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Article

Modelling and Experimental Testing of Passive Magnetic Bearings for Power Loss Reduction

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Abstract: The development of rotordynamic systems with reduced energy dissipation is a key challenge in modern applications, such as Flywheel Energy Storage Systems. This paper investigates a fully passive vertical rotor system supported by two passive magnetic bearings whose configuration provides radial stability while minimising power losses due to their thrust effect. A numerical model describes the forces and stiffness of the magnetic bearings, identifying the operational range of the thrust–radial support configuration. A test rig is developed for the experimental characterisation of the rotor and passive magnetic bearings in both static and dynamic conditions. Different magnetic thrust force levels are tested by varying the axial distance between the rotor and stator magnetic rings of the bearings. Static tests are performed to measure the weight force compensation corresponding to the different bearing configurations, validating the numerical model. Dynamic tests analyse the rotor power losses with a non-invasive approach via optical sensor measurements.

Keywords: passive magnetic bearings; nonlinear support; power losses; rotordynamics



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1. Introduction

Magnetic bearings have been the subject of scientific research in recent decades due to their advantages over traditional mechanical bearings, such as their lack of contact friction, lower maintenance, and no lubrication requirements [1,2]. These advantages have led to a growing interest in rotating systems with magnetic supports [3–5]. Moreover, Permanent Magnetic Bearings (PMBs) are the only fully passive magnetic supports allowing for levitation without energy consumption [6], making them the ideal solution for environmentally sustainable energy storage and conversion applications such as Flywheel Energy Storage Systems (FESSs) [7]. Instead, in Active Magnetic Bearings (AMBs) [8], the stator conductive coils are supplied with current to allow for rotor position control, thus requiring continuous power supply and feedback control logic [9]. Electro-Dynamic Bearings (EDBs) [10] exploit the electromagnetic forces generated by eddy currents into a conductor moving in a magnetic field [11], causing power losses. Finally, Superconductive Magnetic Bearings (SMBs) [1] require a low temperature, with the drawback of the cooling system energy consumption.

According to Earnshaw's Theorem [12], stable levitation cannot be achieved using only permanent magnets; additional bearings are needed to stabilise the system. Consequently, hybrid solutions, which exploit PMBs and other support typologies, are used to obtain stable levitation and the reduction in energy consumption. In [13], Fang et al. analyse a hybrid AMB–PMB system whose radial behaviour is controlled by the active bearing,

while the passive support provides the axial levitation. The passive support is composed of a thrust PMB and a passive damper with a Halbach magnet array, which provides both stiffness and damping. In [14], Filatov and Maslen describe a rotating system whose levitation is achieved by a radial EDB and a thrust PMB made of two coaxial disc-shaped permanent magnets to compensate for the rotor axial load. A further passive hybrid configuration is described in [15], where Dergachev et al. exploit an SMB to provide the stable levitation of an FESS, compensating for its weight using a PMB as thrust bearing. In [16], a PMB is used to partially compensate the weight of a vertical axis wind turbine to limit the axial load and the resulting friction at the carbide tip sharp point base constraint. Further passive hybrid configurations in which PMBs are used both as thrust and as radial bearings are found in literature. In [17], Van Verdegheem and Dehez propose a hybrid EDB–PMB system and investigate the functioning of a rotating machine in which PMB supports are used as centring bearings with a partial compensation of the rotor weight. In [18], Filion et al. analyse a PMB used as a radial and thrust bearing with a ball thrust bearing for the rotor axial stability; the axial force and the radial stiffness and damping are evaluated with tests performed at null angular speed.

This paper introduces a configuration of a fully passive magnetic rotor that exploits the intrinsic radial and thrust effects of the PMBs.

The proposed solution does not require any power supply or control system, thus being more cost-effective and easier to implement compared to the hybrid systems analysed in the state of the art.

The PMB thrust–radial configuration is analysed, and a dedicated test rig is developed for static and dynamic experimental characterisation. The article is organised as follows. First, the model describing the PMB characterisation and the identification of the working range of the support in the thrust–radial configuration is presented. Then, the experimental setup consisting of rotor, bearings, actuation, and measurement systems is described. Finally, the experimental outcomes concerning static and dynamic tests, for the thrust force and power loss investigation, are discussed.

2. PMB Model

A test rig of a fully passive vertical rotor equipped with two PMB supports is developed to analyse a configuration of the bearings as both radial and thrust supports.

The analysis of the PMB axial and radial forces as functions of the magnetic rings' relative position is necessary for identifying the conditions where the bearings operate as thrust–radial supports providing upward axial force, which partially compensates for the rotor weight and stabilises the system in the radial direction. The numerical evaluation of the magnetic forces is performed with the Coulomb surface charge density method used in [19], where magnets are modelled as equivalent surface distributions of fictitious charges.

According to [20], it is possible to use the charge density method considering the boundary conditions of Equations (1) and (2) at the material interfaces:

$$\nabla \times \mathbf{H} = 0, \quad (1)$$

$$\nabla \cdot \mathbf{B} = 0. \quad (2)$$

Equation (1) implies that the tangential component of the magnetic field intensity \mathbf{H} is continuous at each material interface. Equation (2) implies that the normal component of the magnetic flux density \mathbf{B} is continuous at each material interface.

