

Acoustic emission and numerical analysis of the delamination process in repair plasters applied to historical walls

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Keywords: historical walls; repair plaster; acoustic emission; plaster delamination; laboratory test; fracture mode; stick-slip behavior.

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Abstract: The delamination process of plasters applied for the repair work of historical walls was often caused by humidity phenomena or physical-mechanical cycles stress. In this paper a new experimental methodology has been conducted by testing in the laboratory mixed stone-mortar specimens and analyzing the delamination progression. The experiment simulated the recurring delamination in the stone walls of the Sacro Monte di Varallo, an UNESCO site in Piedmont (Italy). Through the monitoring by means of acoustic emission (AE) sensors during the tests it was possible to qualify the different fracture modes characterizing the delamination process, which takes place during the tests at the interface between plaster mortar and stone block. AE is a non-destructive technique useful to estimate the amount of energy released from fracture propagation in the adherence surface between mortar and stone. The experimental results confirmed the stick-slip behaviour that characterises the friction process inside the delamination surface between repair mortar and masonry stone.

Cover Letter for the paper:

“Acoustic emission and numerical analysis of the delamination process in repair plasters applied to historical walls”

by Alessandro Grazzini, Federico Accornero, Giuseppe Lacidogna, Silvio Valente.

Dear Editor,

in this manuscript the delamination process of plasters applied to the repair works of historical walls is treated.

A new experimental methodology has been conducted by testing in the laboratory mixed stone-mortar specimens to analyze the delamination process, which is often caused by humidity phenomena or physical-mechanical cyclic stresses.

Notably, the delamination process recurring in the stone walls of the "Sacro Monte di Varallo", an UNESCO site in Piedmont (Italy), has been simulated by the aforesaid experiments.

Through the monitoring by means of acoustic emission (AE) sensors, it was possible to qualify the different fracture modes characterizing the delamination process, which takes place during the tests at the interface between the plaster mortar and the stone block.

The experimental results confirmed the stick-slip behaviour that characterises the friction process on the delamination surfaces between repair mortar and masonry stone.

I hope that this paper will be of interest to the readership of Construction & Building Materials SI “Damage Detection, ICEM18”, and especially those who deal in historical walls, repair plaster, plaster delamination, acoustic emission, fracture mode and stick-slip behavior.

With my best regards,

Alessandro Grazzini, PhD

Politecnico di Torino - Italy

**ACOUSTIC EMISSION AND NUMERICAL ANALYSIS OF THE DELAMINATION
PROCESS IN REPAIR PLASTERS APPLIED TO HISTORICAL WALLS**

Alessandro Grazzini, Federico Accornero, Giuseppe Lacidogna, Silvio Valente
Politecnico di Torino (Italy)

There are no conflicts of interest in the contents of this paper.

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4 **in repair plasters applied to historical walls**
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18 **ABSTRACT**
19

20 *The delamination process of plasters applied for the repair work of historical walls was often*
21 *caused by humidity phenomena or physical-mechanical cycles stress. In this paper a new*
22 *experimental methodology has been conducted by testing in the laboratory mixed stone-mortar*
23 *specimens and analyzing the delamination progression. The experiment simulated the recurring*
24 *delamination in the stone walls of the Sacro Monte di Varallo, an UNESCO site in Piedmont (Italy).*
25 *Through the monitoring by means of acoustic emission (AE) sensors during the tests it was possible*
26 *to qualify the different fracture modes characterizing the delamination process, which takes place*
27 *during the tests*
28 *at the interface between plaster mortar and stone block. AE is a non-destructive technique useful to*
29 *estimate the amount of energy released from fracture propagation in the adherence surface between*
30 *mortar and stone. The experimental results confirmed the stick-slip behaviour that characterises the*
31 *friction process inside the delamination surface between repair mortar and masonry stone.*
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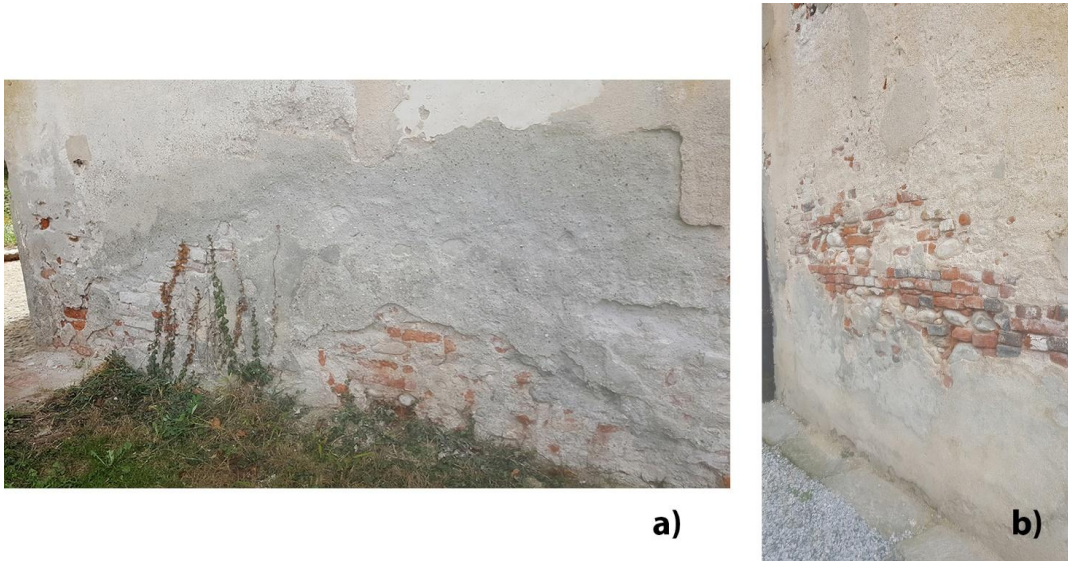
35 **KEYWORDS:** historical walls; repair plaster; acoustic emission; plaster delamination; laboratory
36 test; fracture mode; stick-slip behavior.
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40 **1. INTRODUCTION**

