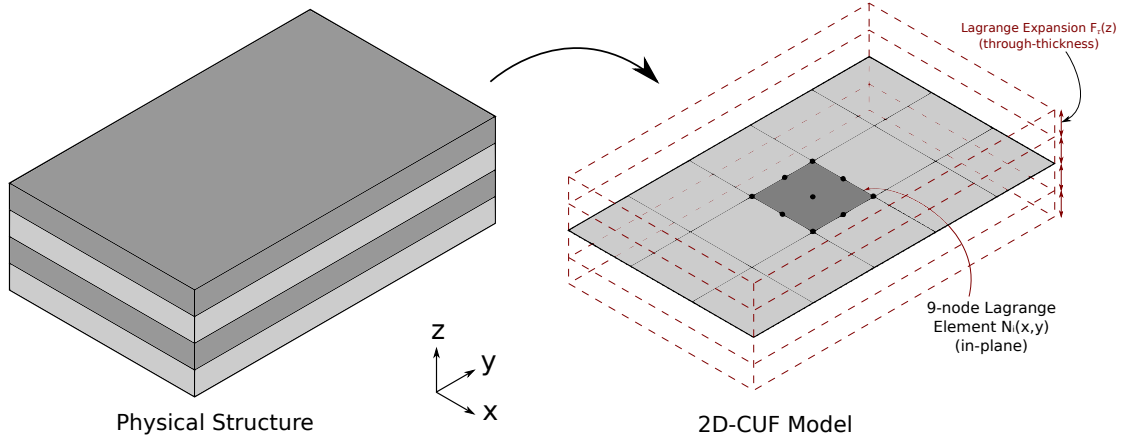


Figure 1: Layer-wise modelling of composite laminates in CUF.

and multiscale analysis [19, 20]. In recent years, CUF models have also been interfaced with commercial FE platforms to derive a global-local technique and has been applied to linear analysis [21], as well as nonlinear problems such as elastoplasticity and progressive damage [22, 23]. The current work investigates progressive damage analysis by utilising the node-dependent kinematics (NDK) capability of the CUF framework, wherein variable kinematic approximations can be used in different regions of the structural model. This approach allows for the development of a single numerical model with high-fidelity local zones and a low-fidelity model of the remaining global structure, leading to a global-local model which is solved in a single step.

The organisation of this paper is as follows: Section 2 provides an overview of the structural and material modelling approach. A set of numerical assessments are presented as verification and validation cases in Section 3, while the major conclusions are summarised in Section 4.

2 Numerical modelling

2.1 Structural theories and FE formulation

Considering a generalised multi-layered structure as shown in Fig. 1, the displacement field for layer-wise CUF models is defined as

$$\mathbf{u}(x, y, z) = F_\tau(z)\mathbf{u}_\tau(x, y), \tau = 1, 2, \dots, M \quad (1)$$

where $F_\tau(z)$ is a 1D interpolative function in the thickness direction, and is termed the expansion function. M represents the terms within $F_\tau(z)$, and $\mathbf{u}_\tau(x, y)$ is the generalized in-plane displacement. The current work employs Lagrange polynomials as the choice of $F_\tau(z)$, and is termed Lagrange Expansion (LE p), where p denotes the polynomial order. The use of LE leads to the development of a layer-wise model which contains only displacement degrees of freedom (DOF). Further details of layer-wise modelling in CUF is found in [11]

Finite element formulation

The 3D stress and strain fields are represented in vector form as

$$\begin{aligned}\boldsymbol{\sigma} &= \{\sigma_{xx}, \sigma_{yy}, \sigma_{zz}, \sigma_{xy}, \sigma_{xz}, \sigma_{yz}\} \\ \boldsymbol{\varepsilon} &= \{\varepsilon_{xx}, \varepsilon_{yy}, \varepsilon_{zz}, \varepsilon_{xy}, \varepsilon_{xz}, \varepsilon_{yz}\}\end{aligned}\quad (2)$$

Assuming infinitesimal strains, the displacement-strain relation is

$$\boldsymbol{\varepsilon} = \mathbf{D}\mathbf{u} \quad (3)$$

where \mathbf{u} is the displacement vector and \mathbf{D} is the linear differential operator, defined as

$$\mathbf{D} = \begin{bmatrix} \frac{\partial}{\partial x} & 0 & 0 \\ 0 & \frac{\partial}{\partial y} & 0 \\ 0 & 0 & \frac{\partial}{\partial z} \\ \frac{\partial}{\partial y} & \frac{\partial}{\partial x} & 0 \\ \frac{\partial}{\partial z} & 0 & \frac{\partial}{\partial x} \\ 0 & \frac{\partial}{\partial z} & \frac{\partial}{\partial y} \end{bmatrix}$$

