

Supplementary material for
**Synergistic freshwater and electricity production using passive membrane
distillation and waste heat recovered from camouflaged photovoltaic modules**

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Supplementary note 1

This note reports some pictures showing in detail the design and production development of the prototype.

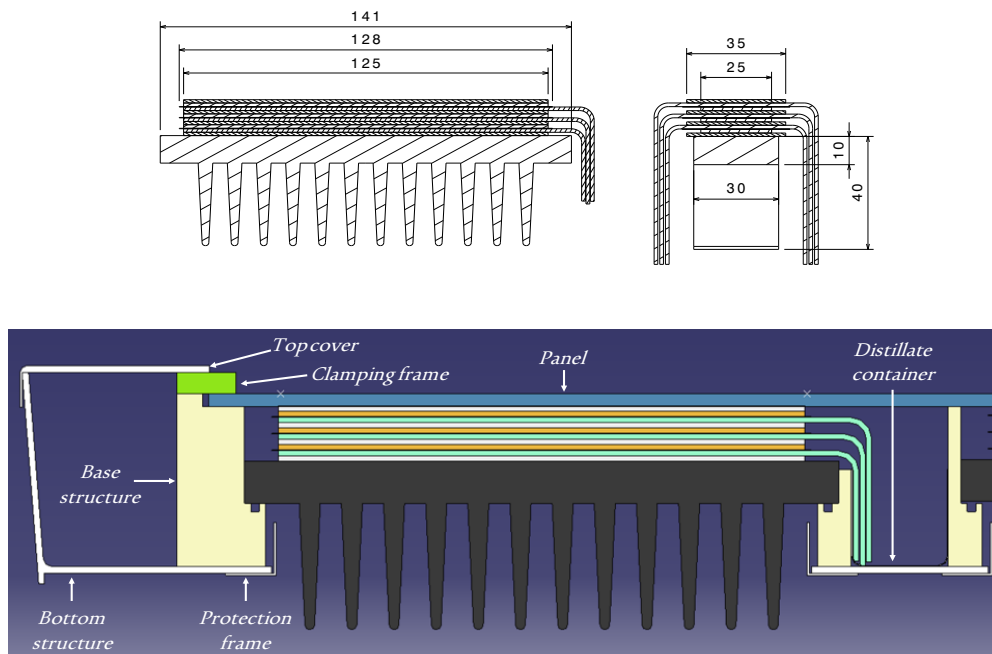


Figure S1: Sections of a single distiller module (top), dimensions are indicated in [mm]; detailed section of the prototype assembly (bottom).

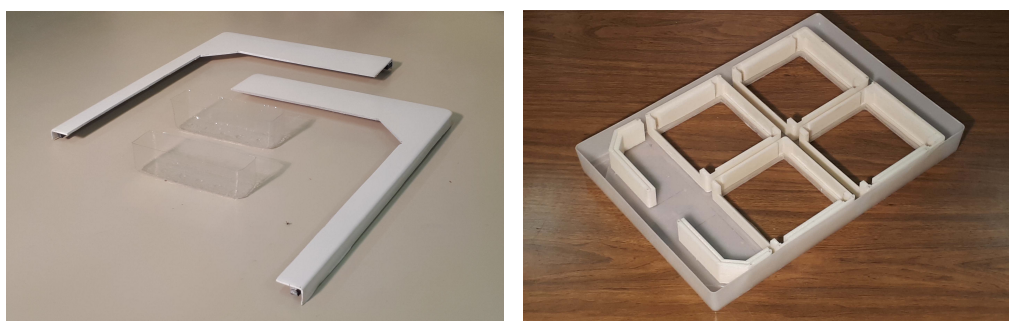


Figure S2: Thermoformed components of the prototype: white top cover and distillate containers (left); assembled parts of the structure supporting the eight distillers below the four PV cells (right).

Supplementary note 2

The performance of PV modules is typically referred to Standard Test Conditions (STC), with solar irradiance $G_{STC} = 1000 \text{ W m}^{-2}$, mean temperature of the cells $T_{STC} = 25 \text{ }^{\circ}\text{C}$ and solar spectrum AM1.5. However, since the measurements are usually not carried out under the prescribed external conditions, International Standards [1] define a procedure to correct the acquired current and voltage to STC. In particular, the short-circuit current I_{sc} is assumed proportional to G , while the open-circuit voltage V_{oc} depends on temperature T_{cell} by means of a coefficient β , usually provided by the manufacturer at constant irradiance [2, 3]:

$$V_{oc}(T_{cell}) = V_{oc,STC} \cdot [1 + \beta \cdot (T_{cell} - T_{STC})], \quad (\text{S1})$$

