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Acoustic Emission and Digital Image Correlation Evidences of Size Effects on the Compression Failure of Concrete

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Abstract: Compression failure of concrete without effective confinement may show brittle failure modes, size effects being crucial for understanding catastrophic behaviours. Compression tests are performed to investigate the emitted energy during snap-back instabilities of concrete specimens having different sizes and slenderness ratios. Plain concrete specimens with sizes equal to 75, 150, and 300 mm, and slenderness ratios equal to 0.5, 1.0, and 2.0, are monitored using acoustic emission (AE) and digital image correlation (DIC) techniques. The results show the compression strength and ductility exhibit strong size and slenderness effects. As size or slenderness scale becomes larger, the failure behaviour exhibits a ductile-to-brittle transition, with the post-peak branch shifting from softening to catastrophic, showing local and global instability phenomena. In

particular, as the specimen slenderness increases, the final collapse shows a crushing-to-cracking failure transition, as also evidenced by the DIC technique. In brittle cases, crack propagation suddenly occurs with a catastrophic drop in load-carrying capacity, and the resulting emitted energy appears with a burst in cumulated AE curves, confirming that AE energy arises from snap-back instabilities in the structural response. This research has significant implications for the structural reliability and safety concrete structures, reducing the risk of catastrophic failure.

Keywords: Acoustic Emission; Digital Image Correlation; Concrete; Compression; Size effects; Ductile-to-brittle transition

1. Introduction

Compressive failure of brittle materials such as concrete is mainly characterised by microcrack nucleation, growth, and coalescence, over wide ranges of time and size scales (Carpinteri *et al.*, 2013). According to experimental evidence, the post-peak phase of the loading process is characterized by a strong strain localization. In the softening regime, energy dissipation occurs over a damaged surface rather than within the entire specimen volume (Carpinteri *et al.*, 2007).

Previous research has confirmed that concrete, as a quasi-brittle material, exhibits a significant size effect on its material properties according to the change in the characteristic structural size. Specifically, small specimens demonstrate higher strength than large ones, the structural material being unchanged. Over recent decades, several size effect laws for concrete have been proposed, including Weibull's statistical theory (Weibull, 1951), boundary effect model (Duan *et al.*, 2002), Bazant's size effect law (Bazant *et al.*, 2007), and Carpinteri's multifractal

scaling law (MFSL) (Carpinteri *et al.*, 1995). Carpinteri's MFSL is based on the fractal theory, describing the damage of quasi-brittle materials in a non-integer dimensional space. Additionally, numerical simulations become a supplementary method for exploring the size effect of cementitious materials (Jin *et al.*, 2019; Zhang *et al.*, 2018). Various approaches, such as the cohesive model (Feng *et al.*, 2018), nonlocal continuum damage model (Marzec *et al.*, 2019) and discrete element method (Sinaie, 2017), have been used to simulate the size effect of cementitious materials (Muciaccia *et al.*, 2017; Chen *et al.*, 2018).

Based on fracture mechanics, Li *et al.* (2018) investigated the effect of shapes and sizes on compressive strength using cube and cylindrical concrete specimens of varying sizes, whereas Fladr *et al.* (2017) examined the correlation between specimen size and compressive strength of high-strength fibre-reinforced concrete. In addition, Balla *et al.* (2023) investigated the effect of specimen sizes on the compressive performance of hybrid FRP-strengthened RC square columns. Jin *et al.* (2020) assessed the compression behaviour of geometrically similar RC columns with varying specimen sizes, demonstrating that the compressive strength exhibited a significant size effect. Recently, advanced monitoring techniques, such as acoustic emission (AE) (Alam *et al.*, 2015), and digital image correlation (DIC) (Keerthana *et al.*, 2020), have provided new insights into the effect of specimen sizes on the energy release rate, crack initiation, and the fracture process zone.

It is reported that the load-displacement curve changes significantly by varying the size scale, the structural shape remaining unchanged (Carpinteri *et al.*, 1989). The softening branch in the load-displacement curve becomes steeper when the size increases. For size scales larger than the critical one, the post-peak branch presents a positive slope. In more brittle cases, crack propagation occurs suddenly with a catastrophic drop in the load-carrying capacity. This means that both load

and displacement must decrease in order to have a controlled crack propagation (Carpinteri *et al.*, 2018). Such a phenomenon, the so-called snap-back instability (see Fig.1), was deeply investigated concerning crack growth analysis in elastic-softening materials.

The size-scale transition from ductile to brittle behaviour is governed by a non-dimensional brittleness number, S_E , which is a function of material properties and structure size. A truly brittle failure occurs only with relatively low fracture energies G_{IC} , high tensile strengths σ_u , or large structure size-scales b , i.e. when $S_E = G_{IC}/\sigma_u b \rightarrow 0$. On the other hand, if the loading process is controlled by a monotonically increasing displacement over time, the snap-back instability can be experimentally captured (Carpinteri *et al.*, 2019).

