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Computational modelling and experimental tank testing of the multi float WaveSub under regular wave forcing

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Abstract—: A submerged floating wave device generates energy from the relative motion of floating bodies. In WaveSub, three floats are joined to a reactor; each connected to a spring and generator. Electricity generated damps the orbital movements of the floats. The forces are non-linear and each float interacts with the others. Tuning to the wave climate is achieved by changing the line lengths so there is a need to understand the performance trade-offs for a large number of configurations. This requires an efficient, large displacement, multidirectional, multi-body numerical scheme. Results from a 1/25 scale wave basin experiment are described. Here we show that a time domain linear potential flow formulation (Nemoh, WEC-Sim) can match the tank testing provided that suitably tuned drag co-efficients are employed. Inviscid linear potential models can match some wave device experiments, however, additional viscous terms generally provide better accuracy. Scale experiments are also prone to mechanical friction and we estimate friction terms to improve the correlation further. The resulting error in mean power between numerical and physical models is approximately 10%. Predicted device movement shows a good match. Overall, drag terms in time domain wave energy modelling will improve simulation accuracy in wave renewable energy device design.

Keywords—Renewable energy; wave energy; tank testing; wave potential theory; damping

1. Introduction

Renewable energy from waves has been studied for many years [1] and a comprehensive review of device designs is given by Falcao [2]. This paper considers the Marine Power Systems Ltd. (MPS) WaveSub device [3], which is a subsurface point absorber where the components move relative to one another. Power capture is enhanced by orbital motion of the floats to capture both heave and surge energy in a similar way to the Bristol Cylinder [4]. A further notable feature of the design is the use of the reactor as a self-installing barge so that the unit can easily be towed to site. Following extensive testing at the University of Plymouth Ocean basin [5], a single float device has undergone sea trials at FabTest [6]. Figure 1 shows the device under tow.



27
28
29 *Figure 1: Single float WaveSub on tow, showing the reaction barge in surface configuration with*
30 *float parked in centre. (Single column image)*

31 One embodiment of a multi-float WaveSub is characterized by a set of three floats in a line
32 perpendicular to the predominant wave direction. They are all connected by lines to a single reactor
33 body. A modular design approach is used so that the multi float system is comprised of three single
34 float-reactor systems connected together. The power take-off is also modular with a separate
35 module for each float tether.

36 This paper is the result of work to understand if such a system could be accurately modelled using
37 both linear potential flow theory and dynamic system modelling [7]. Experiments of the response
38 of the device in a test tank for various regular wave cases provide confidence in the numerical
39 model and to understand more clearly the limits of the model.

40 Nemoh [8] is based on linear potential flow theory and is used to find the hydrodynamic
41 coefficients for the simulation of the dynamic system. This code is open-source and validated [10,
42 11] against a well-known commercial code WAMIT [9]. However, Nemoh presents some
43 unsolved problems. Firstly, the software creates some irregular frequencies that lead to
44 nonphysical predictions of the hydrodynamic coefficients. Secondly, errors can be introduced if
45 there are thin elements in the mesh because the solver is based on a source distribution [8]. This
46 second problem applies in this case due to the geometry of the reactor of the WaveSub device (the
47 depth is an order of magnitude less than the other 2 size dimensions), so a check of the
48 hydrodynamic coefficients is necessary to understand this limitation.

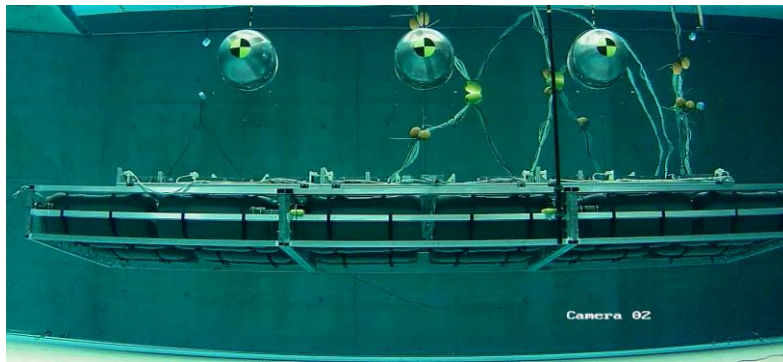
49 The basis of the dynamic system modelling is the WEC-Sim (Wave Energy Converter Simulator)
50 open-source tool [13]. Development and maintenance of the WEC-Sim code is funded by the U.S.
51 Department of Energy's Water Power Technologies Office by the National Renewable Energy

52 Laboratory and Sandia National Laboratories. The code is developed in MATLAB/SIMULINK
53 using the multi-body dynamics solver Simscape Multibody. WEC-Sim has the ability to model
54 devices that are comprised of rigid bodies, power-take-off systems, and mooring systems.
55 Articulated multibody WECs, hydrodynamic interactions, Morison elements and quasi-static
56 mooring can also be accounted for. Simulations are performed in the time-domain by solving the
57 governing WEC equations of motion in 6 degrees-of-freedom.

58 This code has been validated previously, for example for a heaving two-body point absorber
59 (RM3) consisting of a float and a spar/plate [15]. Then a Wave Energy Converter Code
60 Comparison (WEC3) was conducted to compare different mid-fidelity codes [16]. InWave,
61 WaveDyn, ProteusDS and WEC-Sim have been considered to simulate a floating three-body
62 Oscillating Flap device both in regular and irregular waves and accounting for hydrodynamic
63 viscous drag. Good agreement was found between these codes and WEC-Sim has been further
64 improved since then to account for hydrodynamic body-to-body interactions. The Ocean Energy
65 Systems (OES) Task 10 Wave Energy Converter modelling verification [17] aimed to establish
66 confidence in existing numerical models, understanding their limits and differences. Using the
67 example of the motion and power output of a heaving sphere as a comparison between different
68 codes showed that weak nonlinear codes such as WEC-Sim that consider nonlinear hydrostatics
69 and Froude-Krylov forcing should be more accurate compared to linear codes but more
70 computationally demanding. WEC-Sim simulation data has also been compared with experimental
71 results of a rigid floating body constrained to heave and surge motion during the competition
72 launched by the Center for Ocean Energy Research (COER) [18]. Good agreement was obtained
73 in the surge motion but the agreement in heave was excellent; the difference in surge is thought to
74 be due to high sensitivity to small discrepancies between numerical setup and experimental setup.
75 Finally, WEC-Sim phase 1 validation testing considered device characterization of a Floating
76 Oscillating Surge Wave Energy Converter (FOSWEC) [19-20]. These results were based on decay
77 tests that were used to determine which numerical features are the most important to model the
78 FOSWEC dynamics.

79 Testing of WaveSub was conducted in two different sessions in 2017 in the University of Plymouth
80 Ocean basin [21]. The device was tested in 1/25th Froude scale and was related to the concept
81 validation phase (TRL 1-3) investigating the variation of design variables [22]. The main aim was
82 to compare the power produced by a single float device to a three float configuration. This project
83 was part funded by Innovate UK under the Energy Catalyst Round 3 Early Stage competition.
84 MPS designed and constructed the WEC float and reactor and pulley systems; the University of

85 Bath designed and built the PTO, control and data logging systems; the University of Plymouth
 86 operated the test facility. Figure 2 shows the test model in the tank with a three float configuration.
 87 The aim of the test was to observe power capture for different float-to-float spacings and float-
 88 reactor separations. Different spring stiffness and damping values of the PTO were also applied,
 89 testing active and passive PTO modes. The specific configuration parameters used in the
 90 experimental test were used to setup the numerical simulation. For clarity, in this paper we show
 91 detailed comparison between the numerical model approach used and the tank testing for different
 92 regular waves but for a specific configuration of float spacing, float-reactor separation and PTO.
 93 This work aims to understand the limitations of the numerical approach used to estimate the motion
 94 and the power produced from a multi-float configuration of the WaveSub device.



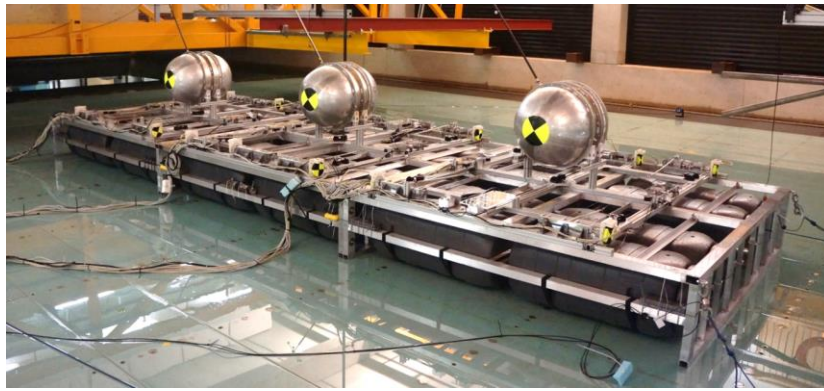
95
96

97 *Figure 2: Multi-float model shown in its static position at a medium reactor depth and 2.25D float*
 98 *spacing. Note the reflection from the surface. (Single column image)*