Equation (3) defines the surface charge density σ_m of the equivalent fictitious charges located in the plane surfaces of the magnetic rings.

$$\sigma_m = \mathbf{M} \cdot \hat{\mathbf{n}}, \tag{3}$$

where \mathbf{M} is the ring magnetisation and $\hat{\mathbf{n}}$ is the outward unit normal to the ring surfaces. According to [21], under the hypotheses of linear isotropic homogeneous magnetic material, rare earth material with relative permeability $\mu_r \approx 1$ and uniform magnetisation, the modulus of \mathbf{M} can be expressed by Equation (4).

$$|\mathbf{M}| = \frac{B_r}{\mu_0}, \tag{4}$$

where \mathbf{M} is the ring magnetisation and $\hat{\mathbf{n}}$ is the outward unit normal to the ring surfaces. Equation (5) expresses the fictitious infinitesimal charge q , located on an infinitesimal plane surface A of a magnet, in terms of surface charge density.

$$q = \sigma_m A. \tag{5}$$

Thus, the force \mathbf{F}_{ij} exchanged between two fictitious infinitesimal charges q_i and q_j placed in two different infinitesimal plane surfaces A_i and A_j of two magnets is calculated with Equation (6).

$$\mathbf{F}_{ij} = \frac{\mu_0 q_i q_j \mathbf{D}_{ij}}{4\pi |\mathbf{D}_{ij}|^3}, \tag{6}$$

where the relative position vector \mathbf{D}_{ij} is equal to the difference between the position vectors \mathbf{x}_i and \mathbf{x}_j of the charges q_i and q_j , respectively. Therefore, considering Equation (5) and expressing \mathbf{D}_{ij} in terms of \mathbf{x}_i and \mathbf{x}_j , Equation (6) can be rewritten as Equation (7)

$$\mathbf{F}_{ij} = \frac{\mu_0 \sigma_{m,i} \sigma_{m,j} A_i A_j (\mathbf{x}_i - \mathbf{x}_j)}{4\pi |\mathbf{x}_i - \mathbf{x}_j|^3}. \tag{7}$$

If a PMB, as the one shown in Figure 1, is considered, then the force \mathbf{F} of the stator ring on the rotor ring is calculated with Equation (8). The total force exchanged between the charges of two plane surfaces of the stator and rotor rings, respectively, is computed by integrating Equation (7) over the respective areas. Finally, the magnetic interactions between the two plane surfaces of the stator ring and the two plane surfaces of the rotor ring are summed, resulting in \mathbf{F} .

$$\mathbf{F} = \frac{\mu_0}{4\pi} \sum_{a=1}^2 \sum_{b=1}^2 \int_{A_{S_a}} \int_{A_{R_b}} \frac{\sigma_{m,S} \sigma_{m,R} A_S A_R (\mathbf{x}_S - \mathbf{x}_R)}{|\mathbf{x}_S - \mathbf{x}_R|^3} dA_S dA_R. \tag{8}$$

The integral of Equation (8) can be numerically solved by discretising the surfaces of the magnets and expressing \mathbf{x}_S and \mathbf{x}_R in Cartesian or cylindrical coordinates [20]. Thus, Equation (8) is a geometric problem where the only variables are the coordinates of the charges and the sign of the surface charge density σ_m . Consequently, the force \mathbf{F} depends on the Δr radial and Δz axial offsets of the PMB rings.

The force \mathbf{F} is a function of the magnetic ring residual induction and the PMB geometry, and its axial component F_z can be exploited to partially compensate for the rotor weight. Consequently, the required trend of the axial force, necessary for rotor weight compensation, can be achieved by selecting the proper B_r , magnetic ring dimensions and stacking magnetic rings.

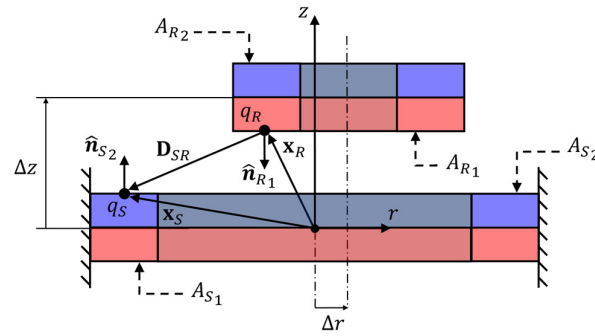


Figure 1. Surface charge interaction between two PMB rings (with blue and red colours identifying the magnetic north and south poles, respectively).

Figure 2 shows an example of the axial force F_z , evaluated with Equation (8) in the case of PMB rings with axial magnetisation with the same direction. The values of F_z are evaluated at different configurations of the PMB, changing the position of the rotor magnet while keeping the stator magnet fixed. The rotor magnet position is changed in radial and axial directions, thus varying the PMB ring radial and axial offsets Δr and Δz . The resulting force F_z is normalised with respect to its maximum value and plotted versus the radial and axial offsets Δr and Δz , normalised considering the PMB radial airgap δ and axial thickness h , respectively.