41 The detachment of the repair plasters applied to historical walls represents a serious problem of
42 durability in the restoration work. The walls of historic buildings are often subject to degradation
43 due to damp action from capillary rising or due to the action of freeze-thaw cycles [1, 2] (Fig. 1).
44 These thermo-hygrometric cycles become mechanical stresses in the mortar-masonry interface,
45 which intensity are often not compatible with mechanical strength of the materials leading to
46 delamination. Many times the stresses are also caused by mechanical incompatibility between the
47 plaster and the masonry layer. It can often happen that the application of repair mortars that are too
48 rigid, when stressed by thermo-mechanical stress (~~freezing-thawing~~ freeze-thaw cycles,
49 environmental vibrations etc...) undergo a detachment due to the great difference in stiffness with
50 respect to the masonry layer on which they had been applied [2, 33-5]. The problem of detachment
51 also occurs in conjunction with the application of new repair mortars for historical plasters, often
52 with mechanical and thermo-hygrometric characteristics not similar to the diversified historical wall
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3 supports and not durable compared to the thermo-hygro-mechanical stresses that the environment
4 can induce (Fig. 2) [4-86-10].
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24 **Fig. 1.** Some examples of plaster detachment on historical walls due to: a) damp action from capillary rising,
25 b) the action of freezing thawing freeze-thaw cycles.
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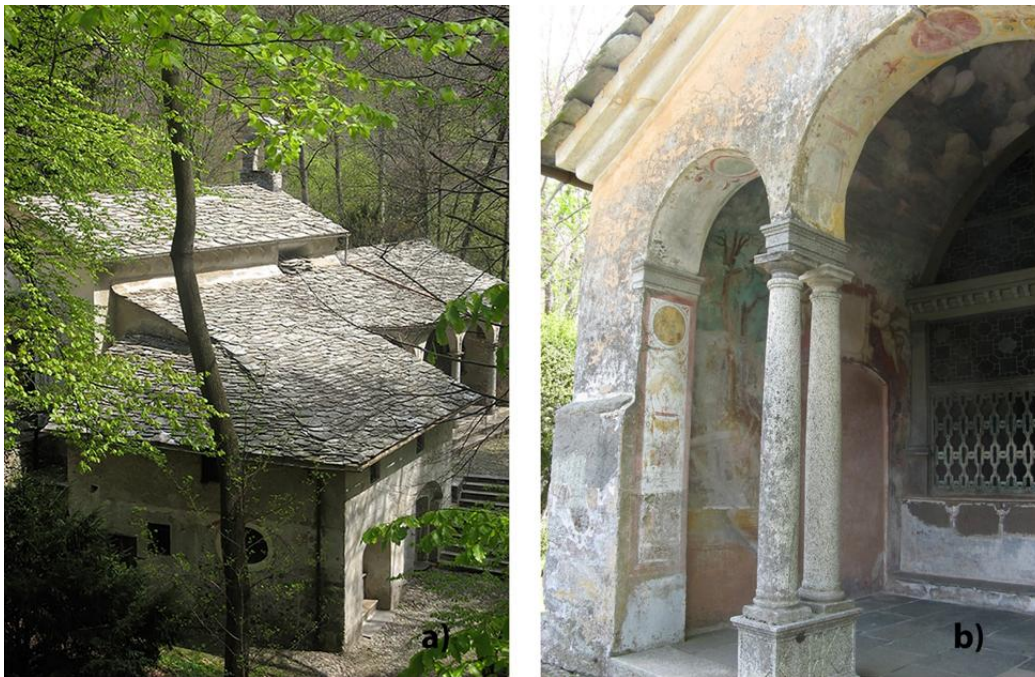
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47 **Fig. 2.** Example of the mechanical incompatibility of patches made by cement mortar in a historical plaster
48 based on lime mortar. The noticeable difference in stiffness of the concrete patch against the original lime-
49 based plaster has favored the detachment under thermo-hygrometric stress.
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53 Since the historical wall textures have very different physical and mechanical characteristics, in
54 order for the restoration to offer a reasonable durability over time, it is essential to prepare
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3 preliminary tests for the pre-qualification of the restoration mortars to test their resistance to
4 delamination phenomena when applied to a specific masonry support [79,911-14]. This research
5 concerns the description of a particular experimental testing methodology, performed in the
6 laboratory on ad hoc specimens by coupling two layers of ~~dehumidifying~~ ~~dehumifying~~ repair mortar
7 on a stone block, and tested to shear load. The specially created mortar laying discs favor the
8 delamination process, whose strength also depends on the compatibility of the mechanical
9 performances between the two contact surfaces. The experimentation was designed to provide a
10 specific restoration site, that of the Sacro Monte di Varallo in Piedmont (Italy), with technical
11 indications for the choice of the most compatible and durable mortars to be applied for the
12 restoration of many decohesive plasters following particularly marked thermo-hygrometric cycles in
13 the area. The Sacro Monte di Varallo is a UNESCO site featuring 45 chapels, built between the 15th
14 and 18th centuries, which represent by stages the life of Christ (Fig 3). The chapels are built with
15 stone masonry and their plasters, some also painted, highlight multiple detachments in large parts
16 due to the abundance of rain and humidity that characterizes the mountain environment in which
17 they are located (Fig. 3b) [4015].
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44 **Fig. 3.** Same example of religious stone building at the Sacro Monte di Varallo: a) Nazaret building; b)
45 Chapel of the Temptations.
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47 Starting from what was performed in the previous experiments tests at the Politecnico di Torino
48 Laboratory [7-109. 15], this research describes the results of a new experimental campaign
49 performed on one new mixed specimen with improvements in the test setup. Monitoring of the
50 detachment process due to delamination between repair mortar and stone block was performed
51 using the Acoustic Emission (AE) technique. Through the monitoring of the acoustic energy
52 released at the mortar-stone interface, the AE technique allowed to assess the delamination process
53 and to identify the phases corresponding to the different fracture modes [11-1416-19].
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3 In this research the study of the stick-slip behavior that characterizes the experimental course of the
4 test has been deepened. Stick-slip is a well-known example of a friction oscillation produced at a
5 sliding interface, which often triggers friction induced vibrations and accelerates surface [~~4~~520].
6 The phenomenon is similar to what characterizes the structural behavior of dry stone walls, whose
7 in-plane mechanical strength in the plane is precisely characterized by friction and mutual meshing
8 between the stones [~~4~~621]. The AE monitoring took all the stick-slip stages where a release of
9 energy occurs at the interface between the two coupled materials. The process of detachment and
10 delamination does not occur in a single phase, but in several phases characterized by falls and
11 subsequent resumption of loading, since the path of resistance is longer by exercising on the entire
12 length of the two symmetrical contact surfaces between the two materials of the mixed-specimen.
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16 2. EXPERIMENTAL SETUP