99 **2. Material and methods**

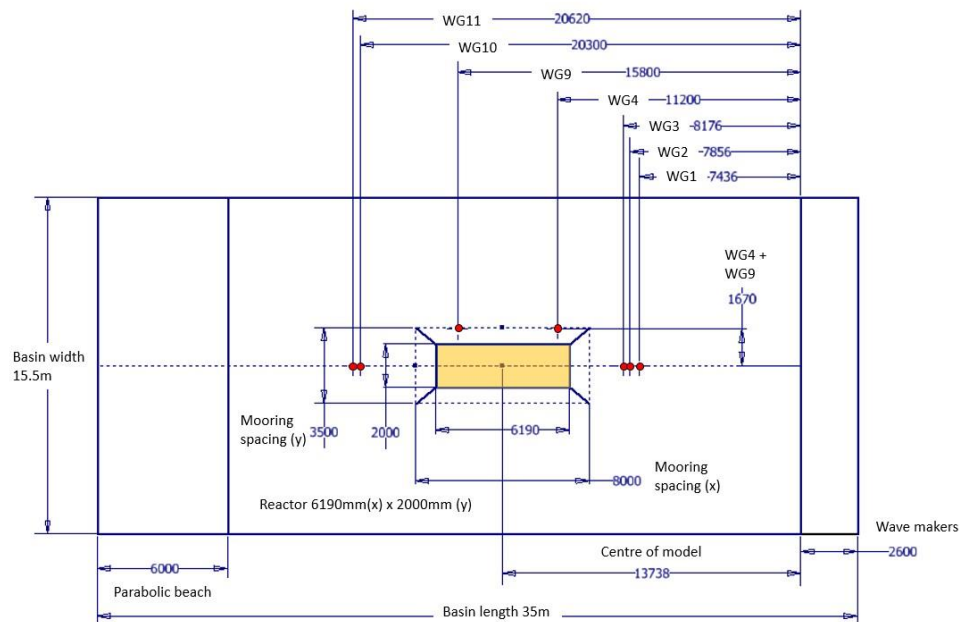
100 *2.1. Experimental set-up*

101 Figure 3 shows the experimental test in the Ocean Basin, raised out of the water on a movable
 102 floor. This shows three floats in a “parked” condition above the reactor. Inertia ballast is given by
 103 the black 100L water tanks. Overall, the model was 6.19m long at 1:25 scale. Motion data has
 104 been obtained using the Qualisys system [23] while the wave elevation was recorded by using 6
 105 wave probes (3 in the front and 3 in the back of the device). Rotational speed and position of each
 106 of the PTO line drums was collected by non-contact Renishaw RM44 encoders. Load cells are
 107 used to measure the tension in each PTO and mooring line.



108
109
110 *Figure 3: Multi float device shown here in 3D horizontal float spacing before tank floor lowered*
111 *for testing. Taken during May/June 2017 testing period. (Single column image)*

112 An overall view of the experimental campaign is shown in Figure 4. Qualisys marker poles were
113 set-up on each float and one on the reactor. Encoders, load cells and motors were all onboard the
114 reactor platform while the position of the wave gauges are described in details in the Figure. It was
115 noticed a relative error of the mean wave elevation referred to the wave height around 0.4%. This
116 could be explained because of the reflection effects. These effects were minimized with different
117 measures. Firstly the runs were not started until the model was not completely settled and steady.
118 Then the length of the runs was short enough to avoid that the wave reflection became too
119 significant. Finally visual inspection of wave gauges and video footage show that reflection effects
120 were interfering in a negligible way on the regular wave.



121
122 *Figure 4: Drawing of the experimental campaign. (2-column image)*

123 The wave condition tested were the followings:

Water depth (m)	Wave height (m)	Wave period (s)
75	4	7.5
		8.5
		9
		9.5
		10
		10.5

124 *Table 1: Regular wave properties at full scale.*

125 The components are constructed as follows (measurements are referred to 1:25 scale):

126 **The floats** were characterized by a central cylinder and two hemispheres on the ends. They were
 127 manufactured from 2mm thick aluminium. Flange rings welded externally to the central cylinder
 128 were designed with different holes to allow the testing of different PTO line attachment angles.
 129 Three different horizontal float spacings were tested based on multiples of the diameter of the
 130 float. The spacings chosen were 2.25, 3 and 4 times the diameter of the float between the outer
 131 surfaces. The results here report on the 2.25 diameter spacing tests.

132 **The reactor** contained a number of different parts: the reactor frame, the reactor ballast tanks, the
 133 reactor ballast and the PTO frame. The reactor frame was designed and manufactured from
 134 aluminium box section welded together to form an individual module, three of these modules were
 135 then bolted together to form a single structure. The ballast tanks were 100 L water butts and there
 136 were 8 for each reactor module. These ballast tanks were flooded with water during testing and
 137 used to increase the inertia properties of the reactor. Other lead ballast on the top of the reactor
 138 was attached to decrease the mooring line tensions to more suitable values. Finally, the PTO frames
 139 were designed to be adapted to different float spacing configurations and were bolted to the top
 140 surface of each reactor frame in different positions accordingly.

141 **The PTO system** was based around an electrical system to minimise friction and to provide precise
 142 control. The key components consisted of an electric generator/motor Maxon EC90 flat [24] 48V,
 143 with RM44 encoders from RLS [25]. The motors could be driven by float motion as generators
 144 when connected to a variable resistance load bank, in the form of Ohmite rheostats [26] (RJS50RE,
 145 50 Ω , 50W). This allowed passive testing with variable damping rates. The PTO motors could also
 146 be actively controlled in four quadrants to enable the testing of advanced control strategies. For
 147 the tests described here they have been driven to provide an ideal damping characteristic described
 148 by a linear relationship between the PTO line drum rotational speed and motor torque (See Figure

149 6). Real time control and data logging of sensor and actuator signals was achieved using
150 SIMULINK RealTime with a NI PCI-6225 Multifunction DAQ. The control loop executed at a
151 sampling rate of 2kHz and logging at a rate of 100Hz.

152 Five float tethers connect each float to the reactor: 4 in the corners (spring/damping PTO) and one
153 in the centre (spring only). The central tether was designed to provide float buoyancy resistance
154 therefore reducing the tensions on the corner tethers. A target buoyancy distribution of 90% on the
155 central line and 10% shared between the corners was designed. The stiffness value of each PTO
156 was related to the specific spring attached to that line, the four corner lines were identical and the
157 centre line was different. The spring of the central PTO line used rubber bands normally used for
158 spearfishing, 1x Omer 20mm band and 2x SFS 18.5mm band in combination. The corner springs
159 were 1x Theraband silver tube [27], as used in therapeutic exercise.

160 **The mooring** connected the reactor to the seabed with 4 taut, diagonal mooring lines in the corners
161 with a spread of 3500 mm in x and 8000 mm in y.

162 2.2. Computational model set-up

163 When comparing physical and numerical models, it is important to decide the scale of each of the
164 tests. To assist the design team for the WaveSub device, the numerical model was based upon the
165 dimensions of the full scale design. Moreover, the hydrodynamic calculation in Nemoh shows a
166 better computational stability when larger dimensions are used. In order to compare with the tank
167 test, the experimental results have been scaled from the testing scale using Froude scaling. This
168 scaling is valid for the majority of the forces in the system: hydrodynamic forces from Nemoh
169 depend only on the geometry and wave frequencies and so they can be Froude scaled; PTO and
170 mooring forces are linearized and so they can be also Froude scaled. However, to improve the
171 match between numerical and experimental models, viscous drag forces have been used in WEC-
172 Sim. The drag forces obtained are realistic for tank testing scale but they will scale differently for
173 full scale. A more realistic numerical model of the full scale device should account for the
174 influence of the Reynolds number on the drag together with scaling effects of realistic PTO and
175 mooring forces.

176 There are different steps to simulate numerically a wave device. First a CAD/mesh software is
177 used for the mesh generation of the different hydrodynamic bodies that describe the wave energy
178 device. Salome-Meca [12] has been chosen because it is open-source and because a mesh converter
179 from the Salome mesh format to the Nemoh mesh format was available. Nemoh is then used for
180 the calculation of the hydrodynamic coefficients which are based on linear potential flow theory.
181 This theory considers small motions of the device compared to its characteristic dimension and to

182 have negligible viscous forces compared to inertia forces. Small amplitude wave theory is used
 183 where the wave amplitudes are small in comparison with the wavelength.

184 The Bernoulli equation for unsteady potential flow is:

$$\frac{\partial \phi}{\partial t} + \frac{1}{2} (\nabla \phi)^2 + \frac{p}{\rho} + gz = 0 \quad (1)$$

185 where linear theory neglects the quadratic term of this equation. The fluid potential is defined as
 186 follows:

$$\vec{V} = \nabla \phi \quad (2)$$

188 Where \vec{V} is the flow velocity.

189 The Boundary Element Method (BEM) is then applied using Green's function to solve the
 190 radiation and diffraction problem. Irrotationality, incompressibility of the fluid and boundary
 191 conditions on body, bottom and free surface are considered in the solution.

192 The hydrodynamic coefficients found from Nemoh are transferred to WEC-Sim for the dynamic
 193 system simulation. This runs within MATLAB and a time domain solution is obtained.

194 The equation of motion for each body is solved based on Cummins' equation [14]:

$$\begin{aligned} (m + A_{\infty})\ddot{X} = & - \int_0^t K(t - \tau)\dot{X}(\tau)d\tau \\ & + F_{ext} + F_{vis} \\ & + F_{res} + F_{PTO} \\ & + F_{mo} \end{aligned} \quad (3)$$

195 where m is the mass matrix, A_{∞} is the added mass matrix, X is the displacement and rotational
 196 vector of the body, K is the matrix of impulse response function, F_{ext} , F_{vis} , F_{res} , F_{PTO} and F_{mo} are
 197 the vector of wave-excitation force, quadratic viscous drag force, net buoyancy restoring force,
 198 PTO force and the mooring force.

199 The power produced comes from a post-processing of simulation data. For each PTO line the
 200 power has been calculated as following:

$$P = c_{PTO} \cdot v^2 \quad (4)$$

201 where c_{PTO} is the PTO damping and v is the PTO line speed. The total power is obtained as the
 202 sum of the PTO lines power (4 for each float).