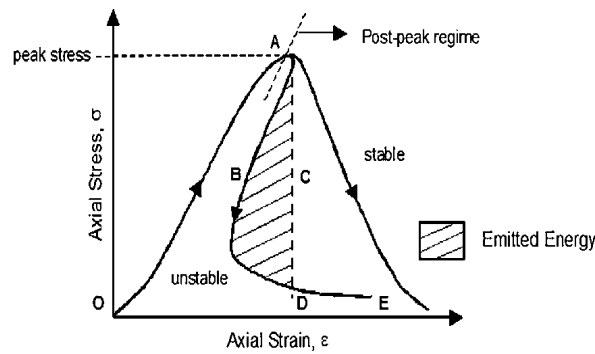


Fig.1. Stable and catastrophic (snap-back) response (modified from Lacidogna *et al.*, 2019)

Currently, many studies on size effects in quasi-brittle materials can be found in the scientific literature. However, concrete materials are used in a wide range of engineering applications, especially for large structures, and their size effects need to be investigated in terms of size-slenderness effect. In particular, AE techniques can provide new insights in concrete size effect on the energy release rate by means of the fractal theory, which describes the concrete damage in a non-integer dimensional space.

From an engineering perspective, understanding the size and slenderness effects on concrete's compressive behavior is highly relevant for large-scale structural applications. In real-world engineering projects, such as dams, high-rise buildings, and bridges, where concrete elements are subjected to significant compressive forces, size effects directly impact the performance and safety of these structures. By addressing these effects, this research provides valuable insights for structural engineers to better design concrete components with appropriate dimensions, ensuring enhanced safety and durability against catastrophic failures, particularly in large-scale structures where the traditional assumptions of small-scale testing may not apply.

This paper presents an experimental investigation on concrete damage using integrated AE and DIC techniques. Plain concrete specimens with different volumes are tested to investigate the size-slenderness effect. The DIC method gives a precise full-field strain measurement, while AE signals resulting from internal damage are analysed. The emitted energy is experimentally detected during snap-back instabilities of concrete specimens in compression. In more brittle cases, crack propagation suddenly occurs with a catastrophic drop in the load-carrying capacity, so the resulting emitted energy appears with a burst in cumulated AE curves. In particular, the size-slenderness effect is employed to evaluate damage domain and fractal dimension.

2. Emitted energy and snap-back instability

Some information on the modalities of energy release and the development of cracking patterns can be obtained on the basis of the AE monitoring technique (Aggelis *et al.*, 2011, 2013; Lacidogna *et al.*, 2020; Jiang *et al.*, 2024a). AE technique provides a non-destructive monitoring method to detect the damage evolution in materials and structures (Zhu *et al.*, 2024; Jiang *et al.*, 2024b; Li *et al.*, 2020). AE waves can be measured by sensors placed on the structural element

surface, providing crucial information on crack initiation and propagation (Zheng *et al.*, 2022; Wang *et al.*, 2024; Han *et al.*, 2019).

Recently, it has been shown that the energy emission is proportional to the total number of AE signals, and it is a surface-prevailing phenomenon. This has been demonstrated by interpreting AE data with statistical and fractal concepts (Carpinteri *et al.*, 2007). Furthermore, according to the recent interpretations (Carpinteri *et al.*, 2018), the relationship between crack propagation and emitted energy, if analysed by AE, is represented by the area subtended by each snap-back branch (see Fig.2). The total energy released during the test, R , is equal to the dissipated energy, D , plus the emitted energy during the snap-back phenomena, E .

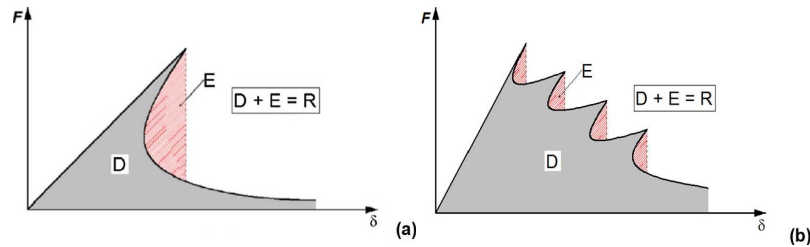


Fig.2. Load-displacement curves representing: (a) a catastrophic behaviour (single snap-back); (b) a global softening behaviour perturbed by multiple local instabilities (snap-back) (modified from Carpinteri *et al.*, 2018).

The mechanical behaviour of compressive specimens can be described in three stages (Carpinteri *et al.*, 2009). The first stage involves the initiation and propagation of microcracks. Approaching the compressive strength, such microcracks coalesce to form macrocracks, localizing over a preferential surface. In the second stage, the ultimate compressive strength, σ_u , is reached, and the inelastic deformations are localized in a crushing band. In the final stage, the material in the crushing zone is damaged. By varying the geometrical parameters of specimens, different global responses in the stress-strain diagram can be obtained (Lacidogna *et al.*, 2013).

In particular, the softening process under displacement control is stable when the slope in the softening regime is negative (Fig.1), and a sudden drop in the load-bearing capacity occurs when the slope is infinite. The overall behaviour of specimens in compression depends on geometrical (size and slenderness) and mechanical (crushing energy and compression strength) parameters (Carpinteri *et al.*, 2013). Following previous studies (Carpinteri *et al.*, 2009), a catastrophic softening (snap-back) occurs when the global brittleness, B , is:

$$B = \frac{S_{E,c}}{\varepsilon_c \lambda} \leq \frac{1}{2.3} \quad (1)$$

where $\lambda = l/b$ is the specimen slenderness ratio, and b is the specimen base size. ε_c is the critical compression strain, and $S_{E,c}$ is the energy brittleness number in compression. Therefore, the stability of the compression process is governed by Eq.(1).