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18 The tests in the laboratory involved one new mixed specimen produced ad hoc following a test
19 methodology already tested in previous experiments aimed at assessing the compatibility and
20 mechanical durability of strengthening mortar and masonry support [~~4~~,3]. The specimen was
21 composed by assembling a block of gneiss stone, a granitic metamorphic rock with similar
22 mechanical characteristics similar to those that make up the wall texture of the chapels of the Sacro
23 Monte di Varallo, with two layers of dehumidifying plaster mortar applied to the narrower side
24 faces of the stone block (Fig. 4). To facilitate the adhesion of the repair mortar, the stone surface of
25 the block was treated with a special staking performed with a pneumatic hammer, in order to make
26 it more wrinkled in analogy with the real one. The repair mortar used is a pre-mixed transpirant
27 product, - made from natural hydraulic lime and Natural-Pozzolan, indicated for the dehumidifying
28 restoration of the plaster to be applied on historical walls. Young's modulus of this repair mortar
29 was 7000 ~~MPa~~ MPa, the compressive strength, evaluated according to UNI 6556 technical code,
30 was 33.8 ~~Mpa~~ MPa.
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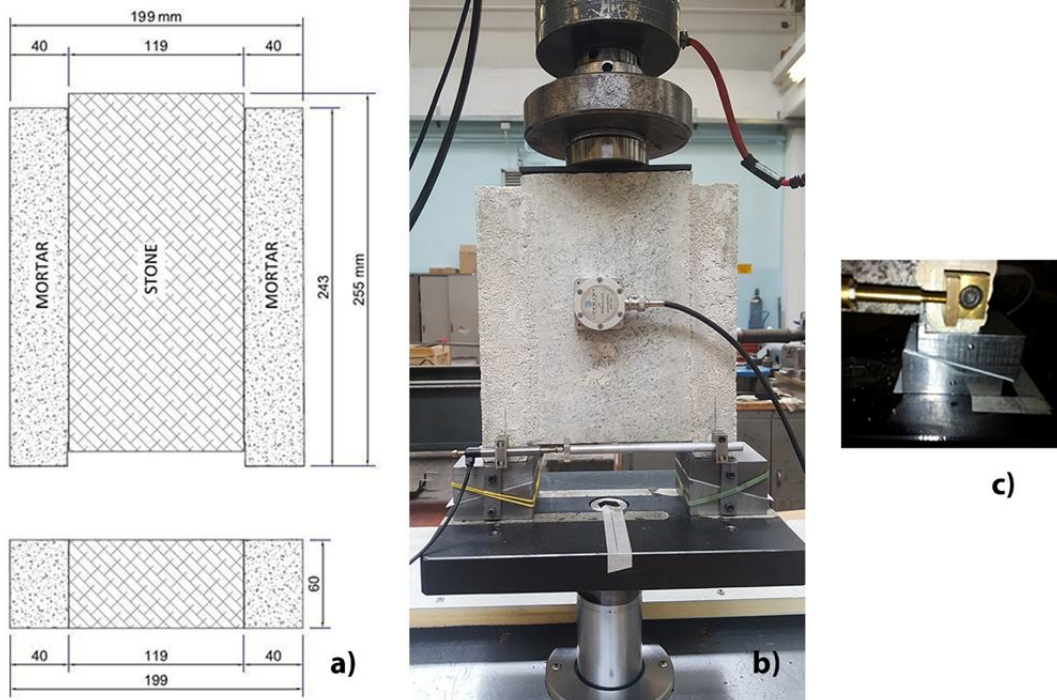


Fig. 4. Geometry of composite specimen (a); test setup (b); wedges' geometry (c)

The two layers of plaster have been applied with a vertical asymmetry with respect to the lateral surface of the stone block (Fig. 4a-b), creating notches that trigger the detachment process and assess the adherence capacity of each dehumidified mortar applied to a specific masonry wall. The specimens were instrumented with an inductive horizontal displacement transducer, as shown in Fig. 4b. The vertical displacements were recorded by the piston's stroke of the test machine. The shear tests were carried out through monotonous compression load **performed with the aid of a 100 kN servo controlled machine (MTS, USA), by controlling the horizontal opening displacement with a speed opening at 0.0001 mm/s.** The mortar layers rested on a double system of steel wedges, as showed in Fig. 4. The steel wedges were coupled by a Teflon layer thick 1 mm in order to for reduce the horizontal friction. The specimens were labeled with "SM" (stone block-mortar), followed by a number indicating the order [1, 216-19].