where $V_{oc,STC}$ is the open-circuit voltage in STC and generally $\beta \approx -0.3 \text{ \% K}^{-1}$ [4]. Moreover, for operating conditions different from STC, the maximum output power P_{mpp} of PV generators is estimated with the following equation:

$$P_{mpp}(G, T_{cell}) = \frac{G}{G_{STC}} \cdot P_{mpp,STC} \cdot [1 + \gamma \cdot (T_{cell} - T_{STC})], \quad (\text{S2})$$

where $P_{mpp,STC}$ is the rated power at STC and γ is the temperature coefficient for power, generally ranging between $-0.45 \text{ \% K}^{-1}$ and $-0.35 \text{ \% K}^{-1}$ for commercial PV modules [2, 5]. Regarding the efficiency η_{PV} of a PV generator, it is generally constant for $G > 600 \text{ W m}^{-2}$ [6] and calculated starting from the rated efficiency at STC (η_{STC}) using the following expression:

$$\eta_{PV}(T_{cell}) = \eta_{STC} \cdot [1 + \gamma \cdot (T_{cell} - T_{STC})]. \quad (\text{S3})$$

The temperature coefficients β and γ of the tested PV module have been estimated from the experiments described in Section 3.3, and compared with typical values used for commercial PV generators. In the last part of the analysis, the currents have been corrected to STC, while no correction has been applied to the voltages. Starting from these curves, the electrical efficiency has been estimated for the measurement conditions, in order to evaluate the effect of temperature on PV performance.

Supplementary note 3

The Mackie-Meares equation models the correlation between porosity and tortuosity as:

$$\tau = \frac{(2 - \epsilon_m)^2}{\epsilon_m}. \quad (\text{S4})$$

The vapour pressure differential is calculated via Raoult's law as:

$$\Delta p_v = a(Y_{\text{eva}})p_v(T_{\text{eva}}) - a(Y_{\text{cond}})p_v(T_{\text{cond}}). \quad (\text{S5})$$

Raoult's law shows the effect of salinity and temperature on the overall vapour pressure gradient. To evaluate the activity, the following expression is adopted:

$$a(Y) = \frac{m_{\text{NaCl}}(1 - Y)}{m_{\text{NaCl}}(1 - Y) + n_{\text{ion}}m_w Y}, \quad (\text{S6})$$

where m_{NaCl} is the molar mass of sodium chloride and $n_{\text{ion}} = 2$. For a feed water salinity of 35 g/l, $Y_{\text{eva}} = 0.035$ and hence $a(Y_{\text{eva}}) = 0.978$, while for distilled water $a(Y_c) = 1$. This implies that a more saline solution reduces the performance of the distiller. The vapour pressures of pure water can be calculated using Antoine's correlation [7]:

$$p_v(T) = \exp\left(23.1964 - \frac{3816.44}{T - 46.13}\right), \quad (\text{S7})$$

with p_v in Pa and T in K. The model considers the effective transmittance of the membrane U_{mem} as follows:

$$U_{\text{mem}} = \left(\frac{d_m}{\epsilon_m \cdot k_a + (1 - \epsilon_m) \cdot k_{\text{PTFE}}} + \frac{d_a}{k_a} \right)^{-1}, \quad (\text{S8})$$

with the thermal conductivity of PTFE equal to $k_{\text{PTFE}} = 0.25 \text{ W m}^{-1} \text{ K}^{-1}$ and that of air to $k_a = 0.026 \text{ W m}^{-1} \text{ K}^{-1}$.

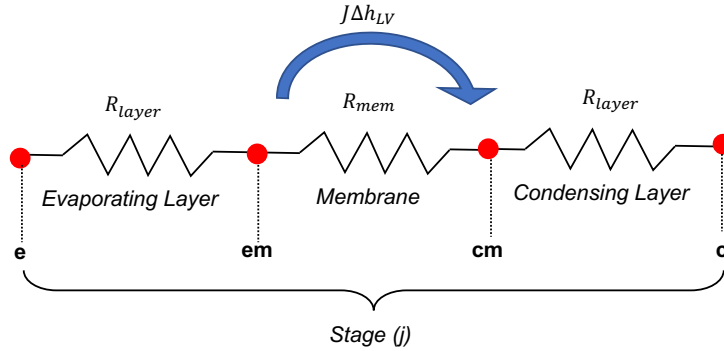


Figure S3: Equivalent thermal circuit of one stage of the distiller. Note that part of the heat is transferred via mass transport through the product $J\Delta h_{LV}$.