The constitutive relation, considering physical nonlinearity, $\boldsymbol{\sigma}$ is given by

$$\boldsymbol{\sigma} = \mathbf{C}^{sec}\boldsymbol{\varepsilon} \quad (4)$$

where \mathbf{C}^{sec} is the secant stiffness matrix obtained from the composite damage model used in the analysis. Quadratic 2D finite elements (Q9) with shape functions $N_i(x, y)$ are used to discretise the in-plane geometry, and in combination with the through-thickness expansion function $F_\tau(z)$, result in the following 3D displacement field

$$\mathbf{u}(x, y, z) = N_i(x, y)F_\tau(z)\mathbf{u}_{\tau i} \quad (5)$$

The semi-discrete balance of momentum is

$$\mathbf{M}\ddot{\mathbf{u}} = \mathbf{F}_{ext} - \mathbf{F}_{int} \quad (6)$$

where \mathbf{M} and $\ddot{\mathbf{u}}$ are the mass matrix and the acceleration vector, respectively. The external force vector is denoted by \mathbf{F}_{ext} and \mathbf{F}_{int} is the vector of internal forces. Equation 6 is solved using explicit time integration, and a detailed overview of the development of a nonlinear explicit dynamics framework based on CUF structural theories is found in [16].

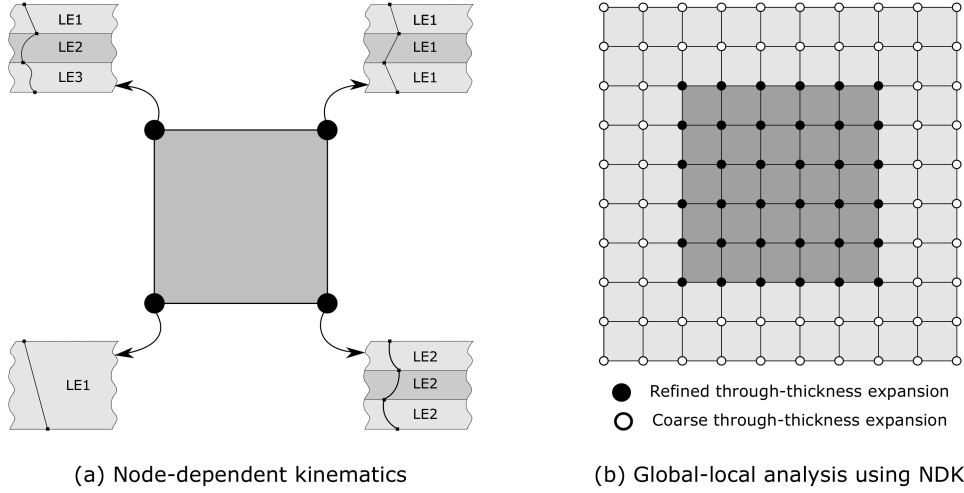


Figure 2: Node-dependent kinematic (NDK) approach in CUF and its application to global-local analysis.

2.2 Node-dependent kinematics

The manner in which the 3D displacement field is defined within 2D-CUF (see Eq. 5), i.e. as a combination of the 2D shape functions $N_i(x, y)$ and 1D expansion functions $F_\tau(z)$, allows for the use of variable kinematics within the structural model. This is formally termed as Node-Dependent Kinematics (NDK), wherein the nodes of a finite element may be prescribed different expansion functions, as seen in Fig. 2(a). A detailed description and formulation of NDK within 1D- and 2D-CUF theories is found in [24, 25]

The capability of assigning variable kinematics at the nodal level leads to a flexible structuring modelling approach where different regions of the structure can be modelled with varying levels of fidelity. This can be utilised to enable global-local analysis within a single numerical model, as seen in Fig. 2(b), where the highlighted local region of interest is prescribed a refined (high-fidelity) through-thickness expansion, while the remaining global structure is modelled with a coarser (low-fidelity) expansion through its thickness. This technique results in an accurate evaluation of the selected zones of interest, such as critical regions in the vicinity of stress concentrators, while reducing the computational effort required in analysing the non-critical regions of the structure. Furthermore, the analysis is performed in a single step, which is in contrast to conventional global-local approaches where the low-fidelity global and high-fidelity local analyses are performed sequentially [21, 23]. In the present work, the critical (local) regions are modelled using a layer-wise approach, where each ply is represented by a Lagrange polynomial of an appropriate order, while the remaining (global) structure are modelled using an equivalent single-layer approach using a single expansion function to define the entire laminate thickness.