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3. ACOUSTIC EMISSION MONITORING

The estimation of the fracturing process and the classification of active cracks is an important tool offered by AE technique, and more in general by Non-destructive Monitoring Techniques [1722]. In this work, AE signals generated by micro-cracks during the damaging process are detected by AE sensors attached on the specimen's surface by means of a silicon glue. The signal waveforms are recorded by a dedicated AE detecting system. In laboratory tests, the authors exploited a leading-edge monitoring equipment [18-2023-25] for multichannel data processing, and consisting in synchronized units for Acoustic Emission monitoring **provided by LEANE Ltd (Italy).** Each of these units analyzes in real time, and transmits to a computer, all the characteristic parameters of an

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3 ultrasonic event. Specific waveform parameters are set as in the following: Peak Definition Time
4 (PDT) = 50 μ s; Hit Definition Time (HDT) = 150 μ s; Hit Lockout Time (HLT) = 300 μ s. In this
5 manner, each AE event is identified by a progressive number and characterized by a series of data
6 giving the amplitude and time duration of the signals and the number of oscillations. Moreover, the
7 absolute acquisition time and signal frequency are also given, so that, through an analysis of signal
8 frequency and time of arrival, it is possible to identify the group of signals belonging to the same
9 AE event and to localize it. Each unit is equipped with a pre-amplified wide-band piezoelectric
10 sensor, which is sensitive in a frequency range between 50 kHz and 800 kHz. The signals
11 acquisition threshold can be set in a range between 100 μ V and 6.4 mV, **in order to avoid**
12 **environmental noise.** The AE waves are amplified with 60 dB gain before they have been
13 processed, setting the acquisition threshold level up to 2 mV.
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17 18 **4. EXPERIMENTAL RESULTS AND DISCUSSION**

19 In order to classify active cracks, the AE signals parameters, such as rise time and peak amplitude,
20 are considered: in this way, the rise angle (RA) value can be calculated. RA is defined as the ratio
21 of the rise time (expressed in ms) to the peak amplitude (expressed in V). The shape of the AE
22 waveforms is typical of the fracture mode. Shear events are characterized by long rise times and
23 usually high amplitudes, whereas low rise time values are typical of tensile crack propagations.
24 These conditions can be represented in the RA value analysis [1722, 26]. Moreover, another
25 parameter used to characterize the cracking mode is the Average Frequency (AF) expressed in kHz.
26 In general, the shift from higher to lower values of AF could indicate the shift of the cracking mode
27 from tensile to shear [1722, 27]. Nevertheless, when a cracking process involves the opening of
28 large cracks (Mode I), the frequency attenuation must be a function of this discontinuity. In other
29 words, in this case the wavelength of the AE signals needs to be larger for the crack opening to be
30 overcome, and the shift of the frequencies from higher to lower values could support also a
31 dominant tensile cracking mode.
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34 In the following, the results of the AE monitoring are described for specimen SM4. This test