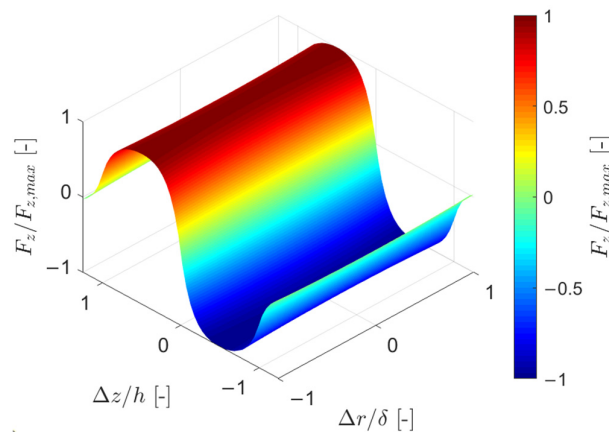


Figure 2. Normalised axial force $F_z/F_{z,max}$ as function of the normalised radial $\Delta r/\delta$ and axial $\Delta z/h$ offsets.

In the case shown in Figure 2, the axial force strongly depends on the axial offset Δz , while it remains almost constant with respect to the radial offset Δr , because the air gap between the stator and rotor PMB rings is small.

The axial force can be directed either upwards or downwards according to the position and the magnetisation directions of the rotor and stator rings. Only the axial offset range where the axial force is directed upwards and the PMB functions as a thrust bearing is considered to achieve a partial compensation of the rotor weight.

The radial stiffness k_r , as the axial force, assumes both positive and negative values [22,23], corresponding to stable and unstable behaviour in the radial direction, respectively, depending on the PMB axial offset. Therefore, the range of a second axial offset where radial stiffness k_r is positive and the PMB works as a radial bearing must be identified. The radial stiffness k_r , linearised about the rotor centred position, is expressed in Equation (9) as the derivative of the radial force F_r :

$$k_r(\Delta z) = - \left. \frac{\partial F_r(\Delta z)}{\partial r} \right|_{r=0}. \tag{9}$$

An alternative approach for the evaluation of k_r with the derivative of F_z is proposed. According to Equation (10), which is related to the Earnshaw theorem and derived from the steps detailed in Appendix B, the sum of PMB stiffnesses in the x, y, z -directions of a Cartesian reference system is zero.

$$k_x + k_y + k_z = 0 \tag{10}$$

Consequently, if a Cartesian reference system is considered with its z -axis aligned with the axis of the PMB, then under the hypothesis of null radial displacement of the floating ring, both stiffness k_x and k_y are equal to k_r due to the bearing axial symmetry and depending only on Δz , resulting in Equation (11):

$$k_x = k_y = k_r = -\frac{1}{2}k_z \tag{11}$$

where

$$k_z(\Delta z) = -\left. \frac{\partial F_z(\Delta z)}{\partial z} \right|_{r=0} \tag{12}$$

This approach avoids the evaluation of F_r and requires only F_z for the calculation of both axial force and radial stiffness; requiring only one of the components of \mathbf{F} decreases the computational time associated with the demanding numerical solution of the integral in Equation (8) for each axial offset.

Furthermore, Equation (11) highlights that the bearing is always unstable since a positive radial stiffness corresponds to a negative axial stiffness and vice versa. Thus, a rotor with PMBs used in the thrust–radial configuration needs an auxiliary bearing to stabilise the axial degree of freedom. The values of the axial force F_z from Figure 2 are considered at the null radial offset as functions of the PMB ring axial offset, and the corresponding radial stiffness k_r is calculated as a function of the axial offset with Equations (11) and (12). Both F_z and k_r are normalised with respect to their maximum value, respectively, and plotted in Figure 3 as functions of the axial offset.

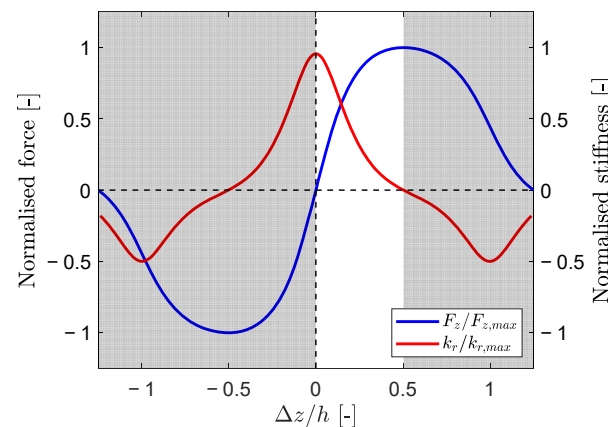


Figure 3. Identification of the axial offset range for the PMB thrust–radial configuration through the analysis of axial force and stiffness.

The intersection of the two axial offset ranges with upward axial force and positive stiffness, respectively, is equal to $\sim 0 \div 0.5$ and corresponds to the condition where the PMB works in the thrust–radial configuration.