2.3 CODAM2 intralaminar damage model

Progressive damage within the composite laminate is governed by the continuum damage mechanics-based CODAM2 material model [26, 27]. This model has been previously combined with layer-wise 2D-CUF models

to investigate tensile and progressive damage [16, 17]. A brief overview of the formulation is presented in this section. The subscripts ‘T’ and ‘C’ refer to tensile and compressive modes, respectively. Fibre damage initiation is evaluated using the maximum stress criterion as follows

$$F_1 = \frac{\sigma_{11}}{X_{T/C}} \quad (7)$$

where $X_{T/C}$ denotes the fibre (tensile/compressive) strength, and σ_{11} is the stress in the fibre direction. The indices 11, 22, 12 indicate fields in the material reference system. Damage initiation transverse to the fibre, i.e. matrix damage initiation, is evaluated using Hashin’s quadratic failure criterion [28]

$$F_2 = \left(\frac{\sigma_{22}}{Y_{T/C}} \right)^2 + \left(\frac{\tau_{12}}{S_L} \right)^2 \quad (8)$$

where $Y_{T/C}$ is the transverse strength and S_L is the in-plane shear strength. Equivalent strains can be defined in the longitudinal and transverse directions as

$$\varepsilon_1^{eq} = |\varepsilon_{11}| \quad (9)$$

$$\varepsilon_2^{eq} = \sqrt{(\gamma_{12})^2 + (\varepsilon_{22})^2} \quad (10)$$

where subscripts 1 and 2 respectively indicate the longitudinal (fibre) and transverse (matrix) directions. The corresponding equivalent stress measures are given by

$$\sigma_1^{eq} = \sigma_{11} \quad (11)$$

$$\sigma_2^{eq} = \frac{\tau_{12}\gamma_{12} + \sigma_{22}\varepsilon_{22}}{\sqrt{(\gamma_{12})^2 + (\varepsilon_{22})^2}} \quad (12)$$

The equivalent strain measures at damage initiation are

$$\varepsilon_\alpha^i = \varepsilon_\alpha^{eq}|_{F_\alpha=1}, \quad \alpha = 1, 2 \quad (13)$$

The strains at damage saturation are quantified as

$$\varepsilon_1^s = \frac{2g_1^f}{X_{T/C}} \quad \text{and} \quad \varepsilon_2^s = \frac{2g_2^f}{T} \quad (14)$$

where $T = \sigma_2^{eq}|_{F_2=1}$ is the value of σ_2^{eq} at matrix damage initiation. Mesh dependency is addressed by applying the crack-band theory [29], where the experimentally-obtained fracture energy G_α^f is scaled using a characteristic length parameter l^* to obtain the fracture energy density g_α^f as follows

$$g_\alpha^f = \frac{G_\alpha^f}{l^*}, \quad \alpha = 1, 2 \quad (15)$$

The present work uses a characteristic length $l^* = (V_{GP})^{\frac{1}{3}}$, where V_{GP} is the volume associated with the Gauss point of the element. The damage parameters ω_1 and ω_2 are then computed as

$$\omega_\alpha = \left(\frac{\langle \varepsilon_\alpha^{eq} - \varepsilon_\alpha^i \rangle}{\varepsilon_\alpha^s - \varepsilon_\alpha^i} \right) \left(\frac{\varepsilon_\alpha^s}{\varepsilon_\alpha^{eq}} \right), \quad \alpha = 1, 2 \quad (16)$$

where $\langle \cdot \rangle$ denotes the Macaulay bracket. The stiffness reduction factors, R_α , are computed as

$$R_\alpha = (1 - \omega_\alpha), \quad \alpha = 1, 2 \quad (17)$$

The secant material stiffness matrix can then be evaluated as

$$\mathbf{C}^{dam} = \frac{1}{\Delta} \begin{bmatrix} (1 - R_2\nu_{23}\nu_{32})R_1E_1 & (\nu_{21} + \nu_{23}\nu_{31})R_1R_2E_1 & (\nu_{31} + R_2\nu_{21}\nu_{32})R_1E_1 & 0 & 0 & 0 \\ & (1 - R_1\nu_{31}\nu_{13})R_2E_2 & (\nu_{32} + R_1\nu_{31}\nu_{12})R_2E_2 & 0 & 0 & 0 \\ & & (1 - R_1R_2\nu_{21}\nu_{12})E_3 & 0 & 0 & 0 \\ & & & \Delta R_1R_2G_{12} & 0 & 0 \\ & & & & \Delta G_{23} & 0 \\ & & & & & \Delta G_{13} \end{bmatrix} \quad (18)$$