Supplementary note 4

3D Finite Elements Method model

The reference conditions and parameters considered for the FEM model are the following: $G = 1000 \text{ W m}^{-2}$, temperature of the saltwater $T_w = 20 \text{ }^\circ\text{C}$, ambient temperature $T_{\text{amb}} = 35 \text{ }^\circ\text{C}$, average convective heat transfer coefficient $h_a = 5 \text{ W m}^{-2} \text{ K}^{-1}$ and heat transfer coefficient of the heat sink $U_{\text{out}} = 334 \text{ W m}^{-2} \text{ K}^{-1}$. The infrared picture in Fig. S4a shows the cooling effect of the distiller on the bottom side of the PV panel. The 3D FEM simulation estimates that the cooled area of the panel has a temperature of $\approx 57 \text{ }^\circ\text{C}$, whereas far away it reaches $75 \text{ }^\circ\text{C}$ as shown in Fig. S4b. Fig. S4c shows a temperature field similar to the experimental one reported in Fig. 7c, with the first aluminium plate at $\approx 49 \text{ }^\circ\text{C}$ and the last at $22.5 \text{ }^\circ\text{C}$. Fig. S4d shows how the vertical heat flux is more intense in the narrow sections, measuring around 1100 W m^{-2} , while it is negligible on the sides of the wide sections. It is worth to point out that the pictures representing the results of the numerical simulations (namely, Figs. S4c, S4d) are referred to a longitudinal section of the 3D simulation domain. At the contact between the panel and the first aluminium plate it is possible to note the concentration of the flux from a wider to a narrower section. The model allows to evaluate the net incoming heat flux in the distiller, that is $q_{\text{in}} = 786 \text{ W m}^{-2}$.