Finally, the trends of F_z and k_r in Figure 3 highlight that in the PMB thrust–radial configuration, the higher the thrust axial force for the rotor weight compensation, the lower the radial stiffness.

3. Experimental Setup

The test rig consists of a fully passive vertical rotor, supported by two thrust–radial PMBs and a ball bearing to stabilise the system in the axial direction; it is designed to investigate the thrust–radial support configuration, allowing for the variation of the relative position of the rings of the magnetic bearings. Figure 4 shows the overview of the system and a sketch of its components.

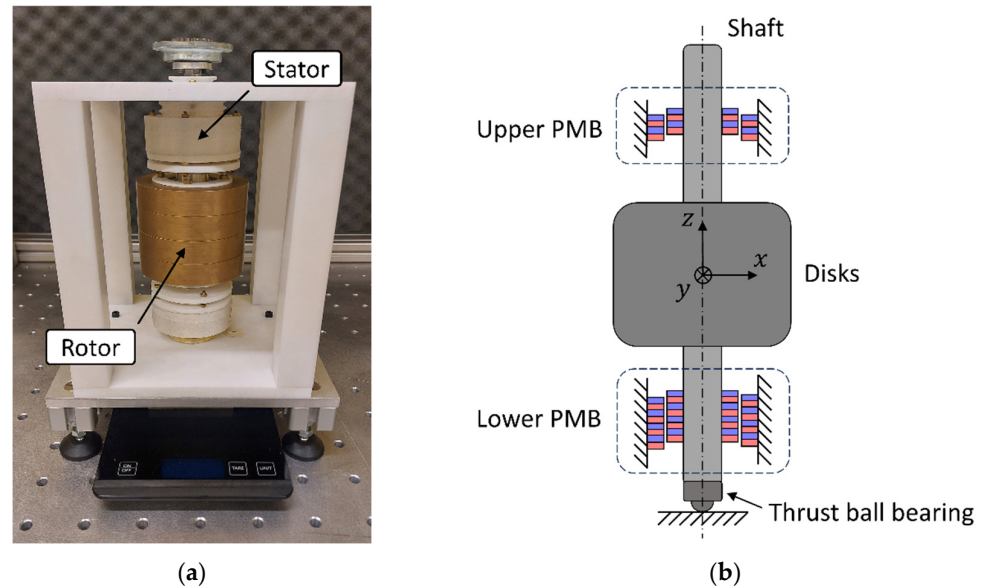


Figure 4. (a) Test rig of the rotor with PMB supports; (b) rotor component sketch.

The stator and the structure around the rotor are made of Teflon to avoid interactions with the PMBs owing to their diamagnetic behaviour. The rotor consists of four brass disks mounted on an aluminium shaft. The rotor is always kept in contact with the base constraint since its full vertical levitation would lead the system to instability. Therefore, a thrust ball bearing is mounted at the bottom of the shaft to reduce the contact friction losses. The thrust ball bearing is in contact with an aluminium base support placed on a scale (precision 9.81×10^{-3} N) that measures the downward force, which is given by the sum of the rotor weight and the PMB axial forces. The lower and the upper PMBs consist of four and two stacked magnetic ring pairs made of an alloy of neodymium, iron, and boron (NdFeB). Every magnetic ring is mounted with the same upward magnetisation direction (the blue and red colours of the PMB rings in Figure 4 and Figure 5 identify the north and south magnetic poles, respectively). The PMB stator rings are housed inside two hollow cylindrical supports that are placed above and under the brass disks. These cylindrical supports are mounted on the stator structure via threaded connections; their rotation allows for the variation in the PMB stator ring axial position, as shown in Figure 5. The variation of the support axial position causes a variation of the magnetic axial force, and consequently the rotor weight can be partially compensated for. The rotor and the PMB ring properties are listed in Appendix A, in Table A1.

Figure 6 shows the rotor test bench with the actuation and measuring systems.

The actuation system consists of a DC brushless motor (Northrop Grumman BN34-25EN-02LH, Falls Church, VA, USA) controlled by an external driver (Litton SCA-B4-70-10, Beverly Hills, CA, USA) and an electromagnetic clutch (MWM EMS-60, Mannheim, Germany). The motor maximum rated torque and speed are 0.45 Nm and 7500 rpm, while the clutch maximum transmitted torque and speed are 6 Nm and 8000 rpm, respectively.

The rotor angular speed data are detected by a laser tachometer (LaserTach LT2 ICP, Centennial, CO, USA) and acquired at 2048 Hz by means of a Siemens SCADAS Mobile acquisition system.

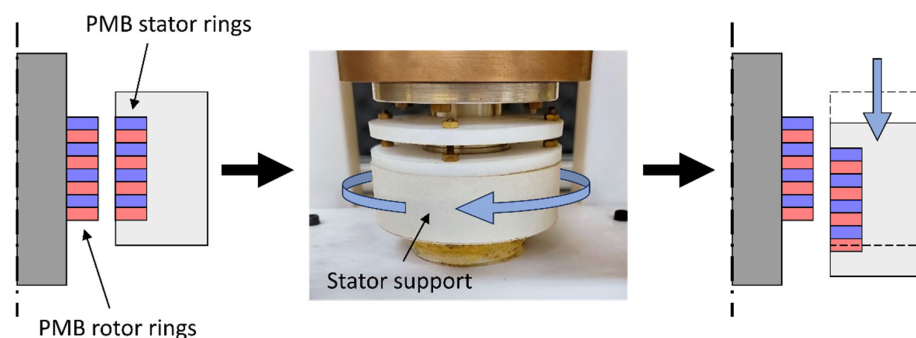


Figure 5. Axial position variation of the PMB stator rings.