where $\Delta = 1 - R_2\nu_{23}\nu_{32} - R_1R_2\nu_{12}\nu_{21} - 2R_1R_2\nu_{31}\nu_{12}\nu_{23} - R_1\nu_{31}\nu_{13}$. The 3D stress state is then computed as follows

$$\boldsymbol{\sigma} = \mathbf{C}^{dam} \boldsymbol{\varepsilon} \quad (19)$$

3 Numerical Assessments

3.1 Tensile strength prediction of open-hole specimen

The aim of the present assessment is the strength prediction of an open-hole tensile (OHT) specimen, and is a verification of the proposed global-local technique applied to tensile damage analysis. The assessment is based on the works of Green et al. [30], which provides experimental strength measurements. The structure was previously investigated using CUF-based models and is reported in [23]. The specimen is composed of IM7/8552 carbon fibre-reinforced polymer (CFRP) with a nominal ply thickness of 0.125 mm. The elastic and strength properties of this material system are presented in Table 1. The stacking sequence is $[45/90/-45/0]_{ss}$, leading to a laminate thickness of 8 mm. The OHT specimen, with the critical region highlighted, is schematically shown in Fig. 3.

The OHT specimen is analysed using the CUF-NDK global-local approach, where each ply within the critical

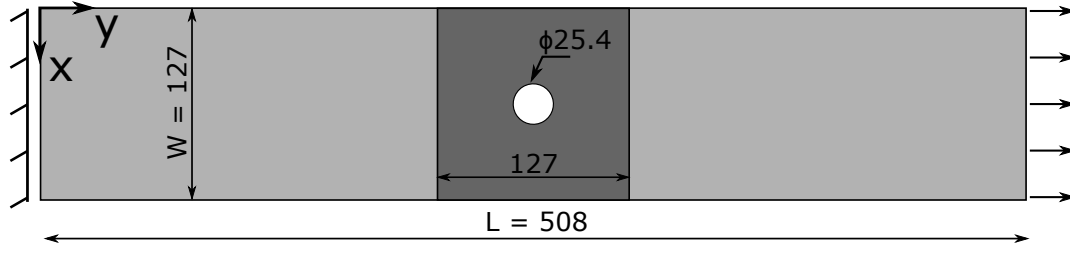


Figure 3: Schematic representation of the $[45/90/-45/0]_{8s}$ open-hole tension specimen with the critical region highlighted (dimensions in mm).

Table 1: Material properties of IM7/8552 [31].

$E_1^{(T)}$ [GPa]	$E_1^{(C)}$ [GPa]	$E_{2,3}^{(T)}$ [GPa]	$E_{2,3}^{(C)}$ [GPa]	G_{12} [GPa]	G_{13} [GPa]	G_{23} [GPa]	ν_{12}	ν_{13}	ν_{23}
165.0	150.0	9.0	11.0	5.8	5.8	2.9	0.34	0.34	0.48
X_T [MPa]	X_C [MPa]	Y_T [MPa]	Y_C [MPa]	S_{12} [MPa]	G_1^T [kJ/m ²]	G_2^T [kJ/m ²]	G_1^C [kJ/m ²]	G_2^C [kJ/m ²]	
2560.0	1690.0	73.0	250.0	90.0	120.0	2.6	80.0	4.2	

region (highlighted in Fig. 3) is explicitly modelled using a first-order Lagrange polynomial expansion (LE1), while the remaining global region is modelled with a single LE1 representing the laminate thickness. Three CUF models, with a progressive refinement of the in-plane discretisation, have been considered for the analysis. The tensile strengths predicted by the CUF models are plotted in Fig. 4. The experimentally obtained strength [30], and the reference numerical predictions using layer-wise CUF models of the entire structure [23], are also shown for comparison. Details of the numerical models are listed in Table 2. The following observations are made:

1. Numerical models based on the CUF-NDK global-local approach successfully predict the tensile strength of the OHT specimen, as seen in Fig. 4. In particular, the predictions of the NDK models are in very good agreement with those of the reference high-fidelity CUF models.
2. Selective through-thickness refinement of the critical regions leads to a reduction in the DOF of the system

Table 2: Model information for the tensile strength prediction of $[45/90/-45/0]_{8s}$ quasi-isotropic OHT specimen.