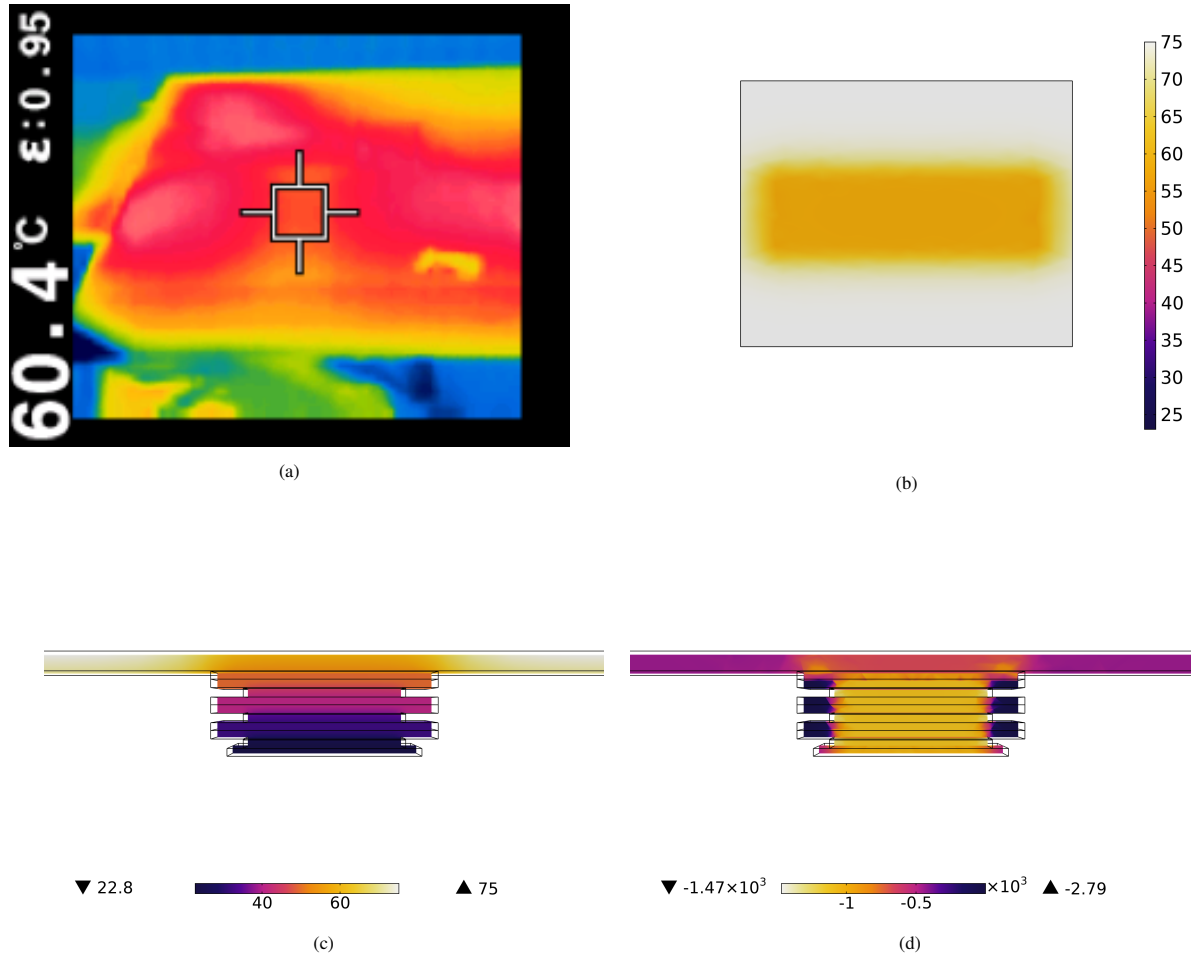


Figure S4: Thermal study of the coupled prototype. (a) Infrared picture of the PV module during experiments under 1 sun: the orange shape represents the surface of the PV module cooled beneath by the distiller. (b) Simulated temperature field (expressed in $^\circ\text{C}$) on the top surface of the PV module. The simulation allows to compute the (c) temperature (expressed in $^\circ\text{C}$) and (d) vertical heat flux (expressed in W m^{-2}) fields in a longitudinal section of the domain. The heat flux sign is negative because it is directed downwards.

Emissivity of the PV module

The emissivity of the solar panel is measured in the infrared region using a thermal camera. A thermocouple is used to measure the temperature of the heated sample. Then, this value is compared with the temperature measured by the camera's sensor in order to infer the emissivity. As shown in Fig. S5, the temperature of the panel reached an average steady state value of $T_{\text{panel}} = 63.1^\circ\text{C}$ during the test, which corresponds to an emissivity $\varepsilon = 0.95$.

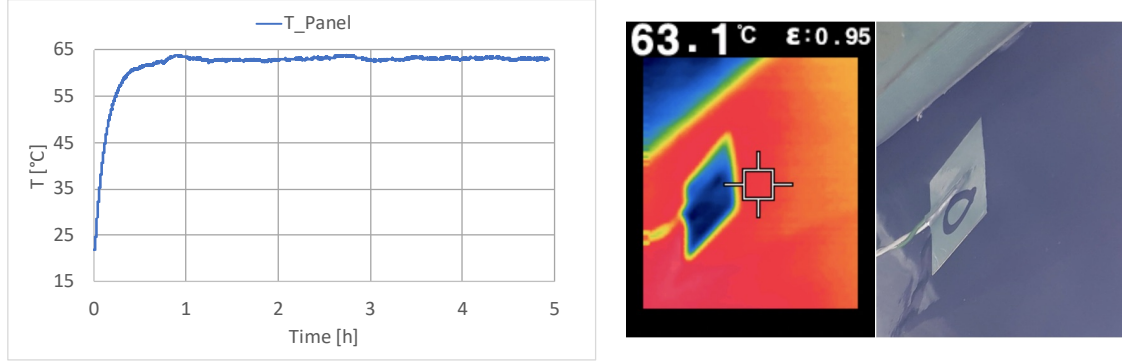


Figure S5: Emissivity characterization: temperature profile during the test (left); infrared and visible light pictures of a thermocouple placed on the panel (right).

Transmittance of the distiller

The overall thermal transmittance of the distiller is calculated as follows:

$$U_{\text{dist}} = \frac{q_{\text{in}}}{\bar{T}_{\text{eva},1} - T_{\text{wb}}} = 25.42 \text{ W m}^{-2} \text{ K}^{-1}, \quad (\text{S9})$$

being $q_{\text{in}} = 786 \text{ W m}^{-2}$, $\bar{T}_{\text{eva},1} = 51.0^\circ\text{C}$ (average temperature of the surface of the first evaporator in contact with the PV module) and $T_{\text{wb}} = 20.0^\circ\text{C}$ (temperature of the saltwater in the feeding basin). Then, U_{dist} is used in the simplified FEM model as shown in Fig. S6.