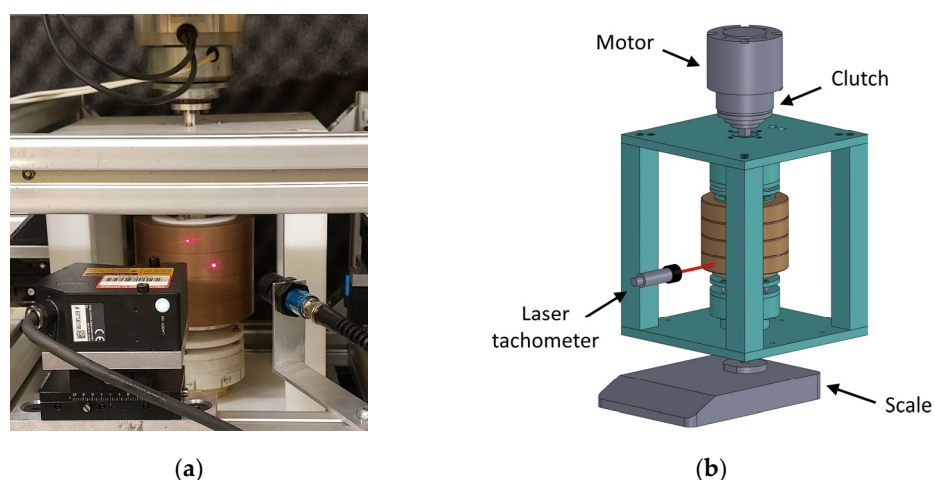


Figure 6. (a) Rotor test rig; (b) test rig CAD model.

4. Results and Discussion

In this section, the experimental tests and their outcomes are analysed. The experimental campaign consists of two types of tests: static tests aimed at studying the PMB axial force and dynamic tests to investigate the effect of the partial rotor weight compensation on the power losses.

4.1. Static Tests

The static tests involve adjusting the PMB configuration by varying the axial offset between the rotor and stator rings through the rotation of the stator supports. The contact reaction force N , equal to the downward force measured by the scale, and the axial displacement Δz are recorded at each support rotation step, thus allowing for the evaluation of the corresponding magnetic force F_z . Centring bushes are used at both the lower and upper supports to keep the rotor radial offset null during the tests. The lower bearing axial force is evaluated at different ring axial offsets. Each test is performed according to the following procedure:

- The starting position of the tests corresponds to axial position of the stator ring at which F_z is null; Δz is set equal to zero and the scale measures a force equal to the rotor weight force;

- The stator support is progressively rotated to vary its vertical position, moving downward by steps of Δz , up to the maximum upward value, corresponding to the condition where a further rotation of the stator support causes a decrease in F_z .

The experimental axial force of the lower PMB is compared to the force estimated with Equation (8) in Figure 7. The relative error between the experimental measurements and the model force at the corresponding axial offsets Δz are listed in Table 1. The maximum relative error is equal to 5%, according to the experimental characterisation of the B_r .

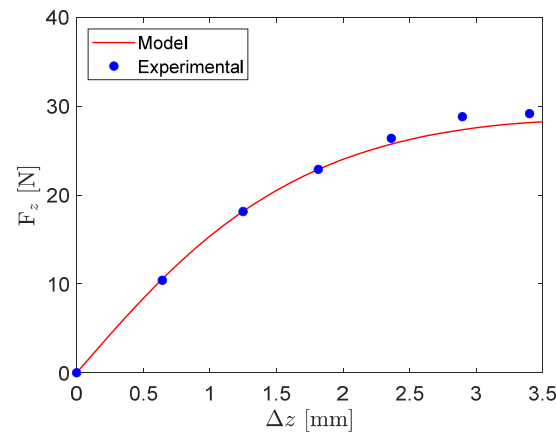


Figure 7. Axial force as a function of the PMB ring axial offset.

Table 1. Relative error between the experimental measurements and the model.

Axial Offset Δz	Error %
[mm]	[-]
0	-
0.6	1.9
1.2	0.3
1.8	0.1
2.4	2.2
2.9	5.0
3.4	3.7

4.2. Dynamic Tests

The dynamic tests consist of angular speed sweep down runs, performed at three PMB configurations (named A, B, and C, as shown in Table 2, where Δz refers to both the upper and the lower magnetic supports), with the aim of analysing the relation between the PMB ring offset and the system power loss reduction. Configuration A corresponds to a pure radial bearing with null axial offset and null rotor weight compensation, while the B and C configurations belong to the thrust–radial configuration offset range. Each test is performed according to the following procedure:

- The rotor is accelerated, then it is decoupled from the actuation system and left freely rotating, so that its angular speed progressively decreases;
- The angular speed is acquired from 200 rad/s until the rotor stops.