Model	Discretisation of the open-hole specimen	DOF	Time* [hh:mm:ss]
Reference 2D-CUF			
CUF-REF – 48Q9	48 Q9 elements in-plane (1 LE1/ply)	45,240	1:44:35
CUF-REF – 112Q9	112 Q9 elements in-plane (1 LE1/ply)	98,280	4:14:28
CUF-REF – 128Q9	128 Q9 elements in-plane (1 LE1/ply)	110,760	4:55:36
CUF-NDK (global-local analysis)			
CUF-NDK – 48Q9	48 Q9 elements in-plane (local: 1 LE1/ply, global: 1 LE1/laminate)	22,560	0:47:56
CUF-NDK – 112Q9	112 Q9 elements in-plane (local: 1 LE1/ply, global: 1 LE1/laminate)	57,456	2:19:30
CUF-NDK – 128Q9	128 Q9 elements in-plane (local: 1 LE1/ply, global: 1 LE1/laminate)	69,936	3:04:34

* The reported run-times are based on analyses performed on a laptop using 4 cores.

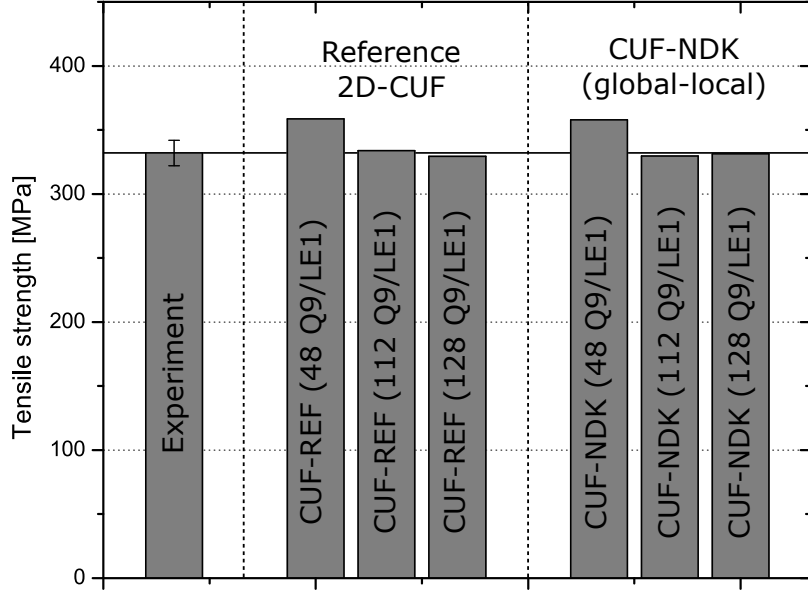


Figure 4: Tensile strength of OHT specimen predicted by the CUF-NDK global-local approach. Reference experimental results obtained from [30].

and a proportional reduction in the required analysis time, as seen in Table 2.

3. Comparing the coarsest CUF models which predict the tensile strength with the required accuracy, i.e. the CUF-REF and CUF-NDK models with 112 Q9 in-plane discretisation (error < 1%), it is seen from Table 2 that the proposed global-local approach provides an 1.8x speed-up in the analysis time.

3.2 Compressive strength of centre-notched laminate

This assessment is concerned with the compressive strength prediction of a 4 mm thick quasi-isotropic $[45/90/-45/0]_{4s}$ laminate with a central notch, shown schematically in Fig. 5. The material system is IM7/8552 CFRP, whose properties are listed in Table 1. The analysis is based on the works of Xu et al. [32], which provides experimental data. The centre-notched compressive (CNC) specimen was previously analysed using layer-wise CUF models [17]. The current work applies the NDK-based global-local approach, with a selective refinement of the critical regions (highlighted in Fig. 5), to the compressive strength prediction of notched laminates.

The CUF models are developed with a progressive refinement of the in-plane discretisation. As in the previous analysis, the critical region in the vicinity of the notch is modelled using a layer-wise approach, whereas the remaining global laminate thickness is represented by a single expansion. The compressive strengths predicted by the CUF-NDK models are plotted in Fig. 6, along with reference layer-wise CUF model predictions and experimental measurements for comparison. A summary of the numerical models is presented in Table 3. The following observations are made:

1. It is seen from Fig. 6 that the CUF-NDK models are capable of accurately predicting the compressive strength of the CNC specimen, thus verifying the proposed global-local approach for compressive damage analysis.