In this investigation, an experimental correlation is verified between the emitted energy (E) and global or local snap-back instabilities of concrete block specimens in compression.

3. Testing plain concrete block specimens

3.1 Block specimens

Brittle materials usually contain pre-existing microcracks, which can control the failure mechanism and affect the structural strength (Marolt *et al.*, 2018; Morgan *et al.*, 2013). In this framework, the AE technique has been effectively applied in the analysis of fracture phenomena and fault growth (Chang *et al.*, 2004).

As listed in Table 1, the plain concrete used in this study is made using ordinary Portland

cement type 42.5, grade II fly ash, grade S95 slag powder, crushed gravel with diameter 5-25 mm, and mechanical sand with a fineness modulus of 3.1. The composition ratio of cement:sand:stone:water is 1:2.24:2.97:0.48. The compressive strength of concrete is equal to 33.2 MPa after curing for 28 days.

Table 1 Concrete strength and mix ratio

Concrete grade	f_{cu} (MPa)	Water-binder ratio	Sand rate (%)	Fly ash (wt/%)	Slag powder (wt/%)	Material usage (kg/m ³)					
						Cement	Fly ash	Slag powder	Sand	Stone	Water
C25	33.2	0.48	43	28	14	201	100	50	785	1044	170

In this section, the results of compression tests carried out on nine specimens (3×3) having size of 75, 150, and 300 mm, and slenderness 0.5, 1.0, and 2.0, are presented (see Table 2 and Fig.3). The test phases are illustrated Fig.4.

Table 2. Specimen sizes (unit: mm)

Series	Dimension (mm)	Slenderness ratio
I	75 × 75 × 37	0.5
	75 × 75 × 75	1.0
	75 × 75 × 150	2.0
II	150 × 150 × 75	0.5
	150 × 150 × 150	1.0
	150 × 150 × 300	2.0
III	300 × 300 × 150	0.5
	300 × 300 × 300	1.0
	300 × 300 × 600	2.0