The angular speeds measured during three sets of tests performed for each PMB configuration listed in Table 2 are shown in Figure 8a. The evaluation of the rotor angular acceleration during the sweep down tests is a common practise to estimate the power losses [24]. Therefore, the angular accelerations in Figure 8b are obtained by computing the time derivative of the experimental angular speeds. The time history regions where the angular speed rapidly changes due to contacts between the rotor and the stator (clearly

visible in Conf. C), e.g., caused by critical speeds, superharmonic and subharmonic resonances [25,26], are not considered. In fact, under these conditions the acceleration has high peaks, as shown in Figure 8b, that are not related only to Coulomb friction or aerodynamic drag losses.

Table 2. Dynamic test PMB configurations.

PMB Configuration	Axial Offset Δz [mm]	Experimental Contact Reaction Force F_N [N]	Weight Percentage Compensation [-]
A	0	49.0	0%
B	0.8	24.1	49.2%
C	1.6	7.3	85.1%

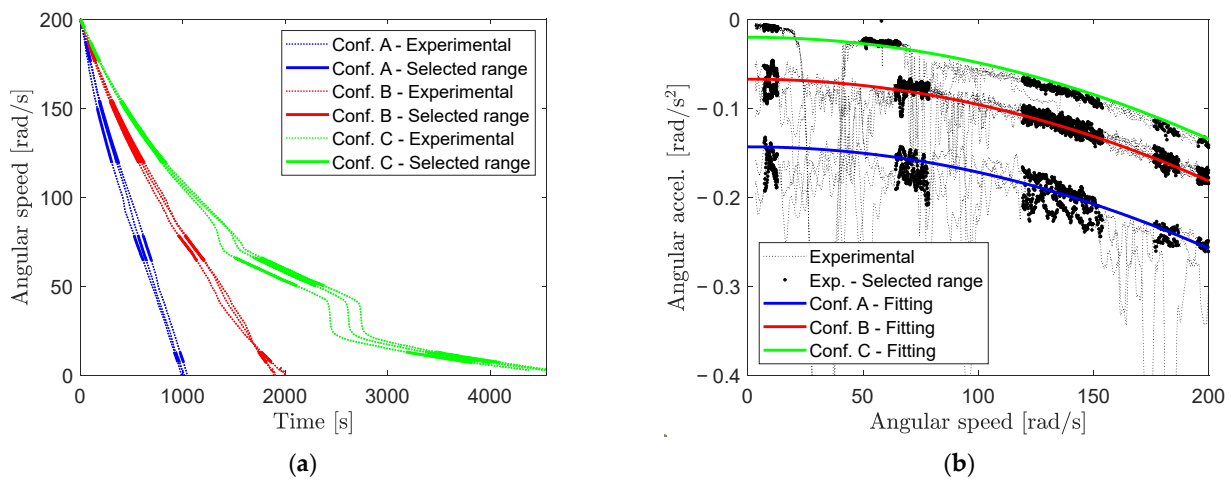


Figure 8. (a) Angular speed time histories; (b) angular acceleration fitting.

The torque equilibrium related to the rotation the rotor about its axis is considered in Equation (13).

$$I_p \dot{\omega} + T_r = T_d, \tag{13}$$

where T_r and T_d are the resisting and driving torques, respectively.

The driving torque is null during the angular speed sweep down tests since the rotor is uncoupled from the motor. Thus, Equation (13) is rewritten in terms of powers as Equation (14) by multiplying both terms by the angular speed ω , obtaining the expression of the total power loss P_{total} .

$$P_{total} = T_r \omega = -I_p \dot{\omega} \omega. \tag{14}$$

A polynomial fitting of the acceleration data of Figure 8b is performed in the selected ranges to evaluate the total power loss, with Equation (14), as a function of the angular speed excluding the stator–rotor contact effects. Figure 9a shows the total power loss for each configuration, while Figure 9b shows the percentage reduction in the total power loss of PMB configurations B and C, with respect to configuration A with null weight compensation, as a function of the angular speed.

The aerodynamic and friction effects are the two main sources of system power loss, as expressed in Equation (15):

$$P_{total} = P_a + P_f, \tag{15}$$

where the aerodynamic losses are

$$P_a = \sum_k a_k \omega^{k+1}, \tag{16}$$

and the friction losses are

$$P_f = f_C r_b F_N \omega, \quad (17)$$

where the contact reaction force F_N is

$$F_N = F_{zlow} + F_{zup} - mg. \quad (18)$$

The aerodynamic power loss P_a is expressed in Equation (16), according to [27], as a sum of terms that are functions of the angular speed ω to the $k + 1$ power, with $k \in [1, 1.83]$. The friction power loss P_f expressed in Equation (17) is linear with respect to the angular speed and proportional to the contact reaction force F_N (see Table 2). The aerodynamic effect is considered equal in the three configurations under the assumption that small PMB axial offsets do not significantly affect the airgaps between the stator and the rotor. Therefore, PMB configurations with different F_z values cause a variation of the rotor acceleration proportional to the variation of F_N , visible in Figure 8b and independent of the angular speed. Consequently, the power loss reduction of Figure 9b is totally addressed to the change in the friction loss due to the PMB thrust effect:

- At low speed, the power loss percentage reduction tends to the values of the weight percentage compensation listed in Table 2 because the aerodynamic effect tends to zero;
- At high speed, the aerodynamic losses are the most relevant; the percentage reduction in configuration C is still high and equal to 47.7% at 200 rad/s.

