

In situ chemical and physical reduction of copper on bioactive glass surface

*Original*

In situ chemical and physical reduction of copper on bioactive glass surface / Miola, M., Bertone, E., Verne, E.. - In: APPLIED SURFACE SCIENCE. - ISSN 0169-4332. - ELETTRONICO. - 495:(2019), p. 143559. [10.1016/j.apsusc.2019.143559]

*Availability:*

This version is available at: 11583/2749507 since: 2023-04-20T08:06:04Z

*Publisher:*

Elsevier

*Published*

DOI:10.1016/j.apsusc.2019.143559

*Terms of use:*

This article is made available under terms and conditions as specified in the corresponding bibliographic description in the repository

*Publisher copyright*

Elsevier postprint/Author's Accepted Manuscript

© 2019. This manuscript version is made available under the CC-BY-NC-ND 4.0 license  
<http://creativecommons.org/licenses/by-nc-nd/4.0/>. The final authenticated version is available online at:  
<http://dx.doi.org/10.1016/j.apsusc.2019.143559>

(Article begins on next page)

Manuscript Number: APSUSC-D-19-04624R1

Title: In situ chemical and physical reduction of copper on bioactive glass surface

Article Type: Full Length Article

Keywords: Bioactive glass; surface modification; copper ion exchange; in situ chemical/physical reduction; antibacterial.

Corresponding Author: Dr. Marta Miola, Ph.D

Corresponding Author's Institution: Politecnico di Torino

First Author: Marta Miola, Ph.D

Order of Authors: Marta Miola, Ph.D; Elisa Bertone; Enrica Vernè

Abstract: In this work silica-based bioactive glass powders were doped with  $\text{Cu}^{++}$  ions by means of ion-exchange process and subsequently they were exposed to different chemical (tannic acid, ascorbic acid and NaOH) and physical processes (UV irradiation, thermal treatment in air or argon atmosphere) to promote the in situ reduction of  $\text{Cu}^{++}$  ions to  $\text{Cu}^+$  or  $\text{Cu}^0$ . The obtained glasses were investigated by means of structural (X-Ray diffraction - XRD), morphological and compositional analyses (scanning-transmission electron microscopy equipped with energy dispersive spectroscopy (FESEM/STEM-EDS)); moreover, glasses were subjected to in vitro bioactivity test in simulated body fluid up to 14 days to investigate the influence of the performed chemical and physical treatments on glass bioactivity. At the end of incubation time glasses were analyzed by means of FESEM-EDS and Fourier transformation infrared spectroscopy (FT-IR). The obtained results evidenced that, in general, the chemical treatments are useful to induce the formation of  $\text{Cu}^0$ , while thermal treatment induce the nucleation of  $\text{CuO}$  (in air) or  $\text{Cu}_2\text{O}$  (in argon). All samples maintained a bioactive behavior. At least, preliminary antibacterial effect evaluation by inhibition halo test evidenced that samples containing free  $\text{Cu}^{++}$  ions or  $\text{Cu}^0$  nanoparticles possess the best antibacterial effect.



**POLITECNICO  
DI TORINO**

Dipartimento  
di Scienza Applicata  
e Tecnologia

Turin, March 29, 2019

Dear Editor,

I would like to submit, for a possible publication on the Journal “Applied Surface Science”, the original paper:

**“In situ chemical and physical reduction of copper on bioactive glass surface”**

Submitted by:

Marta Miola<sup>1,\*</sup> Elisa Bertone and Enrica Verne<sup>1</sup>

<sup>1</sup>Politecnico di Torino, Applied Science and Technology Department, Corso Duca degli Abruzzi 24, 10129 Torino, Italy

Authors are aware of the article content and approve its submission. Authors confirm that this manuscript is original and has not been previously published in other journals, nor is it submitted to other journals at this present time and we support that do not exist conflict of interest with no academic institution or company. Moreover, authors declare that, if the article will be accepted, it will not be published elsewhere in the same form and in any language, without the written consent of the publisher.

**\* Corresponding author:**

Dr. Marta Miola

Politecnico di Torino

Department of Applied Science and Technology (DISAT)

Corso Duca degli Abruzzi 24, 10129 Torino, ITALY

Tel.: +39-0110904717

Fax: +39-0110904624

e-mail: [marta.miola@polito.it](mailto:marta.miola@polito.it)

Reviewers' comments:

Reviewer #1: the authors report on the properties of bioactive glass that was functionalized with Cu using an ion exchange procedure. They investigate for bioactivity in simulated body fluids. The methods used are logical and appear adequate for the problem. The results appear plausible, but the claims are not yet sufficiently corroborated by the data. The motivation and experimental support should be strengthened before the manuscript is suitable for APSUSC.

A: the paper has been improved according to the reviewer's comment.

The authors have remarked on the possibility of ion exchange with ambient medium. However, they have not adequately studied potential leakage of Cu ions into surrounding liquid. They should consider realistic settings in presence of high physiological protein levels (for example albumin which, after all, is a good sequester of free copper ions). Copper being highly redox active, and catalytist for denitrosylation, this should bring considerable artefacts into any biological assay.

A: the authors are aware that a more realistic settings could be of help in simulating the fate of copper eventually released in the biological fluids. However, at this step of the research, this investigation is still premature. The aim of the paper, as assessed in the manuscript, is to investigate different ways to introduce copper in a reduced form on the surface of a bioactive glass, in view of a potential application as bioactive and antibacterial bone substitute. As reported in the introduction, the bioactivity, as well as the antibacterial behavior, have been investigated preliminary, by means of commonly used standard tests and conditions, with comparative purposes among the various sets of samples.

The potential leakage of Cu ions into surrounding liquid, their redox and catalytic activities, as well as their potential impact on biological assays could be of interest to evaluate in more deep details the antibacterial effect of the materials object of the manuscript, for example to assess if a "contact killing" or a "leaching" mechanism are predominant. However, in the authors' opinion, these aspects should be explored on a selected set of samples, and are not object of investigation at this stage of the research.

The introduction and the conclusions have been improved to explain this issue.

The existing literature on Cu-glasses is not adequately reviewed, and the references should be greatly extended.

A: the paper has been improved according to the reviewer's comment.

Finally, the manuscript is difficult to read due to its defective grammar and style. The authors are emphatically advised to consult a native English speaker and revise the text in detail.

A: the paper has been improved according to the reviewer's comment.

The motivation for this particular material choice should be strengthened.

A: the paper has been improved according to the reviewer's comment.

Reviewer #2: General comments

The submitted paper reports on the synthesis and characterisation of silica-based bioactive glass powders doped with Cu<sup>++</sup> ions by means of ion-exchange process. The influence of different chemical (tannic acid, ascorbic acid and NaOH) and physical processes (UV irradiation, thermal treatment in air or argon atmosphere) to promote the in situ reduction of Cu<sup>++</sup> ions to Cu<sup>+</sup> or Cu<sup>0</sup> was investigated.

Many characterisation techniques were used, including XRD, FESEM/STEM-EDS, in vitro bioactivity test in simulated body fluid, FT-IR.

The subject of this work is appealing, of current interest and worthy of investigation and matches the aim and scope of Applied Surface Science.

The paper is well organised, but, as a general consideration, the Authors should not only describe the acquired results but also to better and more deeply discuss them and compare them with literature.

A: the paper has been improved according to the reviewer's comment, taking into account that, on the basis of authors knowledge, there are not studies regarding the reduction of copper directly on bioactive glass surface and thus, for some characterization, the comparison results difficult.

Finally, a deep and accurate revision of the English grammar and language is strongly recommended. Detailed suggestions and remarks are reported below point by point.

A: the paper has been improved according to the reviewer's comment.

## Keywords

The chosen keywords (i.e. bioactive glass; copper; in situ reduction; antibacterial) do not completely cover the manuscript content.

A: the keywords have been corrected to completely cover the manuscript content.

## 1. Introduction

- The Introduction section is well conceived and organized. However more recent literature references have to be added.

A: more recent references have been added

- Regarding the copper action, more recent literature references have to be added. For example, the Authors should cite some recent chapters and/or reviews where the biological role of copper, used as vicarious ions within both hydroxyapatites and glasses, is reported.

A: the paper has been improved according to the reviewer's comment.

- The following sentence "Focusing the attention on biomedical applications, copper has been included also in the composition of several bioactive glasses, a class of materials widely studied as bone substitutes for their ability to chemically bond to living bone through a peculiar surface reactivity, which implicates ion exchange between glass and biological fluids, the development of a silica-rich amorphous layer, the adsorption of calcium and phosphate ions and their crystallization into hydroxyapatite (HAp) [9,10]" has to be supported with more recent and complete suitable literature references, including "Bivalent cationic ions doped bioactive glasses: the influence of magnesium, zinc, strontium and copper on the physical and biological properties, Journal of Materials Science 52(15) (2017): 8812-8831".

A: the paper has been improved according to the reviewer's comment.

## 2. Materials and Methods

### 2.1 Synthesis and thermal characterization of Cu-containing bioactive glass

- More details about the used reagents, such as the supplier and purity, have to be added.
- The heating rate has to be specified.
- For the milling step, the rpm and time have to be reported.

A: the paper has been improved according to the reviewer's comment.

### 2.2 In situ reduction processes

- Many justifications do not sound appropriate for the Experimental section.

For example, "as reported in literature [24,25] the irradiation with UV light can induce the formation of copper nanoclusters.", "since as reported by Sheng et al. [25] the thermal annealing can produce Cu nanoclusters.", and "Regarding the chemical treatments, tannic acid (SBA3-CuTA) and ascorbic acid (SBA3-CuAA) were selected for their well know ability to reduce ions, such as copper, silver or gold ions, to

nanoparticles [28-32]; moreover, they are green reducing agent that can be obtained from vegetal products" could be removed here and moved to the Introduction section or to the Discussion one.

A: the paper has been improved according to the reviewer's comment.

### 2.3 Glasses characterizations

-- For XRD measurements, the used  $\lambda$ , the investigated  $2\theta$  range, time per step and step size have to be specified.

How were the samples prepared for SEM observation? Add details.

A: the paper has been improved according to the reviewer's comment.

- Even if well known, the composition and preparation of SBF have to be briefly reported.

A: the composition of SBF and the preparation protocol are not only well known, but they are also reported in the ISO standard that has been cited in the references. To simplify the interpretation of the bioactivity test the composition of SBF has been reported qualitatively, but in the authors' opinion the description of the SBF preparation protocol, already defined in the ISO standard, is redundant and not essential for the results interpretation, so it was not reported.

- The following description "As reported in literature [35-37] the bioactivity process can be divided in five steps: the first one (Step I) consists of a rapid ions exchange between alkaline ions from the glass and hydrogen ions from the solution, in the Step II the formation of silanols occurs (Step II), then they condensate to develop a silica gel layer (Step III). Subsequently calcium, phosphate and carbonate ions are adsorbed in the silica gel (Step IV) and react, forming the hydroxyapatite (HAp) layer (Step V)" can be removed, since it is well known and does not sound proper for the Experimental section.

A: the description has been strongly reduced, according to the reviewer's comment, removing all the details that do not sound proper for the Experimental section. This description has been moved to the "Results and discussion" section, since the results of bioactivity test have been commented by referring to the four steps of bioactivity.

## 3. Results and Discussion

As a general comment, all the acquired data and results should be better and more deeply discussed and compared with the Literature and not only described. Thus, the Authors have to improve this section.

A: the paper has been improved according to the reviewer's comment. However, it should be noticed that, on the basis of authors knowledge, there are not papers regarding the in situ reduction of copper on bioactive glass surface; thus a deep comparison with literature results difficult.

### 1.1 Thermal characterization of Cu-containing bioactive glass

- In the title, please replace 1.1 with 3.1.

- The Authors should not only describe the results but also justify them, with proper literature references.

- For Figure 2a and Figure 2 b use the same scale and the same character and dimension.

A: the section has been improved according to the reviewer's comment.

### 1.2 Phase analysis

- In the title, please replace 1.2 with 3.2.

- The Authors have to report the used JCPDS card numbers both within the text and in the related Figures.

- Even if already reported in Ref [18], the XRD pattern of the pristine Cu-doped glass should be shown.

A: the section has been improved according to the reviewer's comment. The JCPDS card numbers have been reported in the text due to the complexity of the figure.

### 1.3 Morphological and compositional characterization

- In the title, please replace 1.3 with 3.3.
- The shown SEM micrographs have to be at the same magnification. Please make them comparable.
- Moreover, it is not possible to consider EDX microanalysis a quantitative characterisation. It is only possible to obtain an estimation of the amounts of the identified elements. It is necessary to use chemical analyses, such as ICP and XRF, in order to obtain quantitative data.

A: the section has been improved according to the reviewer's comment. SEM micrographs of large area have been selected at the same magnification, in the other cases (e.g.:...Fig 4e,h,m,p, Fig 5b,e,h) the magnification has been selected on the basis of the details that authors wanted to highlight.

### 1.4 Bioactivity

- In the title, please replace 1.4 with 3.4.
- As evidence above, it is not possible to consider EDX microanalysis a quantitative characterisation. It is only possible to obtain an estimation of the amounts of the identified elements. It is necessary to use chemical analyses, such as ICP and XRF, in order to obtain quantitative data. It is strongly suggested to use ICP analyses to be applied on the SBF media at the selected times.

A: the section has been improved according to the reviewer's comment. Reviewer is right, EDS is a semi-quantitative analysis and ICP could be useful to estimate the variation of elements; however, due to the large number of samples and analyses, at this step of the research authors decided to investigate the bioactivity by means of SEM-EDS and FT-IR analysis. The bioactivity mechanism of the most promising samples will be investigated in details in future works.

## *In situ* chemical and physical reduction of copper on bioactive glass surface

Marta Miola<sup>1\*</sup>, Elisa Bertone<sup>1</sup>, Enrica Vernè<sup>1</sup>

<sup>1</sup>Politecnico di Torino, Applied Science and Technology Department, Corso Duca degli Abruzzi 24, 10129 Torino, Italy.

\* Corresponding author

[marta.miola@polito.it](mailto:marta.miola@polito.it)

### Abstract

In this work silica-based bioactive glass powders were doped with  $\text{Cu}^{++}$  ions by means of ion-exchange process and subsequently they were exposed to different chemical (tannic acid, ascorbic acid and NaOH) and physical processes (UV irradiation, thermal treatment in air or argon atmosphere) to promote the *in situ* reduction of  $\text{Cu}^{++}$  ions to  $\text{Cu}^+$  or  $\text{Cu}^0$ . The obtained glasses were investigated by means of structural (X-Ray diffraction – XRD), morphological and compositional analyses (scanning-transmission electron microscopy equipped with energy dispersive spectroscopy (FESEM/STEM-EDS)); moreover, glasses were subjected to *in vitro* bioactivity test in simulated body fluid up to 14 days to investigate the influence of the performed chemical and physical treatments on glass bioactivity. At the end of incubation time glasses were analyzed by means of FESEM-EDS and Fourier transformation infrared spectroscopy (FT-IR). The obtained results evidenced that, in general, the chemical treatments are useful to induce the formation of  $\text{Cu}^0$ , while thermal treatment induce the nucleation of CuO (in air) or  $\text{Cu}_2\text{O}$  (in argon). All samples maintained a bioactive behavior. At least, preliminary antibacterial effect evaluation by inhibition halo test evidenced that samples containing free  $\text{Cu}^{++}$  ions or  $\text{Cu}^0$  nanoparticles possess the best antibacterial effect.

### Keywords

Bioactive glass; surface modification; copper ion exchange; *in situ* chemical/physical reduction; antibacterial.

### 1. Introduction

Copper (Cu) and its compounds have been recently reported in numerous studies as effective tools to reduce the incidence of contact-mediated infections [1-3], due to several advantages in comparison with other antimicrobial materials, such as, among others, their multitoxicity and effectiveness against multiresistant microorganisms. The mechanism of “contact killing” of bacteria recognized to metallic Cu

surfaces [4], that makes it an intrinsically antibacterial material, is gaining increasing attention in the face of growing antibiotics resistance of bacteria, even if the role of the interaction between bacteria and metal surface, media composition and metal surface chemistry on contact killing is still object of few studies. For example, the antibacterial properties of thermally generated Cu oxides ( $\text{Cu}_2\text{O}$  and  $\text{CuO}$ ) in comparison to pure Cu, as well as the formation of Cu oxides on Cu during antimicrobial test, was investigated by M. Hans et al. [4] demonstrating that  $\text{CuO}$  was significantly effective against *E. hirae*, compared to pure Cu, and  $\text{Cu}_2\text{O}$  was as effective as pure Cu. The release of  $\text{Cu}^+$  and  $\text{Cu}^{2+}$  ions from the different surfaces was highest for pure copper, followed by  $\text{Cu}_2\text{O}$  and  $\text{CuO}$  and was only approximately correlated with their antibacterial efficacy. Other researchers investigated the antibacterial activity of copper NPs related to their oxidation state and suggested that cuprous state of copper bind to the proteins and so  $\text{Cu}_2\text{O}$  NPs show high affinity to the bacterial cells, while  $\text{CuO}$  NPs effect is ascribable to the significant production of ROS (reactive oxygen species) [5]. The efficacy of copper metallic nanoparticles has also been investigated by several authors [6, 7]; however, there are very few studies focused on the Cu-NPs bactericidal mechanism [7]. In general three mechanisms of action are reported in literature: i) changing of bacterial membrane permeability due to the accumulation and dissolution of NPs; ii) NPS ability to generate reactive oxygen species (ROSs) or/and their corresponding ions; iii) uptake of released metallic ions; moreover, Cu NPs seem to possess a prolonged antibacterial effect [7].

Copper at different oxidation states ( $\text{Cu}^{2+}$ ,  $\text{Cu}^+$ , and  $\text{Cu}^0$ ), can be added in glasses both as network modifier or nanoparticles [8-12]. Focusing the attention on biomedical applications, Cu in ionic form has been included in the composition of several bioactive glasses, a class of materials widely studied as bone substitutes for their ability to chemically bond to living bone through a peculiar surface reactivity, which implicates ion-exchange between glass and biological fluids, the development of a silica-rich amorphous layer, the adsorption of calcium and phosphate ions and their crystallization into hydroxyapatite (HAp) [13-15]. Silica-based Cu-containing bioactive glasses have been obtained by sol-gel [16-21], as well as by the traditional melt and quenching technique both for silica-based bioactive glasses [22,23] and phosphate glasses [24]. The ion-exchange technique in aqueous solution was also used to dope with Cu ions the surface of different silica-based bioactive glasses [25,26]. In all these studies the goal was to develop bioactive and antibacterial glasses without affecting the structure, morphology, composition and properties of the glasses. These studies demonstrated that the glasses doped with Cu ions significantly reduced the bacterial adhesion and proliferation, while preserving their bioactivity.

In the present paper, powders of a silica-based bioactive glass, prepared by melt and quenching route, have been doped with  $\text{Cu}^{++}$  ions by ion-exchange process in aqueous solution and, for the first time on the basis of authors knowledge, subjected to several physical and chemical treatments in order to induce the in situ reduction of  $\text{Cu}^{++}$  ions to  $\text{Cu}^+$  or  $\text{Cu}^0$ . Thus, the first aim of this study was to investigate the best physical and/or chemical treatments able to reduce  $\text{Cu}^{++}$  ions directly on bioactive glass surface and the possible

formation of nanoparticles, **in order to investigate the possibility of improving the bioactive glass surface properties** with the peculiar features of copper nanoparticles, such as high surface to volume ratio, multiple mode of antibacterial action and the possibility to be further functionalized with drugs [27-30]. The second goal of this work was to verify the bioactivity and preliminary evaluate the antibacterial effect of the modified glass containing copper in different oxidation state, **by means of commonly used standard tests and conditions, with comparative purposes among the various sets of samples. These preliminary characterizations are expected to be helpful in the selection of a representative set of samples, obtained by the best treatment, that could be object of future biological assays in a more complex and realistic environment.**

## 2. Materials and Methods

### 2.1 Synthesis and thermal characterization of Cu-containing bioactive glass

The starting glass (named SBA3 from now on), having the molar composition 48% SiO<sub>2</sub>, 26% Na<sub>2</sub>O, 22% CaO, 3% P<sub>2</sub>O<sub>5</sub>, 0.43% B<sub>2</sub>O<sub>3</sub>, 0.57% Al<sub>2</sub>O<sub>3</sub>, was produced by melting and quenching process. **All chemicals were purchased from Sigma-Aldrich (Switzerland, reagent grade > 99%).** Briefly, SBA3 precursors were melted in a platinum crucible at 1450 °C for 1 h (**heating rate 10 °C/min**) and cooled in water to obtain a frit. Subsequently, the frit was mechanically milled into a zirconia jar (**300 rpm for 1 h**) and sieved to obtain glass powders with a final grain size < 20 μm. Copper was introduced in the glass powders (SBA3-Cu) by means of ion-exchange process in aqueous solution of copper acetate 0.05 M for 1 h at 37 °C and 150 rpm; at the end of the process, the solution was removed and SBA3-Cu powders were washed with bi-distilled water, filtered and dried as reported in [25]. The glasses (doped and undoped) structure, morphology, composition and antibacterial properties were evaluated in a previous work [25]. In the present work Differential Thermal Analysis (DTA, 404 PC Netzsch) was carried out in order to identify the characteristic temperatures of the glass in view of reduction processes, that involve, in some cases, a thermal treatment.

### 2.2 In situ reduction processes

**Aiming to induce the in situ reduction of copper ions,** SBA3-Cu powders were subjected to several physical and chemical treatments, **adapted from literature [31-34], as** reported in table 1.

SBA3 containing Cu <sup>2+</sup> ions				
	Acronym	UV irradiation	550 °C air	550 °C Ar
Physical treatments	UV	X		
	UV+TT	X	X	
	TT		X	

	<b>UV+TTAr</b>	X		X
	<b>TTAr</b>			X
<b>Chemical treatments</b>	<b>TA</b>	Tannic acid		
	<b>AA</b>	Sodium L-ascorbate		
	<b>NaOH</b>	Sodium hydroxyde		

Table 1: physical and chemical treatments and samples acronym.

In particular, **for what is concerning the physical treatments**, SBA3-Cu **glass powders were** subjected to UV-light irradiation (SBA3-Cu1 sample, 20 W for 30 min) [31,32]. The glass powders were also subjected to a thermal treatment at 550 °C for 2h (with – SBA3-Cu2 and without – SBA3-Cu3 UV irradiation) [32]. The thermal treatments at 550 °C for 2 h (after UV irradiation – SBA3-Cu4 – or not – SBA3-Cu5) were also performed in argon atmosphere in order to evaluate the role of the atmosphere in the reduction process [33,34].

**As far as the chemical treatments is concerned**, SBA3-Cu powders were treated with a 0.01 M solution of tannic acid at 37 °C, 150 rpm for 30 minutes, while a solution 0.1 M of sodium L-ascorbate at 80 °C, 150 rpm for 30 minutes were used. The concentrations were selected on the basis of literature [35-39]. At the end of treatments glass powders were washed with bi-distilled water, filtered and dried overnight at 37 °C.

Lastly, the reducing ability of NaOH [37] was estimated by immersing SBA3-Cu in a 1 M solution of NaOH at 80 °C, 150 rpm for 1 h (SBA3-Cu8). Then, sample was washed with bi-distilled water, filtered and dried overnight at 37 °C. These treatments have been adapted from literature in order to induce the *in situ* reduction of Cu<sup>++</sup> ions. The formation of Cu<sup>+</sup> ions, copper oxides and Cu<sup>°</sup> nanoparticles on the glass surface has been hypothesized and verified by morphological observation, chemical and phase analysis.

Figure 1 resumes the possible reduction mechanisms involved during *in situ* chemical and physical treatments.

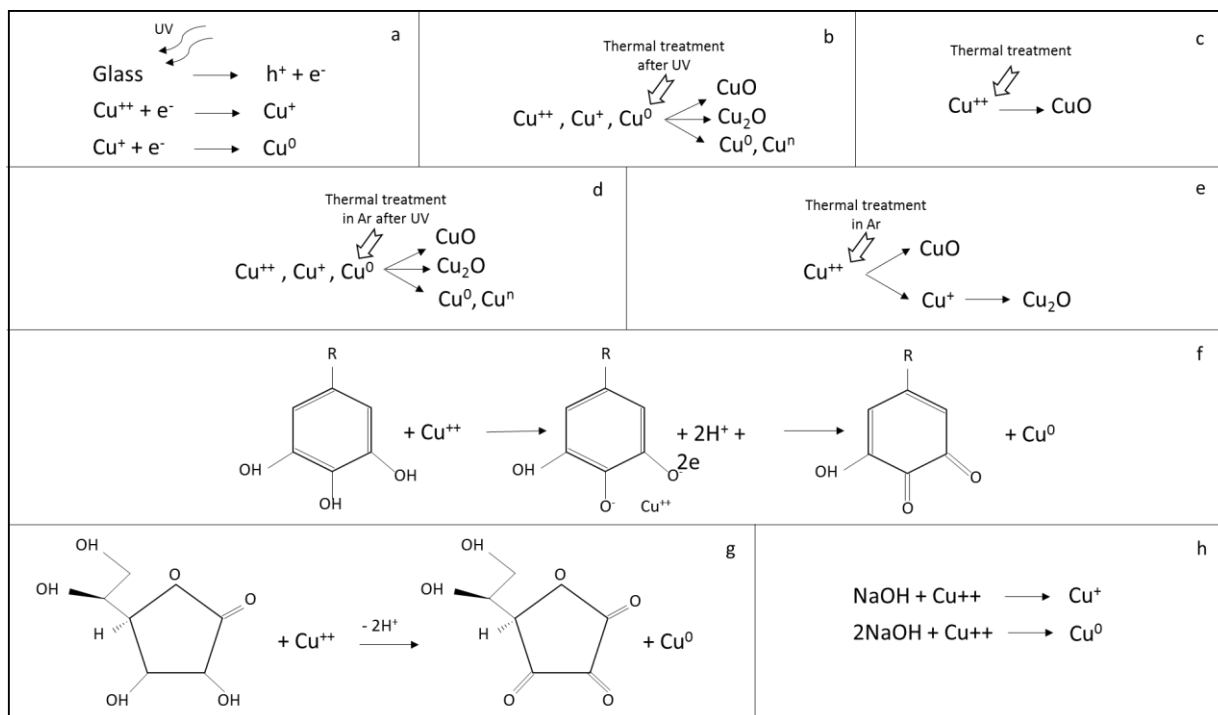


Figure 1: proposed mechanism of *in situ* reduction after a) UV irradiation ( $\text{h}^+$  is a hole center,  $\text{e}^-$  is an electron), b) thermal treatment after UV, c) thermal treatment, d) thermal treatment in Ar after UV, e) thermal treatment in Ar, f) tannic acid treatment, g) sodium L-ascorbate treatment, h) NaOH treatment.

### 2.3 Glasses characterizations

All glasses exposed to the reduction process were subjected to structural analysis by means of XRD (X'Pert Philips diffractometer), using the Bragg Brentano camera geometry and the Cu-K $\alpha$  incident radiation (source voltage and current set at 40 kV and 30 mA, incident wavelength  $\lambda = 1.5405 \text{ \AA}$ , step size  $\Delta(2\theta) = 0.02^\circ$ , fixed counting time of 1 s per step), in order to identify the formation of new crystalline phases and in particular metallic copper. The obtained patterns were analysed with X'Pert High Score software and the PCPDF data bank.

Morphological and compositional analyses were performed by means of scanning electron microscopy equipped with energy dispersive spectroscopy (FESEM-EDS, SUPRATM 40, Zeiss) and scanning transmission electron microscopy (STEM, Merlin Gemini Zeiss) to evaluate the influence of the reduction treatments on glass powders morphology and composition and to investigate the possible formation of copper nanoparticles and their dimensional range. Samples for SEM observation were prepared by positioning glass powders on adhesive carbon tape, attached to aluminum stub. Samples were chromium-coated prior to the analysis. STEM analysis was performed by preparing a glass particles suspension and depositing a drop on a copper TEM grid with carbon film (SPI Supplies® Brand Lacey Carbon Coated 200 Mesh Copper Grids – JEOL S.p.A.).

All glasses were then subjected to *in vitro* bioactivity test in simulated body fluid (SBF), an inorganic solution developed at the Department of Material Chemistry, Graduate School of Engineering, Kyoto University, which is characterized by ion concentrations nearly equal to those of human blood plasma, buffered at pH 7.40 with 50 mM trishydroxymethylaminomethane and 45 mM hydrochloric acid at 36.5°C, as reported in literature [40]. The test was performed by dipping glass powders (100 mg) in 100 ml of SBF following the protocol of Kyoto University as suggested by the ISO standard [41] and maintaining samples at 37 °C for 3, 7 and 14 days at 150 rpm in orbital shaker (IKA® KS4000i control). As reported in literature [42-44] the bioactivity test is useful to predict the ability of bioactive glasses to bond to living bone by observing the growth of a hydroxyapatite (HAp) layer on their surface after soaking in SBF.

The pH of the solutions was monitored every 2-3 days. At the end of incubation time, glass powders were gently washed with bi-distilled water, filtered and dried overnight at 37 °C; subsequently, FESEM-EDS analyses were performed to verify the precipitation of hydroxyapatite or its precursor on glass powders. Moreover, Fourier transformation infrared spectroscopy (FT-IR) was used to investigate the reactivity of the glasses and accurately monitoring the formation of reaction phases during SBF immersion. FT-IR spectra were acquired in a Hyperion 2000 FT/IR (Tensor 27, Bruker Optics S.p.A, Ettlingen, Germany) from 2000 to 400 cm<sup>-1</sup> and with 2 cm<sup>-1</sup> resolution. OPUS software (v. 6.5, Bruker S.p.A) was used for instrumental control and spectral acquisition.

A preliminary investigation of antibacterial properties of Cu-containing glasses was carried out by means of inhibition halo test (Kirby Bauer test in accordance with National Committee for Clinical Laboratory Standards [45]). The test was performed using a standard *Staphylococcus aureus* strain (ATCC 29213), which is one of the strains most involved in infections development [46]. To realize the test, glass pellets were prepared by weight 200 mg of each glass powder and press them at 4 tons for 10 seconds in an automatic press (Graseby-Specac T-40). Then glass pellets were placed in contact with Mueller Hinton agar plates uniformly covered with bacteria, as recommended by NCCLS standard and reported in [25], and incubated overnight at 35 °C. At the end of incubation time possible formation of a halo around the sample, in which the bacteria have not proliferated was observed and measured.

### 3. Results and Discussion

#### 3.1 Thermal characterization of Cu-containing bioactive glass

Figure 2 shows the DTA traces of SBA3 and SBA3-Cu glass powders; regarding SBA3 glass (Figure 2a), the glass transition temperature was observed at about 550 °C, while an exothermic peak was individuated at 658 °C, with an onset of crystallization at about 560 °C. The copper introduction (Figure 2b) slightly decreases both the characteristic temperatures: the glass transition temperature of SBA3-Cu is about at 510 °C, while the crystallization peak occurs at 652 °C with an onset at about 560 °C.

On the basis of the DTA analyses, the thermal treatments in air and in Ar were performed at 550 °C, the maximum temperatures that allows to avoid significant crystallization phenomena.