204 The multi-float model which was tested in the tank in July 2017 was chosen for the comparison
205 with the numerical model. The test used different regular waves equivalent to a full scale of 4 m
206 wave height and a wave period between 7.5 and 10.5s as described previously in **Error! Reference**
207 **source not found.** This paper reports results for a regular wave of 4 m of wave height and 7.5 s
208 wave period. A carefully selected analysis window equivalent to 100 seconds at full scale was used
209 for each load bank setting. When the start-up is ignored, half of this duration (50s) is shown in the
210 results to more clearly see the differences between the models in the graphs. For a better
211 comparison with tank testing results, tank wave elevation has been simulated directly in WEC-
212 Sim thanks to an existing simulation wave class option, “userDefined waves”. A time difference
213 due to the relative location of the wave probe and the device position has been observed and
214 accounted for in the analysis.

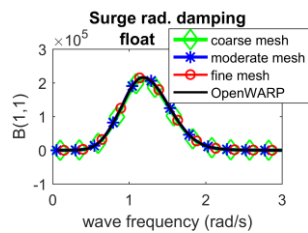
215 The inertia properties of the floats and of the reactor were calculated based on their simplified
216 geometry (A hollow cylinder and 2 hemispheres for the float and a cuboid for the reactor). In this
217 calculation the wall thickness of the float was adjusted so it had the same mass as the full scale
218 model. The reactor has been considered to be a solid shape and its inertia properties were similar
219 to the ones found by comparison to the 3D model properties in Autodesk Inventor of the CAD
220 model of the test device (Relative error of inertia moments less than 5 %).

221 The height of the reactor was obtained from its simplified volume (Cuboid shape) equal to the real
222 reactor physical volume characterized by the frame, ballast tanks and the PTO system. The float
223 spacing has been set up to 2.25 times the diameter in the numerical simulation giving a relative
224 error of less than 4 % compared to the tank measured float spacing between the floats. Finally, the
225 float depth has been set to an average of the experimental values of each float (Relative error less
226 than 3 %).

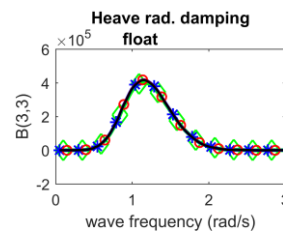
227 The mesh of the geometry was built in Salome-Meca [12] using triangle panels. A mesh
228 independence study ensured that the hydrodynamic results were not dependent on the mesh
229 resolution. In particular, 3 types of mesh have been considered: a coarse (172 panels for the float
230 and 826 for the reactor), a moderate (1672 panels for the float and 1932 for the reactor) and a fine
231 mesh (2916 panels for the float and 2830 for the reactor). Additionally, the fine mesh results were
232 compared with output from the open-source OpenWarp [28]. This software improves Nemoh
233 capability, includes parallel computing, and irregular frequency removal, and a fix of the switch
234 between finite/infinite water depth. Nemoh switches between finite and infinite depth when the
235 product between the wavenumber (k) and the water depth (d) is around 20 and this happens
236 generally for the upper range of frequencies considered when intermediate depth is simulated.

237 It was found that the fine mesh with an increased number of panels was required to solve a problem
 238 in the results related to an overestimate of the roll and yaw motion in the time domain simulation.
 239 In particular, roll and yaw excitation coefficients of the floats (See Figure 5) are expected to be
 240 negligible due to the symmetry of the case. If this is not the case, some large motion in these
 241 degrees of freedom could happen which is increased by an amplification of the radiation
 242 coefficients in these modes. An example of radiation damping, added mass and excitation
 243 coefficients for the surge and heave motion relative to the float1 and to the reactor are shown in
 244 Figure 5. A good mesh independence can be observed from the graphs where the 3 different mesh
 245 size give similar result. Moreover reactor heave radiation damping and especially the added mass
 246 related to the heave motion of the reactor show the problem of Nemoh related to thin elements
 247 (See Figure 4d-4h). The behaviour of this coefficient is irregular for some frequencies and it is for
 248 now a limitation of Nemoh. Figure 4h shows there is a reduction of the heave added mass of the
 249 reactor for frequencies above 1.6 rad/s for Nemoh but not for OpenWARP. This is because
 250 OpenWARP addresses the problem of the switching between intermediate and deep water. Small
 251 differences probably can be obtained between Nemoh and OpenWARP in the calculation of the
 252 radiation impulse response function used in the time domain simulation. However this verification
 253 is left as a future work.

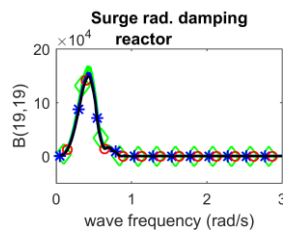
254 Finally, the fine mesh has been applied to the WEC-Sim simulations because a better accuracy of
 255 the hydrodynamic coefficients is expected. Nemoh hydrodynamic coefficients has been used for
 256 the results of this paper but improvements of the hydrodynamic coefficients could be in future be
 257 addressed using OpenWARP.



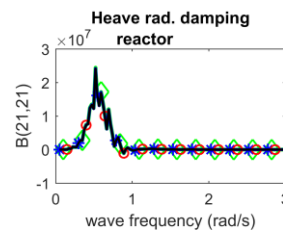
(a)



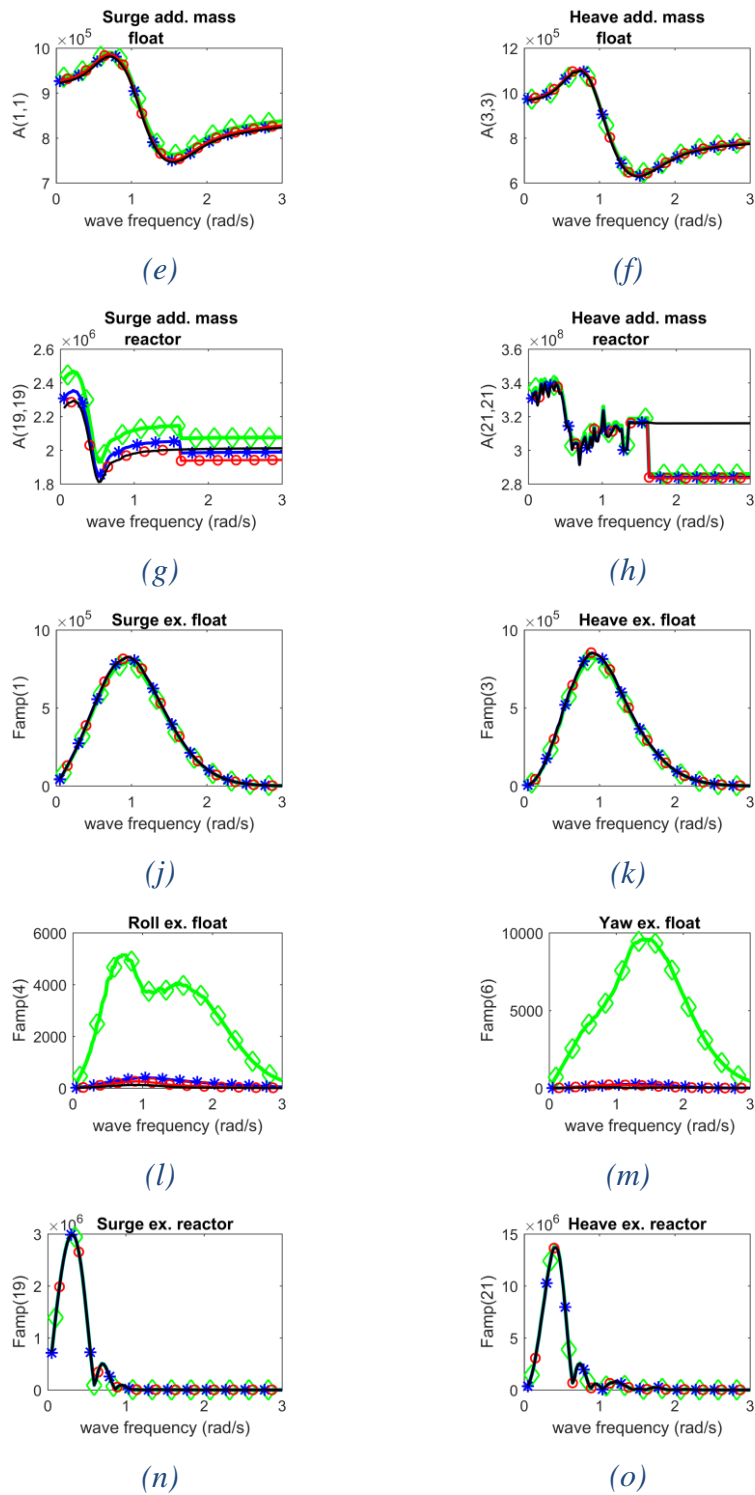
(b)



(c)



(d)



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Figure 5: Surge and heave radiation damping coefficients of float1 for surge and heave motion of the float1 (a,b), surge and heave radiation damping coefficients of reactor for surge and heave motion of the reactor (c,d), surge and heave added mass coefficients of float1 for surge and heave motion of the float1 (e,f), surge and heave added mass coefficients of reactor for surge and heave motion of the reactor (g,h), surge, heave, roll and yaw excitation coefficients of float1 (j,k,l,m), surge, heave, roll and yaw excitation coefficients of reactor (n,o).