The reduction in power losses results in a decrease in the energy required to operate the rotating system. From the perspective of energy storage applications, the power loss reduction improves the FESS discharge time performance.

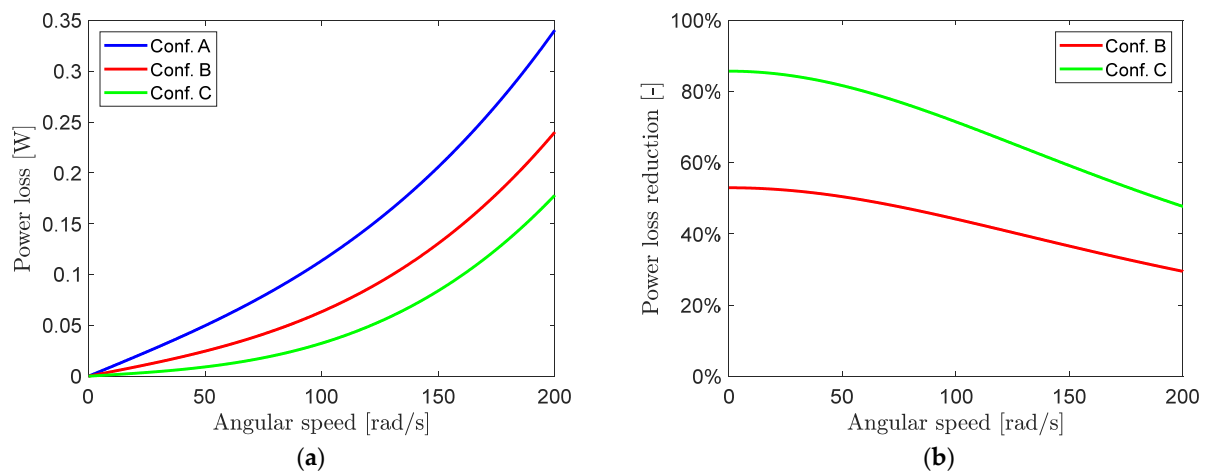


Figure 9. (a) Total power loss in A, B, and C configurations; (b) power loss percentage reduction due to the partial weight compensation in B and C configurations.

5. Conclusions

In this research work, a thrust–radial PMB configuration is presented. This architecture also allows for the use of radial PMBs for partial rotor weight compensation, thus reducing the power losses due to friction in the mechanical thrust bearing used for axial stabilisation. A numerical model is presented to evaluate the bearing forces and stiffness and the possible axial offset range of the thrust–radial configuration.

An experimental test rig is developed to analyse the thrust–radial PMBs with different offset configurations, measuring the magnetic axial forces by means of static tests and the rotor power losses with angular speed sweep down tests.

The experimental model comparison between the axial forces measured with the static tests and the numerical values shows compliant results, validating the PMB force model.

The reduction in power losses is shown by the increased rotation time before the system stops, which is proportional to the weight compensation achieved in the three PMB configurations.

The percentage reduction in total power losses, achieved in the PMB configuration with higher rotor weight compensation, varies from 84.9% to 47.7% in the range of $0 \div 200$ rad/s, and it would increase in the case of operation in low pressure environments, such as FESSs.

Author Contributions: Conceptualization, A.V. and S.P.C.; methodology, A.V. and S.P.C.; software, S.P.C. and S.V.; validation, A.V., S.P.C. and S.V.; formal analysis, S.P.C., A.V. and S.V.; investigation, S.P.C.; resources, A.V.; data curation, S.P.C.; writing—original draft preparation, S.P.C.; writing—review & editing, A.V., S.V. and S.P.C.; visualization, S.P.C.; supervision, A.V. and S.V.; project administration, A.V.; funding acquisition, A.V. All authors have read and agreed to the published version of the manuscript.

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Conflicts of Interest: The authors declare no conflict of interest.