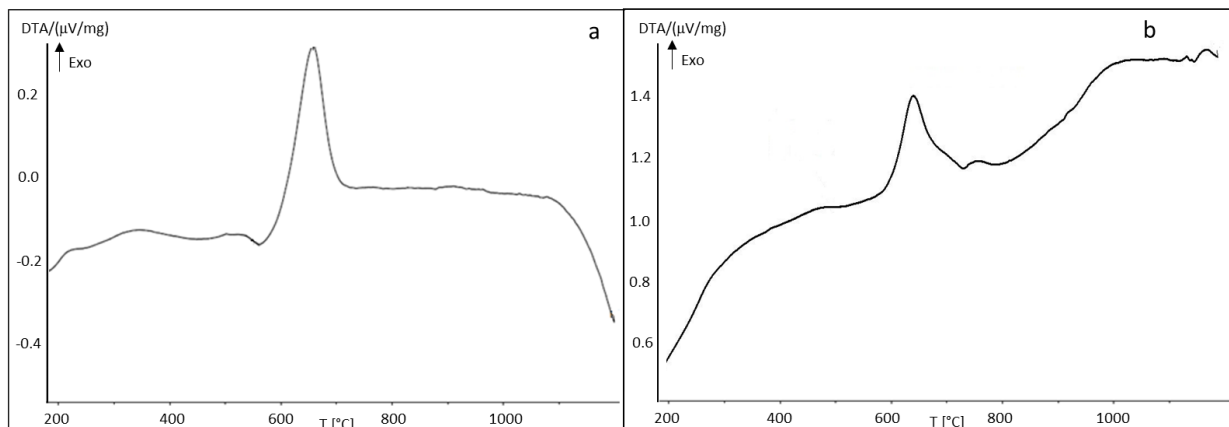


Figure 2: DTA graph of SBA3 (a) and SBA3-Cu (b) glass powders.

### 3.2 Phase analysis

XRD analyses, reported in figure 3, were performed to investigate the possible crystallization of new phases due to the different reducing treatments. The first reduction method investigated in this work is the irradiation with UV light, that it is reported to induce the formation of copper nanoclusters [31,32] in copper doped-silicate glass and starting from cupric oxide (CuO) and cuprous oxide (Cu<sub>2</sub>O). However, the UV irradiation of Cu doped bioactive glass did not cause any variation in the glass structure, since the spectrum (Figure 3a) shows only a peak at about  $2\theta = 29.5^{\circ}$ , ascribable to CaCO<sub>3</sub> (JCPDS code: 01-072-1650), which was also observed on the pristine Cu-doped glass, as reported in [25] and in the inset of figure 3a. The second reduction method investigated in the present paper is the thermal annealing, that is reported by Sheng et al. [31] to be able to induce the nucleation of Cu nanoclusters in copper-doped silicate glass. In this case, the heat treatment at 550 °C in air, both with and without UV pre-treatment, (SBA3-CuUV+TT and SBA3-CuTT samples, figure 3b and 3c respectively) induced the nucleation of Na<sub>2</sub>CaSiO<sub>4</sub> (JCPDS code: 01-073-1726) and the formation of CuO (JCPDS code: 01-080-1268). Realistically, since the thermal treatment has been performed at a temperature close the crystallization onset (Figure 2), the reached temperature is sufficient to allow the formation of the first crystallization nuclei of Na<sub>2</sub>CaSiO<sub>4</sub>, which is a biocompatible phase that can induce bone-like apatite formation in simulated body fluid [47]. Moreover, the thermal treatments in air allow the formation of CuO but not copper reduction.

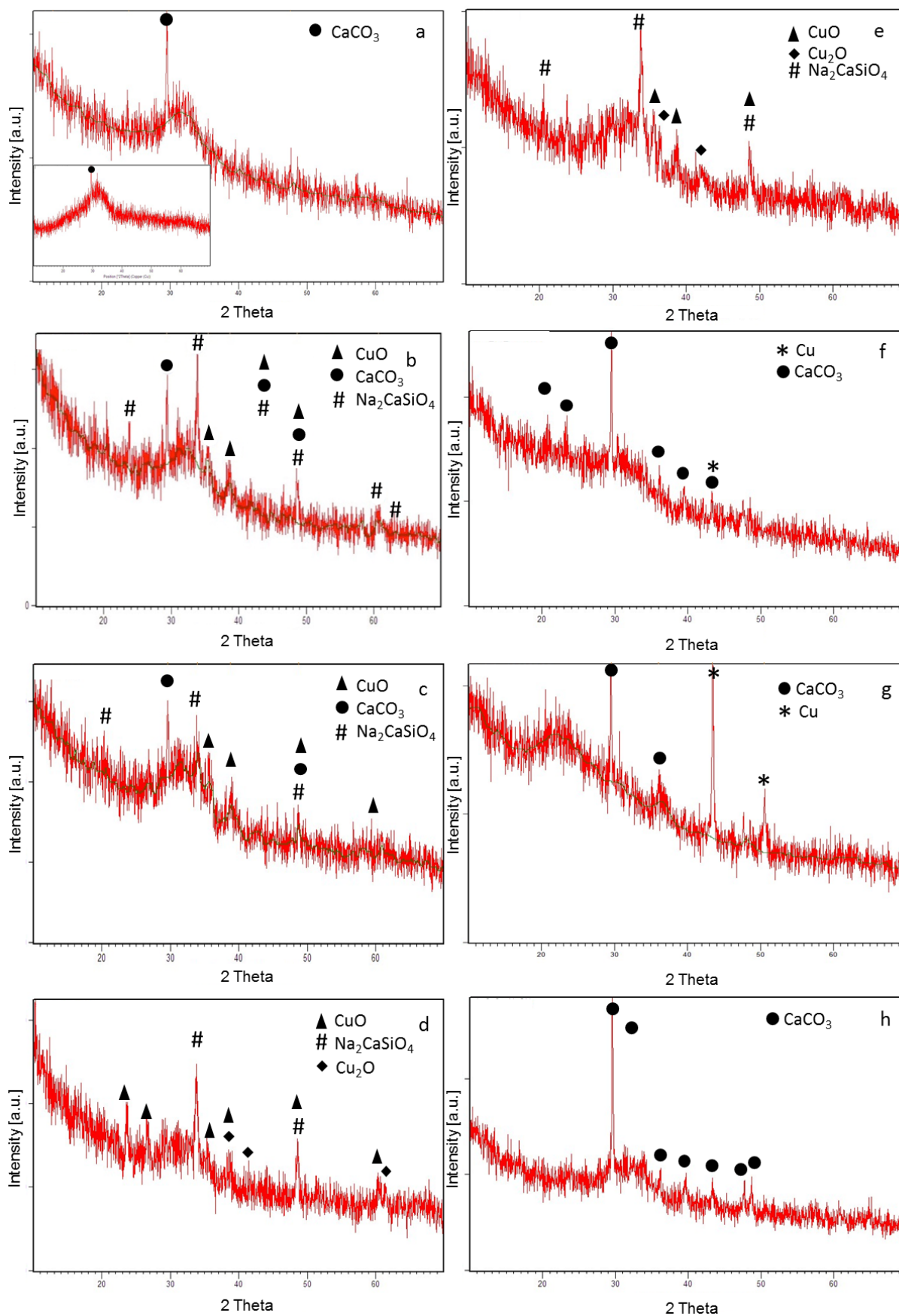


Figure 3: XRD patterns of SBA3-CuUV (a, inset: pristine Cu-doped SBA3), SBA3-CuUV+TT (b), SBA3-CuTT (c), SBA3-CuUV+TTAr (d), SBA3-CuTTAr (e), SBA3-CuTA (f), SBA3-CuAA (g), SBA3-CuNaOH (h).

Heat treatments in Ar (SBA3-CuUV+TTAr and SBA3-CuTTAr samples, figure 3d and 3e respectively) atmosphere induced the nucleation of the same crystalline phases observed after thermal treatment in air and the formation of Cu<sub>2</sub>O (JCPDS code: 01-077-0199), supporting the hypothesis that the use of argon allows partial reduction of Cu<sup>2+</sup> to Cu<sup>+</sup>.

Regarding the chemical treatments, tannic acid (SBA3-CuTA) and ascorbic acid (SBA3-CuAA) were selected for their well known ability to reduce ions, such as copper, silver or gold ions, to nanoparticles [35-39], starting from metal salts (e.g. copper acetate, copper chloride, and copper sulfate); moreover, they are green reducing agent that can be obtained from vegetal products.

In the present work, the use of tannic acid allowed the copper reduction and the formation of metallic copper, as evidenced by the diffraction pattern (Figure 3f); the same result was obtained using ascorbic acid (Figure 3g): the XRD pattern of SBA3-CuAA samples shows very high peaks of metallic Cu (JCPDS code: 01-085-1326). The treatment with NaOH did not induce any particular change from structural point of view (Figure 3h).

### 3.3 Morphological and compositional characterization

FESEM-EDS analysis of Cu-doped glasses subjected to physical reduction processes are reported in figure 4. Figure 4a shows the of SBA3-glass for comparison. Glass powders irradiated with UV (Figures 4b and c) showed the same morphology and composition of pristine glass; this result, together with structural analysis, evidenced that the UV irradiation did not induce copper reduction nor the formation of different phases. SBA3-CuUV+TT and SBA3-CuTT samples (heat treated in air) showed a rounded shape (Figures 4d and g) and the presence of nanoparticles, which probably are the first crystallization nuclei of Na<sub>2</sub>CaSiO<sub>4</sub> (Figures 4e and h), due to the thermal treatment. The same observation can be deduced for SBA3-CuUV+TTAr and SBA3-CuTTAr samples (heat treated in Ar atmosphere, figure 4l-q): also in this case the formation of the first crystallization nuclei of Na<sub>2</sub>CaSiO<sub>4</sub> can be noticed. From a compositional point of view, the EDS microanalysis of area gave a semi-quantitative identification of the elements for all samples and did not show significant differences respect the pristine glass.

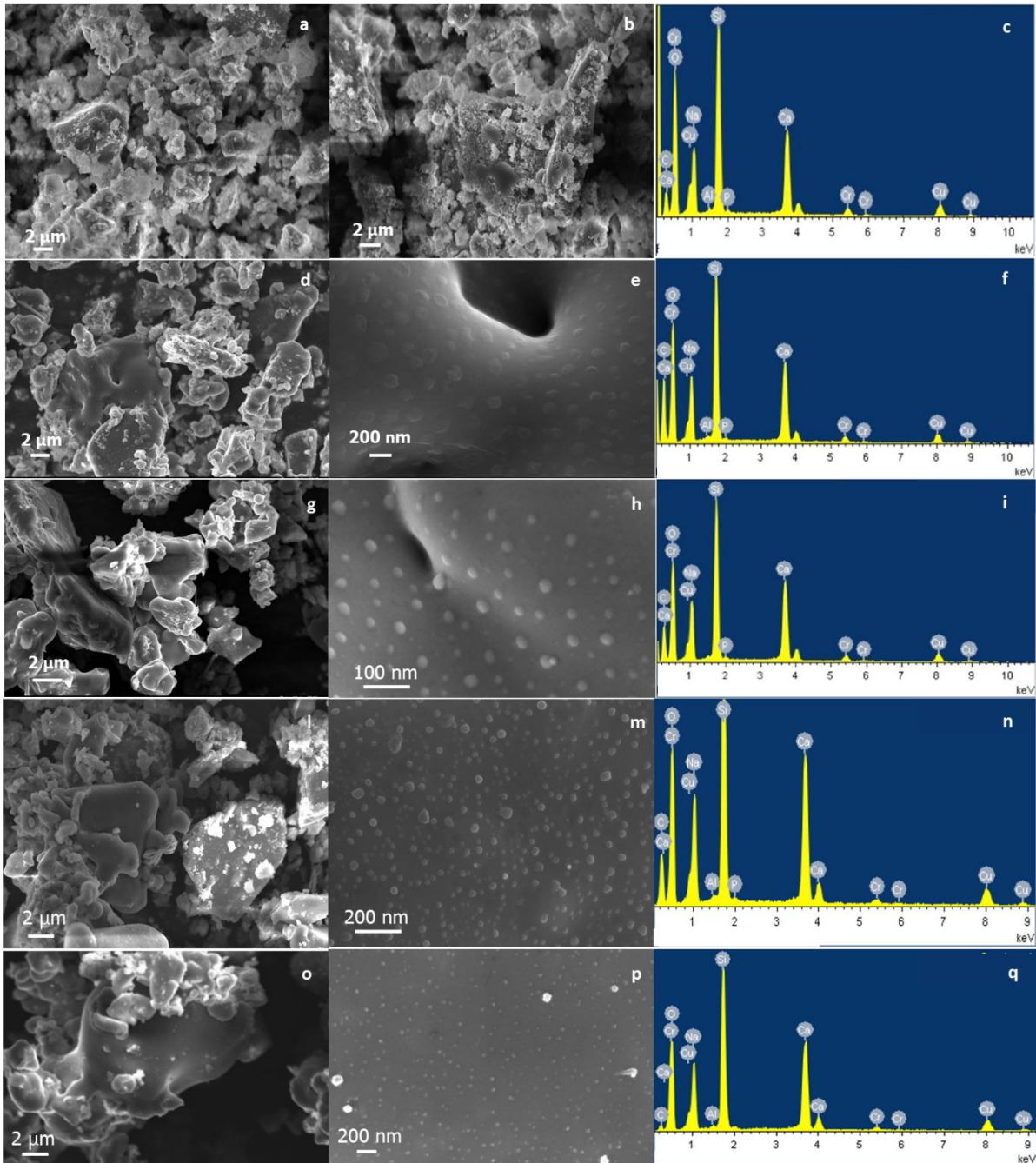


Figure 4: FESEM images and EDS of SBA3-Cu (a), SBA3-CuUV (b, c), SBA3-CuUV+TT (d-f), SBA3-CuTT (g-i), SBA3-CuUV+TTAr (l-n) and SBA3-CuTTAr (o-q).

Morphological and compositional analysis of glass powders subjected to chemical treatments are reported in figure 5. SBA3-CuTA, treated with tannic acid (Figure 5a-c), a low magnification did not show significant variations; however, at higher magnification (Figure 5b) a cracked surface was evidenced on several glass particles. Moreover, **semi-quantitative** area compositional analysis (Figure 5c) showed a slightly increase of Si content respect the untreated glass.

Also, the analysis at low magnification of SBA3-CuAA sample (treated with sodium L-ascorbate, figure 5d) did not evidence particular changes, but in some area of the sample some agglomerated round particles

with sub-micrometric dimension was observed (Figure 5f). As well as for SBA3-CuTA, EDS analysis showed a higher amount of Si.

FESEM-EDS analysis of SBA3-CuNaOH (Figure 5g-i) displayed the same morphology and composition of SBA3-Cu glass.

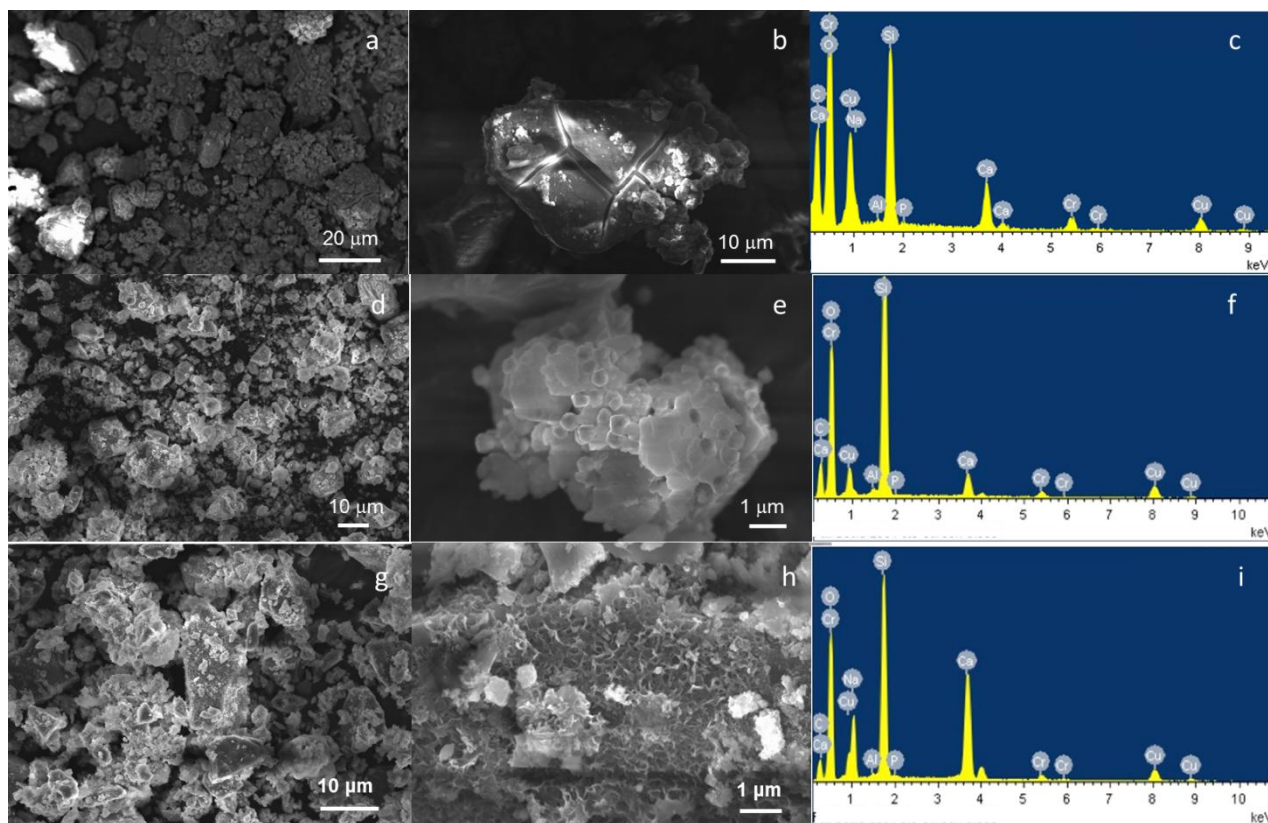


Figure 5: FESEM images and EDS of SBA3-CuTA (a-c), SBA3-CuAA (d-f) and SBA3-CuNaOH (g-i).

In order to verify the effective copper reduction, samples were **also subjected** to STEM-EDS analysis. Figure 6 shows the images and compositional analysis of the samples in which Cu-containing nanoparticles were evidenced. As it can be noticed, several well dispersed nanoparticles (about 100-200 nm) rich in copper were evidenced on SBA3-CuTTAr surface (Figure 6a-c), even if structural analysis (Figure 3) did not show the presence of metallic copper, but only copper oxides (as evidenced in figure 3e). STEM analysis of SBA3-CuTA evidenced the presence of nanoparticles (about 100 nm) on glass powder surface, which in some point form agglomerates (Figure 6d and e). EDS analysis performed on particles evidenced a great amount of Cu (Figure 6f). SBA3-CuAA sample show the formation of sub-micrometric particles dispersed on glass surface and rich in copper (Figure 6g-i).

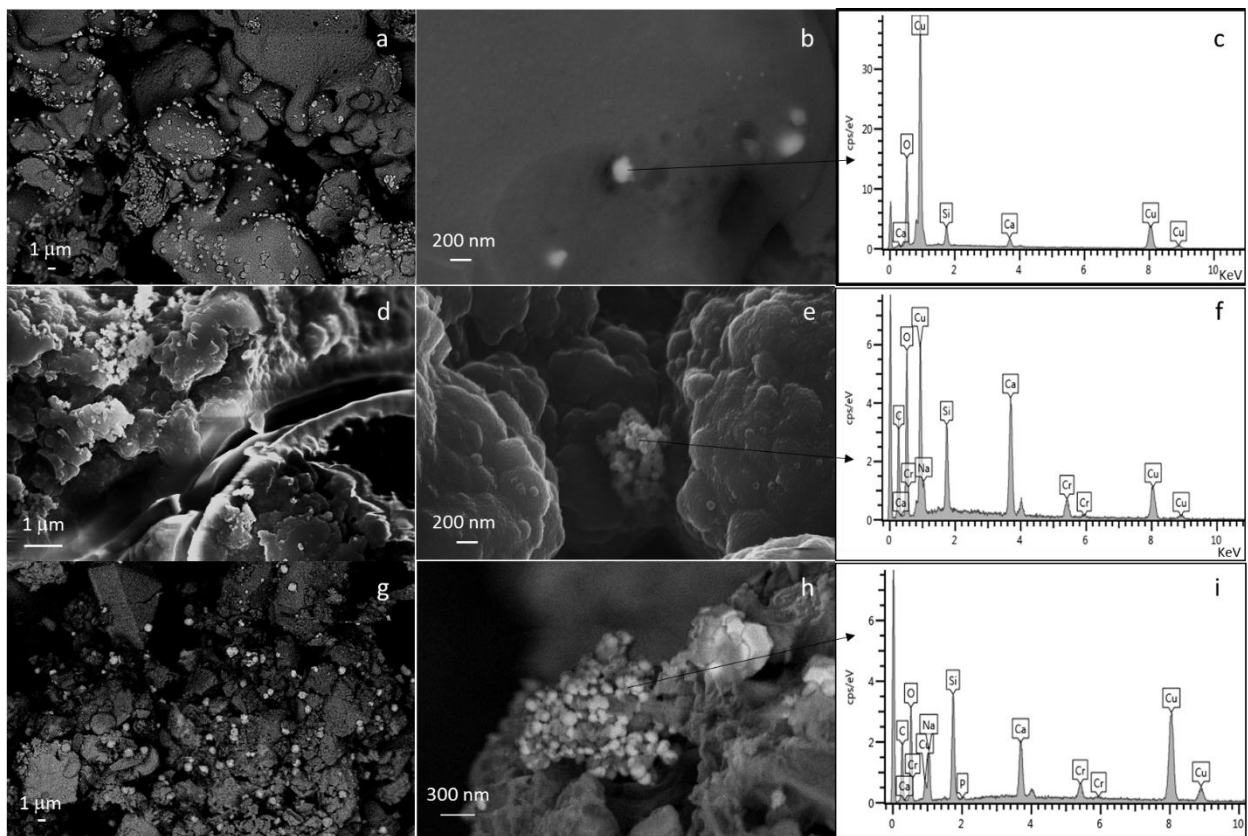


Figure 6: STEM-EDS analysis of SBA3-CuTTAr (a-c), SBA3-CuTA (d-f) and SBA3-CuAA (g-i).

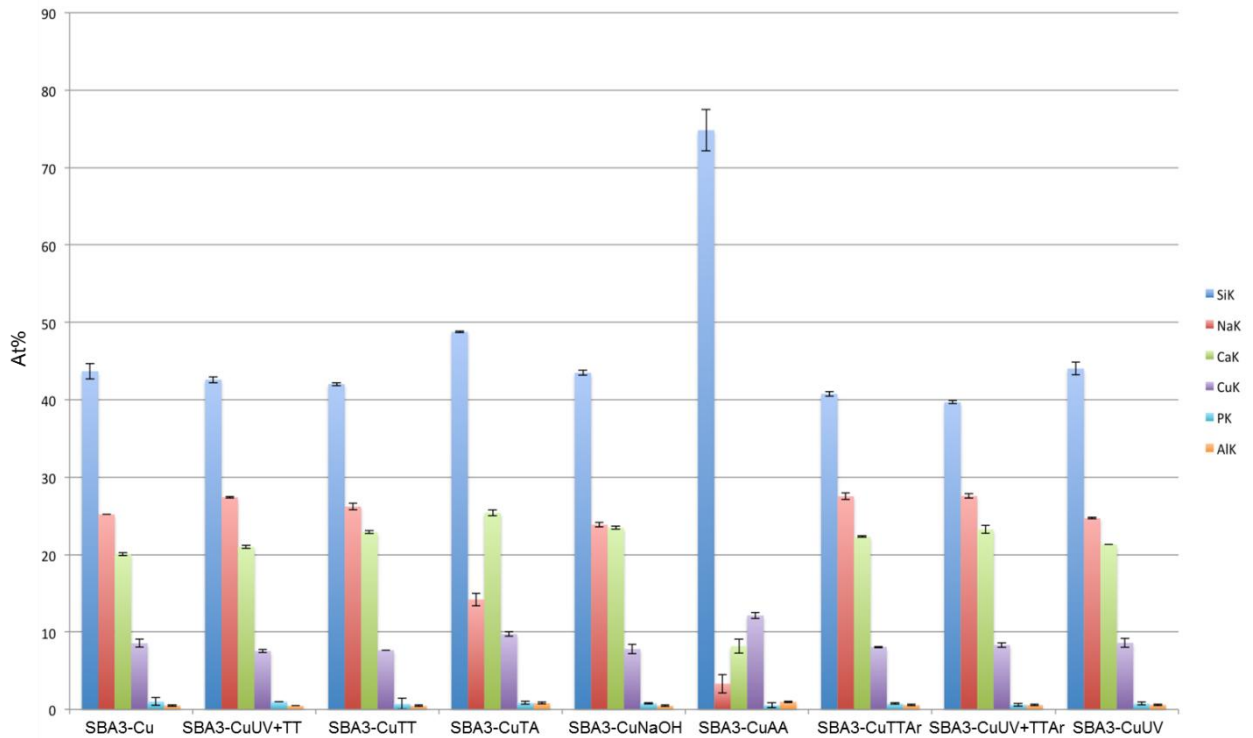


Figure 7: EDS compositional analysis of pristine SBA3-Cu and glasses subjected to physical and chemical treatments.

A resume of compositional analysis performed on the various samples is shown in Figure 7; **even if EDS is a semi-quantitative analysis, significant variations in terms of at% of the elements were observed** for sample treated with tannic acid and most of all for glass subjected to sodium L-ascorbate treatment. In both cases, an increase of Si content and a decrease of Na were evidenced, as regarding SBA3-Cu7 also a decrease of Ca amount was observed. These two treatments probably are a lightly aggressive and induce a release of Na and Ca.

### 3.4 Bioactivity

As reported in literature [42-44] the bioactivity process can be divided in five steps: the first one (Step I) consists of a rapid ions exchange between alkaline ions from the glass and hydrogen ions from the solution, in the Step II the formation of silanols occurs (Step II), then they condensate to develop a silica gel layer (Step III). Subsequently calcium, phosphate and carbonate ions are adsorbed in the silica gel (Step IV) and react, forming the hydroxyapatite (HAp) layer (Step V).

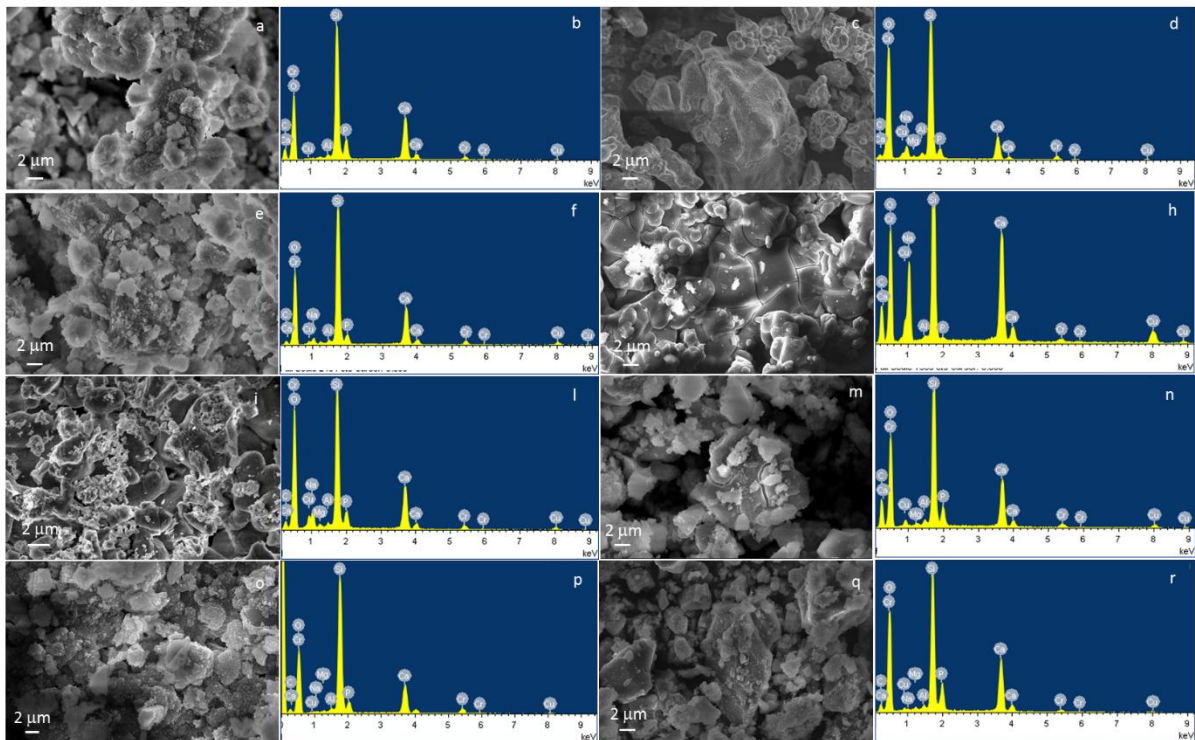


Figure 8: FESEM-EDS analysis of SBA3-CuUV (a,b), SBA3-CuUV+TT (c,d), SBA3-CuTT (e,f), SBA3-CuUV+TTAr (g,h), SBA3-CuTTAr (i,l), SBA3-CuTA (m,n), SBA3-CuAA (o,p), SBA3-CuNaOH (q,r) after 3 days of immersion in SBF

Figure 8 shows the FESEM-EDS analysis after 3 days of immersion in SBF solution of SBA3-Cu glasses subjected to physical and chemical treatments. SBA3-CuUV sample dipped in SBF for 3 days evidenced the formation of reactivity layer on its surface. EDS **semi-quantitative** elemental concentrations, determined over an area in different sample points, showed a decrease of Na, a high content of Si and an increase of P.

This could be ascribed to the formation of a silica gel layer (step III/IV of bioactivity mechanism) probably jet enriched by Ca and P (Figure 8a and b).

Sample subjected to thermal treatment and UV after 3 days in SBF solution showed a cracked surface due to the formation of a silica gel layer, as also confirmed by EDS analysis, which evidenced the increase of Si amount, together with a slight increase of P and a decrease of Na. Then, also in this case the material shows a surface reaction layer corresponding to the fourth step of bioactivity (Figure 8c and d). Similar results were obtained for SBA3-CuTT glass, also in this case an increase of P and most of all of Si was evidenced; moreover, in some area it was possible to notice the formation of a needle-shaped on glass surface, typical of hydroxyapatite (HAp) or its precursor (Figure 8e and f).

Sample SBA3-CuUV+TTAr (sample irradiated with UV and thermal treated in Ar), after 3 days of SBF dipping, showed a sort of film that cover glass particles, ascribable to silica gel. Moreover, in several areas of the sample, some agglomerates were noticed, some of them having the typical morphology of the HAp. EDS analysis confirmed what observed in the micrographs: compositional analysis of area evidenced a high amount of Si, but EDS analysis of the precipitates showed a very high amount of Ca and P (Figure 8g and h). The same characteristics were evidenced on sample SBA3-CuTTAr; also in this case the analysis of large area show the presence of the silica gel, but in some point of the sample a clear nucleation of HAp or its precursors was observed (Figure 8i and l).

Regarding the chemical treatments, after 3 days of SBF SBA3-CuTA glass evidenced the presence of cracks on particles, which however appeared also before the immersion in SBF. Local FESEM-EDS analysis evidenced the presence of nanometric crystals that covered glass particles. Compositional analysis showed always a high amount of Si and an increase of Ca and P (Figure 8m and n). The sample treated in sodium L-ascorbate (SBA3-CuAA) and dipped in SBF for 3 days showed a surface characterized by some cracks and in some point by the formation of needle-shaped crystals. EDS analysis evidenced a high amount of Si and a decrease of Na (whose amount however was already low for as done sample), together with an increase of Ca and P, which were decreased after the treatment in comparison with SBA3-Cu sample (Figure 8o and p). FESEM-EDS analysis of SBA3-CuNaOH showed the presence of a reaction layer and of nanometric crystals rich in Ca and P. The compositional analysis of the sample surface evidence a high content of Si and an increase of both Ca and P (Figure 8q and r).