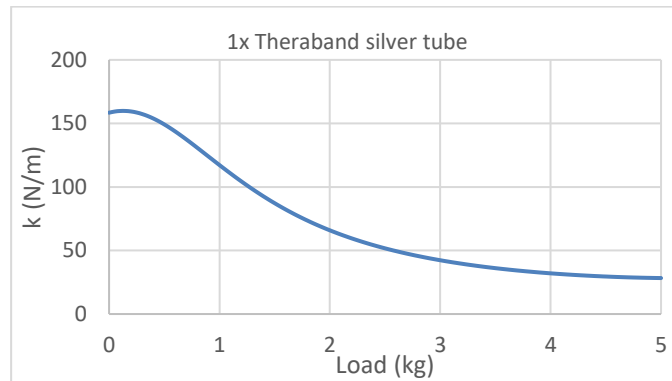
265 *surge and heave excitation coefficients of reactor (n,o). These coefficients refer to the full scale.*
 266 *(Single column image)*

267 The PTO system was simplified to a linear spring and damper with a constant stiffness and
 268 damping, while the mooring was simplified to a constant stiffness spring. This is not entirely
 269 accurate because the strain-load relationship for the elastic materials used for the spring in the tank
 270 is not linear and therefore in future work a polynomial stiffness-load relationship should be used.
 271 In this work, the stiffness is related to the gradient of the strain-load relationship and it can be
 272 expressed as:

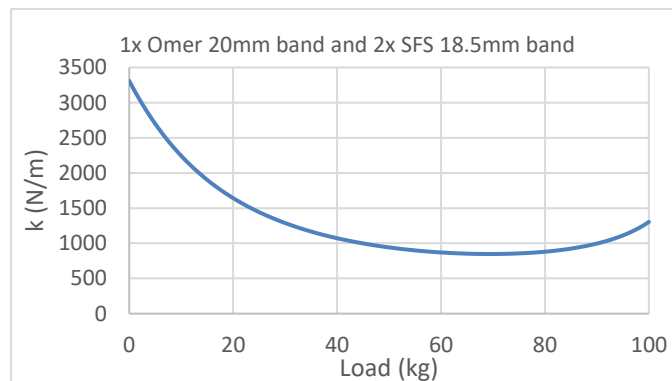
$$k = \frac{d(\text{Load})}{d(\epsilon \cdot SFL)} \quad (5)$$

273 where ϵ is the strain and SFL is the Spring Free Length.

274 The static line tension of the central spring in the tank model was approximately 77 kg while it
 275 was approximately 3 kg for the corner spring (See Figure 6). The stiffness values for the numerical
 276 model were obtained as an average of the values between 1-5 kg for the corner spring and 50-100
 277 kg for the central spring.



279 (a)



281 (b)

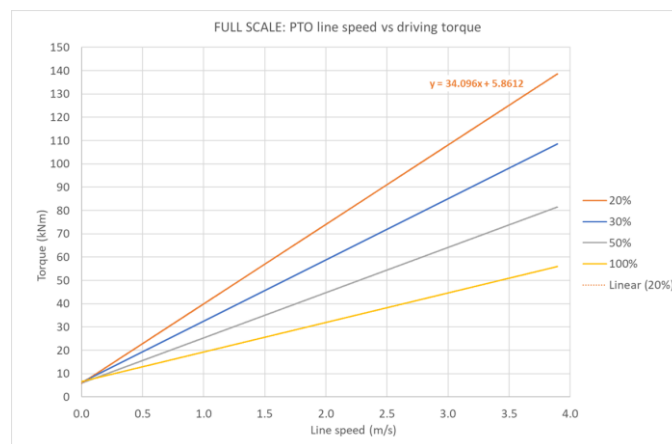
282 *Figure 6: Stiffness as a function of the load of the 1x Theraband silver Tube used for the corner*
 283 *PTO lines (a) and of the 1x Omer 20 mm band and 2x SFS 18.5 mm band used for the central line*
 284 *(b) at a tank scale. (Single column image)*

285 The damping value used in the numerical model was obtained from the relation between PTO line
 286 speed and the driving torque relationship (See Figure 7). There is an initial torque necessary to
 287 apply to the PTO to overcome friction before it starts moving (Constant term of the linear equation
 288 shown in Figure 7). For this regular wave case the presumption is that it does not have a significant
 289 influence on the dynamic system because the floats are constantly moving but it could have some
 290 effects for an irregular wave case.

291 This scaled data uses a linear line of best fit and so the PTO damping is approximated with a
 292 constant value. It is obtained using the following formula:

$$c_{PTO} = \frac{T_{PTO}}{v_{PTO} \cdot \frac{D_{PTO}}{2}} \quad (6)$$

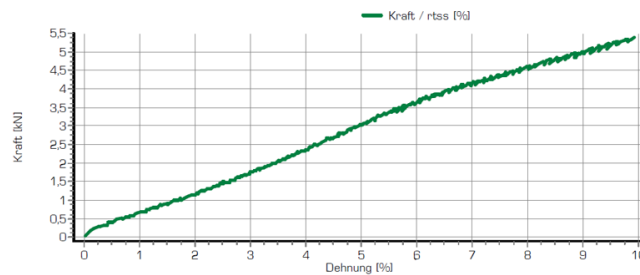
293 where linear damping is c_{PTO} , torque is T_{PTO} , linear velocity is v_{PTO} and diameter of the PTO motor
 294 is D_{PTO} .



296 *Figure 7: The PTO line speed / driving torque relationship (Data scaled from a rig test of the*
 297 *1:25 tank scale motor and load bank system). Different curves represent different values of load*
 298 */ damping tested on the load bank. The orange line is used in this test case. (Single column*
 299 *image)*

301 The mooring was a taut mooring. A Liros Magic Speed 5mm line in polyester was used with a
 302 working stretch less than 8% defined as the elongation of a rope at 30% of its breaking load. The

303 designed breaking load was 6800 N. The load-strain diagram of the mooring line provided by Liros
 304 [29] was used to find an approximation of the mooring stiffness to be used in the numerical model.
 305 The load-strain relationship of the mooring line is almost linear and so the approximation with a
 306 constant stiffness value is quite good [29]. However, there could be different factors influencing
 307 this relation such as effects of the mean load, load range and cyclic period [30]. Moreover the
 308 initial mooring line length was not the same for each corner of the reactor and this has introduced
 309 some non-linearity in the reactor motion. In the numerical set-up these different initial lengths
 310 have given a different spring value for each mooring line.



311
 312 *Figure 8: The strain-load relation of the Liros Magic Speed 5mm mooring lines used in the tank*
 313 *testing [29]. (Single column image)*

314 The main factor that was difficult to define in the numerical model was the drag force on each
 315 float. A first estimation of the drag coefficient of 1.5 was used in the simulation based on previous
 316 research by Marine Power Systems Ltd [31]. This has been selected through a comparison of drag
 317 coefficients from spheres and cylinders found in the literature for example in [32]. After that, a
 318 process for tuning the estimate of the drag coefficient for each float was undertaken based on the
 319 comparison with the motion results of the tank testing. A drag coefficient has only been applied to
 320 the floats and not for the reactor because it is expected that drag force has a more significant
 321 importance relative to the inertia force when the characteristic dimension is less than 1/5th of the
 322 shortest wavelength [33] and the size of the reactor is significantly bigger than the float. Drag
 323 coefficient depends mainly on the geometry, Keulegan-Carpenter number, Reynolds number and
 324 surface roughness [32]. However due to lack of data relative to the shape of the float, an accurate
 325 result cannot be obtained from the literature.

326 The relation between drag coefficient and drag force used in the model is the following:

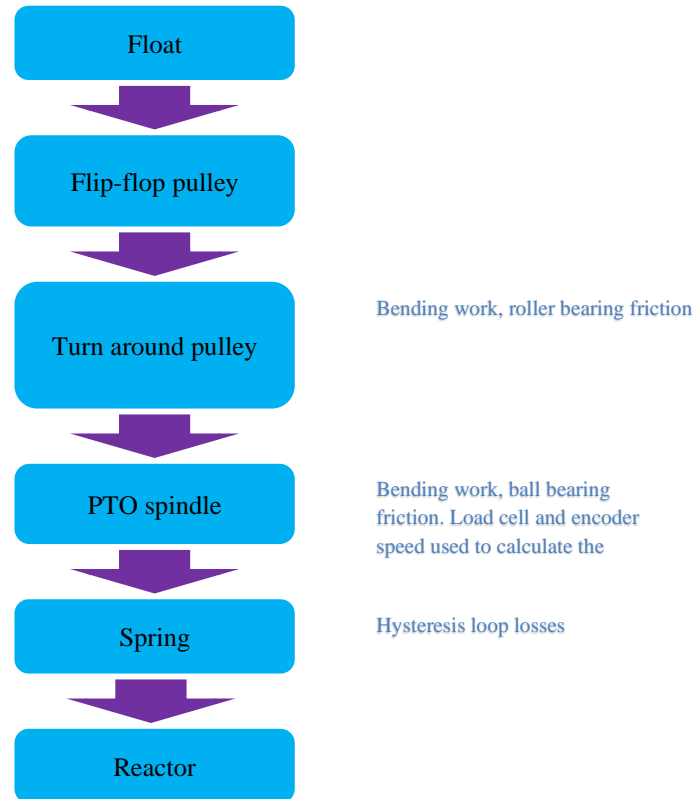
$$\vec{D} = \frac{1}{2} C_d \rho A \vec{v} |\vec{v}| \quad (7)$$

Where A is the characteristic area of the body, v is the body velocity, C_d is the drag coefficient, D is the drag force and ρ is the density.

The drag coefficients for the floats of the single wave comparison described in the results section are shown in **Error! Reference source not found.**. The hydrodynamic heave drag coefficient was modelled as the default value (1.5) because heave float motion was also found to be related to the mechanical friction of the central float tether pulley system. In-fact, another experiment with a spring directly connected vertically to the float improved the matching of the heave motion with the numerical model. Most of the mechanical friction is supposed to be concentrated in the central PTO line because there was most of the load (around 87%). Measurement of the torque and of the line speed on the PTO spindle has been used to calculate the mechanical power produced and are influenced by mechanical losses such as bearing friction, bending work of the PTO lines and hysteresis losses (See Figure 9). This is very complex to understand fully and further investigation should be undertaken.