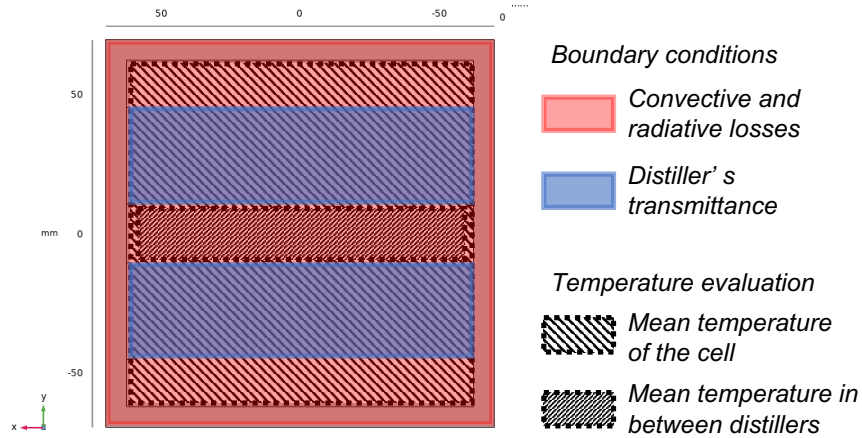


Figure S6: Bottom surface of the simplified FEM model. Convective and radiative losses are applied on the red area, while the thermal transmittance of the distillers on the blue area. The mean temperature of the PV cell is obtained by calculating the average temperature over the $125 \text{ mm} \times 125 \text{ mm}$ surface with large dashed lines. The mean temperature between the distillers is obtained calculating the average temperature over the surface with narrow dashed lines.

Model parameters

Minimum and maximum values for the variables used in the numerical model have been adopted to determine the uncertainty of the estimations (see the Tab. S1 below). Upper and lower bounds have been inferred from experimental evidence. The value of solar flux I_{rr} is affected by uncertainty due to non uniformity of the beam, accounting for $\pm 51.3 \text{ W m}^{-2}$, namely the standard deviation of the irradiance measured in several points during the calibration of the solar simulator. This value is in agreement with that reported in the data-sheet of the solar simulator (maximum deviation of $< \pm 5\%$). h_a is estimated via calculation of natural and forced convection at low air speeds. The thickness of the additional air gap (d_a) between membrane and cloths, which considers their non-ideal contact, ranges from $65 \mu\text{m}$ to $85 \mu\text{m}$. ϵ_m is taken from Refs. [8, 9].

Table S1: Ranges of input variables used in the simulations.

	I_{rr} [W m ⁻²]	h_a [W m ⁻² K ⁻¹]	d_a [μm]	ϵ_m [-]
min	950	3	65	0.75
max	1050	7	85	0.85

Supplementary note 5

Table S2: Overview of the key figures of merit of commercial renewable desalination technologies. The meaning of the acronyms are: Solar Distillation (SD); Multiple Effect Distillation (MED); Concentrated Solar Power (CSP); Membrane Distillation (MD); PV (Photovoltaic); Reverse Osmosis (RO); Electrodialysis (ED); Seawater (SW); Brackish water (BW). Data taken from from Ref. [10].

RENEWABLE WATER DESALINATION							
Technology	SD	Solar MED	Solar MD	Solar CSP/MED	PV/RO	PV/ED	Wind/RO
Development Status	Appl.	Appl./R&D	R&D	R&D	Appl./R&D	R&D	Appl./R&D
Energy input kWh _e /m ³	Solar	1.5	0	1.5-2	0.5-1.5 BW	3-4 BW	0.5-1.5 BW
+kWh _t /m ³	passive	+ 27.8	+ 55.6	+ 16.7-19.4	4-5 SW + 0	+ 0	4-5 SW + 0
Current capacity m ³ /day	0.1	1-100	0.1-100	>5000	<100	<100	50-20000
Production cost \$/m ³	1.3-6.5	2.6-6.5	10.4-19.5	2.3-2.9	6.5-15.6	10.4-11.7	3.9-9.1

Supplementary note 6

A Strengths-Weaknesses-Opportunities-Threats (SWOT) analysis of the proposed coupling between a camouflaged PV panel and a passive multi-stage distillation device is reported below.

	Helpful	Harmful
Internal factors	Strengths • Freshwater – electricity cogeneration • Modular assembly: high flexibility • Distiller: low-cost design • Distiller: low and easy maintenance • PV panel: increased performance • PV panel: low visual impact	Weaknesses • Distiller: manual assembly of several components • Lab-scale prototype (TRL 3-4) • Visual texture slightly reduces the PV efficiency
External factors	Opportunities • Ideal for off-grid and/or floating installations • Ability to treat a wide range of wastewaters • Environmental conditions have low impact on the distiller performance • Frugal design: easy replacement of components	Threats • No-self cleaning: dust and dirt might lower the PV performance • Maintenance of PV panel requires skilled workforce

Figure S7: SWOT analysis of the presented synergistic freshwater and electricity production system.

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