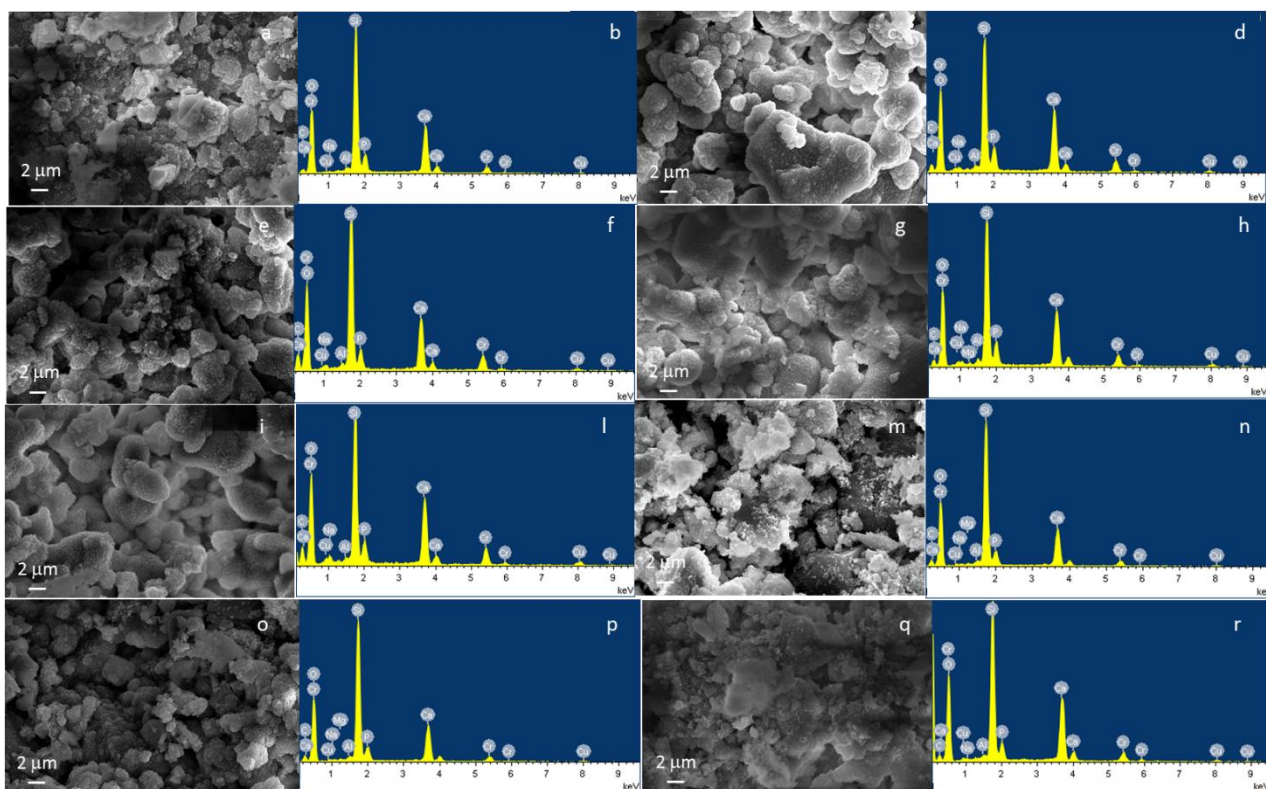


Figure 9: FESEM-EDS analysis of SBA3-CuUV (a,b), SBA3-CuUV+TT (c,d), SBA3-CuTT (e,f), SBA3-CuUV+TTAr (g,h), SBA3-CuTTAr (i,l), SBA3-CuTA (m,n), SBA3-CuAA (o,p), SBA3-CuNaOH (q,r) after 7 days of immersion in SBF solution.

Figure 9 shows the morphological and compositional analyses of samples dipped in SBF for 7 days. The formation of needle-like crystals, ascribable to HAp, is well visible on the surface of SBA3-CuUV glass (Figure 9a and b). Local EDS analysis evidenced the increase of P and Ca, confirming the precipitation of a calcium-phosphates; compositional analysis on various areas showed a slightly decrease of Si, respect the amount observed after 3 days of SBF treatment, and an increase of both Ca and P. The sample SBA3-CuUV+TT after 7 days of immersion on SBF (Figure 9 c and d) evidenced the presence of precipitates having the typical morphology of the *in vitro* grown HAp, rich in Ca and P. EDS analysis conformed the enrichment of Ca and P on glass surface. The same consideration can be done for SBA3-CuTT glass (Figure 9 e and f). Also in this case, the formation of a crystalline phase on sample surface rich in Ca and P can be noticed. Samples thermal treated in Ar atmosphere (SBA3-CuUV+TTAr and SBA3-CuTTAr) showed the formation on their surface of crystal with the typical morphology of the HAp (Figure 9g-l). The EDS analysis, performed both in large areas and locally on some glass particles, evidenced a very distinct Si peak and low amount of Ca and P. However, the quantitative analyses showed a clear increase of Ca and P together with a decrease of Na and Si, thus evidencing a progress on bioactivity process in accordance with morphological observation.

FESEM-EDS analysis of SBA3-CuTA samples dipped in SBF solution up to 7 days showed the presence of a reaction layer rich in Ca and P (Figure 9m and n), even if with the morphology is slightly different from

samples subjected to physical treatments. The **semi-quantitative** compositional analysis evidenced a continuous increase of Si and a stabilization of Ca and P amount. FESEM-EDS analysis of SBA3-CuAA show the presence of crystals containing Ca and P on glass powders surface, as already evidenced after 3 days. Compositional analysis evidenced a high Si peak, but reduced respect previous SBF dipping time, and an increase of Ca and P values (Figure 9o and p). Also, glass powers treated with NaOH display a morphology ascribable to the formation of HAp and, in some areas, a very intense Ca and P peaks (Figure 9q and r).

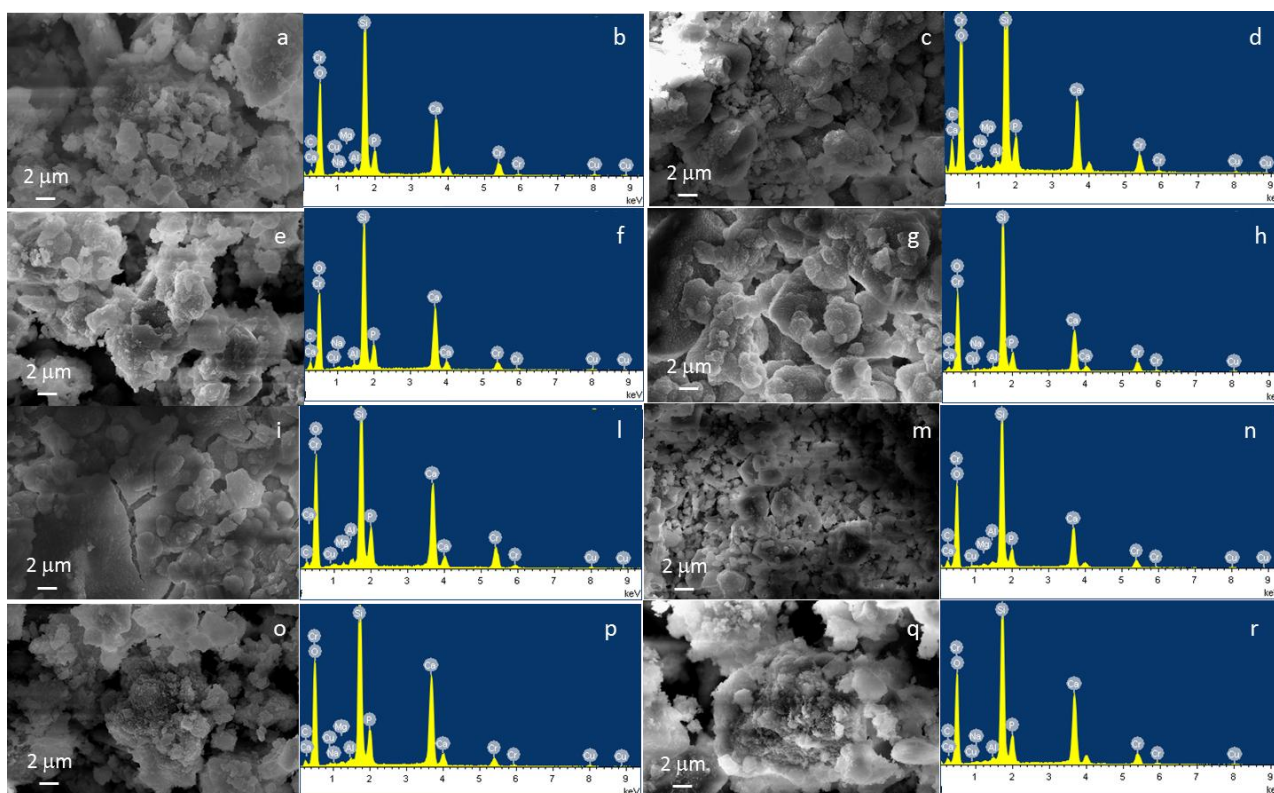


Figure 10: FESEM-EDS analysis of SBA3-CuUV (a,b), SBA3-CuUV+TT (c,d), SBA3-CuTT (e,f), SBA3-CuUV+TTAr (g,h), SBA3-CuTTAr (i,l), SBA3-CuTA (m,n), SBA3-CuAA (o,p), SBA3-CuNaOH (q,r) after 14 days of immersion in SBF solution.

The morphological-compositional characterization of samples after the immersion in SBF for 14 days is reported in figure 10. Glass UV-irradiated (Figure 10a and b) evidenced the formation of a phase rich in Ca and P with the typical morphology of HAp. Compositional analysis of area is not so different from that one after 7 days and evidenced a very low amount of Na, a high content of Si, Ca and P. Sample SBA3-CuUV+TT (Figure 10c and d) evidenced the formation of a crystalline phase rich in Ca and P, already observed after 7 days; the ration Ca/P is about 1.8, very similar to the ratio of HAp (1.67). From morphological point of view, SBA3-CuTT sample after 14 days of SBF treatment (Figure 10e and f) evidenced results very similar to what observed after 7 days and for sample SBA3-CuUV+TT: the presence of a crystalline phase rich in Ca and P, as conformed by compositional analysis. The morphological-compositional analysis of SBA3-CuUV+TTAr and SBA3-CuTTAr samples, evidenced the presence of a nanometric needle-shaped crystal phase (Figure 10g-l).

Also in this case, as it was pointed out after 7 days of SBF immersion, the EDS analysis evidenced a high amount of Si, probably due to the formation of silica-gel; however, the quantitative data and the EDS locally performed (Figure 10h and l) showed also a clear increase of Ca and P.

Samples subjected to tannic acid treatment (SBA3-CuTA) and immersed in SBF up to 14 days do not show significant differences respect the sample after 7 days (Figure 10m and n). The performed analyses displayed dissimilar results in different point: in the areas rich in crystals the amount of Ca is very high, while in the smoother areas the Si peak prevails. So, it seems that the bioactivity process did not show a uniform kinetics. SBA3-CuAA glass after 14 days of SBF treatment shows a surface covered by crystals rich in Ca and P, as already observed after 7 days. EDS analysis of area evidenced a simultaneously decrease of Si and increase of Ca and P (Figure 10o and p). NaOH-treated sample did not show significant differences respect the 7 days-treatment: a crystalline reaction layer containing Ca and P was formed on glass powders. Moreover, quantitative EDS analysis evidenced an increase of P amount and a stabilization of Si and Ca (Figure 10q and r).

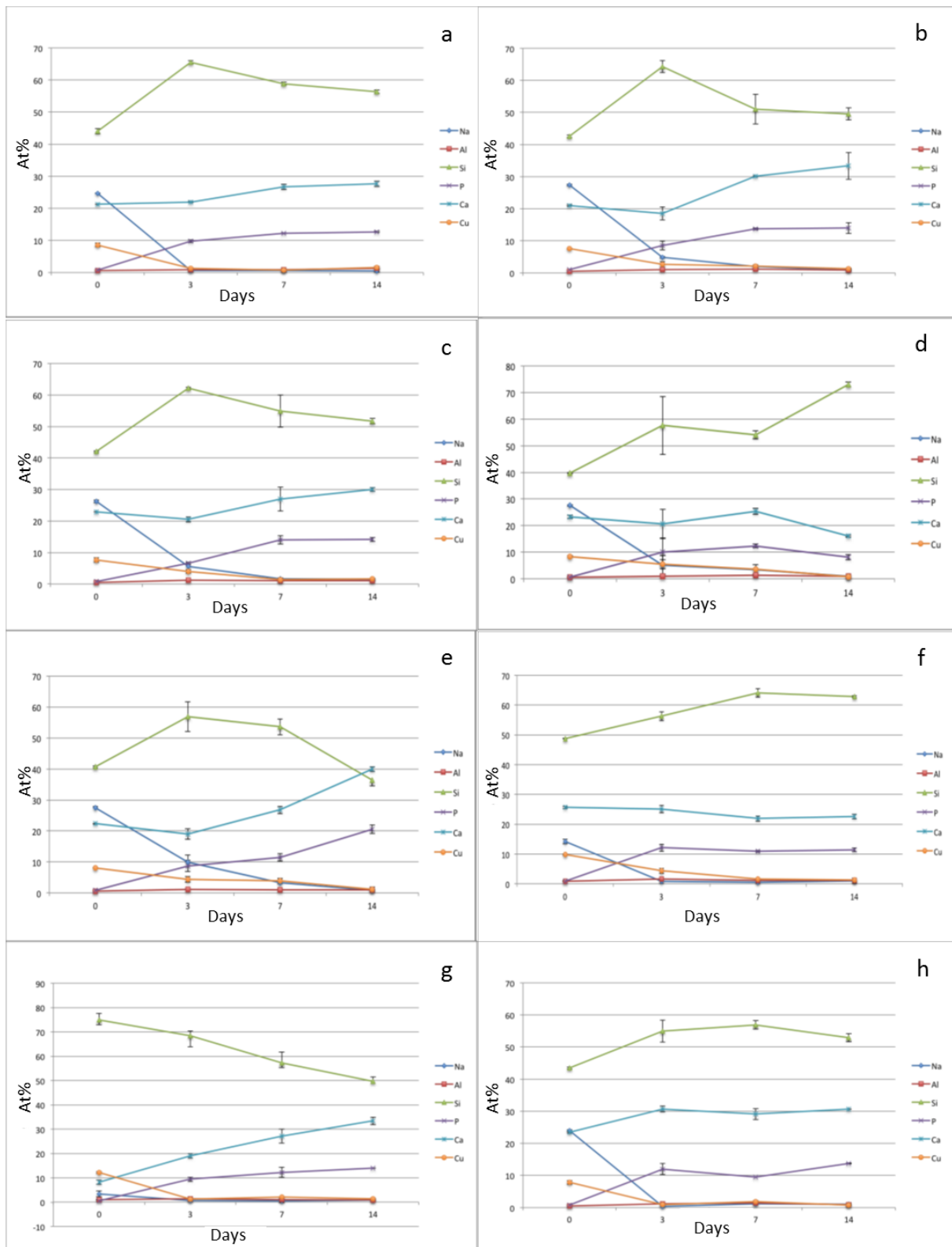


Figure 11: Atomic percentages variation (EDS, surface analysis) of SBA3-CuUV (a), SBA3-CuUV+TT (b), SBA3-CuTT (c), SBA3-CuUV+TTAr (d), SBA3-CuTTAr (e), SBA3-CuTA (f), SBA3-CuAA (g), SBA3-CuNaOH (h) during immersion in SBF up to 14 days

Figure 11 shows the atomic percentage variation of elements (EDS analysis of surface area) during the immersion in SBF solution up to 14 days. In general, an increase of Si amount can be observed during the

first days of immersion in SBF, due to the silica-gel formation, followed by a decrease due to the surface enrichment with other chemical species involved in HAp formation; only SBA3-CuAA (Figure 11g) evidenced an immediate decrease of Si content. In fact, SBA3-CuAA sample, before SBF immersion, showed higher Si content and lower Na and Ca amounts probably ascribable to the slightly aggressive treatment with ascorbic acid, as evidenced in figure 7. Regarding Ca and P trend, an increase during the SBF soaking can be noticed, confirming the results obtained with FESEM-EDS. Moreover, a fast decrease of Na content can be observed, in accordance with the bioactivity mechanism. A decrease of Cu trend can be also noticed, evidencing a release of the element during the immersion in SBF. The data of SBA3-CuUV+TTAr samples after 14 days of SBF treatment are anomalous and in contrast with what observed by FESEM-EDS analysis; this is probably ascribable to a detachment of HAp layer from powders surface during sample preparation and analysis.

The results of FTIR analysis of all glasses after SBF immersion up to 14 days are very similar. Figure 12 shows as example the FTIR spectra of SBA3-CuTA as prepared and after 3 and 14 days of SBF treatment. As it can be noticed the unsoaked glass displays two bands at around 400-500  $\text{cm}^{-1}$  and 900-1100  $\text{cm}^{-1}$  (centered at 1030  $\text{cm}^{-1}$ ) ascribable to  $\nu_{\text{sym}}(\text{Si-O-Si})$  and  $\nu_{\text{asym}}(\text{Si-O-Si})$  bands of  $\text{SiO}_4$  tetrahedra [48], the shoulder at about 930  $\text{cm}^{-1}$  is related to the  $\text{SiO}_{\text{NBO}}$  (NBO-Non-Bonding Oxygen) due to glass network modifier. After SBF immersion a new band at about 1200  $\text{cm}^{-1}$  appeared, ascribable to the formation of new Si-O-Si bond on condensation of SiOH groups [49], while the shoulder concerning the  $\text{SiO}_{\text{NBO}}$  disappeared; the strong band centered at 1070  $\text{cm}^{-1}$  and the sharp band at 550-600  $\text{cm}^{-1}$ , ascribable to  $\text{PO}_4$  symmetric stretching vibration and bending mode of P-O-P bond, confirm the HAp presence [49,50].

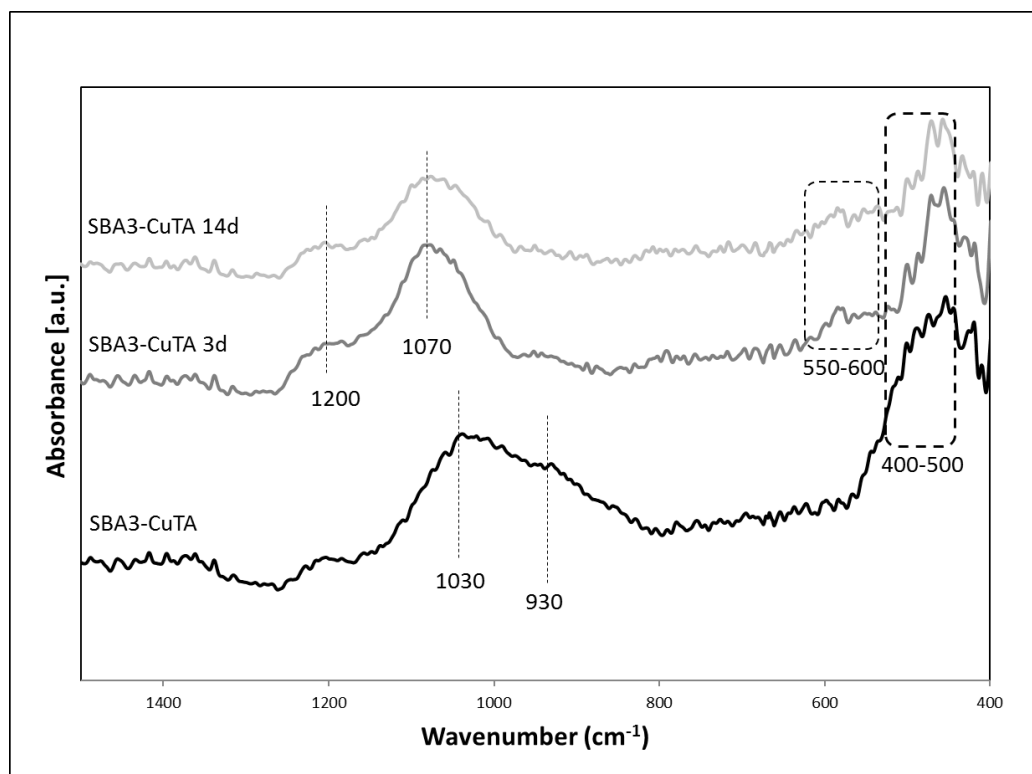


Figure 12: FTIR analysis of SBA3-CuTA

The measurement of pH evidenced a similar trend for all samples: a fast pH increase was observed during the first 3 days up to about 7.7-7.8, which is typically of bioactive glass, due to the exchange of alkaline cations with hydrogen ions from the solution [9,35]. Then, the pH values increase slowly up to 7.9-8.1 up to 14 days, remaining in the physiological tolerability range (7 ~8).

In conclusion, the bioactivity test evidenced the ability of all glasses to induce the precipitation of HAp crystals, regardless of the performed chemical or physical treatments. In literature few studies investigated the role of copper NPs in the reactivity of bioactive glass [51,52] and, on the basis of authors knowledge, there are no researches regarding the bioactive behavior of Cu-doped glasses subjected to *in situ* reducing processes. However, the similar reported studies evidenced contrasting results: Magyar et al. [51] reported that sol-gel derived bioactive glass containing Cu<sub>2</sub>ONPs up to 0.5 mol% showed an almost unchanged bioactive behavior; while Bejarano et al. [52] evidenced that the growth of apatite was inhibited on sol-gel glasses containing CuO crystals. Thus, the Cu-containing glass bioactivity can be influenced depending on glass composition and treatments.

The evaluation of the antibacterial properties was performed by means of the inhibition halo test. Figure 13 shows the images of the samples on Mueller Hinton agar plate after the incubation at 35 °C for 24 h. As it can be noticed, only SBA3-CuUV (a), SBA3-CuTA (f) and SBA3-CuNaOH (h) produced a significant and reproducible inhibition halo of about respectively 2-2.5 mm, 2 mm and 1.5 mm ± 0.5 mm. The other samples were not able to create an inhibition area; however, a no bacterial growth was observed by inspecting the back of the plate. These results let suppose that the best antibacterial effect is related to the presence of free Cu<sup>++</sup> ions in the glass network, alone or in synergy with Cu<sup>0</sup> nanoparticles (samples a, f and h), in good accordance with literature [4], since the presence of CuO crystals reduces the size of the inhibition halo, but a bacteriostatic effect is still visible, probably due to residual free Cu<sup>++</sup> ions in the glass network or Cu<sub>2</sub>O crystals (samples b, c, d, e, g). The treatment with ascorbic acid induced the formation of metallic copper; however, the bigger dimension of observed Cu<sup>0</sup> particles (sub-micrometric) respect to SBA3-CuTA (about 100 nm) seems to reduce the antibacterial effect. Moreover all samples except SBA3-CuTA created a blue diffusion halo, due to Cu<sup>++</sup> ions which diffuse in the agar, some of them more evident than the others, mainly if free Cu<sup>++</sup> is still present in the glass network, as confirmed also by the blue color of the sample a and h(containing only Cu<sup>++</sup>). Samples with dark color showing blue diffusion halo (b, c, d, e, g) probably still contain traces of Cu<sup>++</sup> or are able to release it from CuO nanocrystals or from Cu<sup>0</sup> by oxidation. On the contrary the diffusion halo of SBA3-CuTA (f) was brown, probably because this sample mainly contains copper as Cu<sup>+</sup> and Cu<sup>0</sup>.

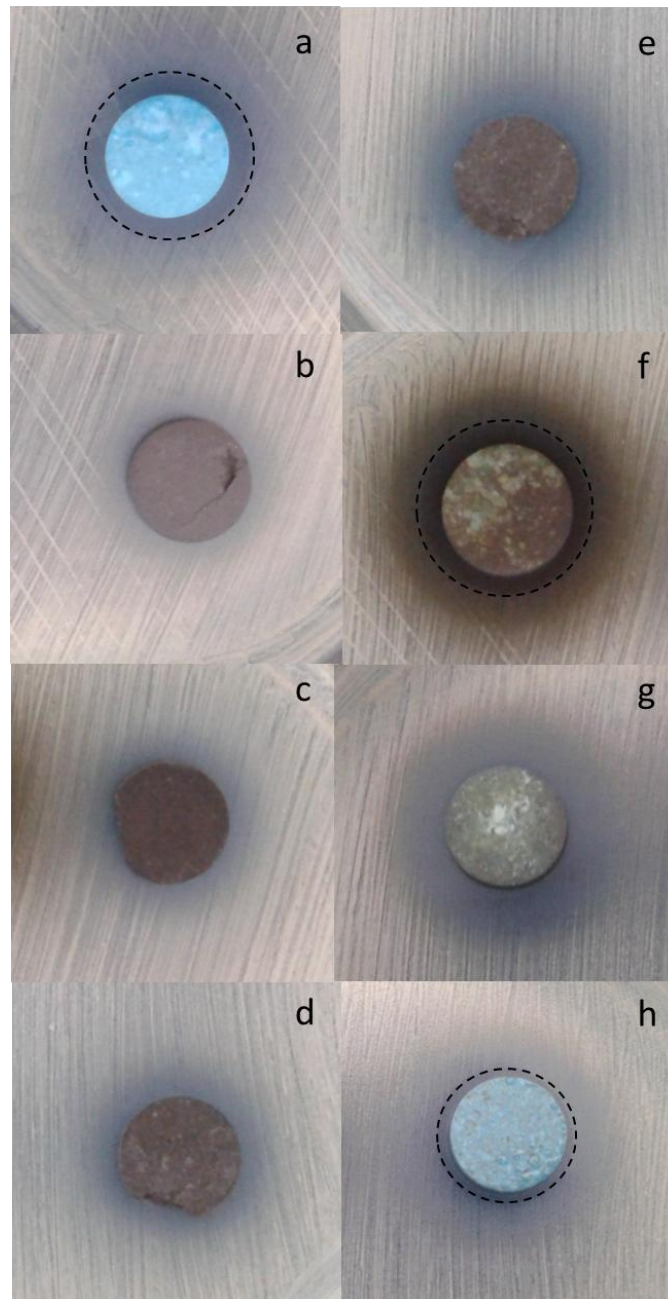


Figure 13: inhibition halo test against *S. aureus* of a) SBA3-CuUV, b) SBA3-CuUV+TT, c) SBA3-CuTT, d) SBA3-CuUV+TTAr, e) SBA3-CuTTAr, f) SBA3-CuTA, g) SBA3-CuAA and h) SBA3-CuNaOH

## Conclusions

This work investigated the ability of different physical and chemical treatments to induce the *in situ* reduction of  $\text{Cu}^{++}$  ions, introduced in the outer surface layer of a bioactive glass by ion-exchange process, to  $\text{Cu}^+$  or  $\text{Cu}^0$ . The XRD, FESEM/STEM-EDS analyses demonstrated that only the chemical treatments using tannic acid and sodium L-ascorbate induce the formation of metallic copper; in particular, SBA3-CuTA sample evidenced the presence of  $\text{Cu}^0$  nanoparticles. The glass powders treatment with NaOH and UV irradiation did not induce structural and morphological modifications. The thermal treatment in air

promoted the nucleation of CuO, while the inert atmosphere induced the formation of Cu<sub>2</sub>O. FESEM-EDS and FT-IR analysis after in vitro test in SBF up to 14 days demonstrated that all the investigated glasses maintained a bioactive behavior. Finally, antibacterial test towards *S. aureus* strain evidenced that the best antibacterial effect is achieved by glasses containing free Cu<sup>++</sup> ions (SBA3-CuUV, SBA3-CuNaOH) and Cu<sup>0</sup> nanoparticles (SBA3-CuTA). An increase of Cu<sup>0</sup> dimension (SBA3-CuAA) or the presence of CuO and Cu<sub>2</sub>O (formed during thermal treatments) reduced the antibacterial effect, even if a bacteriostatic effect was observed. In order to assess if the antibacterial effect is to be ascribed to a “contact killing” or a “leaching” mechanism, the potential leakage of Cu ions into biological fluid, their redox and catalytic activities, as well as their potential impact on biological assays, in presence of high physiological protein levels, could be of interest and could be object of future investigations on a selected set of samples.

## References

- [1] G. Grass, C. Rensing, M. Solioz, Metallic Copper as an Antimicrobial Surface. *Appl. Environ. Microbiol.* 77 (2011) 1541 – 1547. doi: 10.1128/AEM.02766-10.
- [2] J. O ' Gorman, H. Humphreys, Application of Copper to Prevent and Control Infection. Where Are We Now? *J. Hosp. Infect.* 81 (2012) 217 – 223. doi: 10.1016/j.jhin.2012.05.009.
- [3] T.J. Karpanen, A.L Casey, P.A. Lambert, D.B. Cookson, P. Nightingale, L. Miruszenko, T.S.J. Elliott, The Antimicrobial Efficacy of Copper Alloy Furnishing in the Clinical Environment: a Crossover Study. *Infect. Control Hosp. Epidemiol.* 33 (2012) 3 – 9. doi: 10.1086/663644.
- [4] M. Hans, A. Erbe, S. Mathews, Y. Chen, M. Solioz, F. Mücklich, Role of Copper Oxides in Contact Killing of Bacteria, *Langmuir* 29 (2013) 16160 – 16166. DOI: 10.1021/la404091z.
- [5] S. Meghana, P. Kabra, S. Chakraborty, N. Padmavathy, Understanding the pathway of antibacterial activity of copper oxide nanoparticles *RSC Adv.*, 5 (2015) 12293-12299. DOI: 10.1039/C4RA12163E
- [6] C. Arijit Kumar, C., Ruchira, B, Tarakdas, Mechanism of antibacterial activity of copper nanoparticles. *Nanotechnology*, 25(13) (2014) 135101.
- [7] S. Mahmoodi, A. Elmi, S. Hallaj-Nezhadi, Copper Nanoparticles as Antibacterial Agents. *J Mol Pharm Org Process Res* 6(1) (2018) 140. DOI: 10.4172/2329-9053.1000140

- [8] J. Sułowska, I. Waclawska, M. Szumera, Effect of copper addition on glass transition of silicate-phosphate Glasses, *J Therm Anal Calorim* 109 (2012) 705–710. <https://link.springer.com/article/10.1007/s10973-012-2328-0>.
- [9] S. Karlsson, L. Wondraczek, S. Ali, B. Jonson, 2017. Trends in effective diffusion Coefficients for ion-exchange strengthening of soda-Lime-silicate Glasses, *Front. Mater.* 4:13. doi: 10.3389/fmats.2017.00013
- [10] O. Véron, J.P. Blondeau, D. De Sousa Meneses, C. Andrezza Vignolle, Characterization of silver or copper nanoparticles embedded in Soda-lime glass after a staining process. *Surf. Coat. Tech.* 227 (2013) 48-57. <https://doi.org/10.1016/j.surfcoat.2012.10.014>.
- [11] H.M. Yadav, J.-J. Lee, One-pot synthesis of copper nanoparticles on glass: applications for non-enzymatic glucose detection and catalytic reduction of 4- nitrophenol. *J. Solid State Electrochemistry* 23 (2019) 503–512. <https://link.springer.com/article/10.1007/s10008-018-4137-2>.
- [12] A. Samir, Hassan, A. Moukhtar, A. Abokhadra, L.I. Soliman, ; M. Elokr, Characterization of borate glasses doped with copper oxide for optical application. *Optical and Quantum Electronics*, 51(4) (2019) 123. <https://doi.org/10.1007/s11082-019-1819-7>
- [13] L.L. Hench, *Bioceramics. J. Am. Ceram. Soc.* 81 (1993) 705–1728. doi:10.1111/j.1151-2916.1998.tb02540.x.
- [14] W. Cao, L.L. Hench, Bioactive materials, *Ceram. Int.* 22 (1996) 493–507. [https://doi.org/10.1016/0272-8842\(95\)00126-3](https://doi.org/10.1016/0272-8842(95)00126-3).
- [15] I. Cacciotti, Bivalent cationic ions doped bioactive glasses: the influence of magnesium, zinc, strontium and copper on the physical and biological properties, *J. Mat. Sci.* 52(15) (2017) 8812-8831. Doi: 10.1007/s10853-017-1010-0 .
- [16] A.K. Srivastava, R. Pyare, Characterization of CuO substituted 45S5 Bioactive Glasses and Glass – ceramics. *Int. J. Scient. & Tech. Res.* 1(2) (2012) 28-41
- [17] E.A. Abou Neela, I. Ahmeda, J. Prattenb, S.N. Nazhata, J.C. Knowles, Characterisation of antibacterial copper releasing degradable phosphate glass fibres. *Biomaterials* 26 (2005) 2247–2254. <https://doi.org/10.1016/j.biomaterials.2004.07.024>.