	Surge hydrodynamic drag coeff, Cd	Heave hydrodynamic drag coeff, Cd
Float1	2.5	1.5
Float2	2	1.5
Float3	1.3	1.5

Table 2: The hydrodynamic drag coefficient used in the single wave comparison. These refer to the full scale



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Figure 9: Scheme of the mechanical friction of the central float tether pulley system. (Single column image)

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The mechanical friction of the central float tether pulley system was considered to match better the heave motion of the floats and modelled as a damping force. This damping force has been set-up dependent on the float tether velocity and modelled as follows:

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$$F_{damp} = c \cdot v \quad (8)$$

351

A damping coefficient of 1000 kNs/m has been used in the full scale numerical model for the detailed single wave comparison. The surge motion was not influenced significantly by the mechanical friction. In fact the tuned hydrodynamic drag coefficients have sensible values compared to values that can be found in literature [32]. An interesting observation is that the tuned drag coefficient is different for each float. This is determined by the interference effects created by the hydrodynamic interactions between the floats. This phenomena is described in [32].

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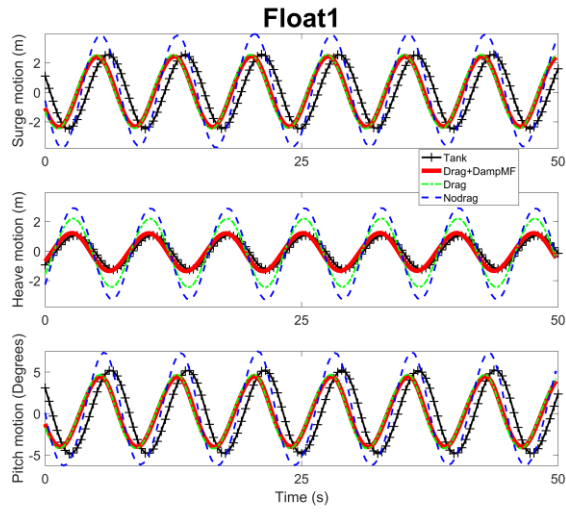
3. Results and discussion

3.1. A detailed single wave case comparison

This section describes the results from both the numerical and experimental tests relative to the regular wave of 4 m wave height and 7.5 wave period in full scale measurement. The tank testing data are compared with three different versions of the numerical model: a model that includes both hydrodynamic drag and mechanical friction, a model that takes into account only hydrodynamic drag and a model without drag. Results are described using the same simulation time period for the tank and numerical models. Hydrodynamic drag is tuned to match the surge motion amplitude between the numerical model and the tank (Relative difference less than 10%). Mechanical friction is also tuned (Relative difference less than 20%) but the accuracy is decreased because same friction damping values are used for all the floats.

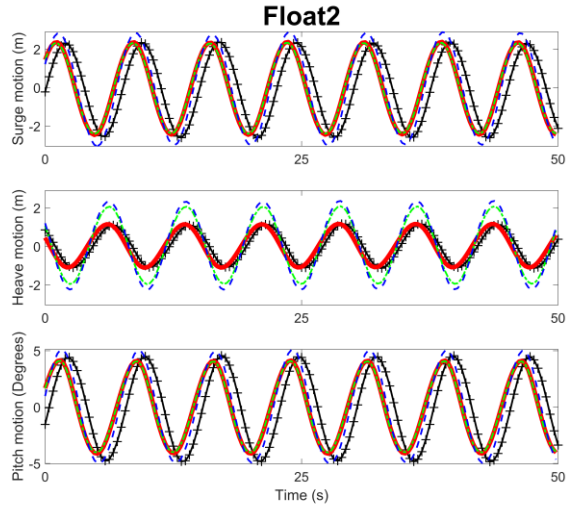
The parameters chosen for the numerical-physical comparison are the motion of the floats and reactor, forces and the power produced. Figure 10 shows the comparison of the reactor and floats motion in the main degrees of freedom. Main motions are the surge, heave and pitch motion due to the symmetry of the device relative to the vertical-longitudinal plane of the wave direction. However small motions in sway, roll and yaw are expected in the tank due to setup uncertainties and in the numerical model due to numerical errors. Numerical errors are expected to decrease with an increase of the number of panels of the mesh. Tank reactor response is characterized by higher frequencies that could be explained by the out of phases of the three floats, mooring settings and by tank wall reflection effects. The small motions of the reactor are more difficult to match correctly but it is still negligible compared to float motion.

The results show the motions based on their average position without accounting for any offset values. Consistency between initial and final values has been checked for any error measurements. Overall there is a good comparison for the main degrees of freedom (Surge, Heave and Pitch) especially for the model including drag and mechanical friction. Amplitudes are reduced in surge and heave due to the drag effect. Drag in the pitch mode has not been accounted for in this comparison because it has a less important influence than surge and heave (See **Error! Reference source not found.**) but could be considered in further research. Floats orbit mainly in the surge-heave plane and become elliptical along the surge mode because the heave mode is reduced by mechanical friction (See Figure 10). A good matching of the phases for the main degrees of motion is obtained in this case considering that the same tank wave elevation and simulation time has been used.



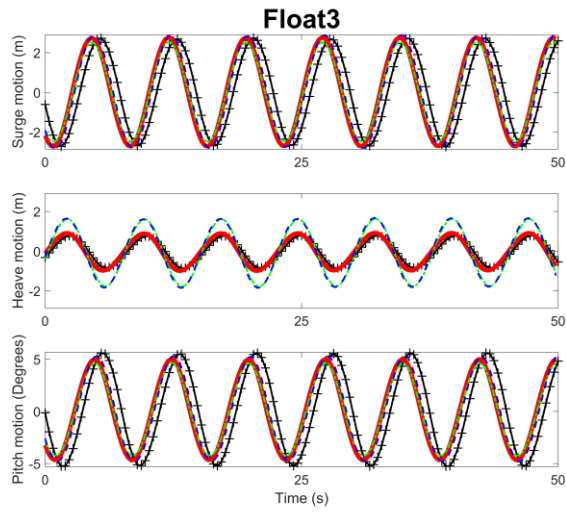
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(a)



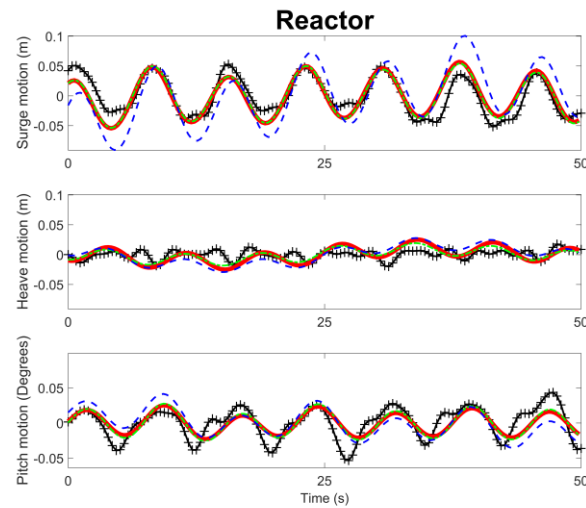
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(b)



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(c)



(d)

Figure 10: Float1 motion (a), float2 motion (b), float3 motion (c) and reactor motion (d) at full scale of the 3 numerical models: drag + mechanical friction, drag, no-drag model and the tank testing. (Single column image)

Error! Reference source not found. shows the relative error and the cross-correlation coefficients of the body motion amplitude in the different model predictions. Relative error has been obtained as following:

$$RE (\%) = \frac{M_T - M_m}{M_T} \cdot 100 \quad (9)$$

Where RE is the relative error, M_T is the tank motion amplitude and M_m is the numerical model motion amplitude.

The double amplitude has been used for the calculation of the relative error and obtained as a wave period average of the difference between the maximum and minimum excursions for a simulation time of fifteen times the wave period. Heave amplitude of the floats is not estimated well for models not including mechanical friction, while good agreement is found for the surge amplitude predicted by models accounting for hydrodynamic drag. Finally pitch motion is predicted with a good accuracy by all the numerical models for float2 and float3 but not for float1. However, the introduction of surge and heave drag provides a better match to this degree of freedom.

Reactor tank amplitudes are more difficult to estimate correctly due to the small values. In a first approximation relative error based on the average double amplitude has been determined.

The cross-correlation coefficients are generally very high for the floats motion demonstrating a good similarity between the numerical models and the tank testing. However the coefficients relative to the reactor motion show instead lower values, especially for the heave motion.

Table 3 shows the Response Amplitude Operator (RAO) and the root mean square deviation of the floats and of the reactor motion for the numerical models and the tank. The RAO is obtained as the ratio between the motion amplitude and the wave amplitude. A larger RAO generally determines also a larger Root Mean Square Deviation (RMSD) because the instant motion values are more distant from the motion average. The largest values of these are obtained for the model that doesn't account drag as expected. The model that accounts both drag and mechanical friction shows the most similar RAO and RMSD to the tank results.