35 constitutes a further refinement of the type of test compared to those already performed and whose
36 results have been described in previous publications [12-1417-19]. The results of the SM4 sample
37 are in line with what was found in the analogous tests previously performed. The load vs. time
38 diagram of the specimen SM4, together with AE cumulated curve, is shown in Figure 5a. During
39 the first part of the test, when the load increases proportionally over time, there are few AE signals.
40 However, a clear growth in the AE hits is obtained in the correspondence of each sharply decrease
41 of the loading process. This supports the fact that the AE signals are mainly associated with the
42 energy emitted by the specimen during the delamination of the mortar from the stone block, which
43 can be associated with snap-back instabilities [1924, 2128] in a stick-slip process [1520]. All the
44 AE signals detected, about 180 hits, are represented in Figure 5a. However, most of these hits are
45 characterized by a random oscillatory appearance, which results from the overlapping of multiple
46 burst type signals of undistinguished amplitudes. This is due to the very brittle behavior of the
47 above mentioned stick-slip process, which generated many signals overlaps. On the other hand, all
48 the AE signals obtained during the test, proving a clear dominating average frequency, and a sharp
49 peak in the voltage are shown in Figure 5b,c and used to find AF and RA values. The dominating
50 frequency has been calculated by using the FFT (Fast Fourier Transform). The Fourier Transform is
51 a linear transform that takes AE signals from time domain and returns them into frequency domain.
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3 ~~In other words, it commutes a complex function into another complex function, providing useful~~
4 ~~information about the change in domain. For AE signals, this change in domain turns out the AE~~
5 ~~dominating frequency, that is the signal frequency having the highest spectrum. Moreover,~~ using the
6 ordinary least squares method, the linear regressions of the signal frequencies (AF) and rise angles
7 (RA) are traced during the whole test [29, 30], as showed in Figure 5b,c. Considerable variations
8 from the mean trend were observed in particular immediately after 100 seconds from the beginning
9 of the test, around 200 seconds, and around 420 seconds towards the end of the test. In the first
10 phase, from 0 to 120 seconds, rise angles with low values prevail, while the frequencies are
11 oscillating with the higher values more distant from the average trend. This indicates a prevalent
12 Mode I in the delamination process in the initial loading phase. In the second phase, the highest
13 values of the RAs during the whole test were obtained, while the frequencies continue to oscillate
14 with the lowest values more distant from the average. This behavior shows how the delamination
15 process that leads to collapse develops within a stick-slip process involving sudden stress drops, and
16 it is mainly accompanied by the sliding of the mortar with respect to the stone block (Mode II). In
17 the final phase, over 400 seconds, the frequencies are still lowered below the average line, while the
18 RAs once again become low, so it can be said that there is no prevailing fracture mode before the
19 specimen collapses definitively.
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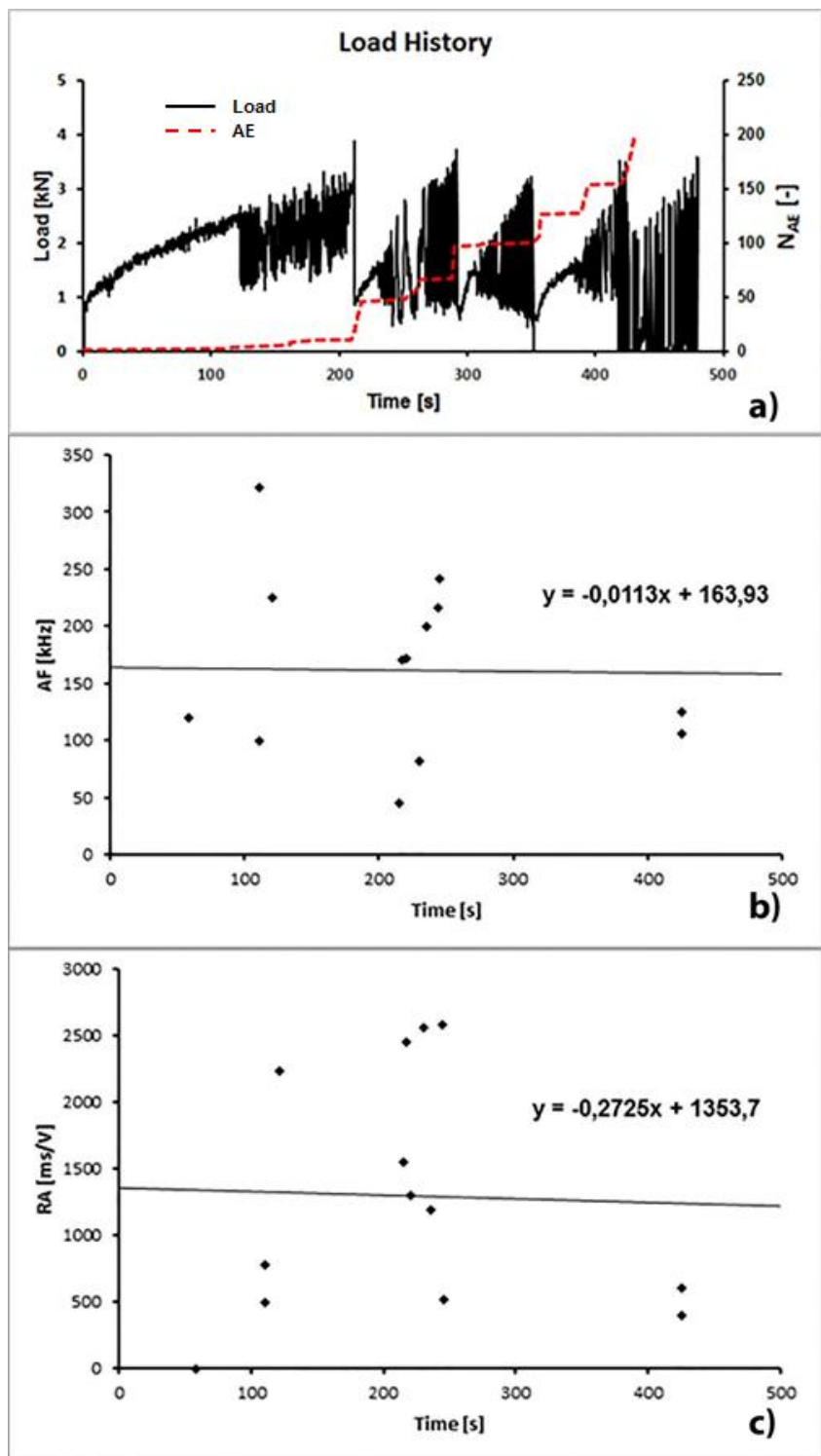