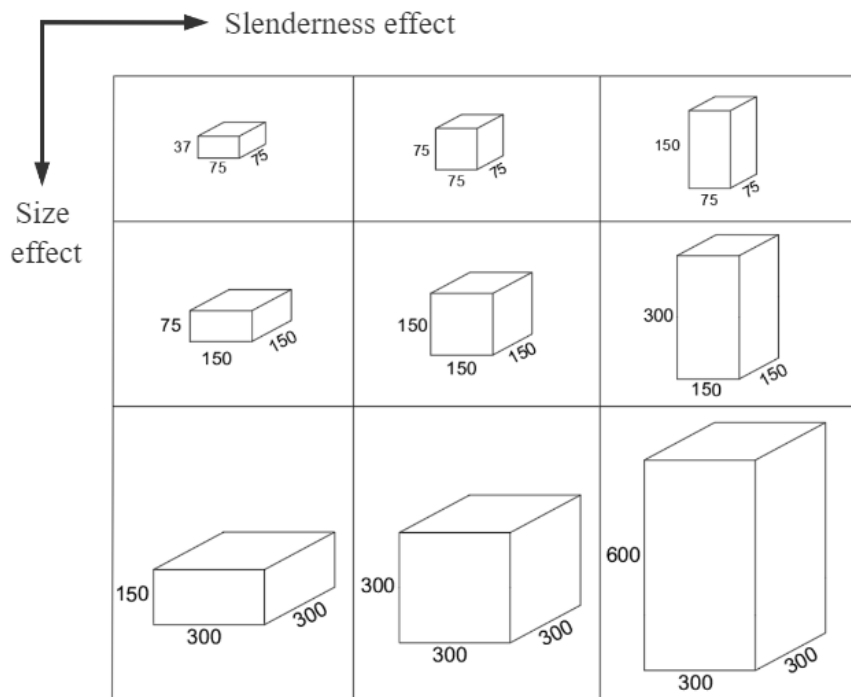


Fig.3. Size-slenderness variation

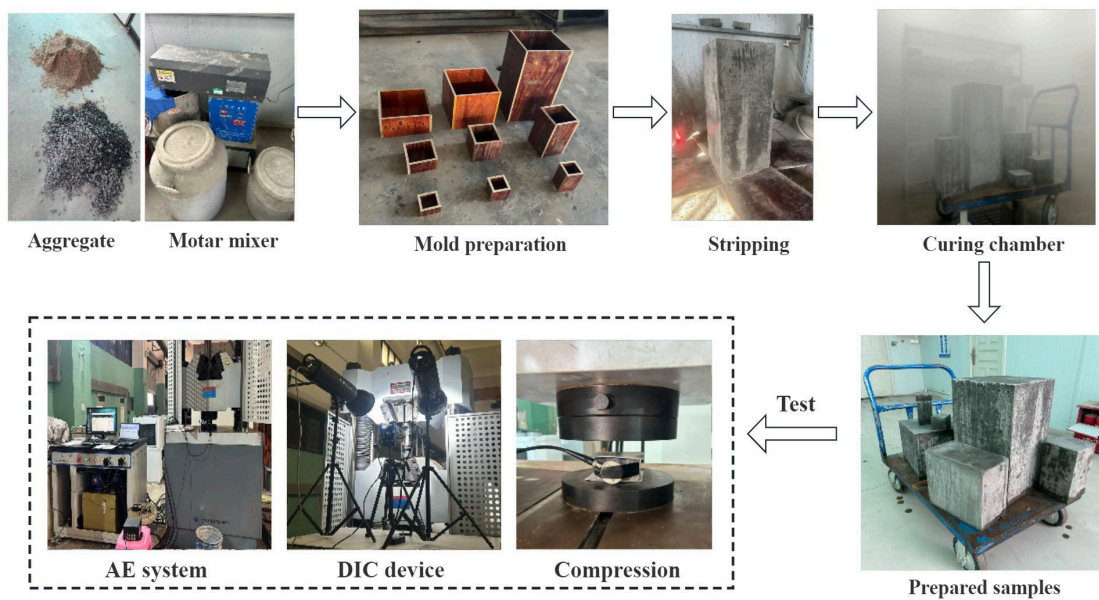


Fig.4. Test phases

3.2 AE monitoring setup

During the experimental tests, the specimens are equipped with a thin layer of Teflon (Fig.5) in contact between the platen of the testing machine and the specimen ends, to significantly reduce the friction force and facilitate the transversal deformation. The loading process adopts a displacement-control with a constant rate equal to 0.01 mm/s.

Each specimen is monitored by means of the AE technique. The AE system utilized in this test is the $\text{\AA}$ MISSION®, equipped with piezoelectric sensors in the range 10kHz-1MHz. Each channel has independent threshold triggers, automatically extracting AE signal parameters for continuous monitoring. The sensor is glued with silicone resin on the specimen surface, as depicted in Fig.5. The AE waves captured by the sensors were amplified with 60 dB gain before being processed, setting the acquisition threshold level up to 2 mV. In all experiments, the loading is stopped when dropping to the 20% of the peak load.

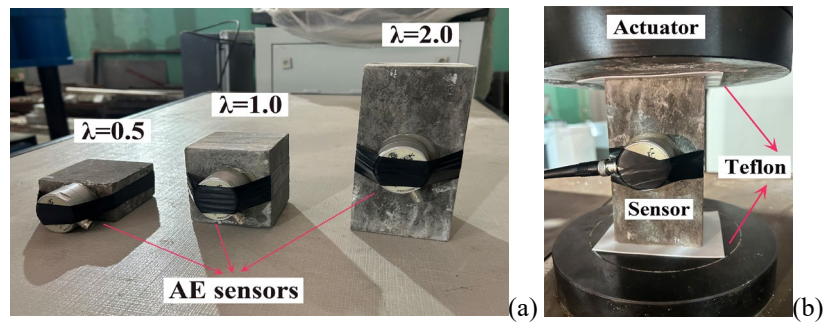


Fig.5. AE sensor layout (a) and compression tests (b)

4. Experimental results

4.1 Slenderness effect

The loading history and the final collapse for three specimens with size 150 mm and

slenderness 0.5, 1.0, and 2.0 are shown in Fig.6 and Fig.7. As expected, the more slender specimen ($\lambda = 2.0$) exhibited a brittle behaviour with global snap-back instability, the post-peak branch being almost vertical compared to that of the stubby specimens ($\lambda = 0.5$), which is characterized by a softening post-peak response.

As regards the concrete specimen with slenderness $\lambda = 2.0$ (Fig.6d), two severe global snap-back instabilities were detected in the post-peak branch of the loading response (see Fig.7c). A correlation emerges between the catastrophic drops (snap-back instabilities) and the AE bursts (emitted energy, E) in the cumulated AE curve. The failure mode observed during the experiment is governed by a dominant sub-vertical crack (Fig.6d).

The result of the concrete specimen with slenderness $\lambda = 1.0$ is shown in Fig.7b. Its behaviour is characterized by a global snap-back instability just after the peak load. At the same time, an AE burst (emitted energy, E) is detected in the cumulated curve.

The loading behaviour of the specimen with slenderness $\lambda = 0.5$ is shown in Fig.7a. It is characterized by a ductile response in the post-peak stage. The softening post-peak regime is perturbed by the loading drops (local snap-back instabilities), generating AE jumps (emitted energy, E) in the cumulated curve. The final collapse exhibits significant crushing characteristics (Fig.6b).

In general, as the specimen changes from stubby to slender (λ varying from 0.5 to 2), the final collapse shows a crushing-to-cracking failure transition, together with a transition from local-to-global snap-back instabilities, and a decrease in the compressive strength (Fig.7).