Relative error/cross-correlation		Surge	Heave	Pitch
Float1	Drag+DampMF	4.893/0.982	-11.635/0.994	15.573/0.984
	Drag	0.584/0.979	-102.21/0.996	11.485/0.982
	No Drag	-51.08/0.989	-168.672/0.998	-35.198/0.99
Float2	Drag+DampMF	2.797/0.981	-0.726/0.992	11.677/0.983
	Drag	4.531/0.98	-79.359/0.995	13.141/0.982
	No Drag	-18.446/0.987	-104.428/0.994	-7.628/0.988
Float3	Drag+DampMF	-0.78/0.98	-15.756/0.994	10.905/0.981
	Drag	7.901/0.981	-107.902/0.996	18.352/0.983
	No Drag	-4.253/0.986	-113.594/0.995	7.271/0.987
Reactor	Drag+DampMF	-4.779/0.858	-4.632/0.442	39.921/0.81
	Drag	-5.345/0.87	22.897/0.434	31.771/0.823
	No Drag	-33.844/0.686	22.65/0.365	29.503/0.598

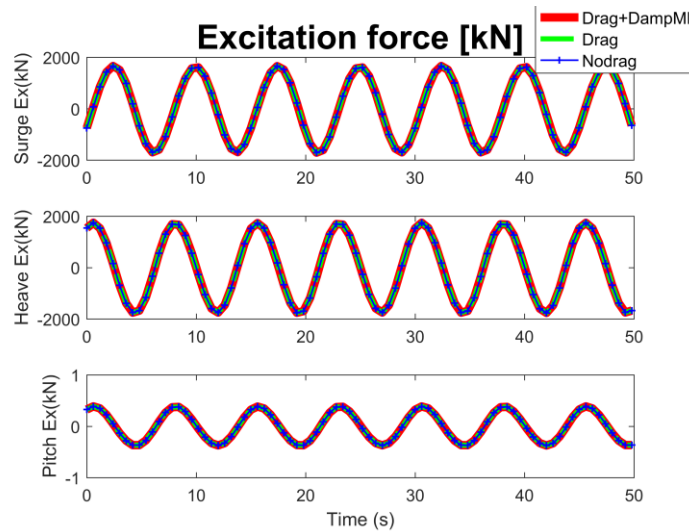
Table 3: Relative error (%) on the double amplitude of motion of the floats and the reactor and the cross-correlation coefficients between the numerical models and the tank at a full scale.

RAO/Root mean square error		Surge	Heave	Pitch
Float1	Drag+DampMF	1.2/1.697	0.644/0.895	2.128/2.983
	Drag	1.255/1.776	1.167/1.624	2.231/3.131
	No Drag	1.907/2.686	1.55/2.166	3.407/4.749
	Tank	1.262/1.764	0.577/0.812	2.52/3.526
Float2	Drag+DampMF	1.201/1.708	0.565/0.786	2.065/2.919
	Drag	1.18/1.677	1.006/1.402	2.031/2.873
	No Drag	1.464/2.072	1.147/1.602	2.516/3.549
	Tank	1.236/1.73	0.561/0.783	2.338/3.271
Float3	Drag+DampMF	1.372/1.957	0.472/0.657	2.426/3.446
	Drag	1.254/1.789	0.847/1.183	2.223/3.156
	No Drag	1.419/2.024	0.871/1.218	2.525/3.578
	Tank	1.362/1.924	0.408/0.568	2.723/3.815

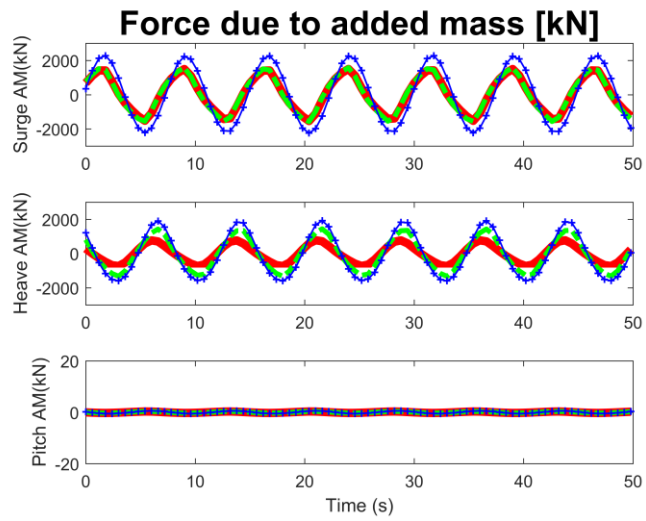
Reactor	Drag+DampMF	0.021/0.032	0.007/0.012	0.01/0.014
	Drag	0.021/0.032	0.005/0.009	0.011/0.016
	No Drag	0.027/0.046	0.005/0.015	0.012/0.019
	Tank	0.02/0.031	0.006/0.008	0.017/0.022

Table 4: RAO and the root mean square deviation of the floats and the reactor motion for the numerical models and the tank at a full scale.

To show data obtained from the numerical models that is representative of the whole system, Figure 11 shows the main forces of float1 and the mooring forces. Most of the forces have a regular response; the mooring forces are more irregular due to the different spring values set-up in each corner cable. The excitation force as expected is not dependent on the model because it depends only on the wave and hydrodynamic coefficients. The forces due to the added mass and radiation damping are instead also dependent on the response of the system (acceleration and velocity of the body respectively) and so their values change with the model used. In particular, the most significant values are obtained for the surge and heave mode. PTO forces and drag forces of float1 show a clear dependence on the drag coefficient. PTO forces are reduced by an increase of the drag coefficient. Drag forces are larger in surge than in heave because velocities reach higher values in this degree mode as shown also from the main motion in surge in Figure 10. A reduced heave drag force is obtained for the model accounting for drag and mechanical friction than the model accounting only for drag because of the mechanical friction that decreases the heave motion and velocities.

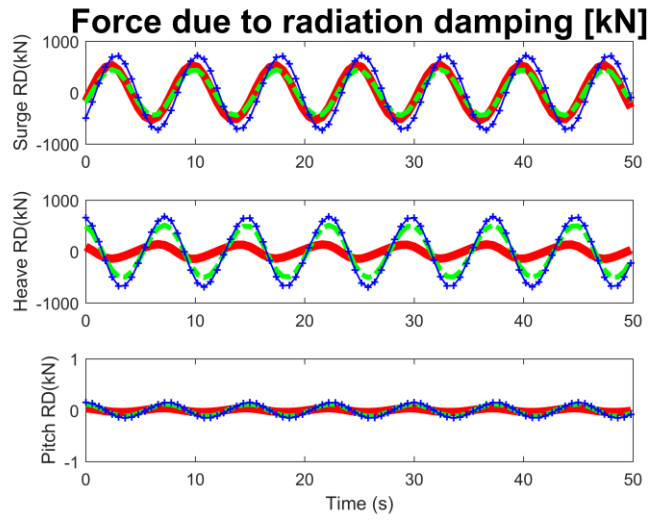


(a)



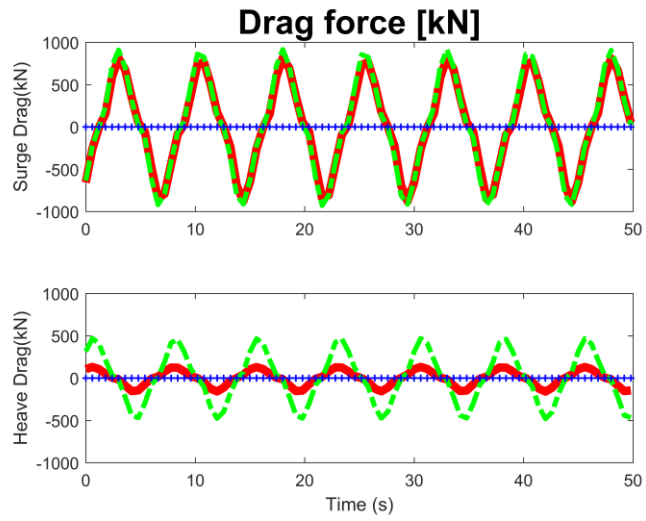
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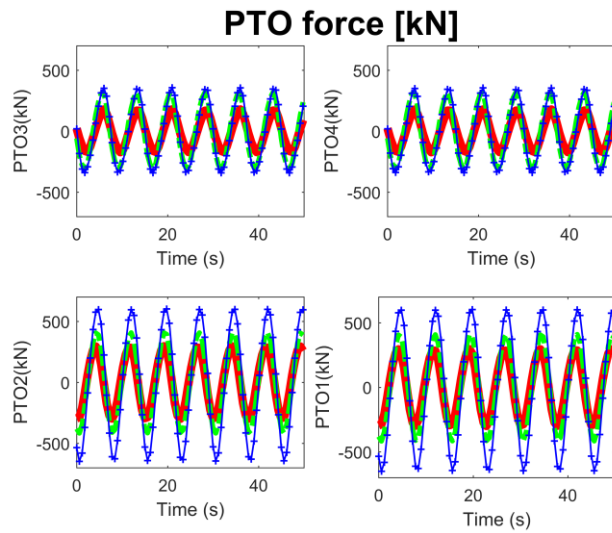
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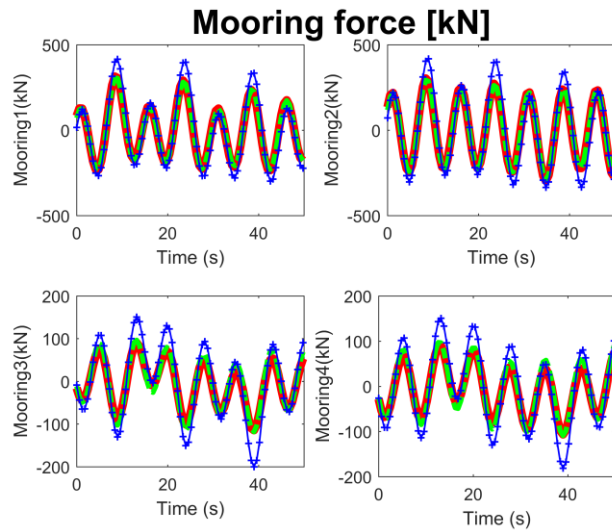