Fig. 5. Load and Cumulated AE (a); Average Frequency, AF (b); and Rise Angle, RA (c).

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5. CONCLUSIONS

The problem of the delamination of dehumidifying plasters applied on historical walls was experimentally analyzed by means a shear test on a mixed stone-plaster sample. The test is useful for assessing the compatibility of new repair mortars against the historic masonry support, to whose interface often stresses arise due to the excessive rigidity of the repair mortars when they are stressed by thermal or mechanical cycles. The innovative experimental procedure consists of a static test in which shear stresses are exerted at the interface between mortar and stone, in order to simulate the stresses that can be generated cyclically during the useful life of the interaction between the two materials.

The test was also monitored with the acoustic emission (AE) technique which allowed to identify the fracture mode at the interface between stone and repair mortar. Through the analysis of the Average Frequency it was possible to identify a first phase of the test in which a fracture of mode I for traction prevails, followed by a second phase of mode II for shear load during the delamination process. The ~~analysys~~analysis of acoustic emission signals have confirmed the stick-slip behavior that characterizes the debonding process.

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Figure 1
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a)



b)

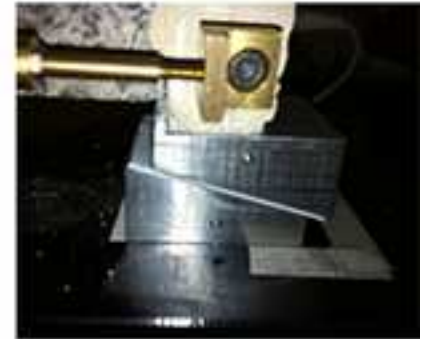
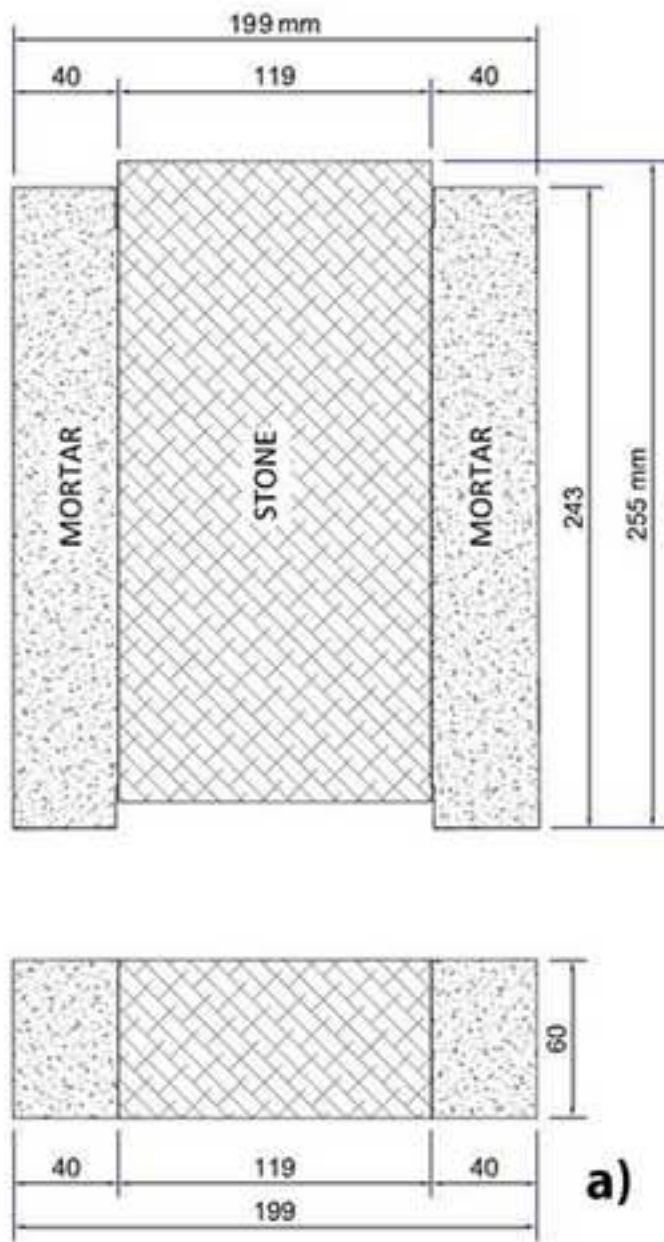
Figure 2
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Figure 3
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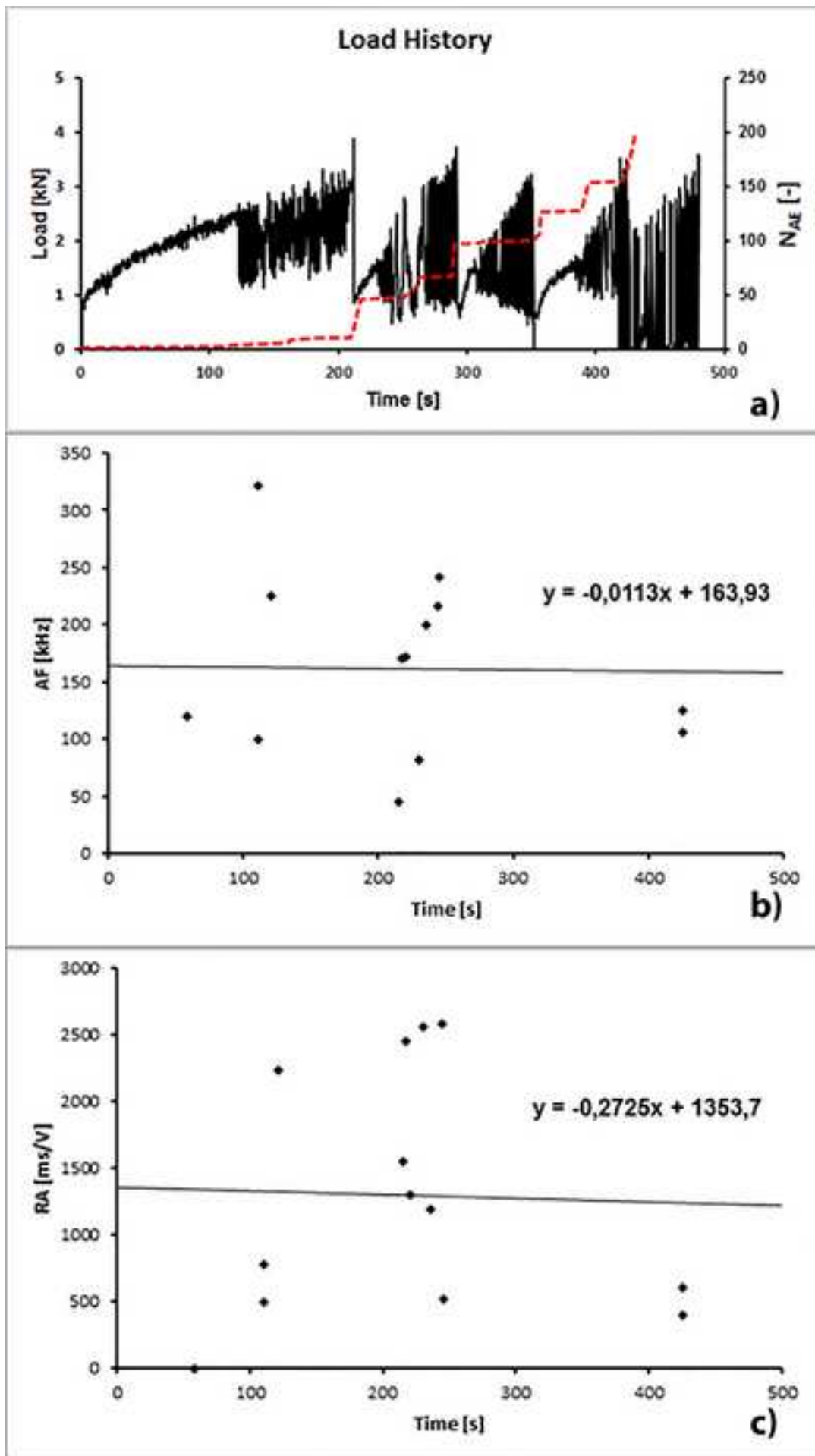
Figure 4
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c)

Figure 5

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REPLY TO EDITOR'S AND REVIEWERS' COMMENTS

Journal: Construction & Building Materials

Manuscript Number: CONBUILDMAT_S_19_09703

Title: Acoustic emission and numerical analysis of the delamination process in repair plasters applied to historical walls

Authors: Alessandro Grazzini, Federico Accornero, Giuseppe Lacidogna, Silvio Valente

The authors thank the Editor and the Reviewer for their useful suggestions, which were very useful in preparing an improved version of the manuscript.

Concerning the list of comments, detailed answers are provided below.

All the changes requested are highlighted with a yellow background in the improved manuscript.