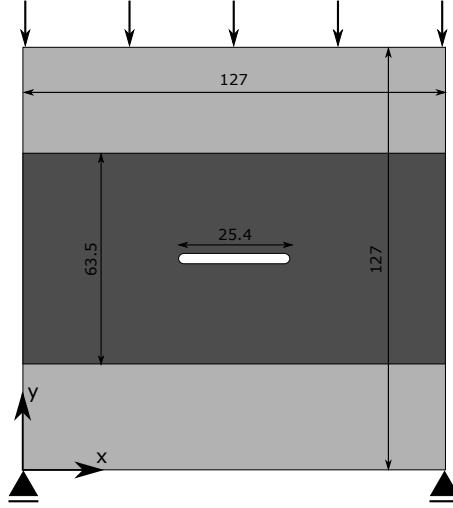


Figure 5: Schematic representation of the $[45/90/-45/0]_{4s}$ centre-notched compressive specimen with the local region highlighted (dimensions in mm).

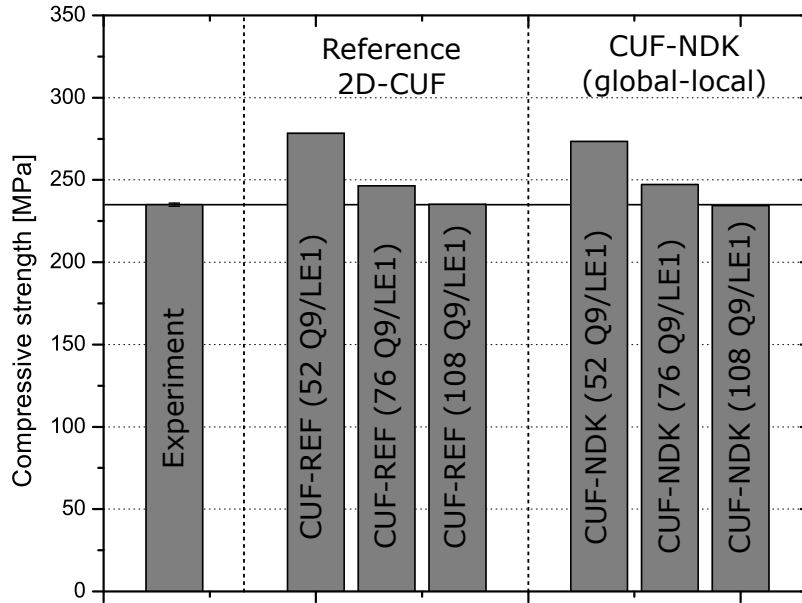


Figure 6: Compressive strength of the CNC specimen predicted by the CUF-NDK global-local approach. Reference experimental results obtained from [30].

Table 3: Model information for the compressive strength prediction of the $[45/90/-45/0]_{4s}$ quasi-isotropic CNC specimen.

Model	Discretisation of the centre-notched specimen	DOF	Time* [hh:mm:ss]
Reference 2D-CUF			
CUF-REF – 52Q9	52 Q9 elements in-plane (1 LE1/ply)	24,552	0:43:53
CUF-REF – 76Q9	76 Q9 elements in-plane (1 LE1/ply)	34,848	1:17:22
CUF-REF – 108Q9	108 Q9 elements in-plane (1 LE1/ply)	49,104	2:58:18
CUF-NDK (global-local analysis)			
CUF-NDK – 52Q9	52 Q9 elements in-plane (local: 1 LE1/ply, global: 1 LE1/laminate)	18,228	0:29:35
CUF-NDK – 76Q9	76 Q9 elements in-plane (local: 1 LE1/ply, global: 1 LE1/laminate)	26,106	0:43:57
CUF-NDK – 108Q9	108 Q9 elements in-plane (local: 1 LE1/ply, global: 1 LE1/laminate)	38,316	2:02:52

* The reported run-times are based on analyses performed on a laptop using 4 cores.

2. The reference and NDK-based CUF models with an 108 Q9 in-plane discretisation predict strengths which are in very good agreement with experimental observations (error $\sim 0.2\%$). The application of the NDK global-local technique leads to an approximately $1.5x$ improvement in the analysis time when compared to the reference CUF model.

3.3 Progressive damage analysis of a circular plate

This analysis investigates progressive damage in a circular composite laminate subjected to transverse low-velocity impact, as shown in Fig. 7. The analysis is based on the works of Shi et al. [33], which provides reference numerical and experimental data. The material system used in the analysis is HTS40/9772 CFRP, with a nominal ply thickness of 0.25 mm, and whose material properties are listed in Table 4. The laminate is composed of a $[0/90]_{2s}$ layup leading to a laminate thickness of 2.0 mm. The analysis was previously performed using layer-wise CUF models of the full structure [18], which provides a detailed description of the analysis setup.