Nomenclature

Symbol	Description
m	rotor mass [kg]
I_p	polar moment of inertia [kg m ²]
g	gravitational acceleration [m/s ²]
ω	rotor angular speed [rad/s]
B_r	PMB ring residual magnetic induction [T]
μ_0	vacuum permeability [H/m]
A	magnet infinitesimal surface [m ²]
q	magnet infinitesimal surface charge [C]
σ_m	surface charge density [A/m]
\hat{n}	outward unit normal to the PMB ring plane surfaces [-]
$\hat{n}_{S_1}, \hat{n}_{S_2}$	outward unit normal to the lower and upper surfaces of the PMB stator ring [-]
$\hat{n}_{R_1}, \hat{n}_{R_2}$	outward unit normal to the lower and upper surfaces of the PMB rotor ring [-]
\mathbf{x}_i	position vector of an infinitesimal surface charge [m]
\mathbf{D}_{ij}	relative position vector between two infinitesimal surface charges [m]
$\Delta z, \Delta r$	axial and radial offsets between the PMB rotor and stator rings [m]
A_{S_1}, A_{S_2}	lower and upper plane surface of the PMB stator ring [m ²]
A_{R_1}, A_{R_2}	lower and upper plane surface of the PMB rotor ring [m ²]
\mathbf{F}	overall force between PMB stator and rotor rings [N]
F_z, F_r	PMB axial and radial force components [N]

Symbol	Description
$F_{z_{low}}, F_{z_{up}}$	axial forces of the lower and upper PMB [N]
\mathbf{B}	magnetic flux density [T]
B_x, B_y, B_z	magnetic flux density in x -, y -, and z - directions [T]
\mathbf{M}	magnetisation [A/m]
\mathbf{m}	magnetic moment [A m ²]
m_x, m_y, m_z	magnetic moment in x -, y -, and z - directions [A m ²]
\mathbf{H}	magnetic field intensity [A/m]
\mathbf{E}	electric field [V/m]
\mathbf{J}	current density [A/m ²]
ϵ_0	vacuum permittivity [F/m]
k_z, k_r	PMB axial and radial stiffness [N/m]
h	PMB thickness [m]
δ	PMB radial airgap [m]
f_C	Coulomb rolling contact friction coefficient [-]
r_b	ball radius of the ball thrust bearing [m]
F_N	contact reaction force [N]
k	angular speed exponent for aerodynamic power loss terms [-]
a_k	aerodynamic power loss coefficients [Nm s ^k]
P_{total}	total power losses [W]
T_r	resisting torque [Nm]
T_d	driving torque [Nm]
P_f	power losses due to contact friction effect [W]
P_a	power losses due to aerodynamic effect [W]
V	magnetic potential energy [J]

Appendix A

Table A1. Rotor and PMB properties.

Characteristic	Property	Value
Rotor	m , mass [kg]	4.942
	l , length [mm]	258.6
	I_t , transversal moment of inertia [kg m ²]	1.12×10^{-2}
	I_p , polar moment of inertia [kg m ²]	6.60×10^{-3}
Stator magnets	d_{int} , internal diameter [mm]	32
	d_{ext} , external diameter [mm]	37
	h_r , ring height z [mm]	2
	B_r , residual magnetic induction [T]	1.05
Rotor magnets	d_{int} , internal diameter [mm]	24.5
	d_{ext} , external diameter [mm]	29.5
	h_r , ring height z [mm]	2
	B_r , residual magnetic induction [T]	1.05

Appendix B

The magnetic potential energy V of a dipole is expressed in a Cartesian reference system x, y, z with Equation (A1) as a function of the magnetic moment $\mathbf{m}(m_x, m_y, m_z)$ and of the magnetic flux density $\mathbf{B}(B_x, B_y, B_z)$.

$$V = -\mathbf{m} \cdot \mathbf{B}. \quad (\text{A1})$$

Under the assumption of constant magnetic moment \mathbf{m} , Equation (A2) is derived.

$$\nabla^2 V = -m_x \nabla^2 B_x - m_y \nabla^2 B_y - m_z \nabla^2 B_z. \quad (\text{A2})$$

Since the divergence and the curl of the magnetic field are null, due to Equation (2) and Maxwell's Equation (A3) in the absence of current \mathbf{J} or changing electric field $\frac{\partial \mathbf{E}}{\partial t}$, respectively, each component of the Laplacian of \mathbf{B} is null according to Equation (A4).

$$\nabla \times \mathbf{B} = \mu_0 \left(\mathbf{J} + \varepsilon_0 \frac{\partial \mathbf{E}}{\partial t} \right), \quad (\text{A3})$$

$$\nabla^2 \mathbf{B} = \nabla(\nabla \cdot \mathbf{B}) - \nabla \times (\nabla \times \mathbf{B}) = 0. \quad (\text{A4})$$

The substitution of Equation (A4) into (A2) leads to Equation (A5), which corresponds to an implication of the Earnshaw's theorem to the magnetostatic case [28].

$$\nabla^2 V = -\nabla \cdot (-\nabla V) = 0, \quad (\text{A5})$$

The interaction force $\mathbf{F}(F_x, F_y, F_z)$ between a magnet and a magnetic field is given by Equation (A6).

$$\mathbf{F} = -\nabla V. \quad (\text{A6})$$

By substituting Equation (A6) into Equation (A5), Equation (A7) is obtained, leading to the magnetic stiffness equation used in [23,29].

$$\nabla \cdot \mathbf{F} = \frac{\partial F_x}{\partial x} + \frac{\partial F_y}{\partial y} + \frac{\partial F_z}{\partial z} = k_x + k_y + k_z = 0. \quad (\text{A7})$$

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