Reviewer 2

Archaeometric research is always very important to the preservation of historical culture of mankind. This enjoyable paper refers to very important aspect of monument restoration with mortars and the consequent issues arising from materials mismatch and the influence of environmental degradation of the materials' interfaces studied with the AE technique.

The authors are grateful to the Reviewer for the positive comments to their manuscript.

I only have some minor suggestions with respect to the content and results presentation.

Minor comments and phrasal corrections:

1. Possibly in page 3 of manuscript the expression "freezing-thawing cycles" can be better rephrased to "freeze-thaw cycles" and also in Fig.1 legend.

We accepted the Reviewer suggestion. The manuscript has been edited accordingly:

«[...] It can often happen that the application of repair mortars that are too rigid, when stressed by thermo-mechanical stress (freeze-thaw cycles, environmental vibrations etc...) undergo a

detachment due to the great difference in stiffness with respect to the masonry layer on which they had been applied [2, 3].»

«Fig. 1. Some examples of plaster detachment on historical walls due to: a) damp action from capillary rising, b) the action of freeze-thaw cycles.»

2. *The expression in page 6 top ".....whose mechanical strength in the plane..." can be possibly rephrased to : "...whose in-plane mechanical strength....."*

We accepted the Reviewer suggestion. The manuscript has been edited accordingly:

«[...] whose in-plane mechanical strength is precisely characterized by friction and mutual meshing between the stones [16]»

3. *Page 6 bottom "MPa" instead of Mpa.*

We accepted the Reviewer suggestion. The manuscript has been edited accordingly.

4. *Can the authors be a bit more specific on the composition or the commercial origin of the restoration mortar product referred to in page 6, experimental section ? Also, the nature of the stone (e.g. marble, or asbestolithic etc) would be nice to be mentioned too.*

We accepted the Reviewer suggestion. The manuscript has been edited accordingly:

«[...] The specimen was composed by assembling a block of gneiss stone, a granitic metamorphic rock with mechanical characteristics similar to those that make up the wall texture of the chapels of the Sacro Monte di Varallo, with two layers of dehumidifying plaster mortar applied to the narrower side faces of the stone block [...]»

«[...] The repair mortar used is a pre-mixed **transpirant product, made from natural hydraulic lime and Natural-Pozzolan**, indicated for the dehumidifying restoration of the plaster to be applied on historical walls. [...]»

5. Some more information on the compression experiment speed in mm/min and machine type could be helpful.

The static compressive tests were performed with the aid of a 100 kN servo controlled machine (MTS, USA). Monotonous compression tests were carried out by controlling the horizontal opening with a speed opening at 0.0001 mm/s.

Also, the type of the AE-equipment if it is a commercial system.

By considering the Reviewer's suggestion, the following remarks have been added in the revised manuscript:

<< In laboratory tests, the authors exploited a leading-edge monitoring equipment [18-20] for multichannel data processing, and consisting in synchronized units for Acoustic Emission monitoring **provided by LEANE Ltd, Italy**. Each of these units analyzes in real time...>>

6. In Figure 5a, please indicate the red dashed line is cumulated AE though obvious.

We accepted the Reviewer suggestion. The manuscript has been edited accordingly.

7. Though the authors follow a well-established path for analyzing AE-average frequency (Fig. 5b) and AE-Rise Angle (Fig. 5c) it seems that the data which is very analytically shown, do not obey the linear functions shown in both graphs. To me the results can be grouped in three major phases:

a. 0- 220 sec : Principal Cracking (MODE II NOT MODE I AS MODE I MUST BE JUSTIFIED AND MODE II IS NATURAL SINCE ITS A SHEAR TEST !)

b. 200-350 sec: Stic - Slip Mechanism as shown in 5a

c. ca. 420 s: Total failure by crack propagation.

Again, if mode I cracks are present due to poisson effect then they should be also visible on the failure surfaces.

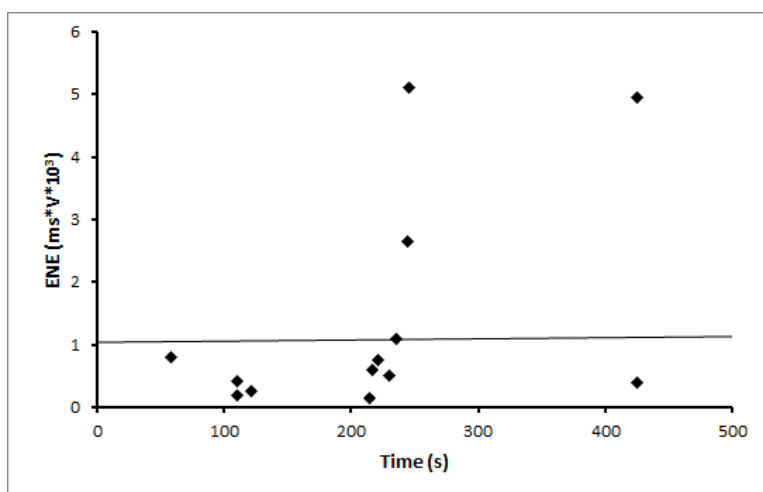
Phases a and b, do show similar frequencies and rise time angles because they are related to mode II cracking (initial and stic-slip propagation.)

Considering phases “b” and “c”, the authors totally agree with the Reviewer, as reported in the original manuscript.

Concerning phase “a”, although it may seem peculiar for a shear test, some evidences of initial Mode I cracking stage are detected. As a matter of fact, << ... from 0 to 120 seconds, rise angles with low values prevail, while the frequencies are oscillating with the higher values more distant from the average trend. This indicates a prevalent Mode I in the delamination process in the initial loading phase. >> As suggested by the Reviewer, Mode I is justified both by AE testing and by the specimen behavior: as the wedges geometry (Fig. 4c) allows the initial sliding of the composite, a crack opening (Mode I) is manifest during the first loading stage.