- [18] A.M. Mulligan, M. Wilson, J.C.Knowles, The Effect of increasing copper content in phosphate-based glasses on biofilms of *Streptococcus sanguis*. *Biomaterials* 24 (2003) 1797–807. <https://www.ncbi.nlm.nih.gov/pubmed/12593962>.
- [19] W. Chengtie, Z. Yinghong, X. Mengchi, H. Pingping, C. Lei, C. Jiang, X. Yin, Copper-containing mesoporous bioactive glass scaffolds with multifunctional properties of angiogenesis capacity, osteostimulation and antibacterial activity *Biomaterials* 34 (2013) 422-433. doi: 10.1016/j.biomaterials.2012.09.066.
- [20] Y.F. Goh, A. Z. Alshemary, M. Akram. Bioactive Glass: An In-Vitro Comparative Study of Doping with Nanoscale Copper and Silver Particles. *Int. J. App. Glass Sci.* 5 (3) (2014) 255–266. DOI:10.1111/ijag.12061
- [21] E.J.Ryan, A.J.Ryan, A. Philippart, F.E.Ciraldo, C. Hobbs, V. Nicolosi, A.R.Boccaccini, C.J.Kearney, F.J.O'Brien, Collagen scaffolds functionalised with copper-eluting bioactive glass reduce infection and enhance osteogenesis and angiogenesis both in vitro and in vivo. *Biomaterials* 197 (2019) 405-416
- [22] E. Borsella, A. Dal Vecchio, M.A. Garcia, C. Sada, F. Gonella, R. Polloni, A. Quaranta, L.J.G.W. van Wilderen, Copper doping of silicate glasses by the ion-exchange technique: A photoluminescence spectroscopy study. *J. Appl. Phys.* 91 (2002) 90-98. <https://doi.org/10.1063/1.1421241>.
- [23] S. Sakka, K. Kamiya And K. Kato Incorporation Of Copper Into Glass By The Cu-Na Ion Exchange. *J. Non-Cryst. Sol.* 52 (1982) 77-90. [https://doi.org/10.1016/0022-3093\(82\)90282-4](https://doi.org/10.1016/0022-3093(82)90282-4).
- [24] C. Stähli, N. Muja, S.N. Nazhat, Controlled copper ion release from phosphate-based glasses improves human umbilical vein endothelial cell survival in a reduced nutrient environment. *Tissue Eng Part A.* 19(3-4) (2013) 548-57. doi: 10.1089/ten.tea.2012.0223.
- [25] M. Miola, E. Vernè, Bioactive and Antibacterial Glass Powders Doped with Copper by Ion-Exchange in Aqueous Solutions. *Materials* 9 (2016) 405-421. doi: 10.3390/ma9060405
- [26] M. Miola, A. Cochis, A. Kumar, C.R. Arciola, L. Rimondini. E. Verné, Copper-Doped Bioactive Glass as Filler for PMMA-Based Bone Cements: Morphological, Mechanical, Reactivity, and Preliminary Antibacterial Characterization. *Materials* 11(6) (2018) 961-974. doi: 10.3390/ma11060961.
- [27] F. Parveen, B. Sannakki, M.V.Mandke, H.M.Pathan, Copper nanoparticles: Synthesis methods and its light harvesting performance *Solar Energy Materials and Solar Cells* 144 (2016) 371-382. <https://doi.org/10.1016/j.solmat.2015.08.033>.
- [28] A.K. Mandal, Copper Nanomaterials as Drug Delivery System against Infectious Agents and Cancerous Cells. *J. App. Life Sci. Int.* 15(4) (2017) 1-8. DOI: 10.9734/JALSI/2017/38444.

- [29] M.E. Grigore, E.R. Biscu, A.M. Holban, M.C. Gestal, A.M. Grumezescu, Methods of Synthesis, Properties and Biomedical Applications of CuO Nanoparticles. *Pharmaceuticals* 9 (2016) 75-89. doi:10.3390/ph9040075.
- [30] M.I. Din, R. Rehan, Synthesis, Characterization, and Applications of Copper Nanoparticles. *Journal Analytical Letters* 50 (2017) 50-62. DOI:10.1080/00032719.2016.1172081.
- [31] T.H. Fleisch, G.J. Mains, Reduction of copper oxides by UV radiation and atomic hydrogen studied by XPS, *Applications of Surface Science*, 10(1) (1982) 51-62. [https://doi.org/10.1016/0378-5963\(82\)90134-9](https://doi.org/10.1016/0378-5963(82)90134-9).
- [32] J. Sheng, S. Chen, J. Zhang, J. Li, J. Yu, UV-light irradiation induced copper nanoclusters in a silicate glass *International. J. Hydrogen Energy* 34(2) (2009) 1119-1122. <https://doi.org/10.1016/j.ijhydene.2008.10.063>.
- [33] M. Suszynska, L. Krajczyk, A. Cizman, J. Serafinczuk, Microstructure and microprecipitation in copper-doped soda-lime silicate glass. *Phys. Status Solidi C* 10 (2013) 246–249. DOI 10.1002/pssc.201200491.
- [34] F. Gonella, Metal nanocluster composite silicate glasses. *Rev.Adv.Mater.Sci.* 14(2007) 134-143. DOI: 10.1016/B978-012513760-7/50044-7.
- [35] J. Rotková, H. Krížová, Green synthesis of copper-based nanostructures using tannic acid and testing of their antibacterial properties. *Nanocon 2014* (2014), Brno, Czech Republic, EU.
- [36] S.A. Umer, A green method for the synthesis of Copper Nanoparticles using Lascorbic acid. *Revista Materia* 19.3 (2014) 197–203. <http://dx.doi.org/10.1590/S1517-70762014000300002>.
- [37] S. Shankar, J.W. Rhim, Effect of copper salts and reducing agents on characteristics and antimicrobial activity of copper nanoparticles. *Materials Letters* 132 (2014) 307–311. doi: <http://dx.doi.org/10.1016/j.matlet.2014.06.014>.
- [38] M. Paszkiewicz, A. Gołąbiewska, Ł. Rajski, E. Kowal, A. Sajdak, A. Zaleska-Medynska, Synthesis and Characterization of Monometallic (Ag, Cu) and Bimetallic Ag-Cu Particles for Antibacterial and Antifungal Applications. *Journal of Nanomaterials*, (2016) ID 2187940, 11 pages. <http://dx.doi.org/10.1155/2016/2187940>.
- [39] E. G. Wrigglesworth, J. H. Johnston, The use of dual reductants in gold nanoparticle syntheses. *RSC Adv.*, 7 (2017) 45757-45762. Doi: 10.1039/C7RA07724F.
- [40] T. Kokubo, H. Takadama, How useful is SBF in predicting in vivo bone bioactivity? *Biomaterials* 27 (2006) 2907-2915. DOI: 10.1016/j.biomaterials.2006.01.017.
- [41] ISO 23317, Implants for surgery -- In vitro evaluation for apatite-forming ability of implant materials International Organization for Standardization, Switzerland, 2007.

- [42] L.L. Hench, Bioceramics: from concept to clinic, *J. Am. Ceram. Soc.* 74(1991) 1487-1510. <https://doi.org/10.1111/j.1151-2916.1991.tb07132.x>
- [43] L.L. Hench, Chronology of Bioactive Glass Development and Clinical Applications *New Journal of Glass and Ceramics*. 3 (2013) ID:30885, 7 pages. DOI:10.4236/njgc.2013.32011.
- [44] M. Miola, C. Vitale-Brovarone, C. Mattu, E. Verné, Antibiotic loading on bioactive glasses and glass-ceramics: An approach to surface modification. *Biomater Appl* 28 (2013) 308-319. doi: 10.1177/0885328212447665
- [45] M2-A9, Performance Standards for Antimicrobial Disk Susceptibility Tests, Approved Standard, 9th Edn, NCCLS, Villanova, PA, USA 2003
- [46] D. Campoccia, L. Montanaro, P. Speziale, C.R. Arciola, Antibiotic-loaded biomaterials and the risks for the spread of antibiotic resistance following their prophylactic and therapeutic clinical use. *Biomaterials* 31 (2010) 6363–6377. doi: 10.1016/j.biomaterials.2010.05.005.
- [47] Y. Zhao, C. Ning, J. Chang, Sol–gel synthesis of Na<sub>2</sub>CaSiO<sub>4</sub> and its in vitro biological behaviors. *Sol-Gel Sci Technol* (2009) 52:170. <https://doi.org/10.1007/s10971-009-2038-7>.
- [48] M. Mac'kovic', A. Hoppe, R. Detsch, D. Mohn, W. J. Stark, E. Spiecker, A.R. Boccaccini, Bioactive glass (type 45S5) nanoparticles: in vitro reactivity on nanoscale and biocompatibility. *J. Nanopart Res* 14 (2012) 966-988. <https://doi.org/10.1007/s11051-012-0966-6>.
- [49] U. Boonyang, F. Li, A. Stein, Hierarchical structures and shaped particles of bioactive glass and its in vitro bioactivity. *J. Nanomat.* (2013) ID 681391, 6 page, <http://dx.doi.org/10.1155/2013/681391>.
- [50] G.A. Stanciu, I. Sandulescu, B. Savu, S.G. Stanciu, K.M. Paraskevopoulos, X. Chatzistavrou, E. Kontonasaki, P. Koidis, Investigation of the Hydroxyapatite Growth on Bioactive Glass Surface. *Journal of Biomedical & Pharmaceutical Engineering* 1:1 (2007) 34-39.
- [51] K. Magyari, Zs. Pap, Z. R. Tóth, Zs. Kása, E. Licarete, D. C. Vodnar, K. Hernadi, L. Baia, The impact of copper oxide nanoparticles on the structure and applicability of bioactive glasses *J Sol-Gel Sci Technol* (2019) 1-10. <https://doi.org/10.1007/s10971-019-05066-4>.
- [52] J. Bejarano, P. Caviedes, H. Palza, Sol–gel synthesis and in vitro bioactivity of copper and zinc-doped silicate bioactive glasses and glass-ceramics. *Biomed. Mater.* 10 (2015) 025001 doi:10.1088/1748-6041/10/2/025001.

## *In situ* chemical and physical reduction of copper on bioactive glass surface

Marta Miola<sup>1\*</sup>, Elisa Bertone<sup>1</sup>, Enrica Vernè<sup>1</sup>

<sup>1</sup>Politecnico di Torino, Applied Science and Technology Department, Corso Duca degli Abruzzi 24, 10129  
Torino, Italy.

\* Corresponding author

marta.miola@polito.it

### Abstract

In this work silica-based bioactive glass powders were doped with Cu<sup>++</sup> ions by means of ion-exchange process and subsequently they were exposed to different chemical (tannic acid, ascorbic acid and NaOH) and physical processes (UV irradiation, thermal treatment in air or argon atmosphere) to promote the *in situ* reduction of Cu<sup>++</sup> ions to Cu<sup>+</sup> or Cu<sup>0</sup>. The obtained glasses were investigated by means of structural (X-Ray diffraction – XRD), morphological and compositional analyses (scanning-transmission electron microscopy equipped with energy dispersive spectroscopy (FESEM/STEM-EDS); moreover, glasses were subjected to *in vitro* bioactivity test in simulated body fluid up to 14 days to investigate the influence of the performed chemical and physical treatments on glass bioactivity. At the end of incubation time glasses were analyzed by means of FESEM-EDS and Fourier transformation infrared spectroscopy (FT-IR). The obtained results evidenced that, in general, the chemical treatments are useful to induce the formation of Cu<sup>0</sup>, while thermal treatment induce the nucleation of CuO (in air) or Cu<sub>2</sub>O (in argon). All samples maintained a bioactive behavior. At least, preliminary antibacterial effect evaluation by inhibition halo test evidenced that samples containing free Cu<sup>++</sup> ions or Cu<sup>0</sup> nanoparticles possess the best antibacterial effect.

### Keywords

Bioactive glass; surface modification; copper ion exchange; *in situ* chemical/physical reduction; antibacterial.

### 1. Introduction

Copper (Cu) and its compounds have been recently reported in numerous studies as effective tools to reduce the incidence of contact-mediated infections [1-3], due to several advantages in comparison with other antimicrobial materials, such as, among others, their multitoxicity and effectiveness against multiresistant microorganisms. The mechanism of “contact killing” of bacteria recognized to metallic Cu

1 surfaces [4], that makes it an intrinsically antibacterial material, is gaining increasing attention in the face of  
2 growing antibiotics resistance of bacteria, even if the role of the interaction between bacteria and metal  
3 surface, media composition and metal surface chemistry on contact killing is still object of few studies. For  
4 example, the antibacterial properties of thermally generated Cu oxides ( $\text{Cu}_2\text{O}$  and  $\text{CuO}$ ) in comparison to  
5 pure Cu, as well as the formation of Cu oxides on Cu during antimicrobial test, was investigated by M. Hans  
6 et al. [4] demonstrating that  $\text{CuO}$  was significantly effective against *E. hirae*, compared to pure Cu, and  
7  $\text{Cu}_2\text{O}$  was as effective as pure Cu. The release of  $\text{Cu}^+$  and  $\text{Cu}^{2+}$  ions from the different surfaces was highest  
8 for pure copper, followed by  $\text{Cu}_2\text{O}$  and  $\text{CuO}$  and was only approximately correlated with their antibacterial  
9 efficacy. Other researchers investigated the antibacterial activity of copper NPs related to their oxidation state  
10 and suggested that cuprous state of copper bind to the proteins and so  $\text{Cu}_2\text{O}$  NPs show high affinity to the  
11 bacterial cells, while  $\text{CuO}$  NPs effect is ascribable to the significant production of ROS (reactive oxygen species) [5]  
12 The efficacy of copper metallic nanoparticles has also been investigated by several authors [6, 7]; however,  
13 there are very few studies focused on the Cu-NPs bactericidal mechanism [7]. In general three mechanisms  
14 of action are reported in literature: i) changing of bacterial membrane permeability due to the  
15 accumulation and dissolution of NPs; ii) NPS ability to generate reactive oxygen species (ROSs) or/and their  
16 corresponding ions; iii) uptake of released metallic ions; moreover, Cu NPs seem to possess a prolonged  
17 antibacterial effect [7].

18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65  
Copper at different oxidation states ( $\text{Cu}^{2+}$ ,  $\text{Cu}^+$ , and  $\text{Cu}^0$ ), can be added in glasses both as network modifier  
or nanoparticles [8-12]. Focusing the attention on biomedical applications, Cu in ionic form has been  
included in the composition of several bioactive glasses, a class of materials widely studied as bone  
substitutes for their ability to chemically bond to living bone through a peculiar surface reactivity, which  
implicates ion-exchange between glass and biological fluids, the development of a silica-rich amorphous  
layer, the adsorption of calcium and phosphate ions and their crystallization into hydroxyapatite (HAp) [13-  
15]. Silica-based Cu-containing bioactive glasses have been obtained by sol-gel [16-21], as well as by the  
traditional melt and quenching technique both for silica-based bioactive glasses [22,23] and phosphate  
glasses [24]. The ion-exchange technique in aqueous solution was also used to dope with Cu ions the  
surface of different silica-based bioactive glasses [25,26]. In all these studies the goal was to develop  
bioactive and antibacterial glasses without affecting the structure, morphology, composition and properties  
of the glasses. These studies demonstrated that the glasses doped with Cu ions significantly reduced the  
bacterial adhesion and proliferation, while preserving their bioactivity.

In the present paper, powders of a silica-based bioactive glass, prepared by melt and quenching route, have  
been doped with  $\text{Cu}^{++}$  ions by ion-exchange process in aqueous solution and, for the first time on the basis  
of authors knowledge, subjected to several physical and chemical treatments in order to induce the in situ  
reduction of  $\text{Cu}^{++}$  ions to  $\text{Cu}^+$  or  $\text{Cu}^0$ . Thus, the first aim of this study was to investigate the best physical  
and/or chemical treatments able to reduce  $\text{Cu}^{++}$  ions directly on bioactive glass surface and the possible

1 formation of nanoparticles, in order to investigate the possibility of improving the bioactive glass surface  
 2 properties with the peculiar features of copper nanoparticles, such as high surface to volume ratio, multiple  
 3 mode of antibacterial action and the possibility to be further functionalized with drugs [27-30]. The second  
 4 goal of this work was to verify the bioactivity and preliminary evaluate the antibacterial effect of the  
 5 modified glass containing copper in different oxidation state, by means of commonly used standard tests  
 6 and conditions, with comparative purposes among the various sets of samples. These preliminary  
 7 characterizations are expected to be helpful in the selection of a representative set of samples, obtained by  
 8 the best treatment, that could be object of future biological assays in a more complex and realistic  
 9 environment.  
 10  
 11  
 12  
 13  
 14  
 15  
 16  
 17

## 18 2. Materials and Methods

### 19 2.1 Synthesis and thermal characterization of Cu-containing bioactive glass

20 The starting glass (named SBA3 from now on), having the molar composition 48% SiO<sub>2</sub>, 26% Na<sub>2</sub>O, 22%  
 21 CaO, 3% P<sub>2</sub>O<sub>5</sub>, 0.43% B<sub>2</sub>O<sub>3</sub>, 0.57% Al<sub>2</sub>O<sub>3</sub>, was produced by melting and quenching process. All chemicals  
 22 were purchased from Sigma-Aldrich (Switzerland, reagent grade > 99%). Briefly, SBA3 precursors were  
 23 melted in a platinum crucible at 1450 °C for 1 h (heating rate 10 °C/min) and cooled in water to obtain a  
 24 frit. Subsequently, the frit was mechanically milled into a zirconia jar (300 rpm for 1 h) and sieved to obtain  
 25 glass powders with a final grain size < 20 μm. Copper was introduced in the glass powders (SBA3-Cu) by  
 26 means of ion-exchange process in aqueous solution of copper acetate 0.05 M for 1 h at 37 °C and 150 rpm;  
 27 at the end of the process, the solution was removed and SBA3-Cu powders were washed with bi-distilled  
 28 water, filtered and dried as reported in [25]. The glasses (doped and undoped) structure, morphology,  
 29 composition and antibacterial properties were evaluated in a previous work [25]. In the present work  
 30 Differential Thermal Analysis (DTA, 404 PC Netzsch) was carried out in order to identify the characteristic  
 31 temperatures of the glass in view of reduction processes, that involve, in some cases, a thermal treatment.  
 32  
 33  
 34  
 35  
 36  
 37  
 38  
 39  
 40  
 41  
 42  
 43

### 44 2.2 In situ reduction processes

45 Aiming to induce the *in situ* reduction of copper ions, SBA3-Cu powders were subjected to several physical  
 46 and chemical treatments, adapted from literature [31-34], as reported in table 1.  
 47  
 48  
 49  
 50

51 SBA3 containing Cu <sup>2+</sup> ions				
52 53 54 55 56 57 58 59 60 61 62 63 64 65	53 Acronym	53 UV irradiation	53 550 °C air	53 550 °C Ar
	54 UV	54 X		
	55 UV+TT	55 X	55 X	
	56 TT		56 X	

	<b>UV+TTAr</b>	X		X
	<b>TTAr</b>			X
<b>Chemical treatments</b>	<b>TA</b>	Tannic acid		
	<b>AA</b>	Sodium L-ascorbate		
	<b>NaOH</b>	Sodium hydroxyde		

Table 1: physical and chemical treatments and samples acronym.

In particular, for what is concerning the physical treatments, SBA3-Cu glass powders were subjected to UV-light irradiation (SBA3-Cu1 sample, 20 W for 30 min) [31,32]. The glass powders were also subjected to a thermal treatment at 550 °C for 2h (with – SBA3-Cu2 and without – SBA3-Cu3 UV irradiation) [32]. The thermal treatments at 550 °C for 2 h (after UV irradiation – SBA3-Cu4 – or not – SBA3-Cu5) were also performed in argon atmosphere in order to evaluate the role of the atmosphere in the reduction process [33,34].

As far as the chemical treatments is concerned, SBA3-Cu powders were treated with a 0.01 M solution of tannic acid at 37 °C, 150 rpm for 30 minutes, while a solution 0.1 M of sodium L-ascorbate at 80 °C, 150 rpm for 30 minutes were used. The concentrations were selected on the basis of literature [35-39]. At the end of treatments glass powders were washed with bi-distilled water, filtered and dried overnight at 37 °C.

Lastly, the reducing ability of NaOH [37] was estimated by immersing SBA3-Cu in a 1 M solution of NaOH at 80 °C, 150 rpm for 1 h (SBA3-Cu8). Then, sample was washed with bi-distilled water, filtered and dried overnight at 37 °C. These treatments have been adapted from literature in order to induce the *in situ* reduction of Cu<sup>++</sup> ions. The formation of Cu<sup>+</sup> ions, copper oxides and Cu<sup>°</sup> nanoparticles on the glass surface has been hypothesized and verified by morphological observation, chemical and phase analysis.

Figure 1 resumes the possible reduction mechanisms involved during *in situ* chemical and physical treatments.

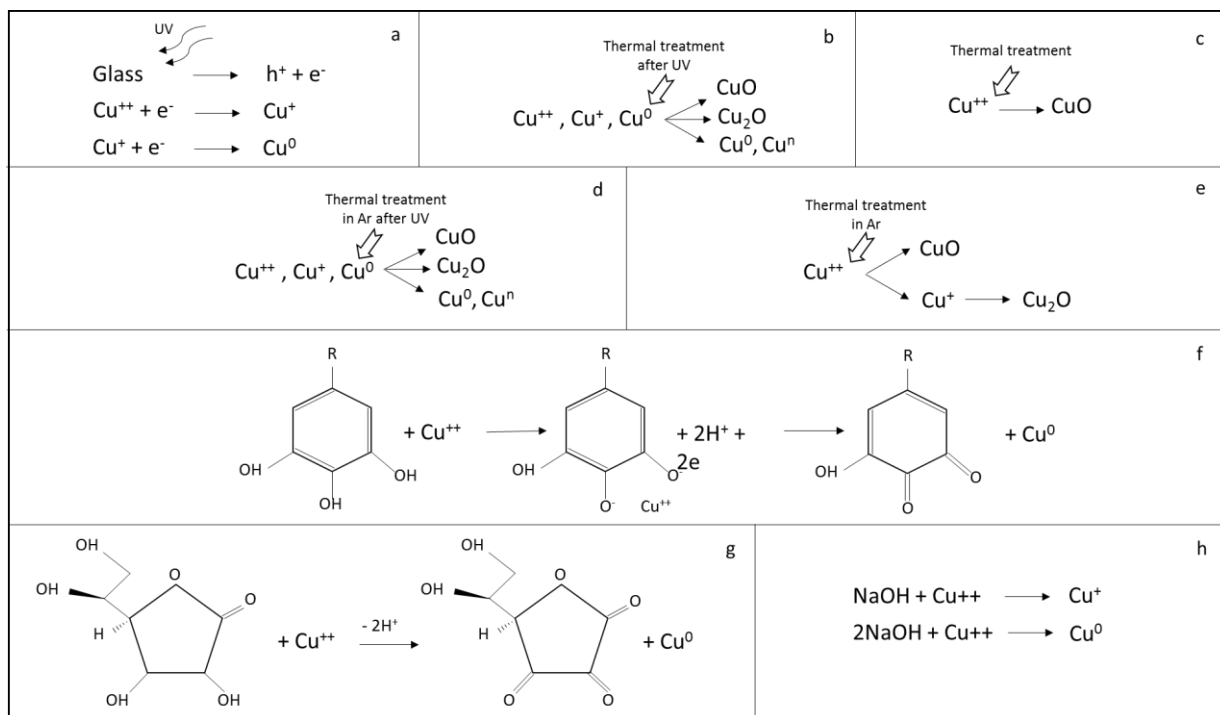


Figure 1: proposed mechanism of *in situ* reduction after a) UV irradiation ( $h^+$  is a hole center,  $e^-$  is an electron), b) thermal treatment after UV, c) thermal treatment, d) thermal treatment in Ar after UV, e) thermal treatment in Ar, f) tannic acid treatment, g) sodium L-ascorbate treatment, h) NaOH treatment.

### 2.3 Glasses characterizations

All glasses exposed to the reduction process were subjected to structural analysis by means of XRD (X'Pert Philips diffractometer), using the Bragg Brentano camera geometry and the Cu-K $\alpha$  incident radiation (source voltage and current set at 40 kV and 30 mA, incident wavelength  $\lambda = 1.5405 \text{ \AA}$ , step size  $\Delta(2\theta) = 0.02^\circ$ , fixed counting time of 1 s per step), in order to identify the formation of new crystalline phases and in particular metallic copper. The obtained patterns were analysed with X'Pert High Score software and the PCPDF data bank.

Morphological and compositional analyses were performed by means of scanning electron microscopy equipped with energy dispersive spectroscopy (FESEM-EDS, SUPRATM 40, Zeiss) and scanning transmission electron microscopy (STEM, Merlin Gemini Zeiss) to evaluate the influence of the reduction treatments on glass powders morphology and composition and to investigate the possible formation of copper nanoparticles and their dimensional range. Samples for SEM observation were prepared by positioning glass powders on adhesive carbon tape, attached to aluminum stub. Samples were chromium-coated prior to the analysis. STEM analysis was performed by preparing a glass particles suspension and depositing a drop on a copper TEM grid with carbon film (SPI Supplies® Brand Lacey Carbon Coated 200 Mesh Copper Grids – JEOL S.p.A.).

1 All glasses were then subjected to *in vitro* bioactivity test in simulated body fluid (SBF), an inorganic  
2 solution developed at the Department of Material Chemistry, Graduate School of Engineering, Kyoto  
3 University, which is characterized by ion concentrations nearly equal to those of human blood plasma,  
4 buffered at pH 7.40 with 50 mM trishydroxymethylaminomethane and 45 mM hydrochloric acid at 36.5°C,  
5 as reported in literature [40]. The test was performed by dipping glass powders (100 mg) in 100 ml of SBF  
6 following the protocol of Kyoto University as suggested by the ISO standard [41] and maintaining samples  
7 at 37 °C for 3, 7 and 14 days at 150 rpm in orbital shaker (IKA® KS4000i control). As reported in literature  
8 [42-44] the bioactivity test is useful to predict the ability of bioactive glasses to bond to living bone by  
9 observing the growth of a hydroxyapatite (HAp) layer on their surface after soaking in SBF.

10 The pH of the solutions was monitored every 2-3 days. At the end of incubation time, glass powders were  
11 gently washed with bi-distilled water, filtered and dried overnight at 37 °C; subsequently, FESEM-EDS  
12 analyses were performed to verify the precipitation of hydroxyapatite or its precursor on glass powders.  
13 Moreover, Fourier transformation infrared spectroscopy (FT-IR) was used to investigate the reactivity of the  
14 glasses and accurately monitoring the formation of reaction phases during SBF immersion. FT-IR spectra  
15 were acquired in a Hyperion 2000 FT/IR (Tensor 27, Bruker Optics S.p.A, Ettlingen, Germany) from 2000 to  
16 400 cm<sup>-1</sup> and with 2 cm<sup>-1</sup> resolution. OPUS software (v. 6.5, Bruker S.p.A) was used for instrumental control  
17 and spectral acquisition.

18 A preliminary investigation of antibacterial properties of Cu-containing glasses was carried out by means of  
19 inhibition halo test (Kirby Bauer test in accordance with National Committee for Clinical Laboratory  
20 Standards [45]). The test was performed using a standard *Staphylococcus aureus* strain (ATCC 29213),  
21 which is one of the strains most involved in infections development [46]. To realize the test, glass pellets  
22 were prepared by weight 200 mg of each glass powder and press them at 4 tons for 10 seconds in an  
23 automatic press (Graseby-Specac T-40). Then glass pellets were placed in contact with Mueller Hinton agar  
24 plates uniformly covered with bacteria, as recommended by NCCLS standard and reported in [25], and  
25 incubated overnight at 35 °C. At the end of incubation time possible formation of a halo around the sample,  
26 in which the bacteria have not proliferated was observed and measured.

### 3. Results and Discussion

#### 3.1 Thermal characterization of Cu-containing bioactive glass

27 Figure 2 shows the DTA traces of SBA3 and SBA3-Cu glass powders; regarding SBA3 glass (Figure 2a), the  
28 glass transition temperature was observed at about 550 °C, while an exothermic peak was individuated at  
29 658 °C, with an onset of crystallization at about 560 °C. The copper introduction (Figure 2b) slightly  
30 decreases both the characteristic temperatures: the glass transition temperature of SBA3-Cu is about at  
31 510 °C, while the crystallization peak occurs at 652 °C with an onset at about 560 °C.

On the basis of the DTA analyses, the thermal treatments in air and in Ar were performed at 550 °C, the maximum temperatures that allows to avoid significant crystallization phenomena.

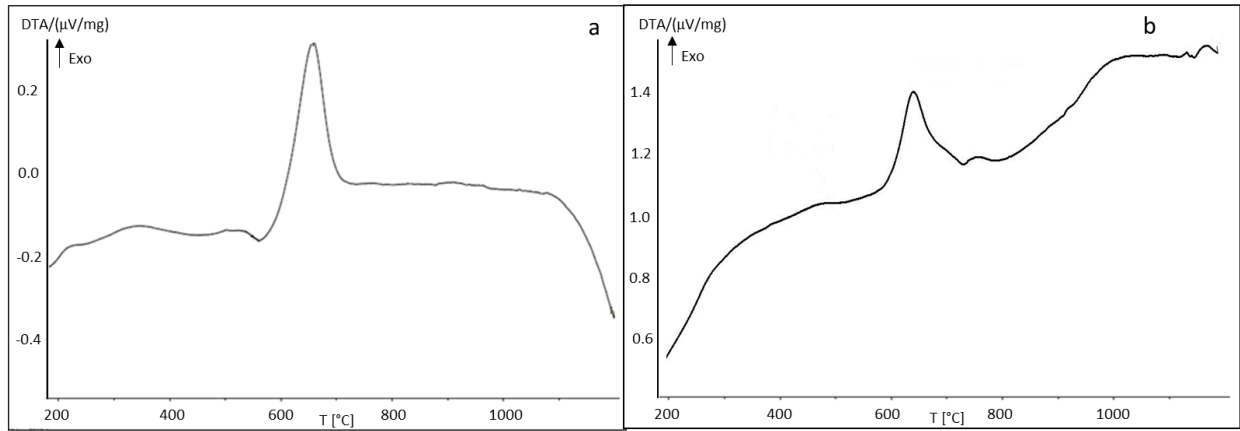


Figure 2: DTA graph of SBA3 (a) and SBA3-Cu (b) glass powders.

### 3.2 Phase analysis

XRD analyses, reported in figure 3, were performed to investigate the possible crystallization of new phases due to the different reducing treatments. The first reduction method investigated in this work is the irradiation with UV light, that it is reported to induce the formation of copper nanoclusters [31,32] in copper doped-silicate glass and starting from cupric oxide (CuO) and cuprous oxide (Cu<sub>2</sub>O). However, the UV irradiation of Cu doped bioactive glass did not cause any variation in the glass structure, since the spectrum (Figure 3a) shows only a peak at about 2 theta = 29.5°, ascribable to CaCO<sub>3</sub> (JCPDS code: 01-072-1650), which was also observed on the pristine Cu-doped glass, as reported in [25] and in the inset of figure 3a. The second reduction method investigated in the present paper is the thermal annealing, that is reported by Sheng et al. [31] to be able to induce the nucleation of Cu nanoclusters in copper-doped silicate glass. In this case, the heat treatment at 550 °C in air, both with and without UV pre-treatment, (SBA3-CuUV+TT and SBA3-CuTT samples, figure 3b and 3c respectively) induced the nucleation of Na<sub>2</sub>CaSiO<sub>4</sub> (JCPDS code: 01-073-1726) and the formation of CuO (JCPDS code: 01-080-1268). Realistically, since the thermal treatment has been performed at a temperature close the crystallization onset (Figure 2), the reached temperature is sufficient to allow the formation of the first crystallization nuclei of Na<sub>2</sub>CaSiO<sub>4</sub>, which is a biocompatible phase that can induce bone-like apatite formation in simulated body fluid [47]. Moreover, the thermal treatments in air allow the formation of CuO but not copper reduction.