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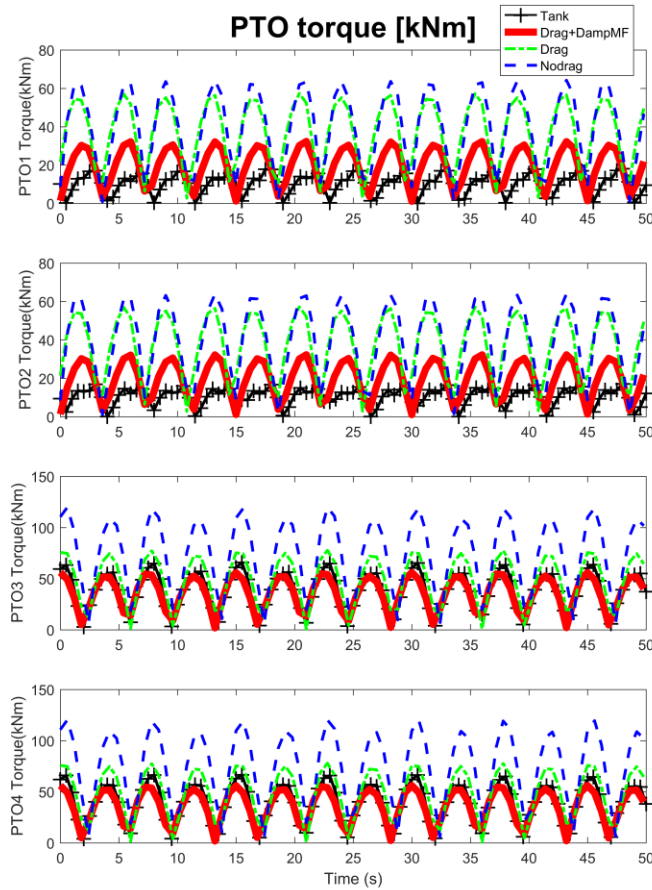


(f)

Figure 11: Forces acting on the WEC at a full scale: the excitation force (a), the force due to the added mass (b), the force due to the radiation damping (c), the drag force (d), the PTO forces (e) and the mooring forces for each corner mooring cable (f). 3 numerical models are compared: the drag + mechanical friction, the drag and the no-drag model. The hydrodynamic and PTO forces are referred to float1. (Single column image)

The PTO torque is shown in Figure 12. There is a good comparison for the torque of PTO3-4 while there is an overestimation for PTO1-2. This behaviour is related with the PTO lines velocities because the damping coefficient is a constant of the numerical model. So, the peaks of the PTO velocities for PTO1-2 are smaller for the tank testing. However, there is the same behaviour of

467 larger PTO line velocities of PTO3-4 than PTO1-2. In particular, mechanical friction plays an
 468 important role for the determination of the tank torque.



469
 470 *Figure 12: PTO Torque of float1 for each PTO line at a full scale. (Single column image)*

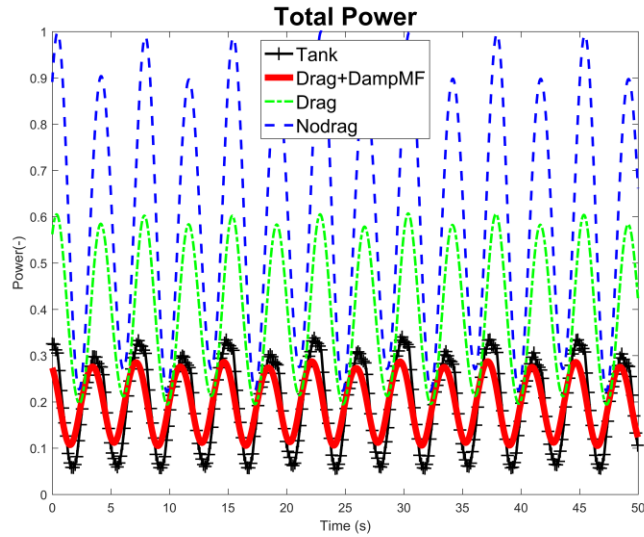
471 Finally, the mechanical power has been compared for the same time period as the motion
 472 comparison (See Figure 13). The mechanical power from the tank testing results has been obtained
 473 as following:

$$P_{tank} = \frac{T_{PTO}}{\frac{D_{PTO}}{2}} \cdot v_{PTO} \quad (10)$$

474 As expected the numerical model without accounting for drag and mechanical friction in the heave
 475 motion overestimates the mean total power by more than 150% compared to the tank testing. There
 476 is a good agreement between the tank test result and the model accounting for drag and mechanical
 477 friction. In particular, the relative difference on the mean total power for this model is less than
 478 1%. There is also a good matching in the phase of the power for all models, but the amplitude is

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highly influenced by the drag and mechanical friction. Finally, the normalized power produced by the models is reported in **Error! Reference source not found.**



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Figure 13: Total normalized power at a full scale of the tank testing and the 3 numerical models: the drag + mechanical friction, the drag and the no-drag model. (Single column image)

		Amplitude (-)	Mean (-)
Float1	Drag+DampMF	0.10	0.12
	Drag	0.27	0.27
	No Drag	0.61	0.52
	Tank	0.19	0.12
Float2	Drag+DampMF	0.09	0.10
	Drag	0.21	0.21
	No Drag	0.34	0.29
	Tank	0.14	0.11
Float3	Drag+DampMF	0.11	0.11
	Drag	0.16	0.17
	No Drag	0.23	0.20
	Tank	0.14	0.10
Total Power	Drag+DampMF	0.24	0.33
	Drag	0.56	0.66
	No Drag	1.00	1.00

	Tank	0.38	0.33
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484 *Table 5: The normalized power double amplitudes and normalized mean values of the power*
 485 *produced in the tank and in the numerical models at a full scale.*

487 3.2. Regular wave cases

488 Different regular waves have been tested and compared with the numerical model. Two main
 489 numerical models have been tested for the comparison with the tank testing results: a tuned drag
 490 model and a default one. The tuned drag model considers a tuned surge drag coefficient for each
 491 float, a default heave drag coefficient of 1.5 and a tuned damping coefficient to represent the
 492 mechanical friction on the central PTO line. Tuned surge drag coefficient are obtained after a
 493 process to match similar surge motion amplitude results between the numerical and the tank model
 494 (Relative difference in surge less than 10% and less than 30% in heave). Heave motion is tuned
 495 through a central PTO line damping coefficient but the accuracy is limited because the same value
 496 has been used for each float (See Figure 16). The default model considers a drag coefficient of 1.5
 497 in surge and heave and a damping coefficient of 1000 kNs/m. Preliminary drag coefficient comes
 498 from a previous research of Marine Power Systems Ltd [31]. The default damping coefficient has
 499 been set up equal to the first case considered in previous section.

500 The accuracy of the numerical model depends on the estimation of the tuned drag coefficient and
 501 so it is important to find any relation with simulation results or parameters. However, a large
 502 amount of experimental data is necessary to investigate the drag coefficient for each specific
 503 conditions. More specifically the numerical model needs to be tested and validated for different
 504 PTO settings and irregular waves. A huge amount of work is necessary for this and here is shown
 505 only a comparison for regular waves with the same wave height (4 m) and different wave periods
 506 (From 7.5 to 10.5 s).

507 A good relation between the tuned drag coefficients and the Keulegan Carpenter number (KC) has
 508 been found (See Figure 14). Keulegan-Carpenter number is calculated as following:

$$KC = \frac{V \cdot T}{D} \quad (11)$$

509 Where V is the amplitude of the body velocity, T is the wave period and D is the float diameter.
 510 There is an increase of the tuned drag coefficient for smaller KC values. This behavior can be
 511 found also in experimental results of Sarpkaya [34]. In this work the drag coefficients has been
 512 determined as a function of the KC number for cylinders that could be used in a first approximation
 513 for a comparison with the tuned drag coefficients of the floats.

514 Tuned drag coefficients for each float are not the same because of the interference effects explained
 515 by Sarpkaya [32]. However most of these are in a similar range between 0.5 and 1.

516 Figure 15 shows the tuned damping coefficients for the mechanical friction on the central PTO
 517 line. In particular there is an increase with the wave period. This behavior is difficult to explain
 518 because the mechanical friction is very difficult to characterize correctly (See Figure 9). The
 519 determination of the mechanical friction has been investigated in [35]. In this work the friction
 520 damping was found out to be related by a linear function of the 2-norm of the buoy velocity. This
 521 further investigation of the mechanical friction applied to this case is left for further possible future
 522 work. Figure 16 shows the heave and surge amplitudes of the 3 floats and it shows that the heave
 523 values are significantly smaller than the surge amplitudes and reach very low values for higher
 524 wave periods. Surge amplitudes are instead increasing as a function of the wave period and reach
 525 a peak for a wave period between 9.5 and 10 s. This different behavior is due to the mechanical
 526 friction of the PTO lines because hydrodynamic coefficients show instead a similar resonance
 527 frequency (See Figure 5). The default model shows an overestimation of the heave motion and an
 528 underestimation in surge. While the first behavior is related to an underestimation of mechanical
 529 friction forces, the second is due to the large default drag coefficient in surge used. Float1 has the
 530 largest surge amplitudes that are then reduced from float1 to float3.