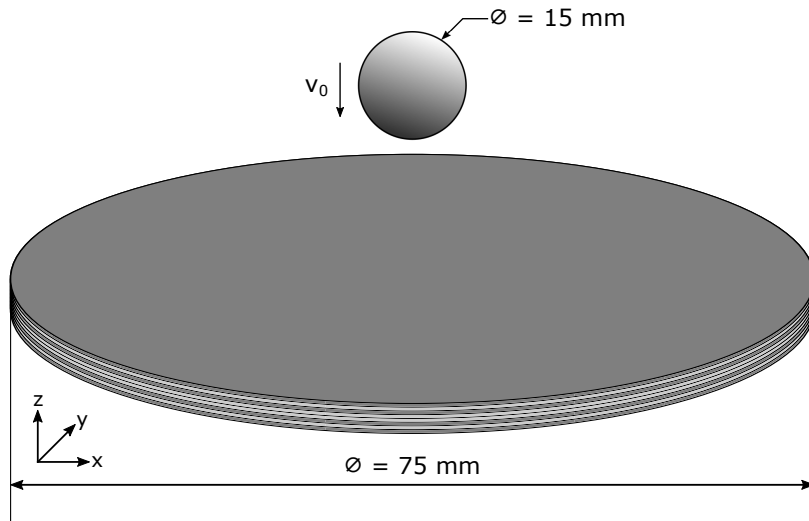


Figure 7: Schematic representation of the $[0/90]_{2s}$ composite plate under transverse low-velocity impact by a spherical indenter with a kinetic energy of 7.35 J

Table 4: Properties of the HTS40/9772 CFRP material system [33]

E_1 [GPa]	E_2 [GPa]	E_3 [GPa]	G_{12} [GPa]	G_{13} [GPa]	G_{23} [GPa]	ν_{12}	ν_{13}	ν_{23}	Density [kg/m^3]
153.0	10.3	10.3	6.0	6.0	3.7	0.3	0.3	0.4	1600.0
X_T [MPa]	X_C [MPa]	Y_T [MPa]	Y_C [MPa]	S_{12} [MPa]	S_{23} [MPa]	G_1^T [kJ/m^2]	G_2^T [kJ/m^2]	G_1^C [kJ/m^2]	G_2^C [kJ/m^2]
2537.0	1580.0	82.0	236.0	90.0	40.0	91.6	0.22	79.9	1.1

The impact analysis is performed using the CUF-NDK approach, where the central region under impact is modelled in a layer-wise manner with a second-order Lagrange polynomial (LE2) representing individual ply thickness. In contrast, the regions further away from the impact zone are modelled with a single expansion through the laminate thickness. The in-plane geometry is discretised using 192 quadratic finite elements (Q9),

Table 5: Properties of the cohesive layer [33]

Property	Mode I	Mode II	Mode III
Elastic modulus [GPa/mm]	1373.3	493.3	493.3
Interlaminar strength [MPa]	62.3	92.3	92.3
Interlaminar fracture toughness [kJ/m^2]	0.28	0.79	0.79

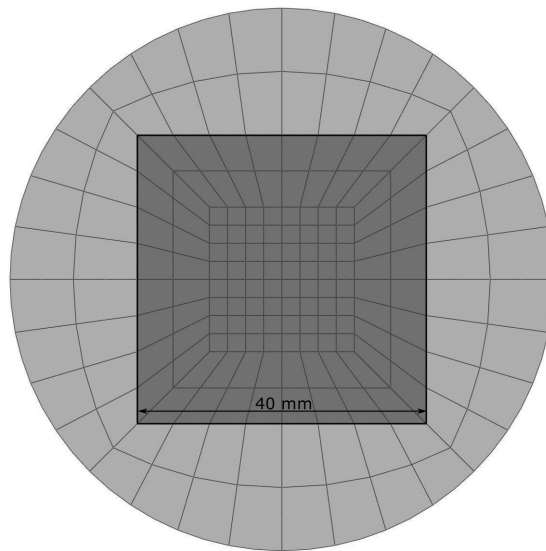


Figure 8: In-plane discretisation of the composite plate subjected to low-velocity impact, with the central region for high-fidelity analysis highlighted.

Table 6: Model information for the low-velocity impact analysis of the circular composite laminate.