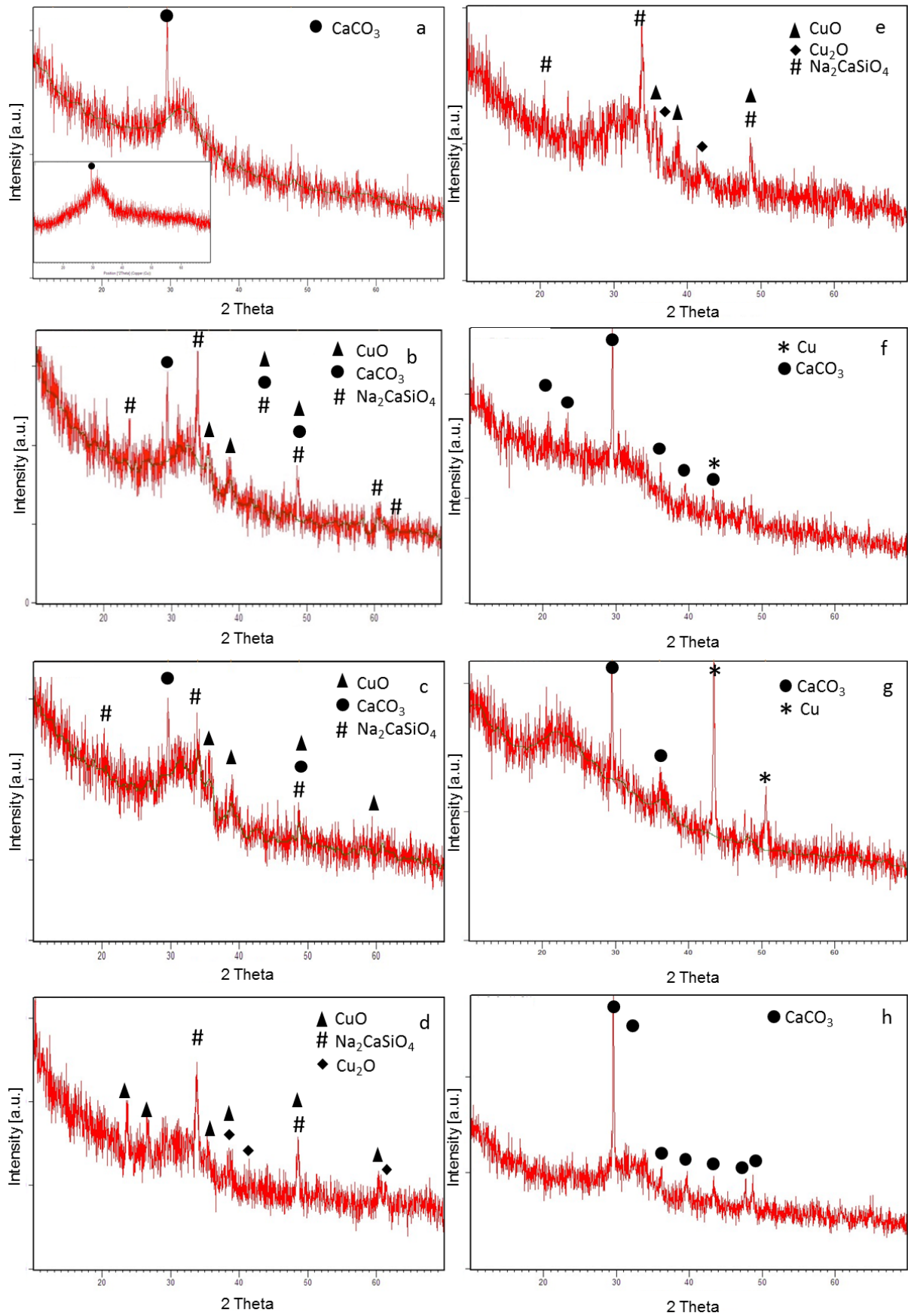


Figure 3: XRD patterns of SBA3-CuUV (a, inset: pristine Cu-doped SBA3), SBA3-CuUV+TT (b), SBA3-CuTT (c), SBA3-CuUV+TTAr (d), SBA3-CuTTAr (e), SBA3-CuTA (f), SBA3-CuAA (g), SBA3-CuNaOH (h).

1 Heat treatments in Ar (SBA3-CuUV+TTAr and SBA3-CuTTAr samples, figure 3d and 3e respectively)  
2 atmosphere induced the nucleation of the same crystalline phases observed after thermal treatment in air  
3 and the formation of Cu<sub>2</sub>O (JCPDS code: 01-077-0199), supporting the hypothesis that the use of argon  
4 allows partial reduction of Cu<sup>2+</sup> to Cu<sup>+</sup>.  
5

6 Regarding the chemical treatments, tannic acid (SBA3-CuTA) and ascorbic acid (SBA3-CuAA) were selected  
7 for their well know ability to reduce ions, such as copper, silver or gold ions, to nanoparticles [35-39],  
8 starting from metal salts (e.g. copper acetate, copper chloride, and copper sulfate); moreover, they are  
9 green reducing agent that can be obtained from vegetal products.  
10

11 In the present work, the use of tannic acid allowed the copper reduction and the formation of metallic  
12 copper, as evidenced by the diffraction pattern (Figure 3f); the same result was obtained using ascorbic  
13 acid (Figure 3g): the XRD pattern of SBA3-CuAA samples shows very high peaks of metallic Cu (JCPDS code:  
14 01-085-1326). The treatment with NaOH did not induce any particular change from structural point of view  
15 (Figure 3h).  
16  
17  
18  
19  
20  
21  
22  
23

### 24 *3.3 Morphological and compositional characterization*

25 FESEM-EDS analysis of Cu-doped glasses subjected to physical reduction processes are reported in figure 4.  
26 Figure 4a shows the of SBA3-glass for comparison. Glass powders irradiated with UV (Figures 4b and c)  
27 showed the same morphology and composition of pristine glass; this result, together with structural  
28 analysis, evidenced that the UV irradiation did not induce copper reduction nor the formation of different  
29 phases. SBA3-CuUV+TT and SBA3-CuTT samples (heat treated in air) showed a rounded shape (Figures 4d  
30 and g) and the presence of nanoparticles, which probably are the first crystallization nuclei of Na<sub>2</sub>CaSiO<sub>4</sub>  
31 (Figures 4e and h), due to the thermal treatment. The same observation can be deduced for SBA3-  
32 CuUV+TTAr and SBA3-CuTTAr samples (heat treated in Ar atmosphere, figure 4l-q): also in this case the  
33 formation of the first crystallization nuclei of Na<sub>2</sub>CaSiO<sub>4</sub> can be noticed. From a compositional point of view,  
34 the EDS microanalysis of area gave a semi-quantitative identification of the elements for all samples and  
35 did not show significant differences respect the pristine glass.  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65

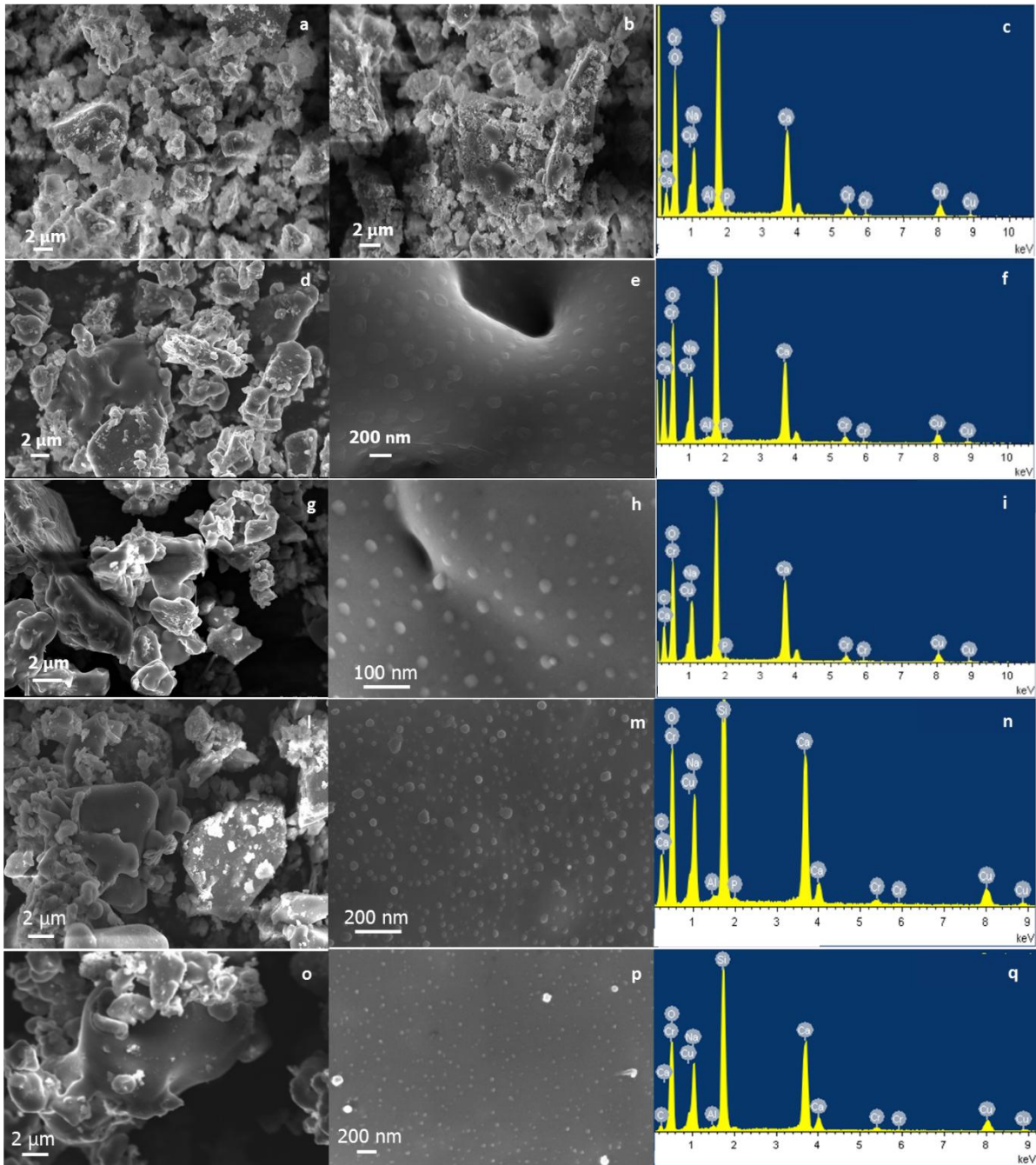


Figure 4: FESEM images and EDS of SBA3-Cu (a), SBA3-CuUV (b, c), SBA3-CuUV+TT (d-f), SBA3-CuTT (g-i), SBA3-CuUV+TTAr (l-n) and SBA3-CuTTAr (o-q).

Morphological and compositional analysis of glass powders subjected to chemical treatments are reported in figure 5. SBA3-CuTA, treated with tannic acid (Figure 5a-c), a low magnification did not show significant variations; however, at higher magnification (Figure 5b) a cracked surface was evidenced on several glass particles. Moreover, semi-quantitative area compositional analysis (Figure 5c) showed a slightly increase of Si content respect the untreated glass.

Also, the analysis at low magnification of SBA3-CuAA sample (treated with sodium L-ascorbate, figure 5d) did not evidence particular changes, but in some area of the sample some agglomerated round particles

with sub-micrometric dimension was observed (Figure 5f). As well as for SBA3-CuTA, EDS analysis showed a higher amount of Si.

FESEM-EDS analysis of SBA3-CuNaOH (Figure 5g-i) displayed the same morphology and composition of SBA3-Cu glass.

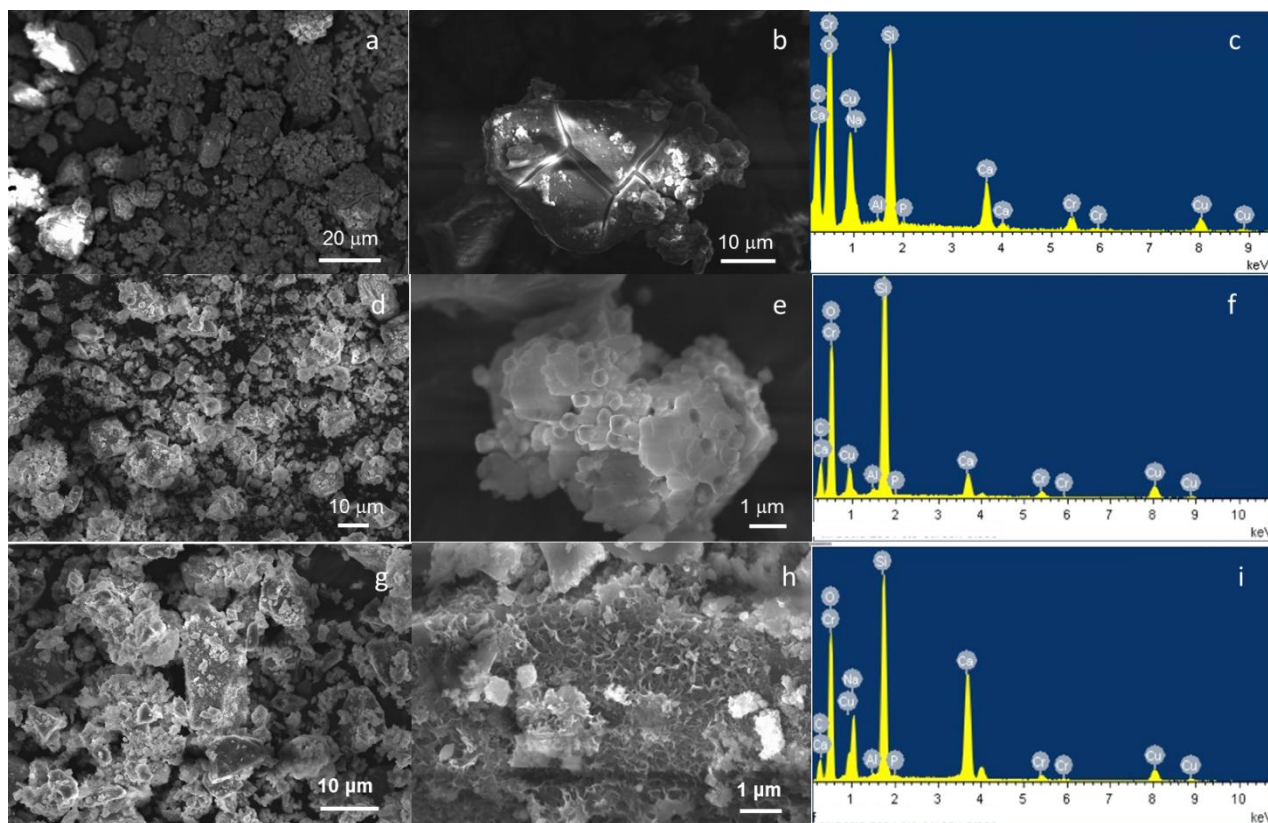


Figure 5: FESEM images and EDS of SBA3-CuTA (a-c), SBA3-CuAA (d-f) and SBA3-CuNaOH (g-i).

In order to verify the effective copper reduction, samples were also subjected to STEM-EDS analysis. Figure 6 shows the images and compositional analysis of the samples in which Cu-containing nanoparticles were evidenced. As it can be noticed, several well dispersed nanoparticles (about 100-200 nm) rich in copper were evidenced on SBA3-CuTAr surface (Figure 6a-c), even if structural analysis (Figure 3) did not show the presence of metallic copper, but only copper oxides (as evidenced in figure 3e). STEM analysis of SBA3-CuTA evidenced the presence of nanoparticles (about 100 nm) on glass powder surface, which in some point form agglomerates (Figure 6d and e). EDS analysis performed on particles evidenced a great amount of Cu (Figure 6f). SBA3-CuAA sample show the formation of sub-micrometric particles dispersed on glass surface and rich in copper (Figure 6g-i).

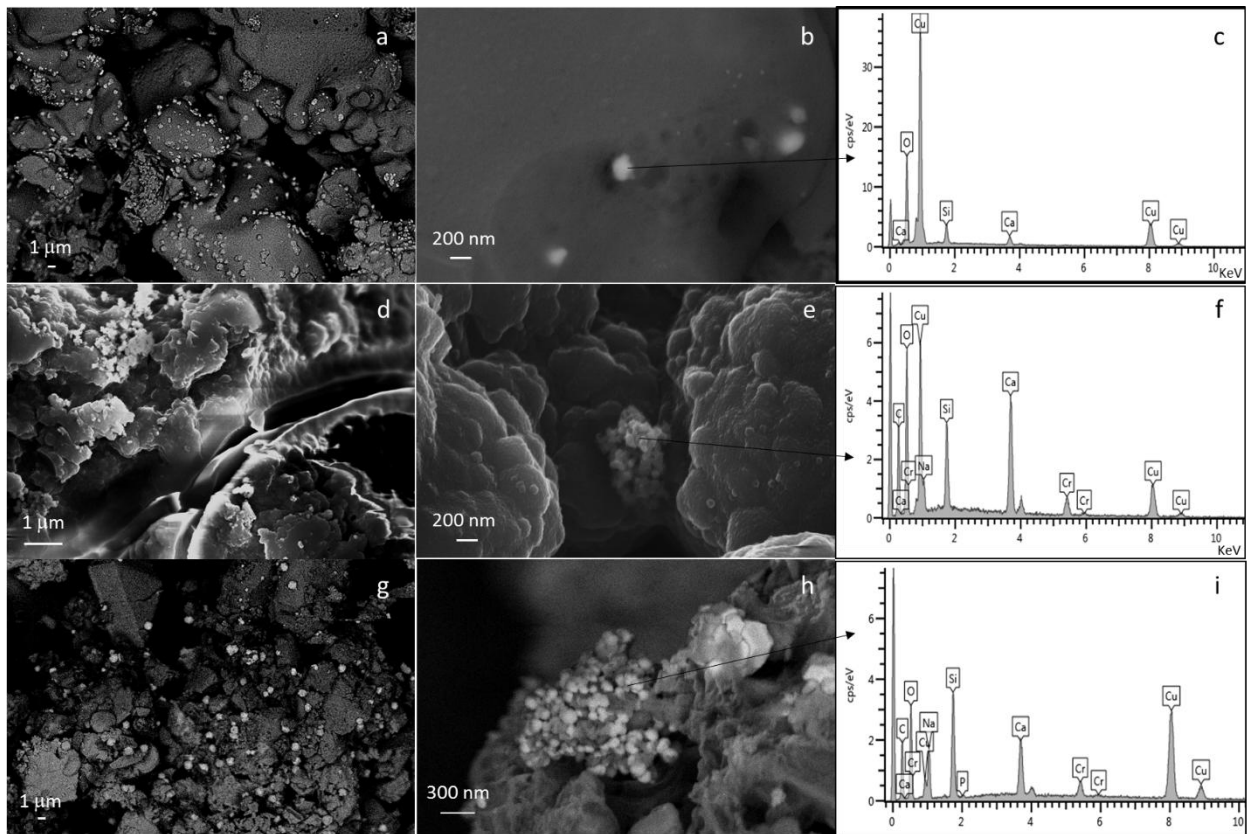


Figure 6: STEM-EDS analysis of SBA3-CuTTAr (a-c), SBA3-CuTA (d-f) and SBA3-CuAA (g-i).

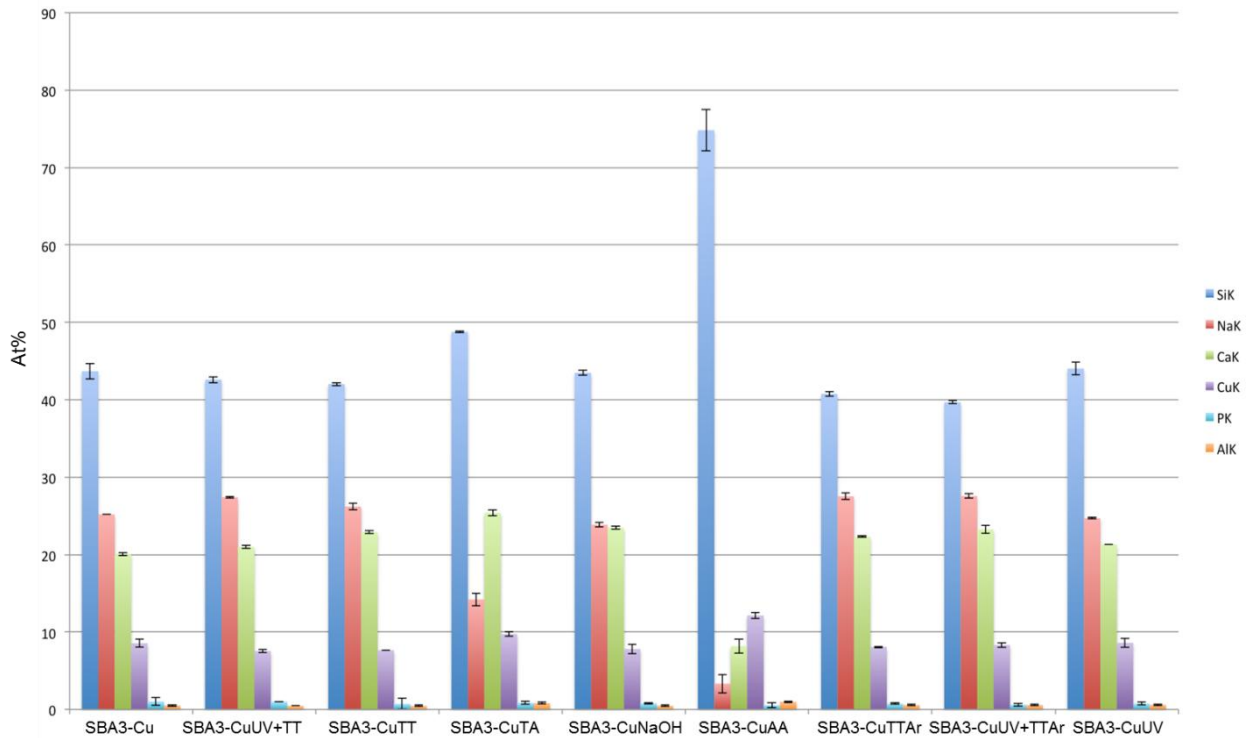
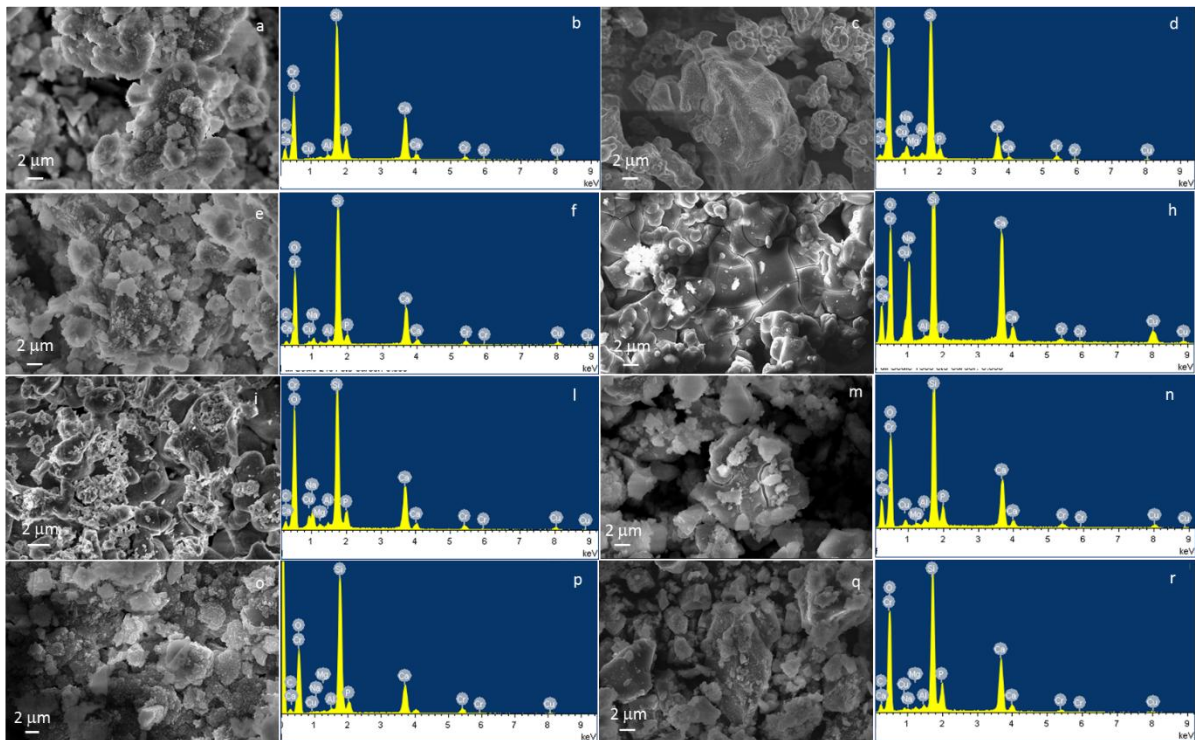


Figure 7: EDS compositional analysis of pristine SBA3-Cu and glasses subjected to physical and chemical treatments.

1  
2  
3  
4  
5  
6  
7  
8  
9  
A resume of compositional analysis performed on the various samples is shown in Figure 7; even if EDS is a semi-quantitative analysis, significant variations in terms of at% of the elements were observed for sample treated with tannic acid and most of all for glass subjected to sodium L-ascorbate treatment. In both cases, an increase of Si content and a decrease of Na were evidenced, as regarding SBA3-Cu7 also a decrease of Ca amount was observed. These two treatments probably are a lightly aggressive and induce a release of Na and Ca.

### 10 11 3.4 Bioactivity

12  
13 As reported in literature [42-44] the bioactivity process can be divided in five steps: the first one (Step I) consists of a rapid ions exchange between alkaline ions from the glass and hydrogen ions from the solution, in the Step II the formation of silanols occurs (Step II), then they condensate to develop a silica gel layer (Step III). Subsequently calcium, phosphate and carbonate ions are adsorbed in the silica gel (Step IV) and react, forming the hydroxyapatite (HAp) layer (Step V).



48  
49  
50  
51  
52  
53  
Figure 8: FESEM-EDS analysis of SBA3-CuUV (a,b), SBA3-CuUV+TT (c,d), SBA3-CuTT (e,f), SBA3-CuUV+TTAr (g,h), SBA3-CuTTAr (i,l), SBA3-CuTA (m,n), SBA3-CuAA (o,p), SBA3-CuNaOH (q,r) after 3 days of immersion in SBF

54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65  
Figure 8 shows the FESEM-EDS analysis after 3 days of immersion in SBF solution of SBA3-Cu glasses subjected to physical and chemical treatments. SBA3-CuUV sample dipped in SBF for 3 days evidenced the formation of reactivity layer on its surface. EDS semi-quantitative elemental concentrations, determined over an area in different sample points, showed a decrease of Na, a high content of Si and an increase of P.

1 This could be ascribed to the formation of a silica gel layer (step III/IV of bioactivity mechanism) probably  
2 jet enriched by Ca and P (Figure 8a and b).

3  
4 Sample subjected to thermal treatment and UV after 3 days in SBF solution showed a cracked surface due  
5 to the formation of a silica gel layer, as also confirmed by EDS analysis, which evidenced the increase of Si  
6 amount, together with a slight increase of P and a decrease of Na. Then, also in this case the material  
7 shows a surface reaction layer corresponding to the fourth step of bioactivity (Figure 8c and d). Similar  
8 results were obtained for SBA3-CuTT glass, also in this case an increase of P and most of all of Si was  
9 evidenced; moreover, in some area it was possible to notice the formation of a needle-shaped on glass  
10 surface, typical of hydroxyapatite (HAp) or its precursor (Figure 8e and f).

11  
12 Sample SBA3-CuUV+TTAr (sample irradiated with UV and thermal treated in Ar), after 3 days of SBF dipping,  
13 showed a sort of film that cover glass particles, ascribable to silica gel. Moreover, in several areas of the  
14 sample, some agglomerates were noticed, some of them having the typical morphology of the HAp. EDS  
15 analysis confirmed what observed in the micrographs: compositional analysis of area evidenced a high  
16 amount of Si, but EDS analysis of the precipitates showed a very high amount of Ca and P (Figure 8g and h).  
17 The same characteristics were evidenced on sample SBA3-CuTTAr; also in this case the analysis of large  
18 area show the presence of the silica gel, but in some point of the sample a clear nucleation of HAp or its  
19 precursors was observed (Figure 8i and l).

20  
21 Regarding the chemical treatments, after 3 days of SBF SBA3-CuTA glass evidenced the presence of cracks  
22 on particles, which however appeared also before the immersion in SBF. Local FESEM-EDS analysis  
23 evidenced the presence of nanometric crystals that covered glass particles. Compositional analysis showed  
24 always a high amount of Si and an increase of Ca and P (Figure 8m and n). The sample treated in sodium L-  
25 ascorbate (SBA3-CuAA) and dipped in SBF for 3 days showed a surface characterized by some cracks and in  
26 some point by the formation of needle-shaped crystals. EDS analysis evidenced a high amount of Si and a  
27 decrease of Na (whose amount however was already low for as done sample), together with an increase of  
28 Ca and P, which were decreased after the treatment in comparison with SBA3-Cu sample (Figure 8o and p).  
29 FESEM-EDS analysis of SBA3-CuNaOH showed the presence of a reaction layer and of nanometric crystals  
30 rich in Ca and P. The compositional analysis of the sample surface evidence a high content of Si and an  
31 increase of both Ca and P (Figure 8q and r).