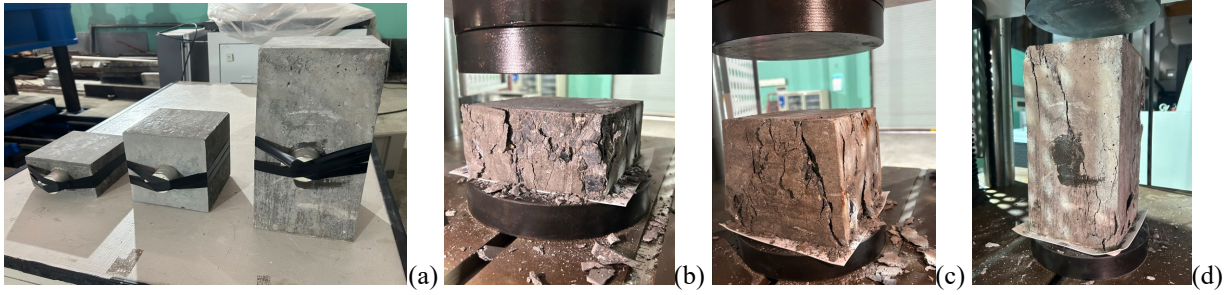


Fig.6. Final collapse for concrete specimens (a) with size of 150 mm, and slenderness (b) $\lambda = 0.5$, (c) $\lambda = 1.0$, and (d) $\lambda = 2.0$.

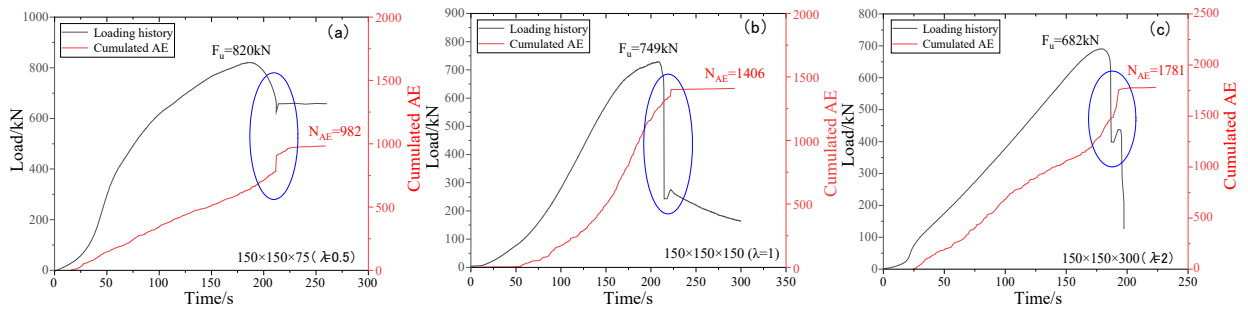


Fig.7. Loading history and cumulated AE curve for concrete specimens with slenderness equal to (a) $\lambda = 0.5$, (b) $\lambda = 1$, and (c) $\lambda = 2.0$, and size of 150 mm. A correlation emerges between loading drops (snap-back instabilities) and AE jumps (emitted energy, E).

4.2 Size effect

The loading behaviour of three specimens with the slenderness equal to 1 (Fig.8), and sizes equal to 75 mm, 150 mm, and 300 mm are shown in Fig.9. The largest specimen (Fig.8c) exhibited a more brittle behaviour with global snap-back instability (Fig.9c), the post-peak branch being almost vertical compared to that of the smallest specimens, which is characterized by a softening response. Moreover, an evident correlation emerges between the catastrophic drops in the post-peak regime of the loading process and the AE bursts in the cumulated curve.

The result of the concrete specimen with size of 150 mm (Fig.8b) is shown in Fig.9b. A global snap-back instability is detected just after the peak load, corresponding to an AE burst in the cumulated curve.

The loading behaviour of the specimen with size of 75 mm (Fig.8a) is shown in Fig.9a, showing a softening response. This post-peak regime is perturbed by small local snap-back instabilities (Fig.9a), generating AE jumps in the cumulated curve.

Generally speaking, as the specimen size increases, the structural behaviour exhibits a ductile-to-brittle transition, and the post-peak response changes from softening to snap-back, with local-to-global snap-back transition (Fig.9).

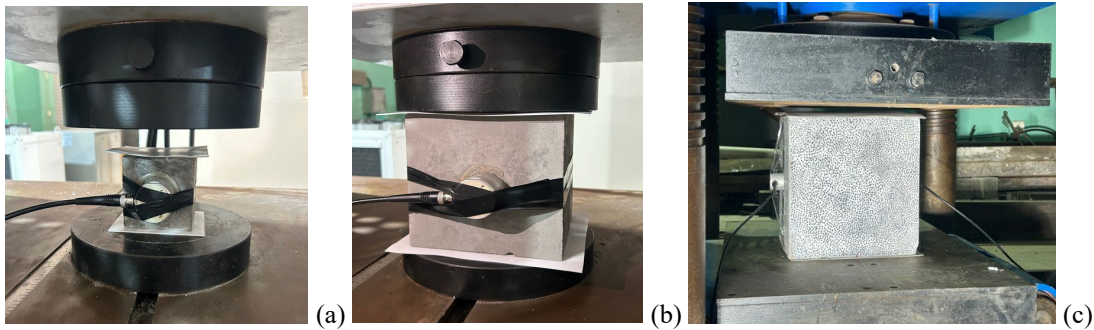


Fig.8. Loading layouts for specimens with slenderness equal to 1 and size of (a) 75 mm, (b) 150 mm, and (c) 300 mm.