Model	Discretisation of the laminate	DOF	Time* [hh:mm:ss]
Reference 2D-CUF			
CUF-REF – 192Q9/LE1	192 Q9 elements in-plane (1 LE1/ply)	38,448	09:16:04
CUF-REF – 192Q9/LE2	192 Q9 elements in-plane (1 LE2/ply)	57,672	13:31:45
CUF-NDK (global-local analysis)			
CUF-NDK – 192Q9	192 Q9 elements in-plane (local: 1 LE2/ply, global: 1 LE1/laminate)	40,776	08:30:09

* The reported run-times are based on analyses performed on a laptop using 4 cores.

and is determined on the basis of a mesh convergence study [18]. A schematic view of the in-plane discretisation, with the highlighted high-fidelity local region, is shown in Fig. 8. Delamination is modelled within the local high-fidelity region by inserting cohesive layers between successive CFRP plies. The cohesive properties used in the numerical models are listed in Table 5. The impact force-time response predicted by the global-local approach, with reference data based on 3D-FEA and experiments overlaid, is plotted in Fig. 9. The results obtained by reference layer-wise CUF models of the full composite plate, using LE1 and LE2 ply-thickness expansions (see Ref. [18]), are also included for comparison. A summary of all the CUF models is provided in Table 6. The following observations are made:

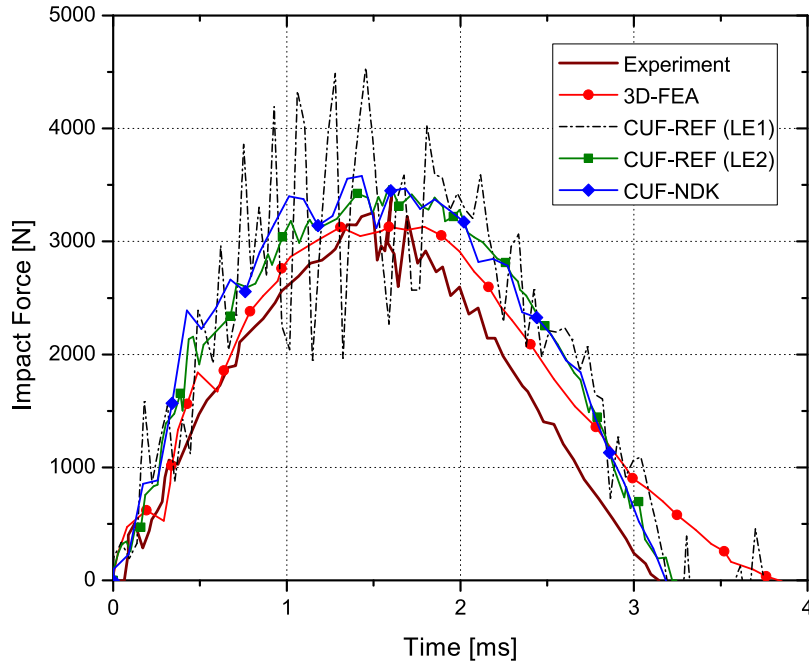


Figure 9: Impact force-time response predicted by the CUF models. Reference experimental and 3D-FEA results obtained from [33].

1. It is seen from Fig. 9 that the impact force-time curve predicted by the global-local analysis is in very good agreement with the reference CUF models, and is in good general agreement with the experimental results. This validates the proposed global-local technique for progressive damage analysis under impact loads.

2. The use of LE1 to model individual ply thickness leads to significantly oscillatory results, as seen in Fig. 9. However, applying a high-fidelity layer-wise model (using LE2) in the central impact zone, and representing the remaining regions of the laminate with a single LE1, results in a smooth response in-line with the reference data curves.
3. Comparing the computational costs between the CUF-REF (LE2) and CUF-NDK models in Table 6, it is seen that an approximately $1.6x$ speed-up in the analysis time can be achieved.

4 Conclusion

This work presents the global-local progressive damage analysis of fibre-reinforced composite structures under varying load conditions. The Carrera Unified Formulation is used to develop the numerical models, and its node-dependent kinematic feature allows for the selective through-thickness refinement of specific regions of interest within the model. The resulting numerical model consists of a high-fidelity layer-wise local region within a low-fidelity global structural model, and is solved within a single analysis. Numerical assessments are performed to predict the tensile and compressive strength of notched laminates, and the good agreement between numerical predictions and experimental observations provide an initial validation of the proposed global-local technique. The final assessment is the progressive damage analysis of a composite laminate subjected to transverse low-velocity impact. It is shown that the use of refined layer-wise kinematics in the impact zone in combination with a coarse global model leads to accurate results comparable to reference layer-wise CUF models. It is seen that an approximately $1.5x - 1.8x$ speed-up in the analysis time can be achieved, demonstrating the computational efficiency of the CUF-NDK global-local approach. This efficiency is in addition to the multi-fold improvement in analysis costs of layer-wise CUF models when compared to 3D-FEA, and is an indication of the potential of the CUF framework as a numerical tool for the design and analysis of composite structures.

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