32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65

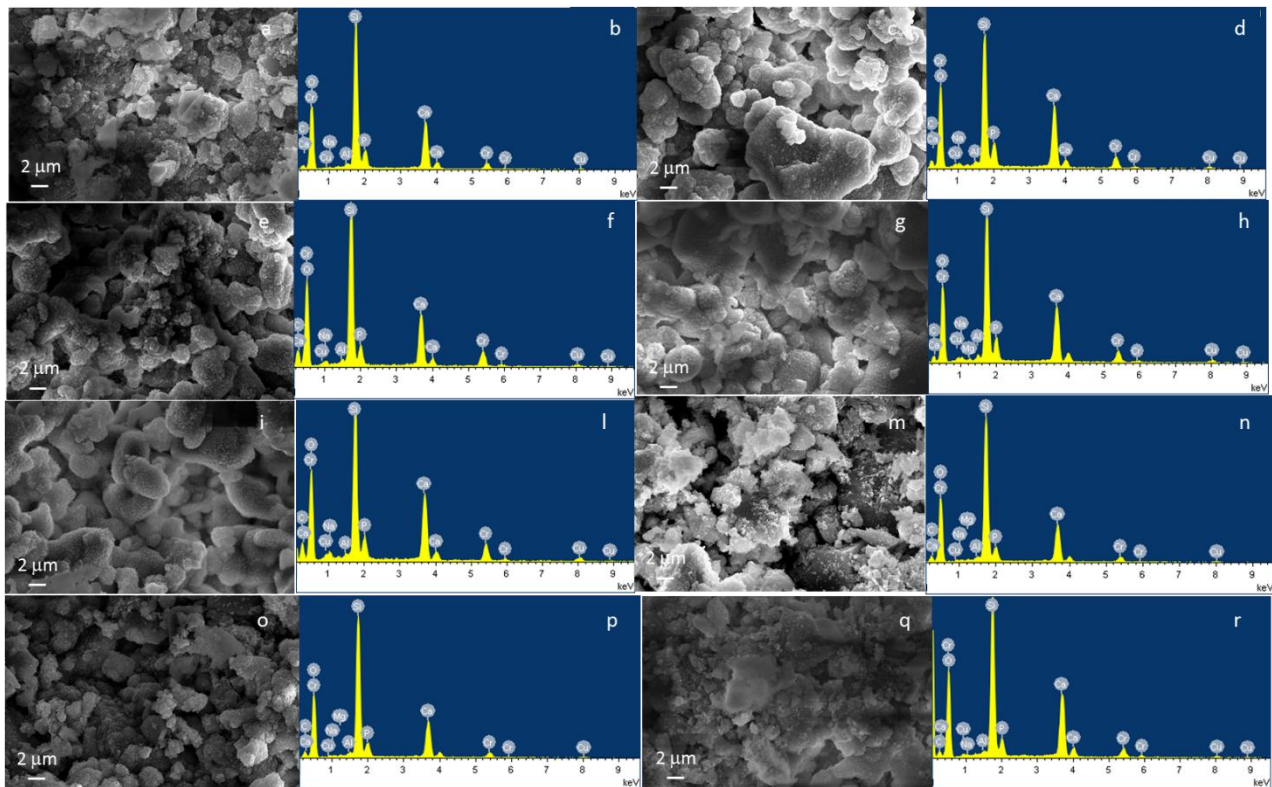
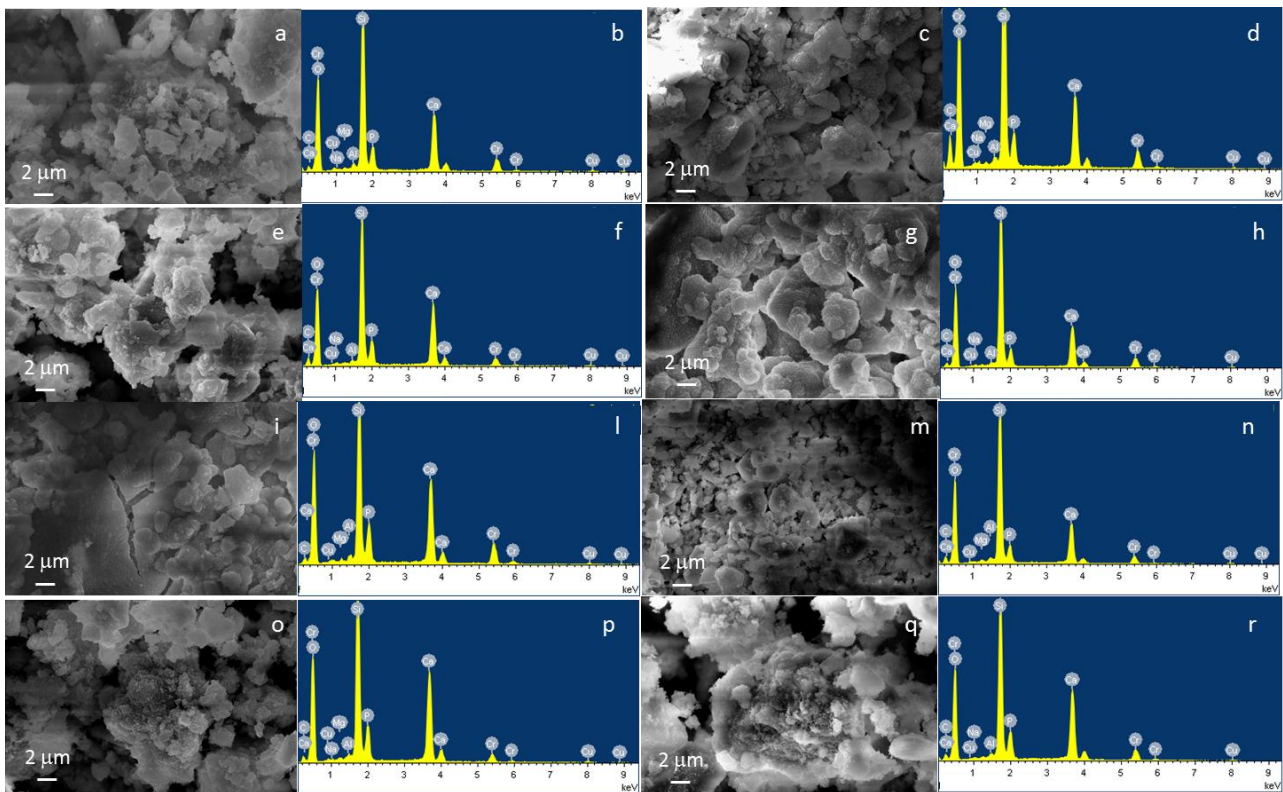


Figure 9: FESEM-EDS analysis of SBA3-CuUV (a,b), SBA3-CuUV+TT (c,d), SBA3-CuTT (e,f), SBA3-CuUV+TTAr (g,h), SBA3-CuTTAr (i,l), SBA3-CuTA (m,n), SBA3-CuAA (o,p), SBA3-CuNaOH (q,r) after 7 days of immersion in SBF solution.

Figure 9 shows the morphological and compositional analyses of samples dipped in SBF for 7 days. The formation of needle-like crystals, ascribable to HAp, is well visible on the surface of SBA3-CuUV glass (Figure 9a and b). Local EDS analysis evidenced the increase of P and Ca, confirming the precipitation of a calcium-phosphates; compositional analysis on various areas showed a slightly decrease of Si, respect the amount observed after 3 days of SBF treatment, and an increase of both Ca and P. The sample SBA3-CuUV+TT after 7 days of immersion on SBF (Figure 9 c and d) evidenced the presence of precipitates having the typical morphology of the *in vitro* grown HAp, rich in Ca and P. EDS analysis conformed the enrichment of Ca and P on glass surface. The same consideration can be done for SBA3-CuTT glass (Figure 9 e and f). Also in this case, the formation of a crystalline phase on sample surface rich in Ca and P can be noticed. Samples thermal treated in Ar atmosphere (SBA3-CuUV+TTAr and SBA3-CuTTAr) showed the formation on their surface of crystal with the typical morphology of the HAp (Figure 9g-l). The EDS analysis, performed both in large areas and locally on some glass particles, evidenced a very distinct Si peak and low amount of Ca and P. However, the quantitative analyses showed a clear increase of Ca and P together with a decrease of Na and Si, thus evidencing a progress on bioactivity process in accordance with morphological observation.

FESEM-EDS analysis of SBA3-CuTA samples dipped in SBF solution up to 7 days showed the presence of a reaction layer rich in Ca and P (Figure 9m and n), even if with the morphology is slightly different from

1 samples subjected to physical treatments. The semi-quantitative compositional analysis evidenced a  
 2 continuous increase of Si and a stabilization of Ca and P amount. FESEM-EDS analysis of SBA3-CuAA show  
 3 the presence of crystals containing Ca and P on glass powders surface, as already evidenced after 3 days.  
 4 Compositional analysis evidenced a high Si peak, but reduced respect previous SBF dipping time, and an  
 5 increase of Ca and P values (Figure 9o and p). Also, glass powers treated with NaOH display a morphology  
 6 ascribable to the formation of HAp and, in some areas, a very intense Ca and P peaks (Figure 9q and r).  
 7  
 8  
 9



10  
 11  
 12  
 13  
 14  
 15  
 16  
 17  
 18  
 19  
 20  
 21  
 22  
 23  
 24  
 25  
 26  
 27  
 28  
 29  
 30  
 31  
 32  
 33  
 34  
 35  
 36  
 37  
 38 Figure 10: FESEM-EDS analysis of SBA3-CuUV (a,b), SBA3-CuUV+TT (c,d), SBA3-CuTT (e,f), SBA3-CuUV+TTAr  
 39 (g,h), SBA3-CuTTAr (i,l), SBA3-CuTA (m,n), SBA3-CuAA (o,p), SBA3-CuNaOH (q,r) after 14 days of immersion  
 40  
 41 in SBF solution.  
 42  
 43

44 The morphological-compositional characterization of samples after the immersion in SBF for 14 days is  
 45 reported in figure 10. Glass UV-irradiated (Figure 10a and b) evidenced the formation of a phase rich in Ca  
 46 and P with the typical morphology of HAp. Compositional analysis of area is not so different from that one  
 47 after 7 days and evidenced a very low amount of Na, a high content of Si, Ca and P. Sample SBA3-CuUV+TT  
 48 (Figure 10c and d) evidenced the formation of a crystalline phase rich in Ca and P, already observed after 7  
 49 days; the ration Ca/P is about 1.8, very similar to the ratio of HAp (1.67). From morphological point of view,  
 50 SBA3-CuTT sample after 14 days of SBF treatment (Figure 10e and f) evidenced results very similar to what  
 51 observed after 7 days and for sample SBA3-CuUV+TT: the presence of a crystalline phase rich in Ca and P,  
 52 as conformed by compositional analysis. The morphological-compositional analysis of SBA3-CuUV+TTAr and  
 53 SBA3-CuTTAr samples, evidenced the presence of a nanometric needle-shaped crystal phase (Figure 10g-l).  
 54  
 55  
 56  
 57  
 58  
 59  
 60  
 61  
 62  
 63  
 64  
 65

1  
2 Also in this case, as it was pointed out after 7 days of SBF immersion, the EDS analysis evidenced a high  
3 amount of Si, probably due to the formation of silica-gel; however, the quantitative data and the EDS locally  
4 performed (Figure 10h and I) showed also a clear increase of Ca and P.

5  
6 Samples subjected to tannic acid treatment (SBA3-CuTA) and immersed in SBF up to 14 days do not show  
7 significant differences respect the sample after 7 days (Figure 10m and n). The performed analyses  
8 displayed dissimilar results in different point: in the areas rich in crystals the amount of Ca is very high,  
9 while in the smoother areas the Si peak prevails. So, it seems that the bioactivity process did not show a  
10 uniform kinetics. SBA3-CuAA glass after 14 days of SBF treatment shows a surface covered by crystals rich  
11 in Ca and P, as already observed after 7 days. EDS analysis of area evidenced a simultaneously decrease of  
12 Si and increase of Ca and P (Figure 10o and p). NaOH-treated sample did not show significant differences  
13 respect the 7 days-treatment: a crystalline reaction layer containing Ca and P was formed on glass powders.  
14 Moreover, quantitative EDS analysis evidenced an increase of P amount and a stabilization of Si and Ca  
15 (Figure 10q and r).  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65

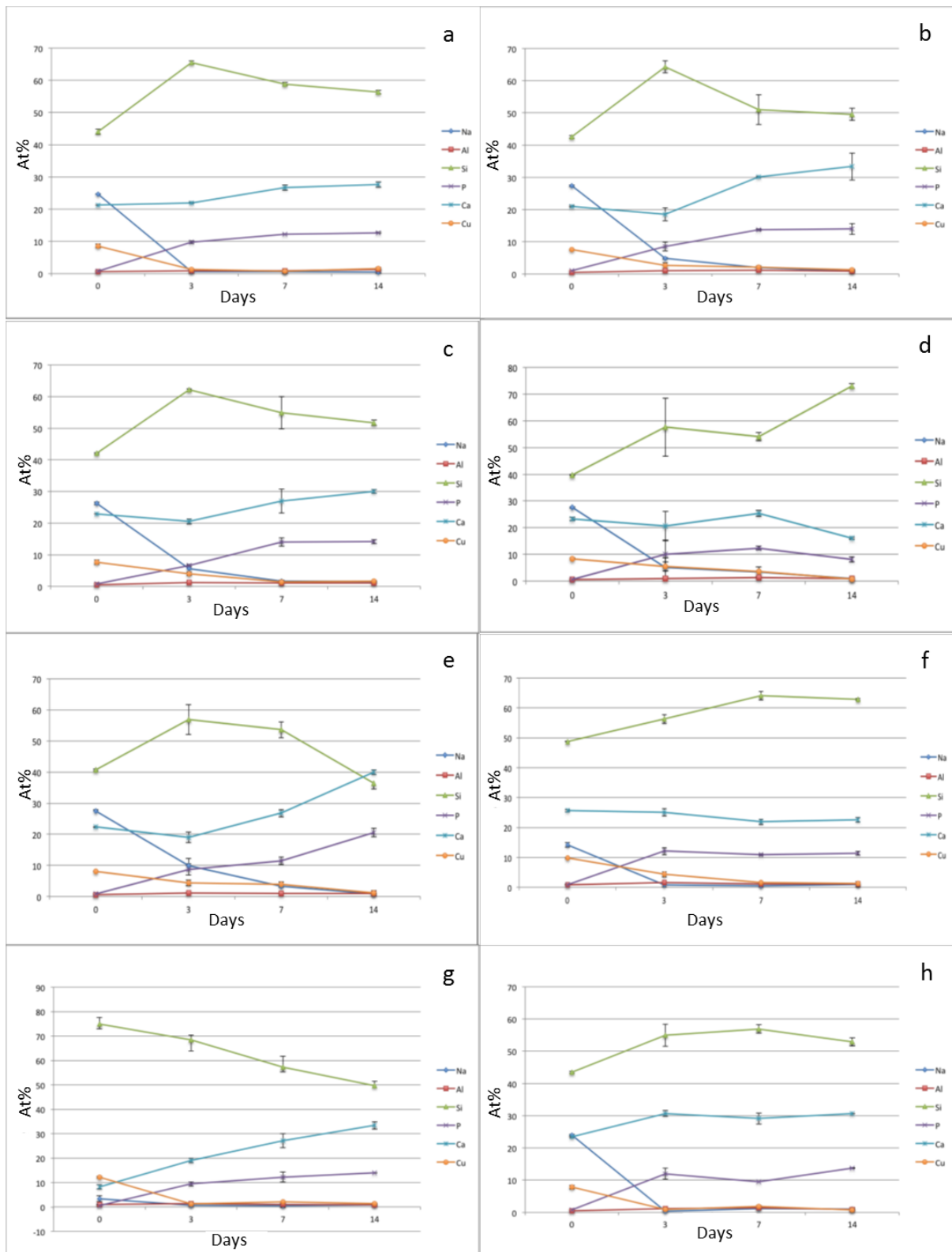


Figure 11: Atomic percentages variation (EDS, surface analysis) of SBA3-CuUV (a), SBA3-CuUV+TT (b), SBA3-CuTT (c), SBA3-CuUV+TTAr (d), SBA3-CuTTAr (e), SBA3-CuTA (f), SBA3-CuAA (g), SBA3-CuNaOH (h) during immersion in SBF up to 14 days

Figure 11 shows the atomic percentage variation of elements (EDS analysis of surface area) during the immersion in SBF solution up to 14 days. In general, an increase of Si amount can be observed during the

1 first days of immersion in SBF, due to the silica-gel formation, followed by a decrease due to the surface  
2 enrichment with other chemical species involved in HAp formation; only SBA3-CuAA (Figure 11g) evidenced  
3 an immediate decrease of Si content. In fact, SBA3-CuAA sample, before SBF immersion, showed higher Si  
4 content and lower Na and Ca amounts probably ascribable to the slightly aggressive treatment with  
5 ascorbic acid, as evidenced in figure 7. Regarding Ca and P trend, an increase during the SBF soaking can be  
6 noticed, confirming the results obtained with FESEM-EDS. Moreover, a fast decrease of Na content can be  
7 observed, in accordance with the bioactivity mechanism. A decrease of Cu trend can be also noticed,  
8 evidencing a release of the element during the immersion in SBF. The data of SBA3-CuUV+TTAr samples  
9 after 14 days of SBF treatment are anomalous and in contrast with what observed by FESEM-EDS analysis;  
10 this is probably ascribable to a detachment of HAp layer from powders surface during sample preparation  
11 and analysis.

12 The results of FTIR analysis of all glasses after SBF immersion up to 14 days are very similar. Figure 12 shows  
13 as example the FTIR spectra of SBA3-CuTA as prepared and after 3 and 14 days of SBF treatment. As it can  
14 be noticed the unsoaked glass displays two bands at around 400-500  $\text{cm}^{-1}$  and 900-1100  $\text{cm}^{-1}$  (centered at  
15 1030  $\text{cm}^{-1}$ ) ascribable to  $\nu_{\text{sym}}(\text{Si-O-Si})$  and  $\nu_{\text{asym}}(\text{Si-O-Si})$  bands of  $\text{SiO}_4$  tetrahedra [48], the shoulder at  
16 about 930  $\text{cm}^{-1}$  is related to the  $\text{SiO}_{\text{NBO}}$  (NBO-Non-Bonding Oxygen) due to glass network modifier. After SBF  
17 immersion a new band at about 1200  $\text{cm}^{-1}$  appeared, ascribable to the formation of new Si-O-Si bond on  
18 condensation of SiOH groups [49], while the shoulder concerning the  $\text{SiO}_{\text{NBO}}$  disappeared; the strong band  
19 centered at 1070  $\text{cm}^{-1}$  and the sharp band at 550-600  $\text{cm}^{-1}$ , ascribable to  $\text{PO}_4$  symmetric stretching  
20 vibration and bending mode of P-O-P bond, confirm the HAp presence [49,50].

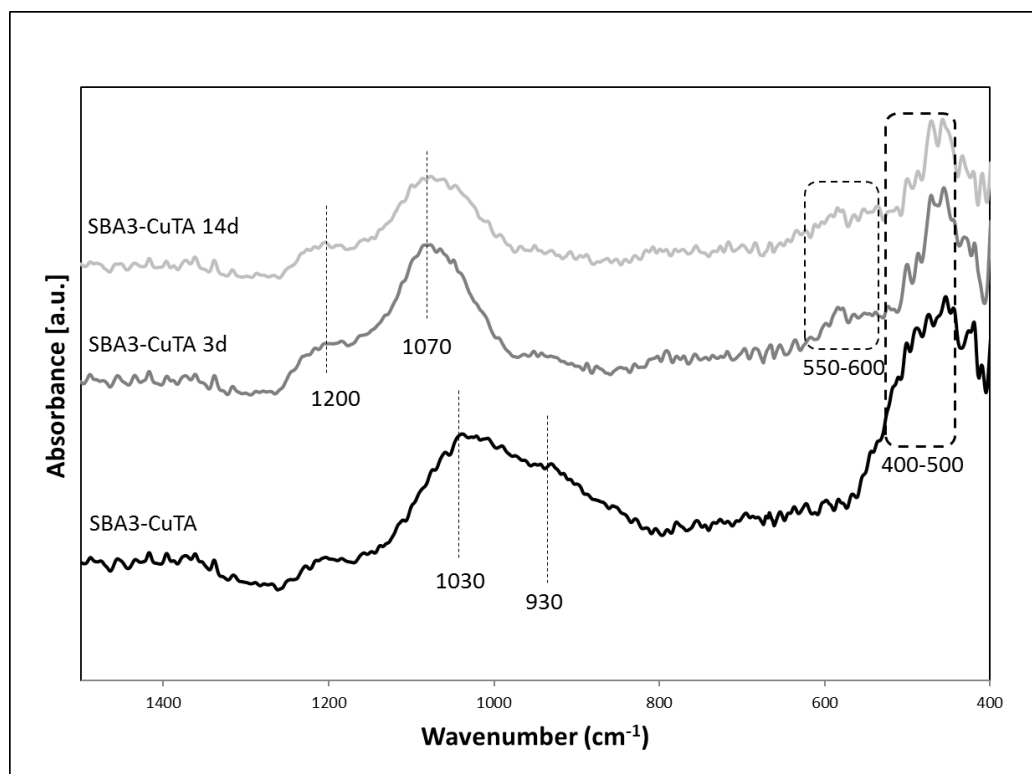


Figure 12: FTIR analysis of SBA3-CuTA

1  
2 The measurement of pH evidenced a similar trend for all samples: a fast pH increase was observed during  
3 the first 3 days up to about 7.7-7.8, which is typically of bioactive glass, due to the exchange of alkaline  
4 cations with hydrogen ions from the solution [9,35]. Then, the pH values increase slowly up to 7.9-8.1 up to  
5 14 days, remaining in the physiological tolerability range (7 ~8).  
6  
7

8  
9 In conclusion, the bioactivity test evidenced the ability of all glasses to induce the precipitation of HAp  
10 crystals, regardless of the performed chemical or physical treatments. In literature few studies investigated  
11 the role of copper NPs in the reactivity of bioactive glass [51,52] and, on the basis of authors knowledge,  
12 there are no researches regarding the bioactive behavior of Cu-doped glasses subjected to *in situ* reducing  
13 processes. However, the similar reported studies evidenced contrasting results: Magyar et al. [51] reported  
14 that sol-gel derived bioactive glass containing Cu<sub>2</sub>ONPs up to 0.5 mol% showed an almost unchanged  
15 bioactive behavior; while Bejarano et al. [52] evidenced that the growth of apatite was inhibited on sol-gel  
16 glasses containing CuO crystals. Thus, the Cu-containing glass bioactivity can be influenced depending on  
17 glass composition and treatments.  
18  
19

20  
21 The evaluation of the antibacterial properties was performed by means of the inhibition halo test. Figure 13  
22 shows the images of the samples on Mueller Hinton agar plate after the incubation at 35 °C for 24 h. As it  
23 can be noticed, only SBA3-CuUV (a), SBA3-CuTA (f) and SBA3-CuNaOH (h) produced a significant and  
24 reproducible inhibition halo of about respectively 2-2.5 mm, 2 mm and 1.5 mm ± 0.5 mm. The other  
25 samples were not able to create an inhibition area; however, a no bacterial growth was observed by  
26 inspecting the back of the plate. These results let suppose that the best antibacterial effect is related to the  
27 presence of free Cu<sup>++</sup> ions in the glass network, alone or in synergy with Cu<sup>0</sup> nanoparticles (samples a, f and  
28 h), in good accordance with literature [4], since the presence of CuO crystals reduces the size of the  
29 inhibition halo, but a bacteriostatic effect is still visible, probably due to residual free Cu<sup>++</sup> ions in the glass  
30 network or Cu<sub>2</sub>O crystals (samples b, c, d, e, g). The treatment with ascorbic acid induced the formation of  
31 metallic copper; however, the bigger dimension of observed Cu<sup>0</sup> particles (sub-micrometric) respect to  
32 SBA3-CuTA (about 100 nm) seems to reduce the antibacterial effect. Moreover all samples except SBA3-  
33 CuTA created a blue diffusion halo, due to Cu<sup>++</sup> ions which diffuse in the agar, some of them more evident  
34 than the others, mainly if free Cu<sup>++</sup> is still present in the glass network, as confirmed also by the blue color  
35 of the sample a and h(containing only Cu<sup>++</sup>). Samples with dark color showing blue diffusion halo (b, c, d, e,  
36 g) probably still contain traces of Cu<sup>++</sup> or are able to release it from CuO nanocrystals or from Cu<sup>0</sup> by  
37 oxidation. On the contrary the diffusion halo of SBA3-CuTA (f) was brown, probably because this sample  
38 mainly contains copper as Cu<sup>+</sup> and Cu<sup>0</sup>.  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65

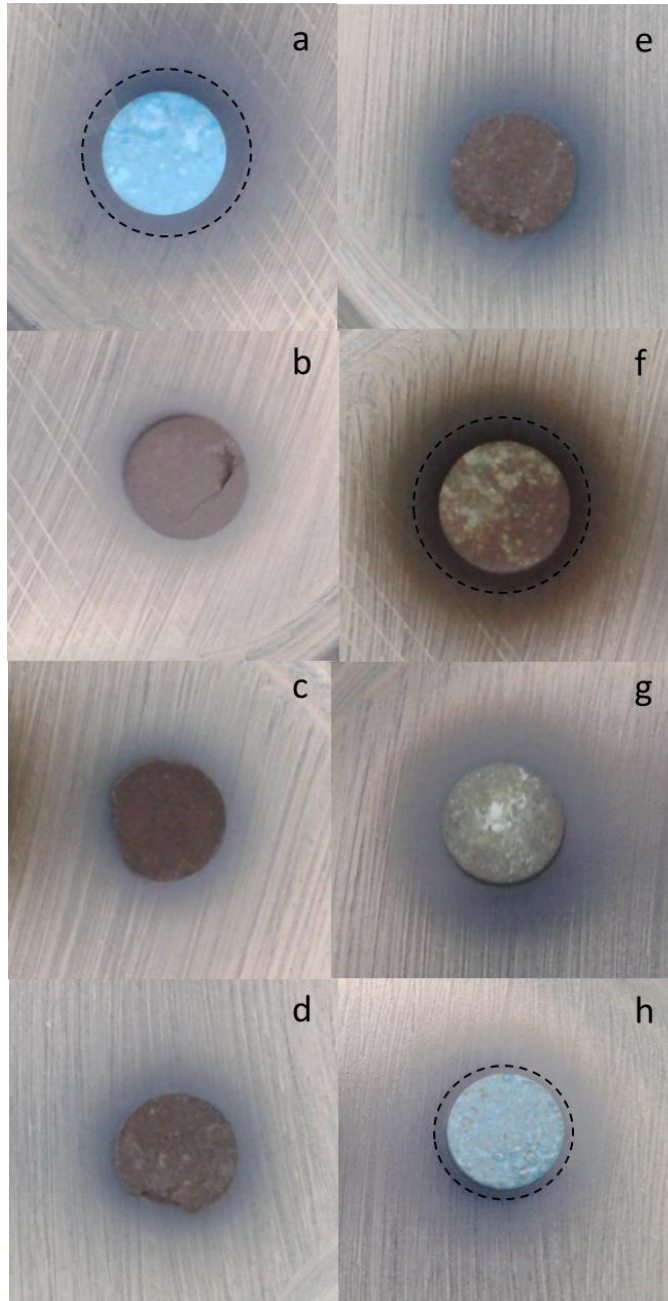


Figure 13: inhibition halo test against *S. aureus* of a) SBA3-CuUV, b) SBA3-CuUV+TT, c) SBA3-CuTT, d) SBA3-CuUV+TTAr, e) SBA3-CuTTAr, f) SBA3-CuTA, g) SBA3-CuAA and h) SBA3-CuNaOH

## Conclusions

This work investigated the ability of different physical and chemical treatments to induce the *in situ* reduction of  $\text{Cu}^{++}$  ions, introduced in the outer surface layer of a bioactive glass by ion-exchange process, to  $\text{Cu}^+$  or  $\text{Cu}^0$ . The XRD, FESEM/STEM-EDS analyses demonstrated that only the chemical treatments using tannic acid and sodium L-ascorbate induce the formation of metallic copper; in particular, SBA3-CuTA sample evidenced the presence of  $\text{Cu}^0$  nanoparticles. The glass powders treatment with NaOH and UV irradiation did not induce structural and morphological modifications. The thermal treatment in air

1 promoted the nucleation of CuO, while the inert atmosphere induced the formation of Cu<sub>2</sub>O. FESEM-EDS  
2 and FT-IR analysis after in vitro test in SBF up to 14 days demonstrated that all the investigated glasses  
3 maintained a bioactive behavior. Finally, antibacterial test towards *S. aureus* strain evidenced that the best  
4 antibacterial effect is achieved by glasses containing free Cu<sup>++</sup> ions (SBA3-CuUV, SBA3-CuNaOH) and Cu<sup>0</sup>  
5 nanoparticles (SBA3-CuTA). An increase of Cu<sup>0</sup> dimension (SBA3-CuAA) or the presence of CuO and Cu<sub>2</sub>O  
6 (formed during thermal treatments) reduced the antibacterial effect, even if a bacteriostatic effect was  
7 observed. In order to assess if the antibacterial effect is to be ascribed to a “contact killing” or a “leaching”  
8 mechanism, the potential leakage of Cu ions into biological fluid, their redox and catalytic activities, as well  
9 as their potential impact on biological assays, in presence of high physiological protein levels, could be of  
10 interest and could be object of future investigations on a selected set of samples.  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21

## 22 References

- 23  
24  
25 [1] G. Grass, C. Rensing, M. Solioz, Metallic Copper as an Antimicrobial Surface. *Appl. Environ. Microbiol.* 77  
26 (2011) 1541 – 1547. doi: 10.1128/AEM.02766-10.  
27  
28  
29 [2] J. O ' Gorman, H. Humphreys, Application of Copper to Prevent and Control Infection. Where Are We  
30 Now? *J. Hosp. Infect.* 81 (2012) 217 – 223. doi: 10.1016/j.jhin.2012.05.009.  
31  
32  
33  
34 [3] T.J. Karpanen, A.L Casey, P.A. Lambert, D.B. Cookson, P. Nightingale, L. Miruszenko, T.S.J. Elliott, The  
35 Antimicrobial Efficacy of Copper Alloy Furnishing in the Clinical Environment: a Crossover Study. *Infect.*  
36 *Control Hosp. Epidemiol.* 33 (2012) 3 – 9. doi: 10.1086/663644.  
37  
38  
39  
40  
41 [4] M. Hans, A. Erbe, S. Mathews, Y. Chen, M. Solioz, F. Mücklich, Role of Copper Oxides in Contact Killing of  
42 Bacteria, *Langmuir* 29 (2013) 16160 – 16166. DOI: 10.1021/la404091z.  
43  
44  
45 [5] S. Meghana, P. Kabra, S. Chakraborty, N. Padmavathy, Understanding the pathway of antibacterial activity of  
46 copper oxide nanoparticles *RSC Adv.*, 5 (2015) 12293-12299. DOI: 10.1039/C4RA12163E  
47  
48  
49  
50 [6] C. Arijit Kumar, C., Ruchira, B, Tarakdas, Mechanism of antibacterial activity of copper  
51 nanoparticles. *Nanotechnology*, 25(13) (2014) 135101.  
52  
53  
54  
55 [7] S. Mahmoodi, A. Elmi, S. Hallaj-Nezhadi, Copper Nanoparticles as Antibacterial Agents. *J Mol Pharm Org*  
56 *Process Res* 6(1) (2018) 140. DOI: 10.4172/2329-9053.1000140  
57  
58  
59  
60  
61  
62  
63  
64  
65

- 1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65
- [8] J. Sułowska, I. Waćlawska, M. Szumera, Effect of copper addition on glass transition of silicate-phosphate Glasses, *J Therm Anal Calorim* 109 (2012) 705–710. <https://link.springer.com/article/10.1007/s10973-012-2328-0>.
- [9] S. Karlsson, L. Wondraczek, S. Ali, B. Jonson, 2017. Trends in effective diffusion Coefficients for ion-exchange strengthening of soda-Lime-silicate Glasses, *Front. Mater.* 4:13. doi: 10.3389/fmats.2017.00013
- [10] O. Véron, J.P. Blondeau, D. De Sousa Meneses, C. Andrezza Vignolle, Characterization of silver or copper nanoparticles embedded in Soda-lime glass after a staining process. *Surf. Coat. Tech.* 227 (2013) 48-57. <https://doi.org/10.1016/j.surfcoat.2012.10.014>.
- [11] H.M. Yadav, J.-J. Lee, One-pot synthesis of copper nanoparticles on glass: applications for non-enzymatic glucose detection and catalytic reduction of 4- nitrophenol. *J. Solid State Electrochemistry* 23 (2019) 503–512. <https://link.springer.com/article/10.1007/s10008-018-4137-2>.
- [12] A. Samir, Hassan, A. Moukhtar, A. Abokhadra, L.I. Soliman, ; M. Elokr, Characterization of borate glasses doped with copper oxide for optical application. *Optical and Quantum Electronics*, 51(4) (2019) 123. <https://doi.org/10.1007/s11082-019-1819-7>
- [13] L.L. Hench, *Bioceramics. J. Am. Ceram. Soc.* 81 (1993) 705–1728. doi:10.1111/j.1151-2916.1998.tb02540.x.
- [14] W. Cao, L.L. Hench, *Bioactive materials, Ceram. Int.* 22 (1996) 493–507. [https://doi.org/10.1016/0272-8842\(95\)00126-3](https://doi.org/10.1016/0272-8842(95)00126-3).
- [15] I. Cacciotti, Bivalent cationic ions doped bioactive glasses: the influence of magnesium, zinc, strontium and copper on the physical and biological properties, *J. Mat. Sci.* 52(15) (2017) 8812-8831. Doi: 10.1007/s10853-017-1010-0 .
- [16] A.K. Srivastava, R. Pyare, Characterization of CuO substituted 45S5 Bioactive Glasses and Glass – ceramics. *Int. J. Scient. & Tech. Res.* 1(2) (2012) 28-41
- [17] E.A. Abou Neela, I. Ahmeda, J. Prattenb, S.N. Nazhata, J.C. Knowles, Characterisation of antibacterial copper releasing degradable phosphate glass fibres. *Biomaterials* 26 (2005) 2247–2254. <https://doi.org/10.1016/j.biomaterials.2004.07.024>.