8. What about the Amplitude - Energy vs time plots ? do they deliver any better views?

Energy vs Time diagram leads to the same conclusions as reported in the manuscript. For the sake of completeness, the abovementioned diagram is reported in the following:



Reviewer 3

The paper is devoted to interesting problem: the investigation of delamination process of plasters applied for the repair work of historical walls. The problem has both high scientific interest and cosial effect. The author used modern experimental technique and data treatment algorithm to investigate the fracture process of stone walls. The paper is good example of application of AE technique. The results of the paper could be interesting both for real practical application and for future laboratory studies which include cluster analysis of AE signals.

The paper reports few tests only and the test include few number of AE signals. But it is naturally for full size test.

The paper is clear and i have no significant comments to improve the paper.

The authors are grateful to the Reviewer for the positive comments to their manuscript.

Reviewer 4

I would like to address some comments and questions to the authors:

** Section 2. In the text: "Specific waveform parameters are set as in the following: Peak Definition Time (PDT) = 50 μ s; Hit Definition Time (HDT) = 150 μ s; Hit Lockout Time (HLT) = 300 μ s". Could you please explain how did you adjusted these parameters? Could you please explain the process of selection of PDT, HDT and HLP to guarantee adequate hit and hit parameters obtention?*

The Peak Definition Time (PDT), the Hit Definition Time (HDT), and the Hit Lockout Time (HLT), are not adjusted basing on specific materials. The PDT/HDT/HLT settings are related to the distance between the supposed damage sources and the sensors: they depend on the size of the tested specimen or structure. Basically, the selection process of the PDT/HDT/HLT settings is based to past experimental campaigns conducted by the Authors, involving specimens of the same size featured by the samples tested in the present work.

** Section 3. In the text: "The signals acquisition threshold can be set in a range between 100 μ V and 6.4 mV". Could you please explain the reasons of selecting those Thresholds?*

By considering the Reviewer's suggestion, the following remarks have been added in the revised manuscript:

<< The signals acquisition threshold can be set in a range between 100 μ V and 6.4 mV, in order to avoid environmental noise. >>

** Section 4. Both, the experimental program and the analyses of mode I and Mode II are very interesting. Could you please include some more details on the test setup?*

The complete description of the test setup is given in paragraph 2 (Experimental setup).

Could you please include some other references related to the application of RA and AF to analyze the cracking process?.

We accepted the Reviewer suggestion. The manuscript has been edited accordingly.

** Section 4. "In the text: On the other hand, all the AE signals obtained during the test, proving a clear dominating average frequency, and a sharp peak in the voltage are shown in Figure 5b,c and used to find AF and RA values. The dominating frequency has been calculated by using the FFT (Fast Fourier Transform)". Could you include more explanations and details on the application and results obtained in of FFT analyses?*

As briefly reported in the manuscript, the dominating frequency has been calculated by using the FFT (Fast Fourier Transform). The Fourier Transform is a linear transform that takes AE signals from time domain and returns them into frequency domain. In other words, it commutes a complex function into another complex function, providing useful information about the change in domain. For AE signals, this change in domain turns out the AE dominating frequency that is the signal frequency having the highest spectrum.

** Section 4 .In the text: "On the other hand, all the AE signals obtained during the test, proving a clear dominating average frequency, and a sharp peak in the voltage are shown in Figure 5b,c and used to find AF and RA values. The dominating frequency has been calculated by using the FFT (Fast Fourier Transform)". Could you please include a brief explanation of the results obtained for you with FFT?*

Please refer to the previous answer.

** Section 4, last paragraph and Figure 5. I think this paragraph is very important, but sincerely I could not see very well the trends shown in Figures 5b and c. Could you please include additional explanations on the trends you observed for AF and RA? There is dispersion in data shown in RA and AF. Could you please refer to that in the text of the manuscript?*

As reported in the manuscript, the linear regressions of the signal frequencies and rise angles are traced during the whole test, observing their mean trends. The authors would like to point out how the mean trend is used to highlight the large RA and AF variations, fixing the three phases of the damaging process:

<< In the first phase, from 0 to 120 seconds, rise angles with low values prevail, while the frequencies are oscillating with the higher values more distant from the average trend. This indicates a prevalent Mode I in the delamination process in the initial loading phase. In the second phase, the highest values of the RAs during the whole test were obtained, while the frequencies continue to oscillate with the lowest values more distant from the average. This behavior shows how the delamination process that leads to collapse develops **within a stick-slip process involving sudden stress drops**, and **it** is mainly accompanied by the sliding of the mortar with respect to the stone block (Mode II). In the final phase, over 400 seconds, the frequencies are still lowered below the average line, while the RAs once again become low, so it can be said that there is no prevailing fracture mode before the specimen collapses definitively. >>

ACOUSTIC EMISSION AND NUMERICAL ANALYSIS OF THE DELAMINATION PROCESS IN REPAIR PLASTERS APPLIED TO HISTORICAL WALLS

Alessandro Grazzini, Federico Accornero, Giuseppe Lacidogna, Silvio Valente
Politecnico di Torino (Italy)

HIGHLIGHTS

- - The delamination process recurring between plaster and stone walls of the UNESCO site "Sacro Monte di Varallo" in Italy has been simulated by new laboratory tests.
- - From the tests has been established as the delamination process between repair mortar and masonry stones is characterized by a stick-slip behaviour.
- - The Acoustic Emission (AE) technique monitoring describes the fracture modes characterizing the delamination at the interface between the plaster mortar and the stone blocks.

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

**ACOUSTIC EMISSION AND NUMERICAL ANALYSIS OF THE DELAMINATION
PROCESS IN REPAIR PLASTERS APPLIED TO HISTORICAL WALLS**

Alessandro Grazzini, Federico Accornero, Giuseppe Lacidogna, Silvio Valente
Politecnico di Torino (Italy)

Author Contribution Statement

Alessandro Grazzini: Conceptualization, Resources, Writing, Visualization

Federico Accornero: Formal Analysis, Data Elaboration, Writing

Giuseppe Lacidogna: Metodology, Supervision, Validation, Review & Editing

Silvio Valente: Software, Investigation