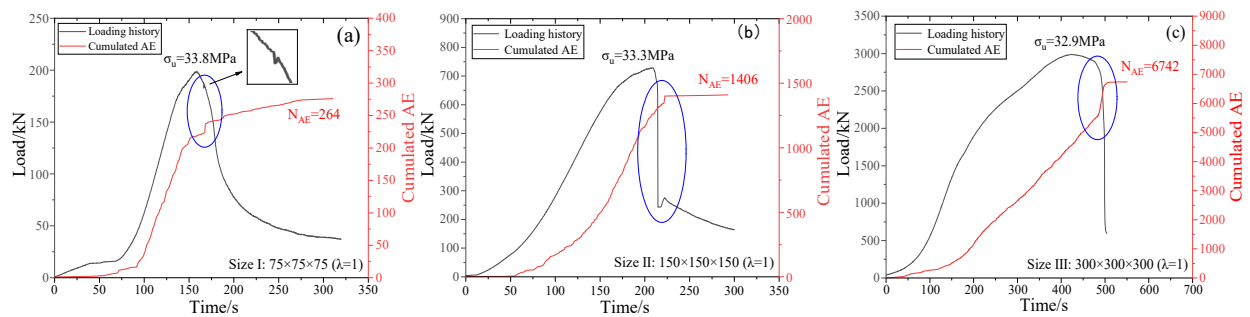


Fig.9. Loading history and cumulated AE curve for concrete specimens with slenderness equal to 1 and size of (a) 75 mm, (b) 150 mm, and (c) 300 mm. A correlation emerges between loading drops (snap-back instabilities) and AE jumps (emitted energy, E).

4.3 DIC monitoring

The DIC technique is a non-contact optical measurement method that tracks the motion of points on a surface by analysing the randomly distributed speckle patterns, facilitating real-time observation of surface displacement and strain (Boniface *et al.*, 2019; Zhou *et al.*, 2016; Alam *et al.*, 2015; Zhang *et al.*, 2023).

The final collapse for three specimens with size of 300 mm and slenderness of 0.5, 1.0, 2.0, is shown in Fig.10a-c. Before loading, a matte black paint coat is applied to the specimen surface to generate speckle patterns, with the speckle size ranging between 5 and 7 pixels. During the loading process, the DIC technique is employed for real-time recording, as illustrated in Fig.10d. Subsequently, the image analysis system is used to detect the surface displacement and calculate the full-field strain.

Fig.11 displays the strain cloud diagram depicting the fracture process in concrete specimens with different slenderness, obtained by DIC technique. As shown in Fig.11c, the more slender specimen ($\lambda = 2.0$) exhibits a typical brittle fracture characterized by a dominant near-vertical crack occurring catastrophically (Fig.10c), together with fewer cracks with larger crack widths. Conversely, the stubby specimens ($\lambda = 0.5$) show a ductile fracture characterized by several sub-vertical cracks, with a gradual increase in the number of cracks (Fig.11a). Moreover, the final collapse shows notable crushing failure (Fig.10a).

In summary, as the specimen shifts from stubby to slender, the structural behaviour of the concrete specimens gradually changes from ductile to brittle, with the final collapse moving from crushing to cracking.

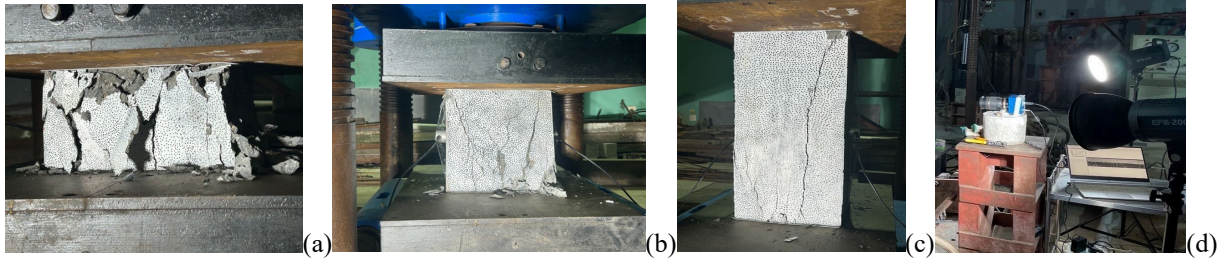


Fig.10. Final collapse for concrete specimens with size of 300 mm and slenderness equal to (a) $\lambda = 0.5$, (b) $\lambda = 1.0$, and (c) $\lambda = 2.0$. DIC monitoring (d).