- 1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65
- [18] A.M. Mulligan, M. Wilson, J.C.Knowles, The Effect of increasing copper content in phosphate-based glasses on biofilms of *Streptococcus sanguis*. *Biomaterials* 24 (2003) 1797–807. <https://www.ncbi.nlm.nih.gov/pubmed/12593962>.
- [19] W. Chengtie, Z. Yinghong, X. Mengchi, H. Pingping, C. Lei, C. Jiang, X. Yin, Copper-containing mesoporous bioactive glass scaffolds with multifunctional properties of angiogenesis capacity, osteostimulation and antibacterial activity *Biomaterials* 34 (2013) 422-433. doi: 10.1016/j.biomaterials.2012.09.066.
- [20] Y.F. Goh, A. Z. Alshemary, M. Akram. Bioactive Glass: An In-Vitro Comparative Study of Doping with Nanoscale Copper and Silver Particles. *Int. J. App. Glass Sci.* 5 (3) (2014) 255–266. DOI:10.1111/ijag.12061
- [21] E.J.Ryan, A.J.Ryan, A. Philippart, F.E.Ciraldo, C. Hobbs, V. Nicolosi, A.R.Boccaccini, C.J.Kearney, F.J.O'Brien, Collagen scaffolds functionalised with copper-eluting bioactive glass reduce infection and enhance osteogenesis and angiogenesis both in vitro and in vivo. *Biomaterials* 197 (2019) 405-416
- [22] E. Borsella, A. Dal Vecchio, M.A. Garcia, C. Sada, F. Gonella, R. Polloni, A. Quaranta, L.J.G.W. van Wilderen, Copper doping of silicate glasses by the ion-exchange technique: A photoluminescence spectroscopy study. *J. Appl. Phys.* 91 (2002) 90-98. <https://doi.org/10.1063/1.1421241>.
- [23] S. Sakka, K. Kamiya And K. Kato Incorporation Of Copper Into Glass By The Cu-Na Ion Exchange. *J. Non-Cryst. Sol.* 52 (1982) 77-90. [https://doi.org/10.1016/0022-3093\(82\)90282-4](https://doi.org/10.1016/0022-3093(82)90282-4).
- [24] C. Stähli, N. Muja, S.N. Nazhat, Controlled copper ion release from phosphate-based glasses improves human umbilical vein endothelial cell survival in a reduced nutrient environment. *Tissue Eng Part A.* 19(3-4) (2013) 548-57. doi: 10.1089/ten.tea.2012.0223.
- [25] M. Miola, E. Vernè, Bioactive and Antibacterial Glass Powders Doped with Copper by Ion-Exchange in Aqueous Solutions. *Materials* 9 (2016) 405-421. doi: 10.3390/ma9060405
- [26] M. Miola, A. Cochis, A. Kumar, C.R. Arciola, L. Rimondini. E. Verné, Copper-Doped Bioactive Glass as Filler for PMMA-Based Bone Cements: Morphological, Mechanical, Reactivity, and Preliminary Antibacterial Characterization. *Materials* 11(6) (2018) 961-974. doi: 10.3390/ma11060961.
- [27] F. Parveen, B. Sannakki, M.V.Mandke, H.M.Pathan, Copper nanoparticles: Synthesis methods and its light harvesting performance *Solar Energy Materials and Solar Cells* 144 (2016) 371-382. <https://doi.org/10.1016/j.solmat.2015.08.033>.
- [28] A.K. Mandal, Copper Nanomaterials as Drug Delivery System against Infectious Agents and Cancerous Cells. *J. App. Life Sci. Int.* 15(4) (2017) 1-8. DOI: 10.9734/JALSI/2017/38444.

- 1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65
- [29] M.E. Grigore, E.R. Biscu, A.M. Holban, M.C. Gestal, A.M. Grumezescu, *Methods of Synthesis, Properties and Biomedical Applications of CuO Nanoparticles*. *Pharmaceuticals* 9 (2016) 75-89.  
doi:10.3390/ph9040075.
- [30] M.I. Din, R. Rehan, *Synthesis, Characterization, and Applications of Copper Nanoparticles*. *Journal Analytical Letters* 50 (2017) 50-62. DOI:10.1080/00032719.2016.1172081.
- [31] T.H. Fleisch, G.J. Mains, Reduction of copper oxides by UV radiation and atomic hydrogen studied by XPS, *Applications of Surface Science*, 10(1) (1982) 51-62. [https://doi.org/10.1016/0378-5963\(82\)90134-9](https://doi.org/10.1016/0378-5963(82)90134-9).
- [32] J. Sheng, S. Chen, J. Zhang, J. Li, J. Yu, UV-light irradiation induced copper nanoclusters in a silicate glass *International. J. Hydrogen Energy* 34(2) (2009) 1119-1122. <https://doi.org/10.1016/j.ijhydene.2008.10.063>.
- [33] M. Suszynska, L. Krajczyk, A. Cizman, J. Serafinczuk, Microstructure and microprecipitation in copper-doped soda-lime silicate glass. *Phys. Status Solidi C* 10 (2013) 246–249. DOI 10.1002/pssc.201200491.
- [34] F. Gonella, Metal nanocluster composite silicate glasses. *Rev.Adv.Mater.Sci.* 14(2007) 134-143. DOI: 10.1016/B978-012513760-7/50044-7.
- [35] J. Rotková, H. Krížová, Green synthesis of copper-based nanostructures using tannic acid and testing of their antibacterial properties. *Nanocon 2014* (2014), Brno, Czech Republic, EU.
- [36] S.A. Umer, A green method for the synthesis of Copper Nanoparticles using Lascorbic acid. *Revista Materia* 19.3 (2014) 197–203. <http://dx.doi.org/10.1590/S1517-70762014000300002>.
- [37] S. Shankar, J.W. Rhim, Effect of copper salts and reducing agents on characteristics and antimicrobial activity of copper nanoparticles. *Materials Letters* 132 (2014) 307–311. doi: <http://dx.doi.org/10.1016/j.matlet.2014.06.014>.
- [38] M. Paszkiewicz, A. Gołąbiewska, Ł. Rajski, E. Kowal, A. Sajdak, A. Zaleska-Medynska, Synthesis and Characterization of Monometallic (Ag, Cu) and Bimetallic Ag-Cu Particles for Antibacterial and Antifungal Applications. *Journal of Nanomaterials*, (2016) ID 2187940, 11 pages.  
<http://dx.doi.org/10.1155/2016/2187940>.
- [39] E. G. Wrigglesworth, J. H. Johnston, The use of dual reductants in gold nanoparticle syntheses. *RSC Adv.*, 7 (2017) 45757-45762. Doi: 10.1039/C7RA07724F.
- [40] T. Kokubo, H. Takadama, How useful is SBF in predicting in vivo bone bioactivity? *Biomaterials* 27 (2006) 2907-2915. DOI: 10.1016/j.biomaterials.2006.01.017.
- [41] ISO 23317, *Implants for surgery -- In vitro evaluation for apatite-forming ability of implant materials* International Organization for Standardization, Switzerland, 2007.

- 1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60  
61  
62  
63  
64  
65
- [42] L.L. Hench, Bioceramics: from concept to clinic, *J. Am. Ceram. Soc.* 74(1991) 1487-1510.  
<https://doi.org/10.1111/j.1151-2916.1991.tb07132.x>
- [43] L.L. Hench, Chronology of Bioactive Glass Development and Clinical Applications *New Journal of Glass and Ceramics*. 3 (2013) ID:30885,7 pages. DOI:10.4236/njgc.2013.32011.
- [44] M. Miola, C. Vitale-Brovarone, C. Mattu, E. Verné, Antibiotic loading on bioactive glasses and glass-ceramics: An approach to surface modification. *Biomater Appl* 28 (2013) 308-319. doi: 10.1177/0885328212447665
- [45] M2-A9, Performance Standards for Antimicrobial Disk Susceptibility Tests, Approved Standard, 9th Edn, NCCLS, Villanova, PA, USA 2003
- [46] D. Campoccia, L. Montanaro, P. Speziale, C.R. Arciola, Antibiotic-loaded biomaterials and the risks for the spread of antibiotic resistance following their prophylactic and therapeutic clinical use. *Biomaterials* 31 (2010) 6363–6377. doi: 10.1016/j.biomaterials.2010.05.005.
- [47] Y. Zhao, C. Ning, J.Chang, Sol–gel synthesis of Na<sub>2</sub>CaSiO<sub>4</sub> and its in vitro biological behaviors. *Sol-Gel Sci Technol* (2009) 52:170. <https://doi.org/10.1007/s10971-009-2038-7>.
- [48] M. Mac`kovic´, A. Hoppe, R. Detsch, D. Mohn, W. J. Stark, E. Spiecker, A.R. Boccaccini, Bioactive glass (type 45S5) nanoparticles: in vitro reactivity on nanoscale and biocompatibility. *J. Nanopart Res* 14 (2012) 966-988. <https://doi.org/10.1007/s11051-012-0966-6>.
- [49] U. Boonyang, F. Li, A. Stein, Hierarchical structures and shaped particles of bioactive glass and its in vitro bioactivity. *J. Nanomat.* (2013) ID 681391, 6 page, <http://dx.doi.org/10.1155/2013/681391>.
- [50] G.A. Stanciu, I. Sandulescu, B. Savu, S.G. Stanciu, K.M. Paraskevopoulos, X. Chatzistavrou, E. Kontonasaki, P. Koidis, Investigation of the Hydroxyapatite Growth on Bioactive Glass Surface. *Journal of Biomedical & Pharmaceutical Engineering* 1:1 (2007) 34-39.
- [51] K. Magyari, Zs. Pap, Z. R. Tóth, Zs. Kása, E. Licarete, D. C. Vodnar, K. Hernadi, L. Baia, The impact of copper oxide nanoparticles on the structure and applicability of bioactive glasses *J Sol-Gel Sci Technol* (2019) 1-10. <https://doi.org/10.1007/s10971-019-05066-4>.
- [52] J. Bejarano, P. Caviedes, H. Palza, Sol–gel synthesis and in vitro bioactivity of copper and zinc-doped silicate bioactive glasses and glass-ceramics. *Biomed. Mater.* 10 (2015) 025001 doi:10.1088/1748-6041/10/2/025001.

## Tables

SBA3 containing Cu <sup>2+</sup> ions				
	Acronym	UV irradiation	550 °C air	550 °C Ar
<b>Physical treatments</b>	UV	X		
	UV+TT	X	X	
	TT		X	
	UV+TTAr	X		X
	TTAr			X
<b>Chemical treatments</b>	TA	Tannic acid		
	AA	Sodium L-ascorbate		
	NaOH	Sodium hydroxyde		

Table 1: physical and chemical treatments and samples acronym.

Figure 1

[Click here to download high resolution image](#)

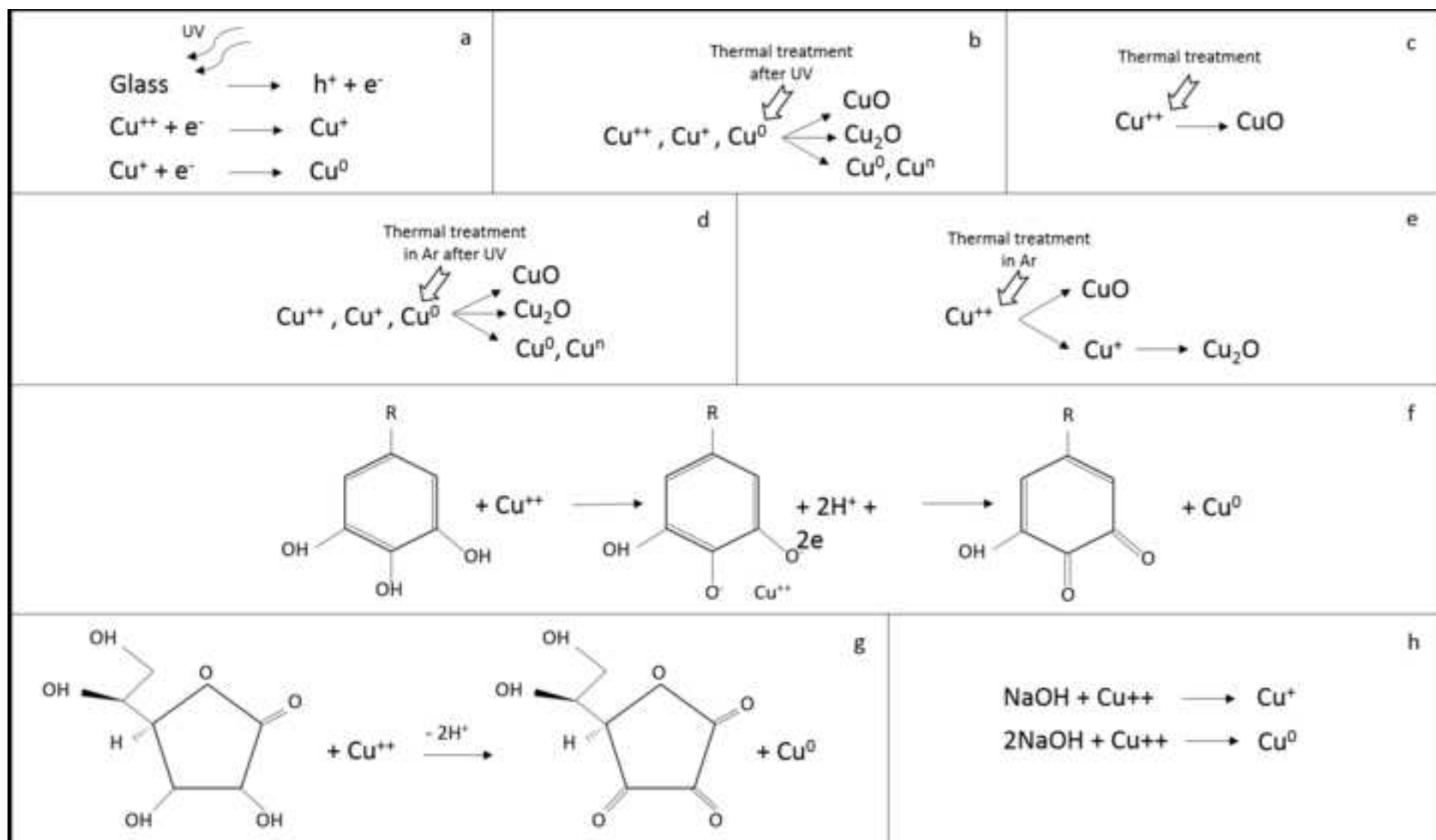


Figure2 R1

[Click here to download high resolution image](#)

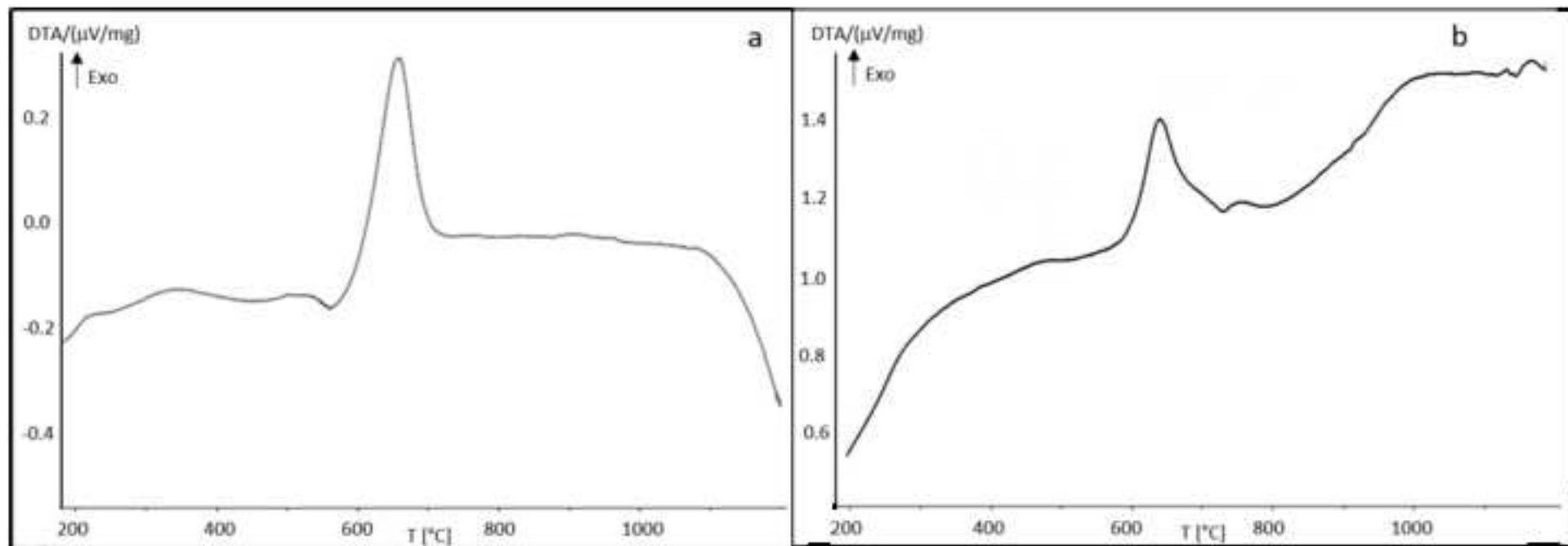


Figure3 R1  
[Click here to download high resolution image](#)

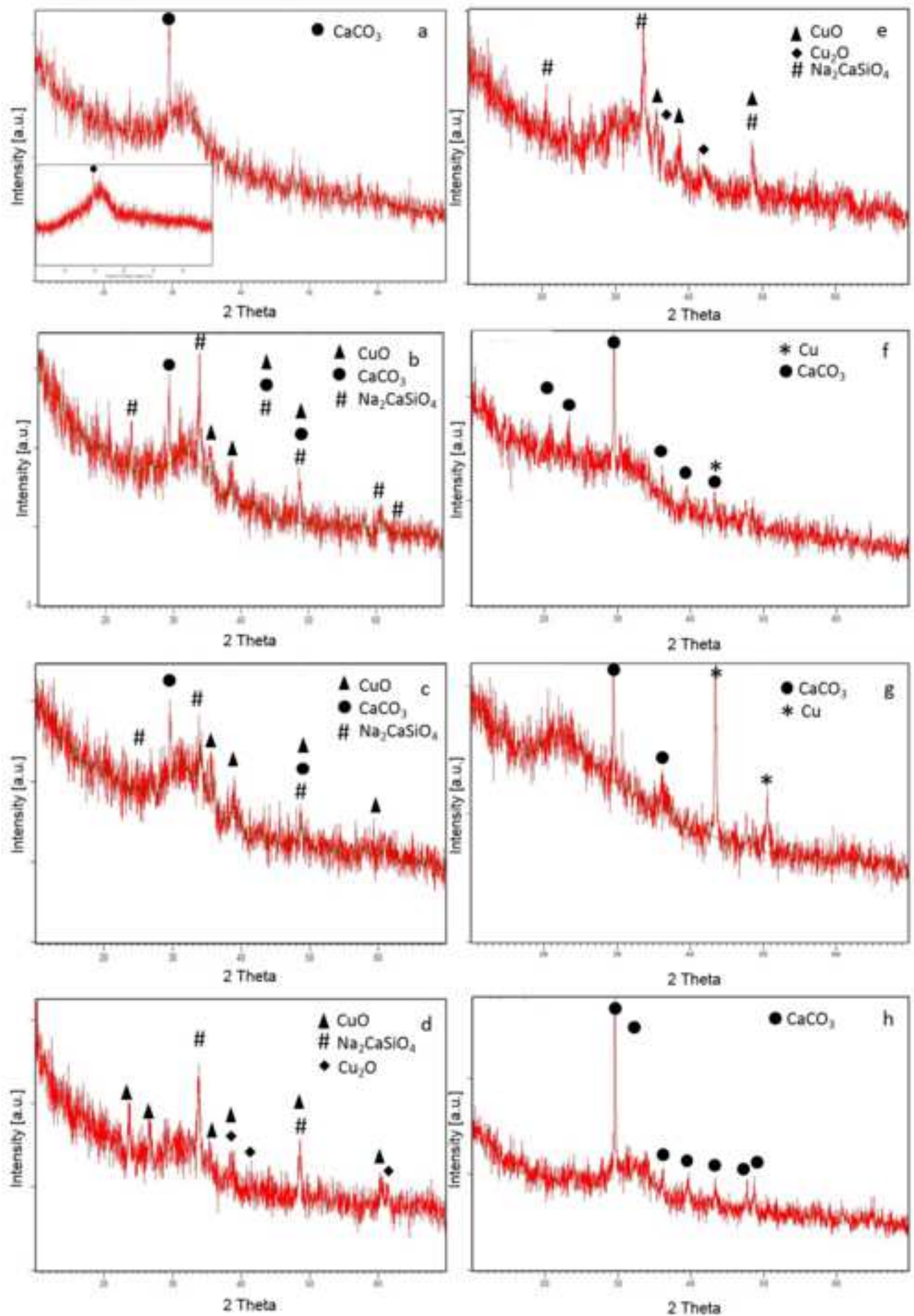


Figure4 R1  
[Click here to download high resolution image](#)

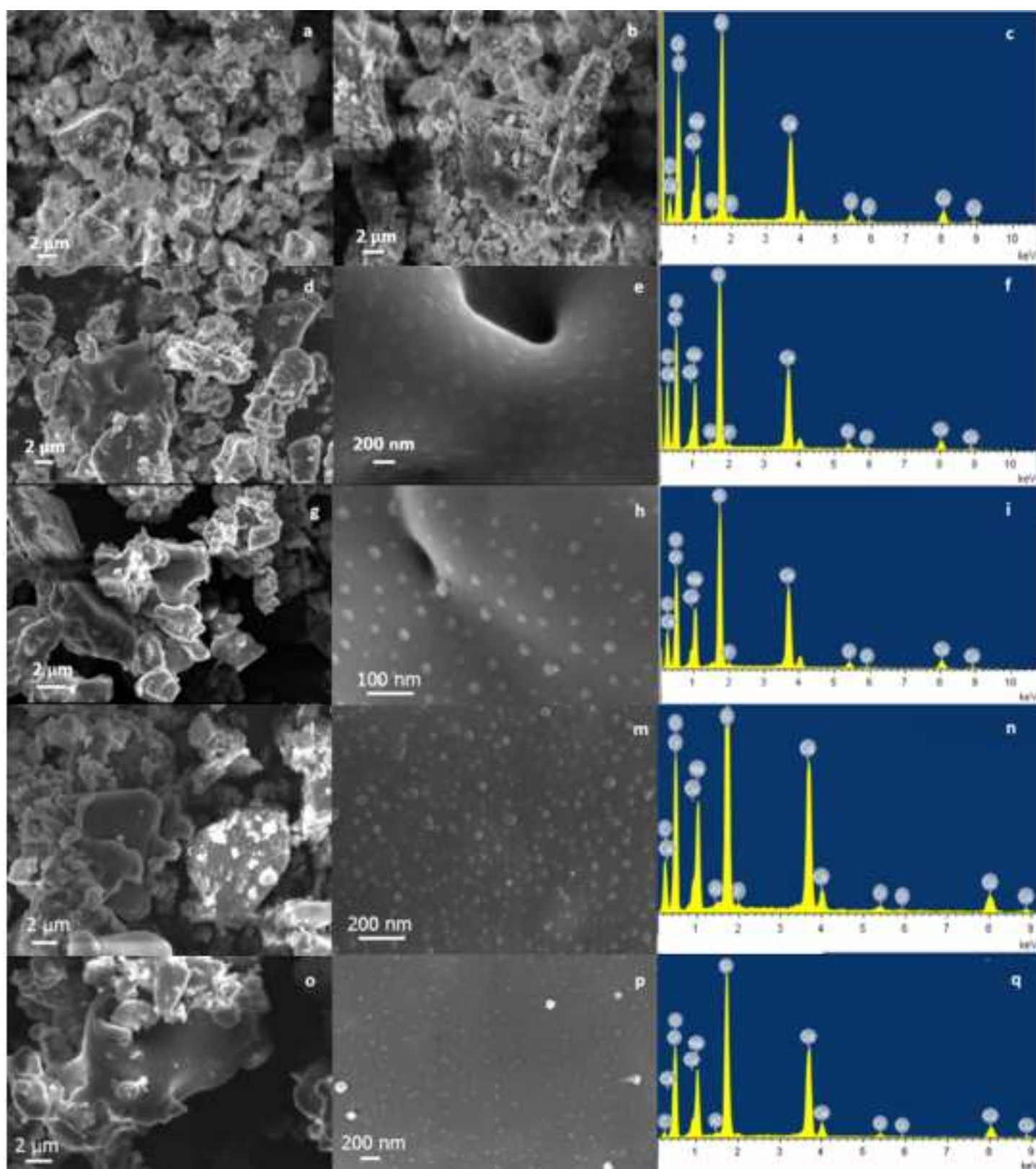


Figure5  
[Click here to download high resolution image](#)

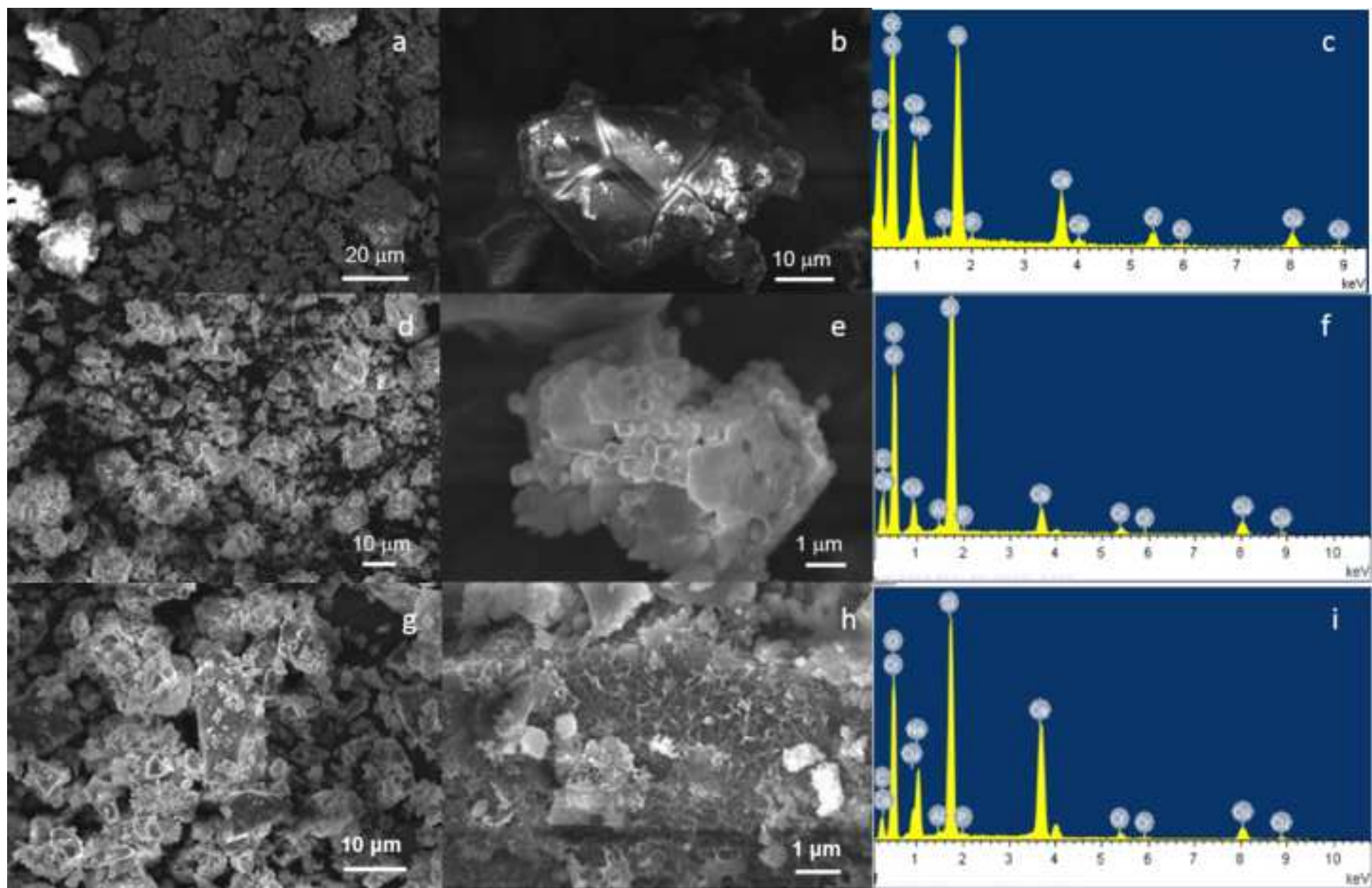


Figure6  
[Click here to download high resolution image](#)

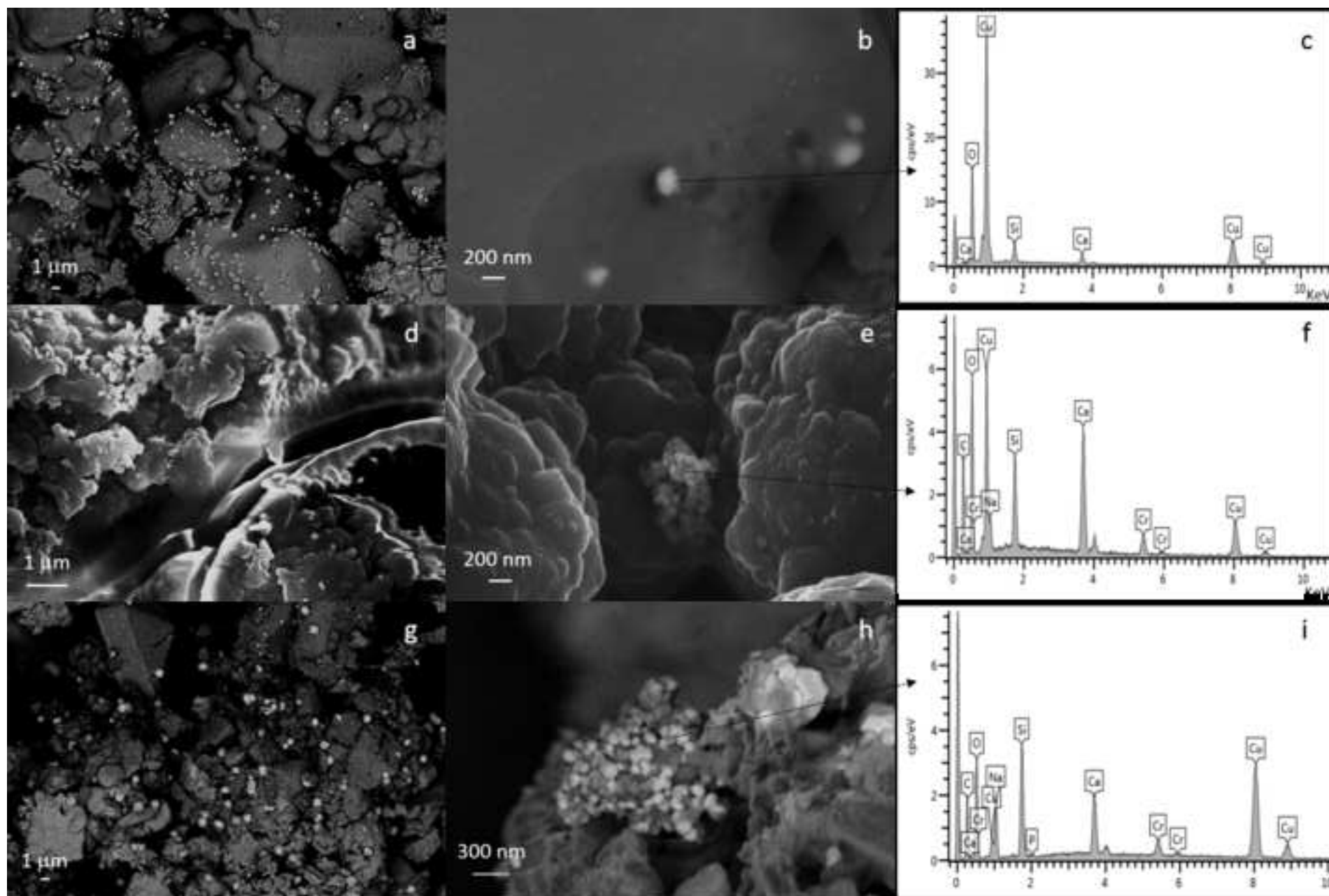


Figure7

[Click here to download high resolution image](#)