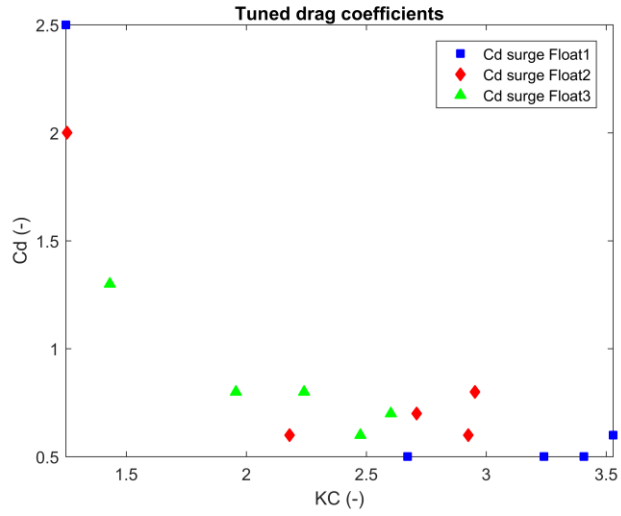
531 Finally, the normalized power of each float and the total power is shown in Figure 17. The
 532 numerical models are underestimating the mean power with a relative error in average around 10%
 533 for each float and around 6% for the total average power. Relative error is calculated as following:

$$RE (\%) = \frac{P_T - P_m}{P_T} \cdot 100 \quad (12)$$

534 Where RE is the relative error, P_T is the tank mean power and P_m is the numerical model mean
 535 power.

536 Float1 is the float that produces more power as expected because it shows the largest amplitude
 537 motion compared to the other 2 floats. Peak of the mean power is obtained around 9.5s. Float3
 538 shows a more non-linear behaviour with a double peak around 9 and 10s, probably influenced by
 539 hydrodynamic interaction effects.

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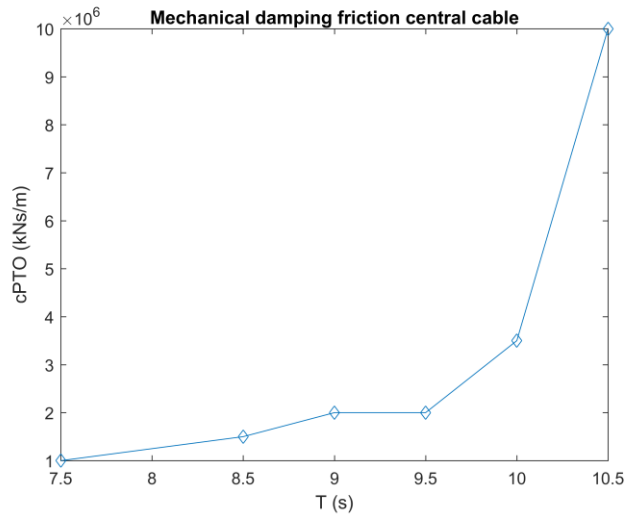


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Figure 14: Tuned surge drag coefficients of the 3 floats as a function of the Keulegan-Carpenter number for 6 different regular waves at a full scale. (Single column image)

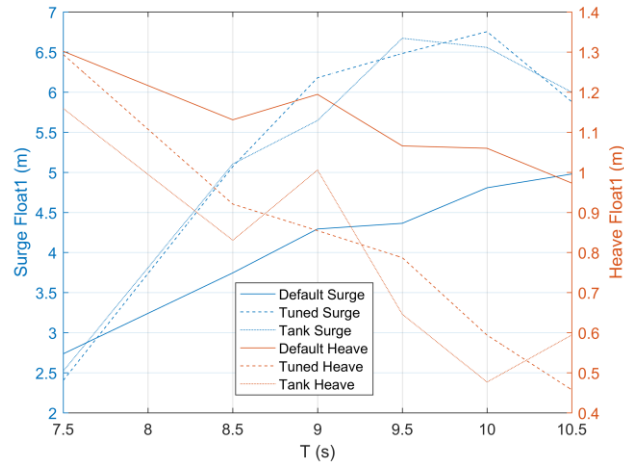


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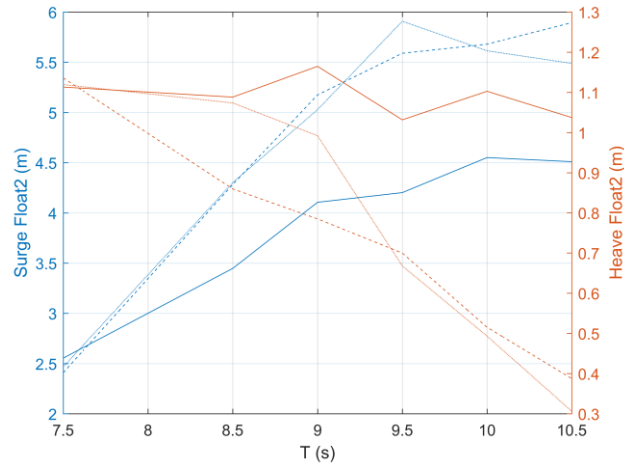
Figure 15: Tuned damping coefficients to represent mechanical friction on the central PTO line for 6 different regular waves at a full scale. (Single column image)



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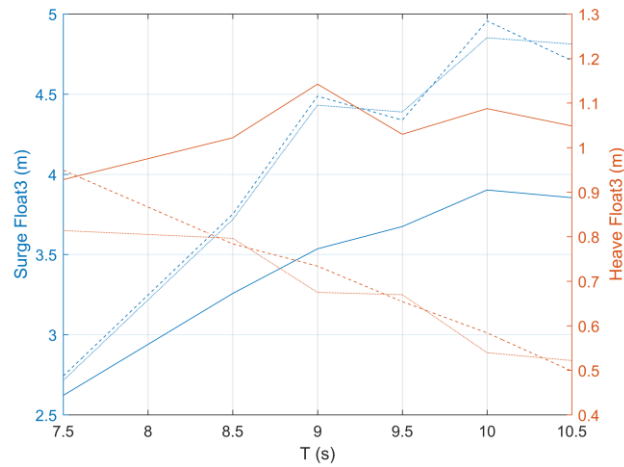
(a)



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(b)



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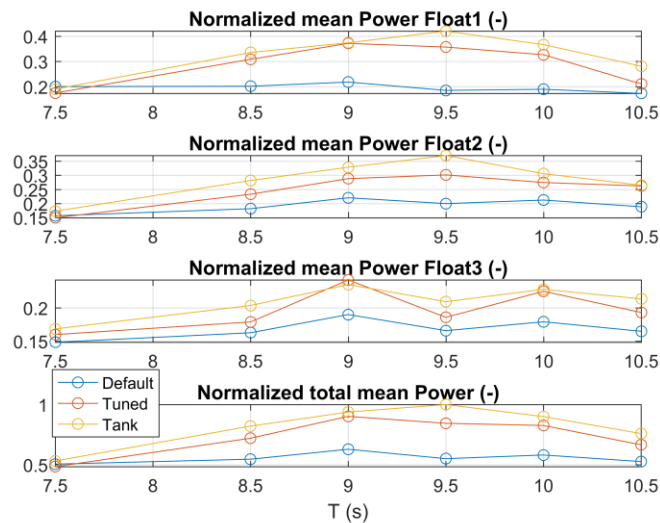
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(c)

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Figure 16: Surge and heave float amplitude of each float (a-c) for the default and tuned numerical models and for the tank testing at a full scale. (Single column image)



555
 556 *Figure 17: Normalized mean power of each float and of the total system for the default and tuned*
 557 *numerical models and for the tank testing at a full scale. (Single column image)*

558 4. Conclusions

559 A comparison between the tank testing of a multi float 1/25th scale model of the WaveSub and
 560 various numerical models has been made. It is demonstrated that a numerical model that accounts
 561 for both hydrodynamic drag and mechanical friction could estimate accurately the motion and the
 562 power produced from the tank testing. Numerical models that, instead, don't account for these 2
 563 effects are overpredicting the power produced. A limitation of this approach is that a process of
 564 tuning of the drag coefficient is necessary to determine a realistic drag associated with the motion
 565 of the floats. However, these results are a first step towards a process of validation of the numerical
 566 model associated to the WaveSub device.

567 The benchmark has been analysed in full scale using a Froude scaling because the hydrodynamic
 568 software is more computational stable at full scale. Hydrodynamic forces can be Froude scaled
 569 because viscosity is not accounted for in the computation. Then PTO forces and mooring forces
 570 have been linearized and so they can also be Froude scaled. The main purpose of this paper was
 571 not to obtain the most realistic full scale representation, but to compare the numerical model and
 572 the tank data. A more realistic representation of the full scale should take in account scaling effects
 573 for PTO, mooring and drag forces.

574 Historically, the main assumption of the hydrodynamic computation has been to neglect viscous
 575 effects. However, a realistic hydrodynamic drag force has been introduced in the time-domain
 576 simulation to match better the experimental results. Different tuned drag coefficients have been
 577 identified especially for the surge motion of the float and this will require further investigation to

578 understand the influence of the configuration case. It is clear that there is a trend relating to the
579 KC number and this should be the starting point for further work. A further damping force has
580 been added to account for the reduced heave motion of the floats probably due to mechanical
581 friction in the pulleys. In particular, this friction was found to be mainly related to the pulley of
582 the central cable where there was the majority of the load (90%). Future investigation to reduce
583 the mechanical friction is related to a reduction of the total load on the PTO lines understanding
584 the relation with the amount of power produced.

585 Finally, a good benchmarking has been achieved for the model accounting for both drag and
586 mechanical friction. A comparison of results has been reported for the motion amplitudes and for
587 the power produced by the device for a specific regular wave case. Then different regular waves
588 has been tested and tuned for a specific drag coefficient and mechanical damping. Power in
589 particular has been matched well with the damping and friction values chosen, reaching a relative
590 mean total power difference around 10%.

591 Further work will include an investigation of different PTO settings and irregular waves. Tank
592 testing results from different load bank settings can be compared with the numerical model which
593 corresponds to different PTO damping coefficient. Then irregular waves can be also considered to
594 represent a more realistic sea state and power capture. Relationship between Keulegan-Carpenter
595 number and drag coefficient can be then verified for these new cases. Additionally, mechanical
596 friction of the central float tether pulley assembly is still also a topic of further research.

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