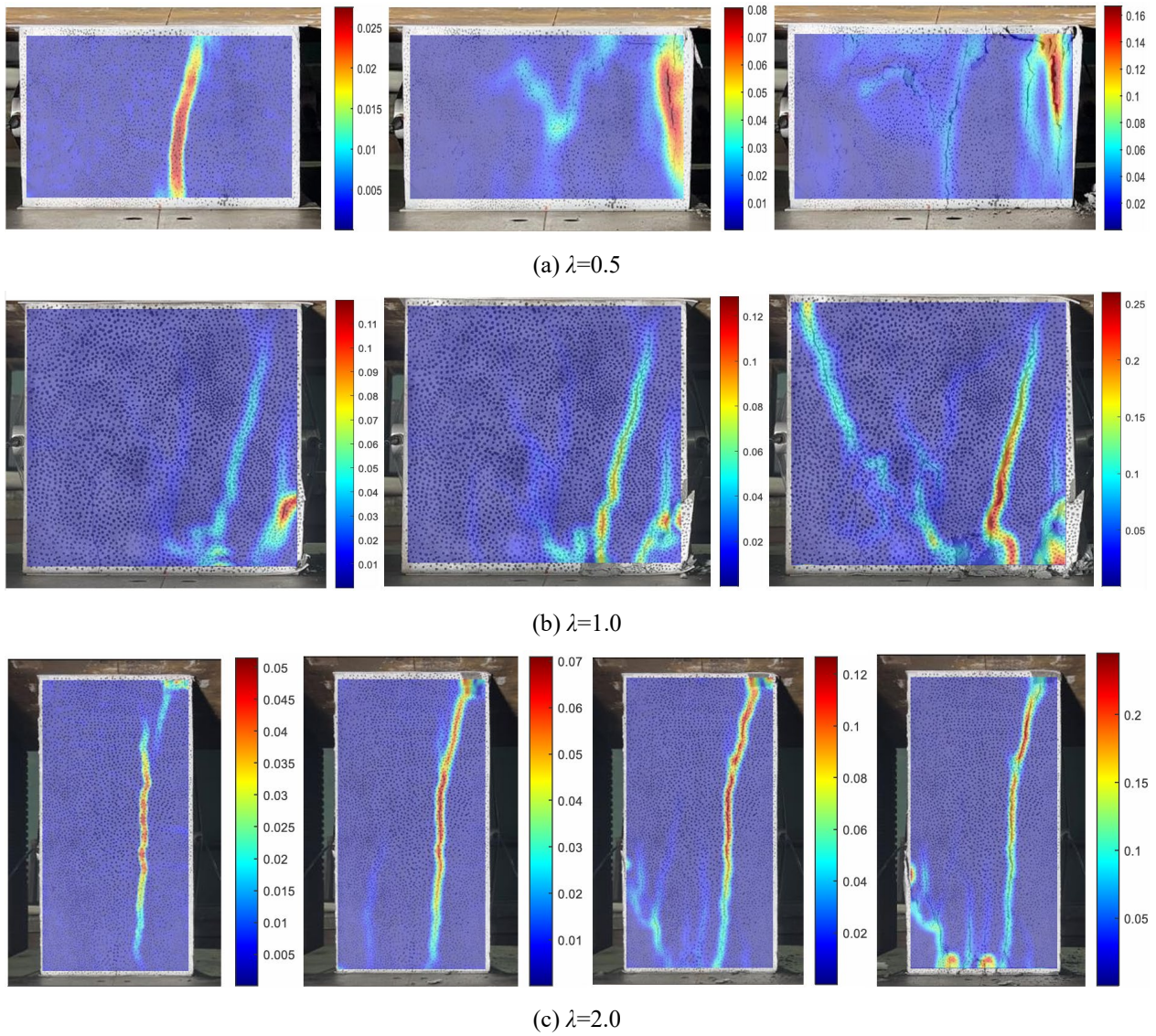


Fig.11. DIC strain cloud diagram of the fracture process in concrete specimens with size equal to 300 mm and slenderness equal to (a) $\lambda = 0.5$, (b) $\lambda = 1.0$, and (c) $\lambda = 2.0$.

5. Fractal domain of emitted energy

Considering the fragmentation theory, the energy detected during microcrack propagation, E , is emitted over a fractal domain comprised between a surface and a volume (Carpinteri *et al.*, 2012). Therefore, the following size-scaling law is assumed for the energy emission during fragmentation:

$$E \propto V^{D/3} \quad (2)$$

where the fractal exponent, D , is comprised between 2.0 and 3.0. Considering L as the characteristic dimension of the specimen, thus, $V^{D/3} = L^{3(D/3)} = L^D$. If $D = 3$, the damage will be distributed in the whole specimen volume. On the contrary, if $D = 2$, the damage will be organized on a preferential surface.

This indicates that the fractal energy density (having non-integer physical dimensions),

$$\Gamma = \frac{E}{V^{D/3}}, \quad (3)$$

can be considered as the size-independent parameter (Lacidogna *et al.*, 2019).

Furthermore, AE can be detected during microcrack propagation. The energy emission, E , is proportional to the total number $N_{\max}$ of AE signals (Lacidogna *et al.*, 2019). Accordingly, the total number of AE signals, $N_{\max}$, over a fractal domain, can be considered as the size-independent parameter:

$$\Gamma_{\text{AE}} = \frac{N_{\max}}{V^{D/3}} \quad (4)$$

where Γ_{AE} is the value of AE signals fractal density.

The total number of AE signals and loading history from nine specimens with different volumes is shown in Fig.12. It has been observed that compressive strength and ductility exhibit a strong size-slenderness effect by changing the specimen volume. The size-slenderness effect on N_{max} is represented as a function of the specimen volume (Fig.13). The log-log diagram shows a slope close to 0.73, i.e. a fractal dimension equal to 2.19, emphasizing that the energy emission occurs in a fractal domain close to a surface. Thus, the fractal AE density is $4 \text{ cm}^{-2.19}$, i.e. 4 signals per unit surface.