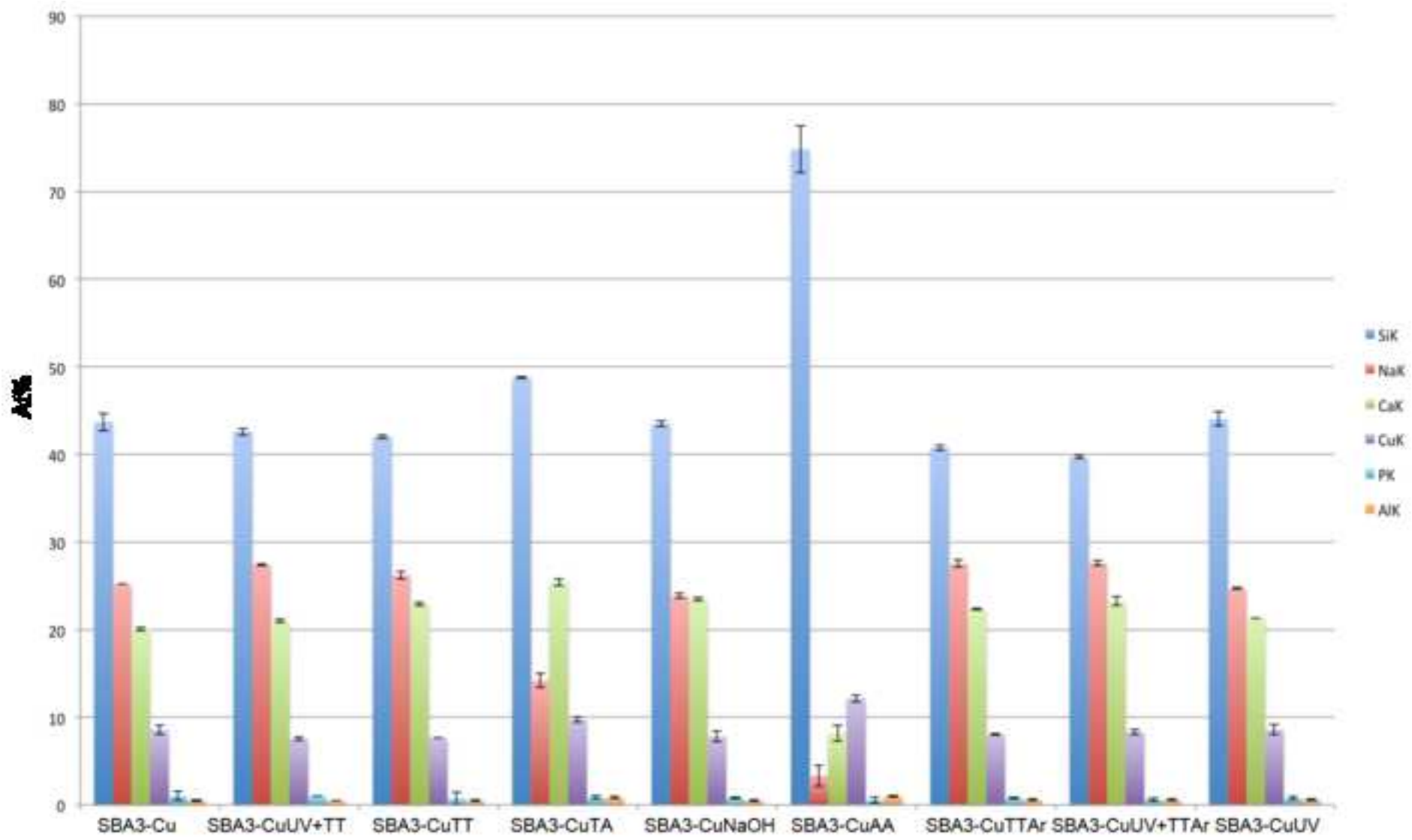


Figure8  
[Click here to download high resolution image](#)

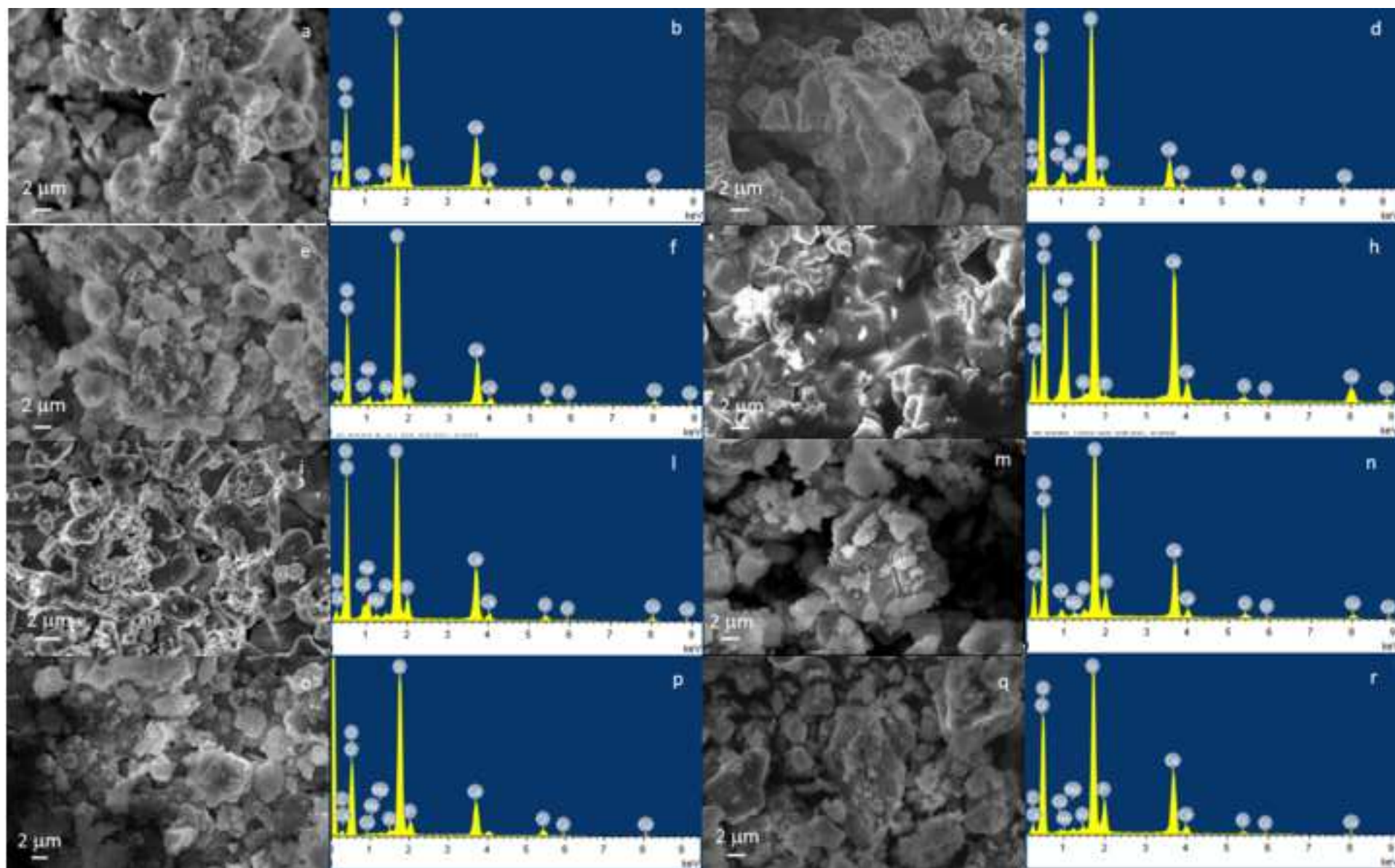


Figure9  
[Click here to download high resolution image](#)

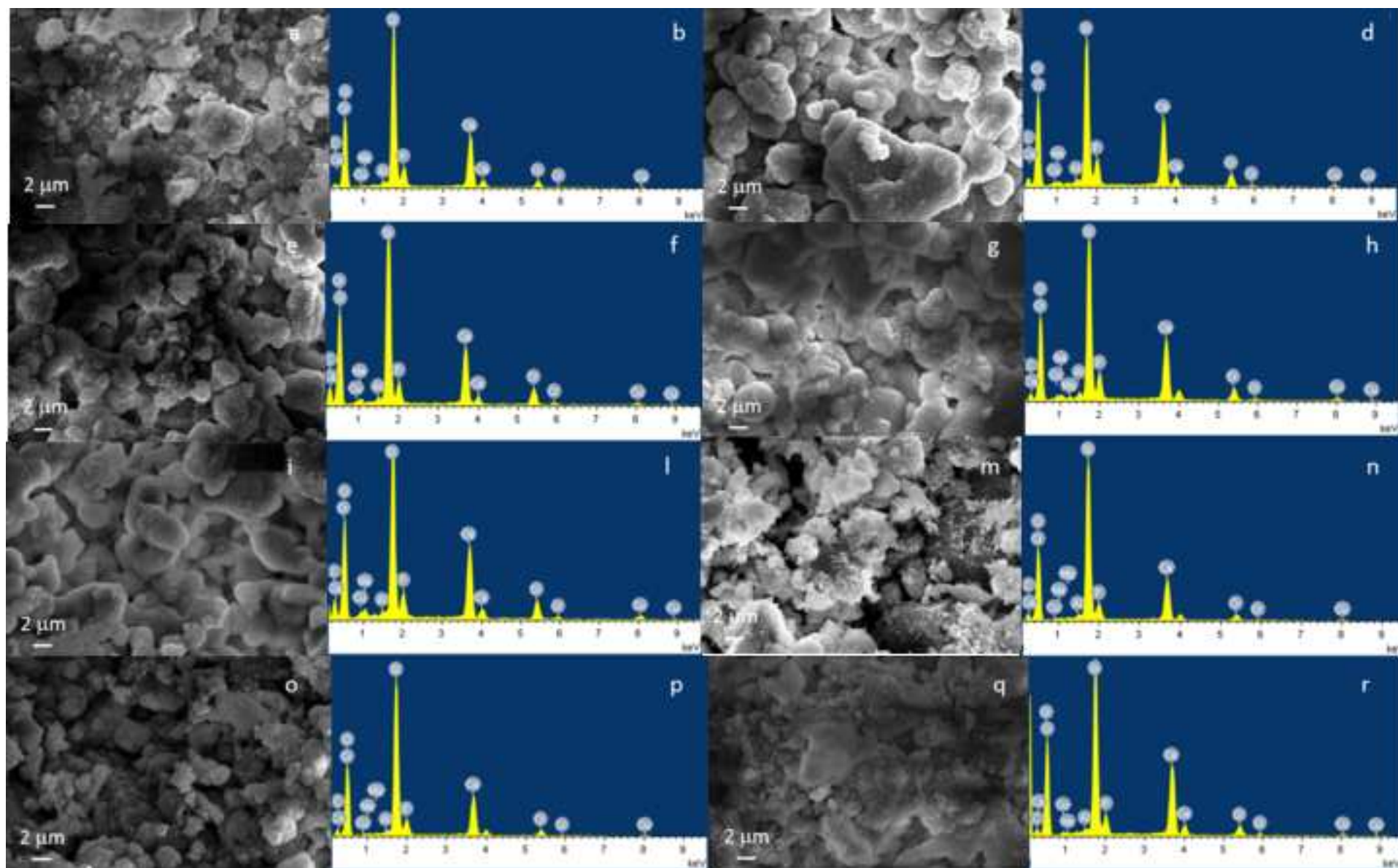


Figure10  
[Click here to download high resolution image](#)

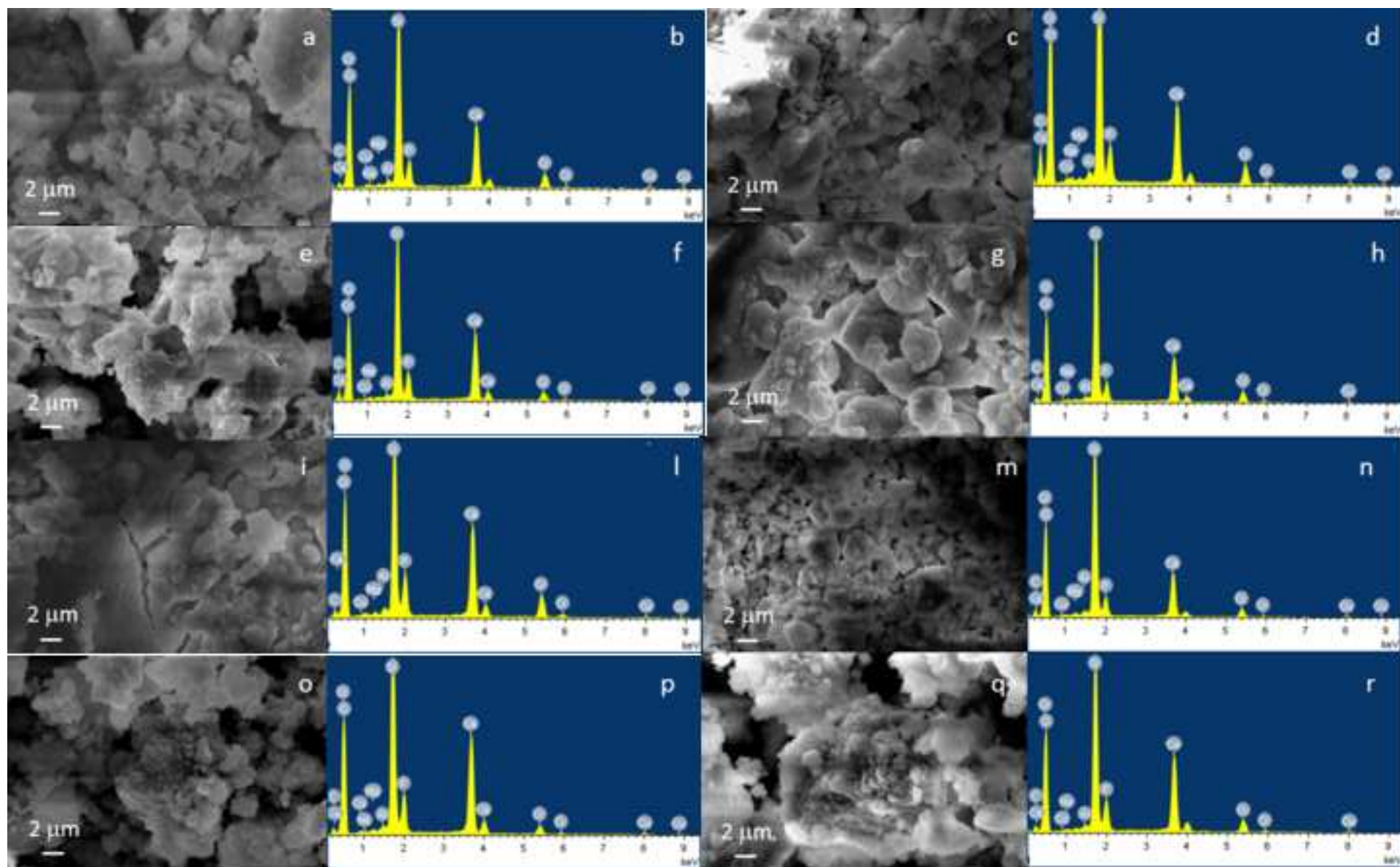


Figure11  
[Click here to download high resolution image](#)

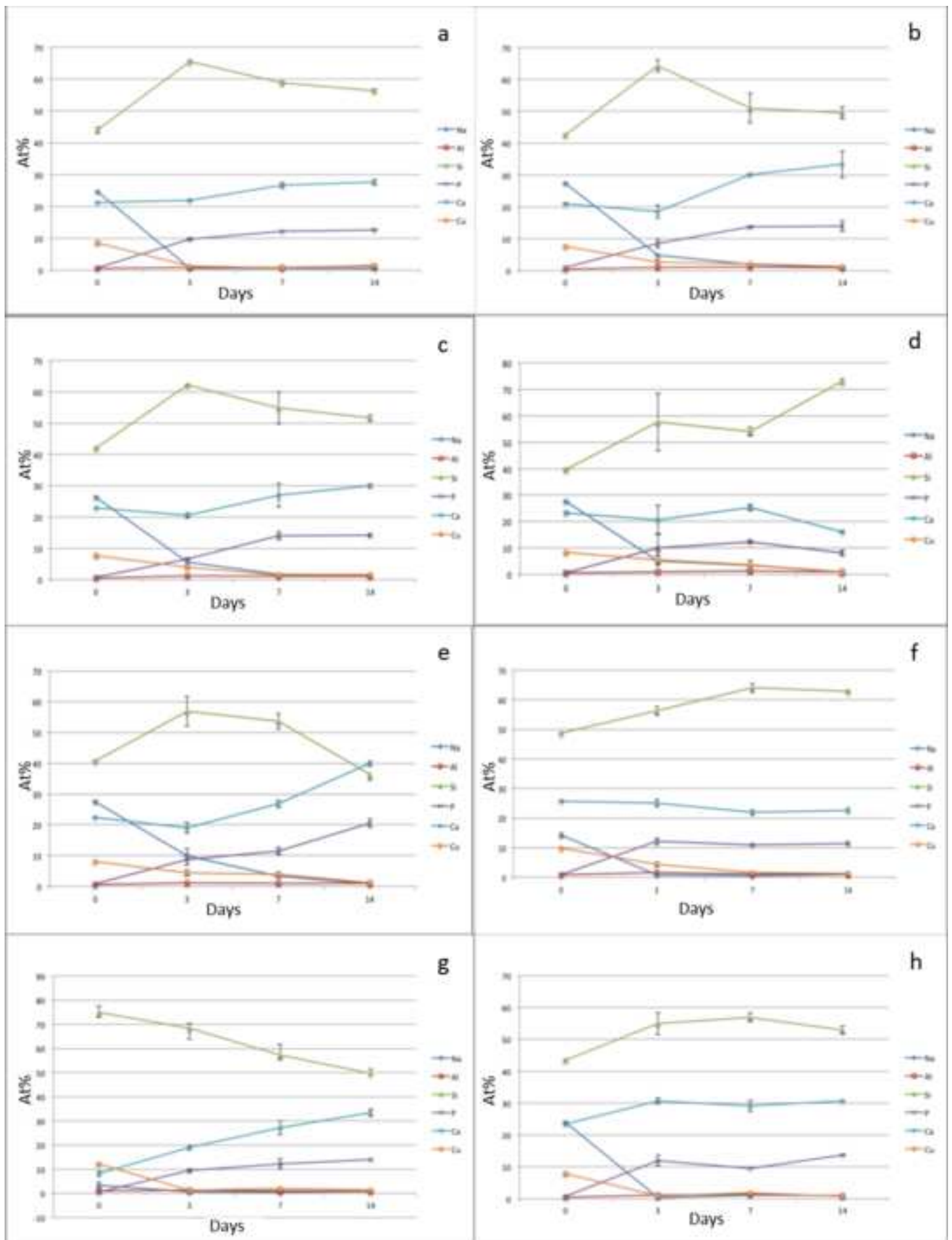


Figure12

[Click here to download high resolution image](#)

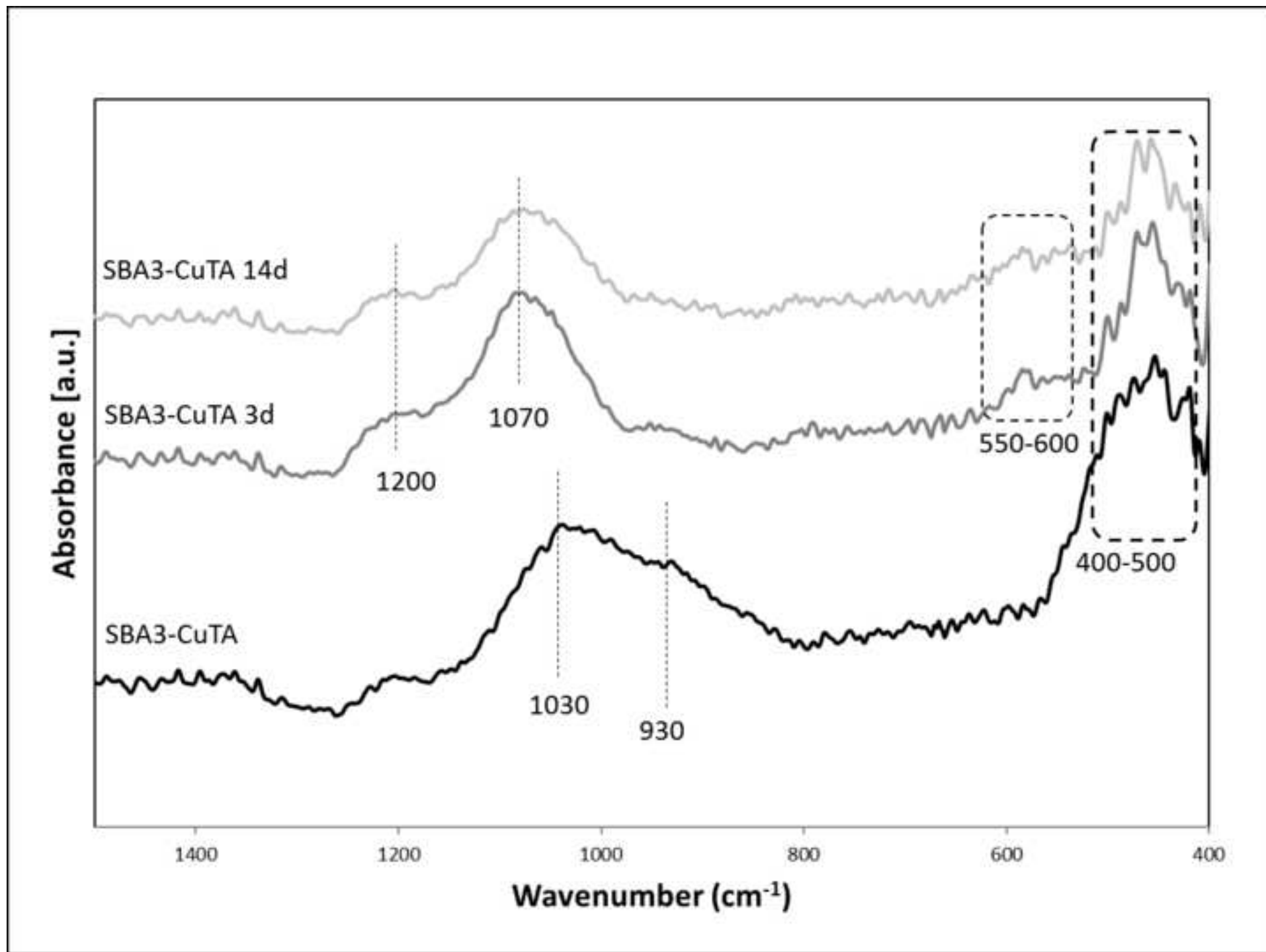
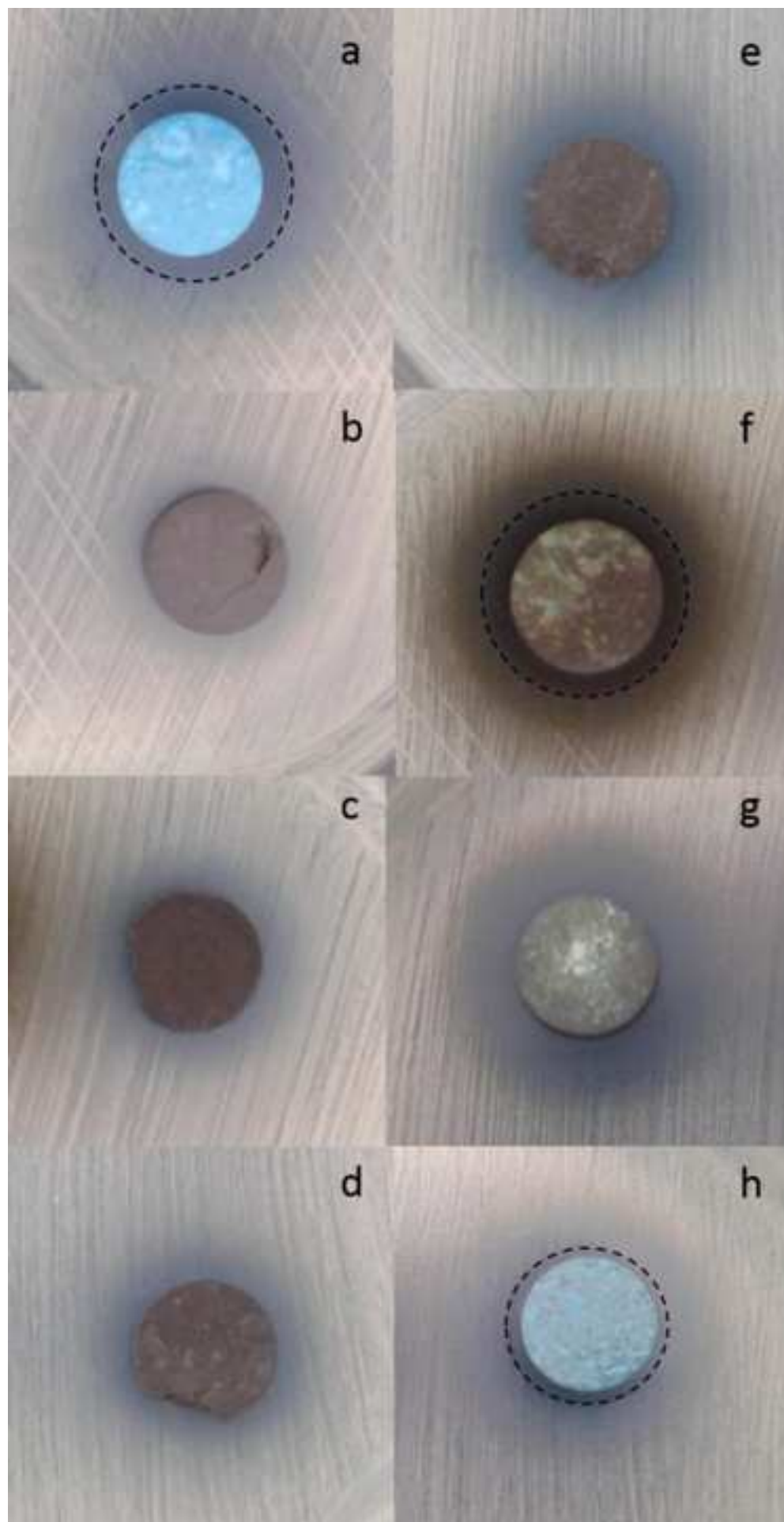
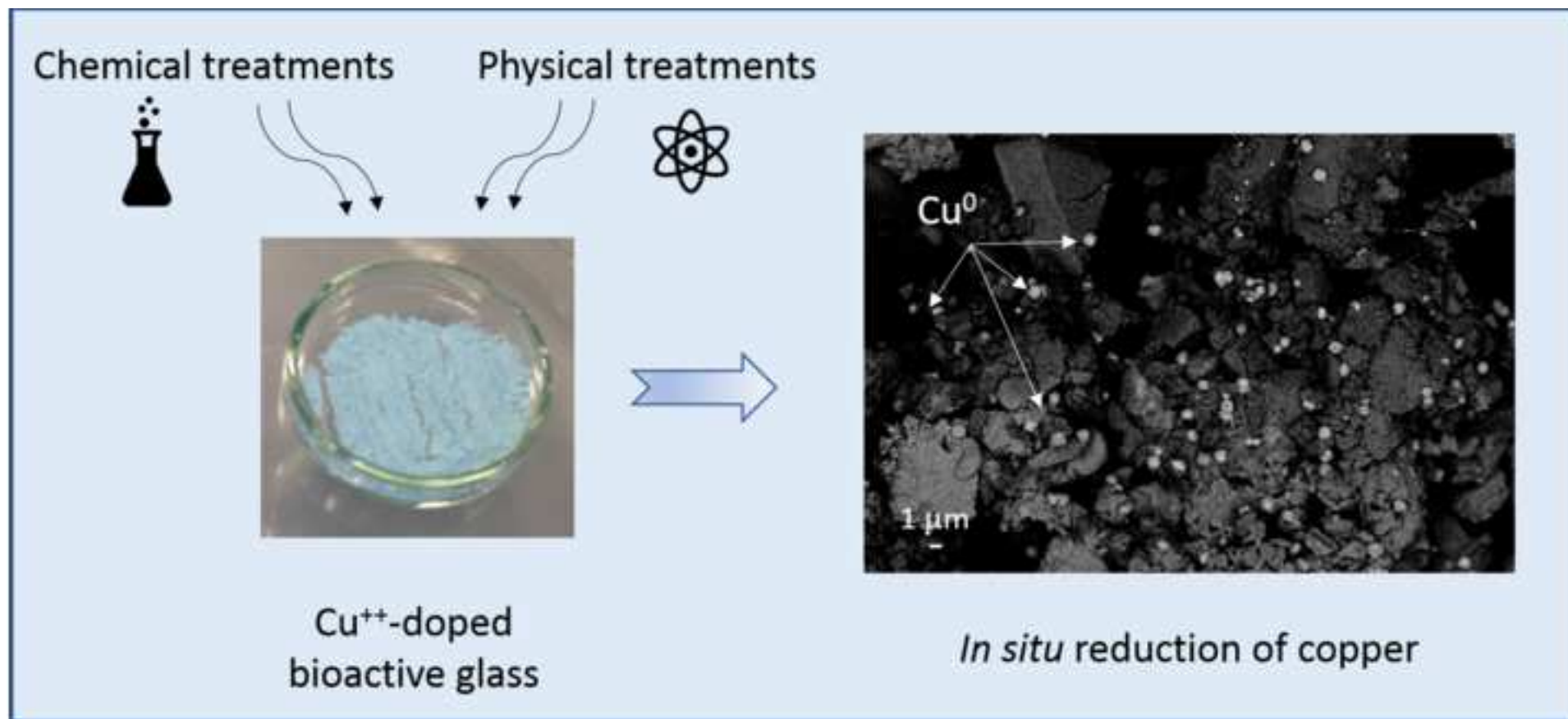


Figure13  
[Click here to download high resolution image](#)





## Highlights

- Study of different physical/chemical treatments to induce the Cu *in situ* reduction
- Chemical treatments induce the formation of metallic copper
- All the investigated glasses maintained a bioactive behavior
- The best antibacterial effect is achieved by Cu<sup>++</sup> and Cu<sup>0</sup> NPs-containing glasses