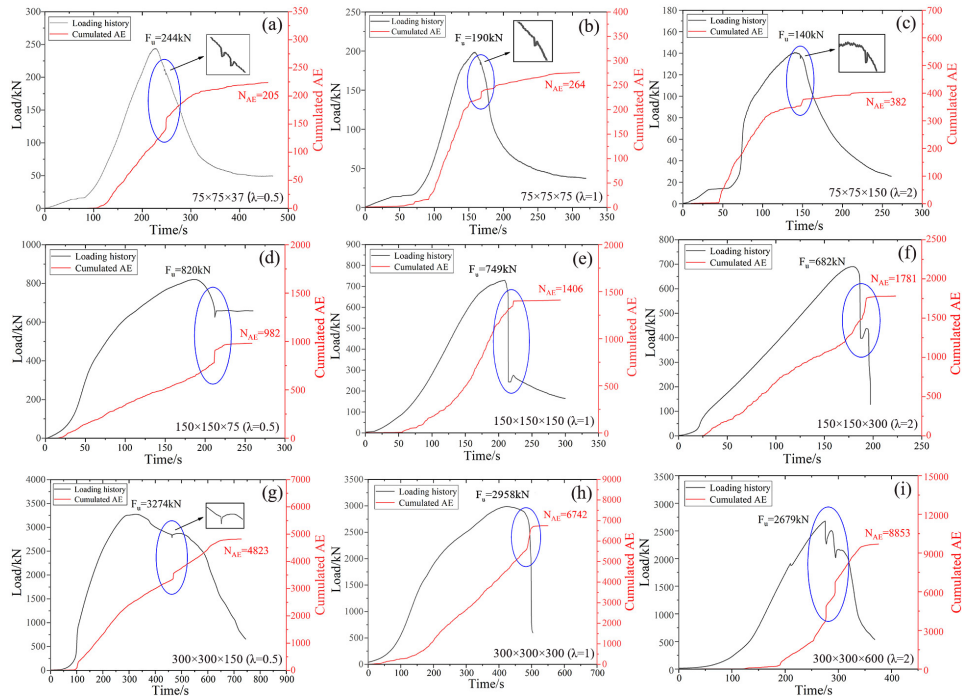


Fig.12. Loading history and cumulated AE curve for different specimen volumes with slenderness equal to 0.5, 1.0, and 2.0, and sizes of 75, 150, and 300 mm.

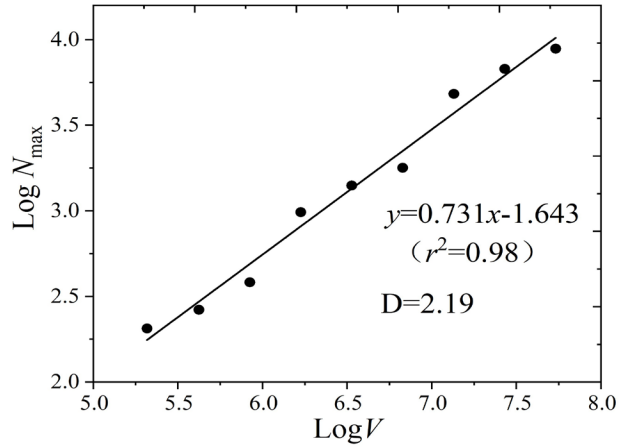


Fig.13. Fractal domain of energy emission.

6. Conclusions

In this paper, the results of experimental tests carried out on plain concrete specimens are analysed, to demonstrate that the emitted energy is generally due to snap-back instabilities. Concrete specimens with different sizes and slenderness ratios are considered, and all the tests are monitored using integrated AE and DIC techniques. The conclusions are as follows.

(1) As the size-slenderness increases, the compressive strength decreases, and the structural behaviour exhibits a ductile-to-brittle transition, with the post-peak response changing from softening to snap-back. In addition, as the specimens change from stubby to slender, the final collapse shows a crushing-to-cracking failure transition, as evidenced by the DIC technique.

(2) For large and slender specimens ($\text{size} \geq 150\text{mm}$ and $\lambda \geq 1$), the crack propagation occurs suddenly with a catastrophic drop in the load-carrying capacity, and the resulting emitted energy appears with a burst in the cumulated AE curve. In contrast, for small and stubby specimens ($\text{size}=75\text{mm}$ or $\lambda=0.5$), the softening post-peak regime is perturbed only by local snap-back instabilities.

(3) The fractal domain of the emitted energy presents a dimension equal to 2.19, emphasizing that AE occur in a fractal domain close to a surface. In particular the AE density is equal to 4 signals per unit surface.

The findings provide valuable data on the role of size and slenderness in concrete failure modes, with significant implications for engineering applications in large concrete structures. Understanding size effects and the ductile-to-brittle transition helps optimize the design of concrete components in large infrastructures, preventing catastrophic failures. This study highlights the importance of considering these factors in designing structures like skyscrapers, dams, and bridges. The integration of AE and DIC techniques offers a reliable method to assess and predict concrete failure modes, enhancing safety and serviceability in real-world applications.

Credit authorship contribution statement

Zihan Jiang: Writing – original draft, Methodology, Investigation, Data curation, Conceptualization. **Zhiwen Zhu:** Writing – review & editing, Methodology, Data curation, Conceptualization. **Federico Accornero:** Methodology, Supervision, Conceptualization, Writing-Review & Editing. **Giuseppe Lacidogna:** Writing–review & editing, Project administration, Methodology, Investigation, Funding acquisition, Data curation, Conceptualization.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability statement

Some or all data, models, or code that support the findings of this study are available from the corresponding author upon reasonable request.

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